





BAR	DIMENSIONS							SIZE	LENGTH	NO. REQ'D	TOTAL WT.
	a	b	c	d	e	f	g				
A 1	7'-0"							#6	7'-0"	311	3270
A 2	15'-6"							#6	15'-6"	47	2258
A 3	12'-3"							#7	12'-3"	43	1077
A 4	8'-3"							#8	8'-3"	42	925
A 5	23'-0"							#4	23'-0"	24	369
A 6	22'-0"							#4	22'-0"	64	941
A 7	29'-0"							#4	29'-0"	24	465
A 8	9'-9"							#7	9'-9"	44	877
A 9	17'-6"							#6	17'-6"	58	1525
A 10	11'-0"							#9	11'-0"	99	3703
A 11	9'-9"							#8	9'-9"	26	677
A 12	19'-6"							#7	19'-6"	15	598
A 13	13'-0"							#10	13'-0"	28	1566
A 14	14'-0"							#8	14'-0"	40	841
A 15	9'-0"							#8	9'-0"	90	2163
A 16	8'-0"							#8	8'-0"	13	278
A 17	21'-9"							#6	21'-9"	22	719
A 18	26'-0"							#6	26'-0"	15	586
A 19	27'-0"							#6	27'-0"	42	1703
A 20	6'-6"							#6	6'-6"	74	722
A 21	18'-6"							#9	18'-6"	35	2202
A 22	5'-0"							#6	5'-0"	250	1878
A 23	17'-3"							#6	17'-3"	36	933
A 24	23'-6"							#4	23'-6"	84	1319
A 25	25'-0"							#4	25'-0"	48	802
A 26	36'-3"							#6	36'-3"	8	436
A 27	12'-6"							#6	12'-6"	32	601
A 28	15'-0"							#8	15'-0"	16	641
A 29	8'-0"							#8	8'-0"	16	342
A 30	10'-0"							#9	10'-0"	79	2686
A 31	8'-6"							#6	8'-6"	32	409
A 32	6'-0"							#6	6'-0"	73	658
A 33	9'-3"							#6	9'-3"	33	458
A 34	4'-9"							#6	4'-9"	32	228
A 35	7'-3"							#8	7'-3"	32	619
A 36	11'-0"							#6	11'-0"	30	496
A 37	23'-6"							#6	23'-6"	30	1059
A 38	25'-6"							#6	25'-6"	31	1187
A 39	15'-6"							#6	15'-6"	24	559
A 40	9'-3"							#7	9'-3"	35	662
A 41	35'-0"							#6	35'-0"	4	210
A 42	18'-3"							#6	18'-3"	50	1371
A 43	21'-0"							#4	21'-0"	32	449
A 44	15'-6"							#4	15'-6"	32	331
A 45	6'-6"							#7	6'-6"	37	492
A 46	8'-6"							#6	8'-6"	71	906
A 47	33'-0"							#6	33'-0"	18	892
A 48	10'-3"							#6	10'-3"	38	585
A 49	11'-0"							#6	11'-0"	46	760
A 50	5'-6"							#6	5'-6"	35	289
A 51	13'-0"							#4	13'-0"	4	35
A 52	17'-9"							#4	17'-9"	12	142
A 53	4'-6"							#6	4'-6"	32	216
A 54	9'-0"							#6	9'-0"	34	460
A 55	23'-0"							#6	23'-0"	4	138
A 56	24'-6"							#6	24'-6"	8	294
A 57	7'-9"							#6	7'-9"	34	396
A 58	17'-6"							#9	17'-6"	5	298
A 59	13'-0"							#9	13'-0"	6	265
A 60	9'-6"							#6	9'-6"	1	14

ABUTMENT TOTAL = 54,405 #

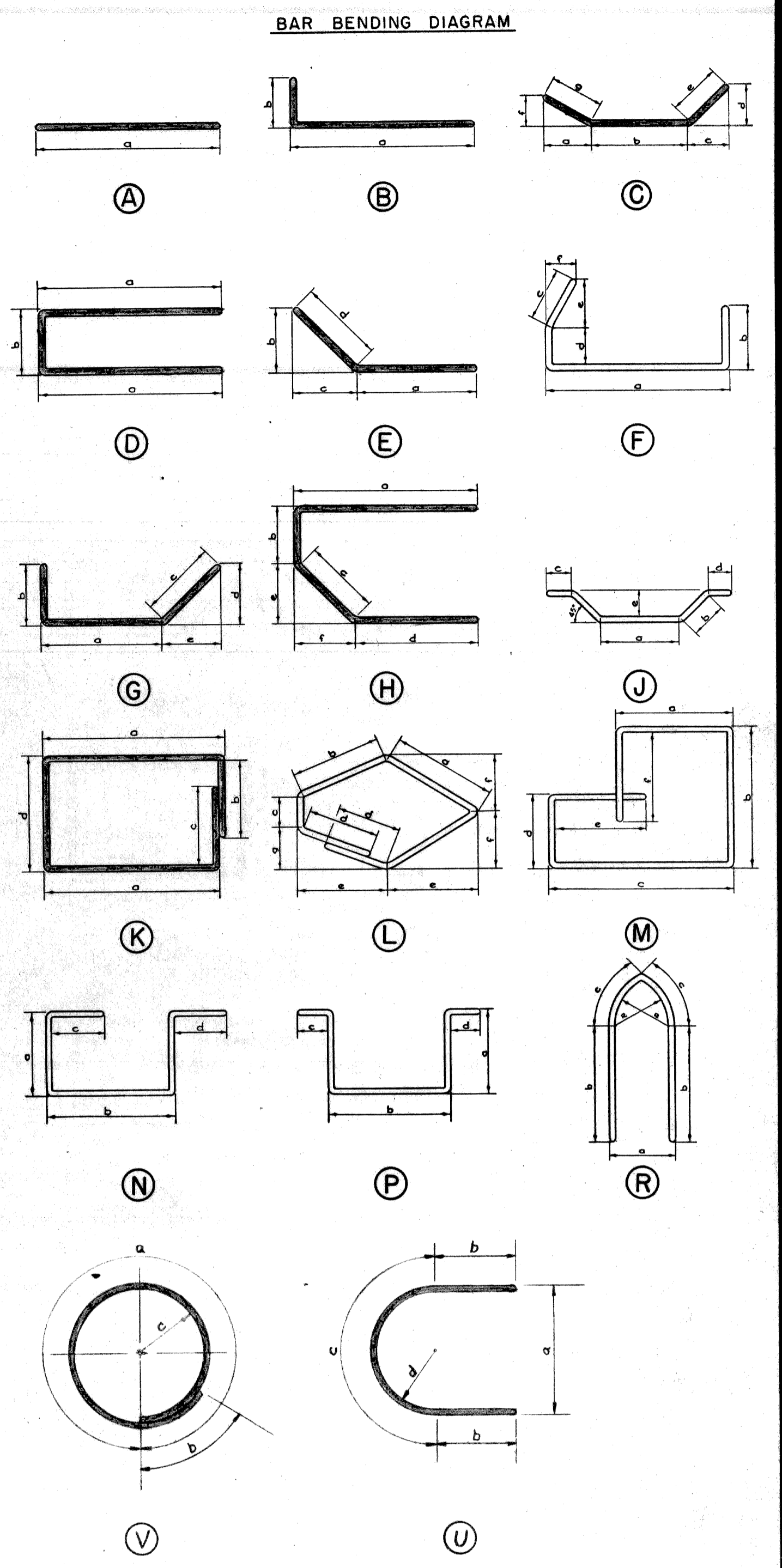
BAR	DIMENSIONS							SIZE	LENGTH	NO. REQ'D	TOTAL WT.
	a	b	c	d	e	f	g				
B 1	2'-6"	2'-6"						#4	5'-0"	6	20
C 1	0'-5"	3'-5"	1'-6"	1'-5"				#6	6'-5"	12	116
C 2	0'-6"	3'-2"	1'-6"	1'-5"				#6	6'-2"	7	65
D 1	2'-10 1/2"	0'-7 1/4"						#6	6'-3"	153	1436
E 1	2'-0"	0'-9"	1'-10"	2'-0"				#4	4'-0"	11	29
G 1	1'-2"	2'-0"	3'-6"	3'-1"	1'-8"			#4	6'-8"	12	53
G 2	1'-1"	2'-9"	1'-6"	1'-3"	0'-10"			#4	5'-4"	7	25
H 1	3'-0 1/2"	0'-6"	1'-8"	1'-6"	0'-5"	1'-7 1/2"		#4	6'-8"	4	18
K 1	0'-10 3/8"	0'-6 1/2"	0'-6"	0'-8 1/2"				#4	3'-5"	290	662

ABUTMENT (Cont.)

BAR	DIMENSIONS							SIZE	LENGTH	NO. REQ'D	TOTAL WT.
	a	b	c	d	e	f	g				
A 101	26'-6"							#8	26'-6"	26	1840
A 102	12'-6"							#9	12'-6"	45	1913
A 103	12'-6"							#6	12'-6"	30	563
A 104	5'-9"							#10	5'-9"	64	1584
A 105	15'-6"							#10	15'-6"	64	4269
A 106	28'-3"							#9	28'-3"	6	576
A 107	24'-6"							#6	24'-6"	2	74
A 108	8'-0"							#9	8'-0"	8	218
A 109	24'-6"							#9	24'-6"	6	500
A 110	24'-6"							#4	24'-6"	3	49
A 111	20'-3"							#9	20'-3"	6	413
A 112	22'-3"							#6	22'-3"	2	67
A 113	20'-6"							#8	20'-6"	26	1423
A 114	21'-9"							#4	21'-9"	12	174
A 115	10'-0"							#4	10'-0"	18	120
A 116	3'-9"							#6	3'-9"	50	282
A 117	24'-0"							#9	24'-0"	6	490
A 118	15'-6"							#4	15'-6"	3	31
D 101	2'-0 1/2"	3'-1"						#5	7'-0"	2	15
D 102	2'-0 1/2"	3'-8"						#5	7'-7"	2	16
D 103	2'-0 1/2"	0'-6 1/2"						#4	4'-7"	12	37
D 104	7'-0 3/8"	0'-7 1/2"						#4	14'-8"	25	245
D 105	1'-5 3/8"	2'-5 1/2"						#4	5'-4"	27	96
K 101	3'-2 3/8"	1'-4"	1'-3 1/2"	1'-6 1/2"				#5	10'-5"	58	630
U 101	1'-1"	2'-4"	3'-6"	1'-1 3/8"				#5	5'-8"	7	41
V 101	2'-0 1/2"	0'-10"						#4	7'-3"	48	232

PIER TOTAL = 15,898 #

Note:—  
 All right angle bends in Reinforcing Steel to be made about a pin of the minimum diameter allowed by the Standard Specifications.  
 See Sheet 22 for Notes and Grand Total Steel Reinforcement  
**TOTAL STEEL REINFORCEMENT THIS SHEET = 70,303 #**



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 CITY OF DETROIT  
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 CITY ENGINEERS OFFICE  
 BUREAU OF HIGHWAYS AND EXPRESSWAYS  
 APPROVED: [Signature] STRUCTURAL ENGINEER  
 JOB No. PW990121

**MICHIGAN DEPARTMENT OF STATE HIGHWAYS**

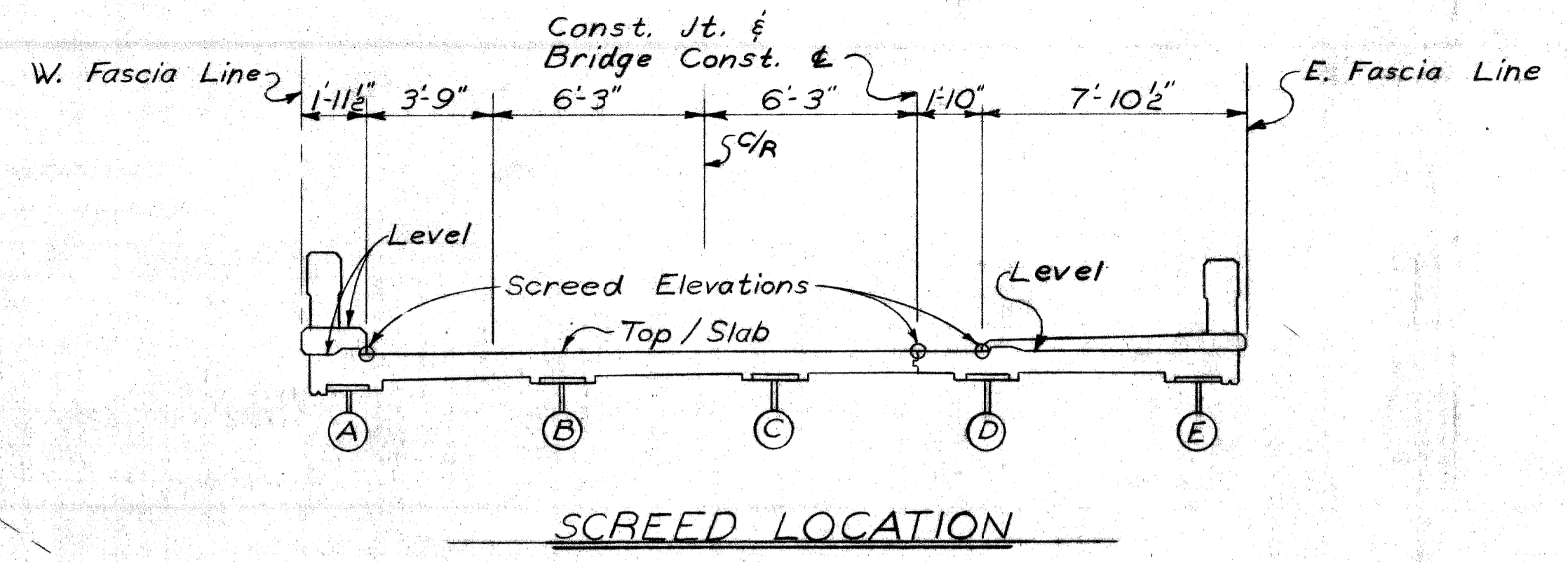
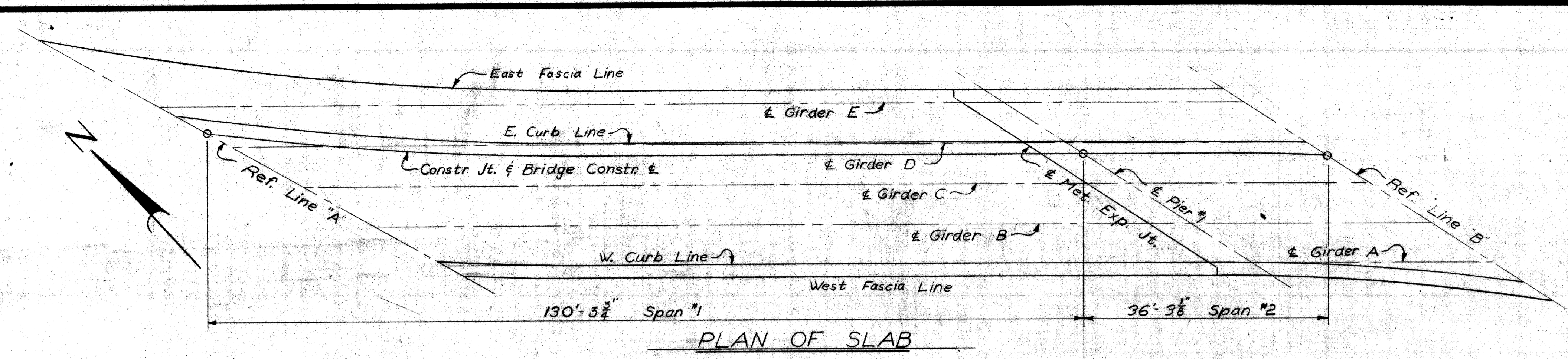
**STEEL REINFORCEMENT DETAILS**

REVISIONS

NO.	DESCRIPTION	DATE	BY

ROAD BOND CITY OF MICHIGAN  
 DRAWN BY [Signature] 9/68  
 TRACED BY [Signature]  
 CHECKED BY [Signature] 10-68  
 SHEET 22 OF 22  
**S49 of 82123K**





Ref. Line A

12 Eq. Spaces Span #1												6'-6"	4 Eq. Spaces Span #2				Ref. Line B
135.06	135.22	135.38	135.53	135.65	135.73	135.78	135.79	135.77	135.71	135.61	135.49	135.34	135.26	135.15	135.03	134.88	134.73
135.20	135.36	135.52	135.65	135.76	135.83	135.86	135.85	135.81	135.73	135.62	135.48	135.32	135.23	135.11	134.97	134.82	134.65
136.05	136.13	136.17	136.17	136.14	136.06	135.94	135.78	135.59	135.39	135.17	134.93	134.68	134.54	134.31	134.08	133.83	133.57

on E. Curb Line  
on Const. Jt.  
on W. Curb Line

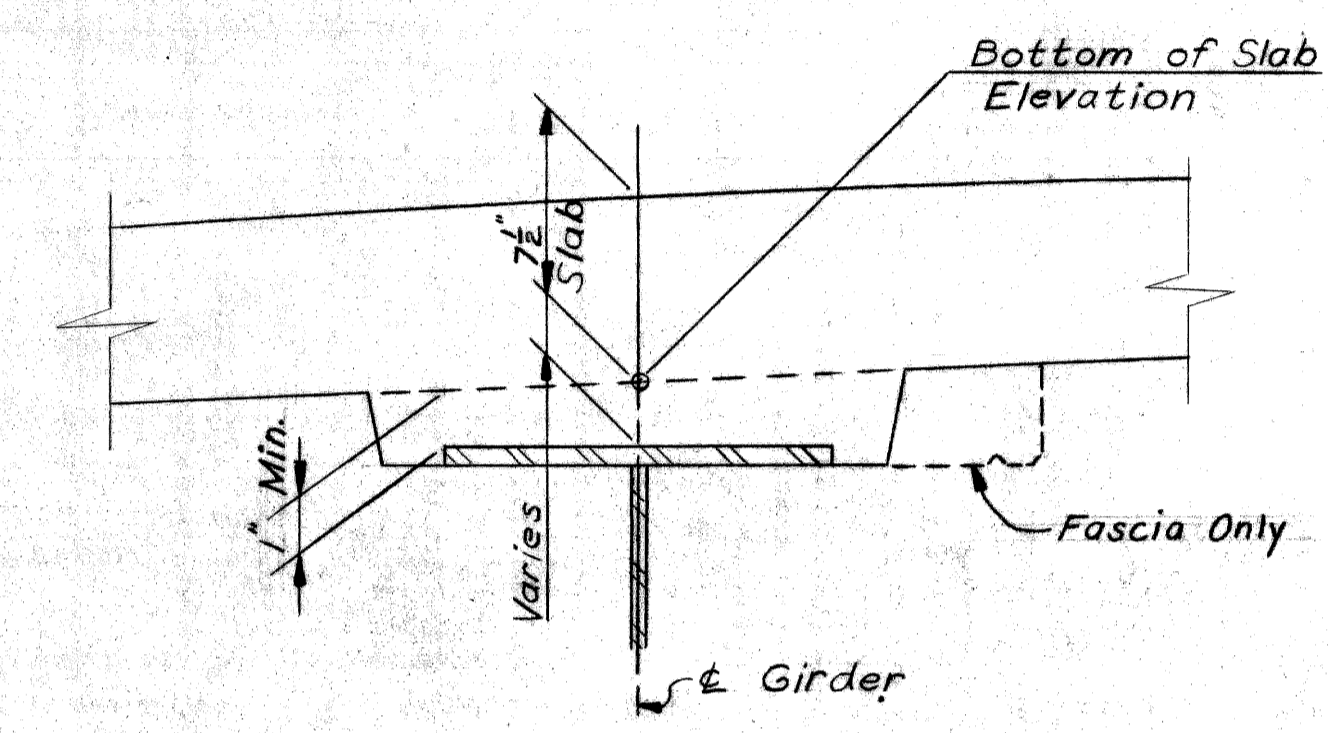
SCREED ELEVATIONS

Ref. Line A

12 Eq. Spaces Span #1												6'-6"	4 Eq. Spaces Span #2				Ref. Line B
134.21	134.57	134.75	134.92	135.06	135.17	135.23	135.25	135.22	135.16	135.07	134.94	134.79	134.73	134.64	134.53	134.40	134.27
134.66	134.77	134.89	135.00	135.10	135.17	135.21	135.21	135.17	135.10	135.00	134.87	134.71	134.64	134.53	134.40	134.26	134.10
134.99	135.10	135.20	135.28	135.34	135.37	135.37	135.32	135.23	135.11	134.96	134.80	134.61	134.51	134.37	134.21	134.04	133.86
135.25	135.34	135.42	135.46	135.48	135.46	135.41	135.30	135.15	134.99	134.80	134.60	134.38	134.26	134.09	133.91	133.73	133.54
135.43	135.51	135.55	135.56	135.53	135.46	135.34	135.18	134.99	134.78	134.59	134.31	134.06	133.92	133.72	133.53	133.34	133.15

on Girder E  
on Girder D  
on Girder C  
on Girder B  
on Girder A

BOTTOM OF SLAB ELEV. (For Loading Case I)



TYPICAL SECTION AT EACH GIRDER

GENERAL NOTES

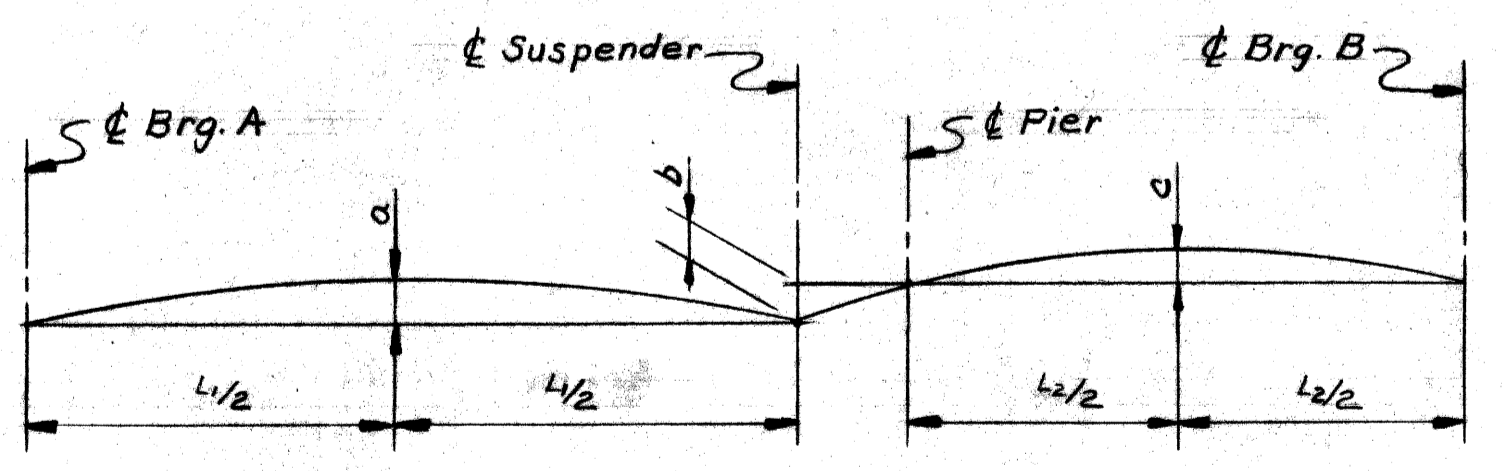
Transverse strike-off finishing machine is to be used in placing deck concrete.

Screeds affected by loads in other spans are to be set to the elevations shown before casting any concrete. Concrete in the suspended span is to be cast before the concrete in the anchor span.

Bottom of slab elevations and cambers shown include allowances for deflection due to the weight of the structural steel, welding of shear developers, weight of forms, steel reinforcement, slab concrete, sidewalk, and railing as indicated in the following load cases:

- Case I All structural steel erected and no other loads applied.
- Case II Shear developers, forms, and steel reinforcement in place on structural steel and no other loads applied.
- Case III Slab, Shoulder, Brush Block and Parapet concrete in place on structural steel.

Screed elevations are based on the condition that no slab concrete has been cast and that formwork, steel reinforcement and shear developers are in place. The elevations are based on a slab thickness of 7 1/2" and a variable haunch depth. After the screeds are set, if a check indicates that less than the minimum slab and haunch will be obtained, adjust the screeds accordingly.



CAMBER DIAGRAM For Loading Cases Shown in Table

CAMBER DIMENSION									
LOADING CASE	Span 1			Suspenders			Span 2		
	I	II	III	I	II	III	I	II	III
E	7"	6 1/2"	3"	0	0	1/8"	0	0	0
D	5 1/2"	4 3/4"	2 1/2"	0	0	-1"	0	0	0
C	6 3/8"	5 1/2"	3 3/8"	0	0	0	0	0	0
B	6 3/8"	5 3/8"	3 3/8"	0	0	0	0	0	0
A	6 1/4"	5 3/8"	3"	0	0	-1/8"	0	0	0

PLANS PREPARED BY  
CITY OF DETROIT  
DEPARTMENT OF PUBLIC WORKS  
CITY ENGINEERS OFFICE  
BUREAU OF HIGHWAYS AND EXPRESSWAYS

APPROVED: *H. Post*  
STRUCTURAL ENGINEER

JOB No.  
PW990(2)

MICHIGAN DEPARTMENT OF STATE HIGHWAYS

SUPERSTRUCTURE DETAILS

CITY OF DETROIT

SQUAD BOSS: *W. H. H.*

DRAWN BY: *Van Marthausen* 4-10-68

TRACED BY: *J. W.* 10-18-68

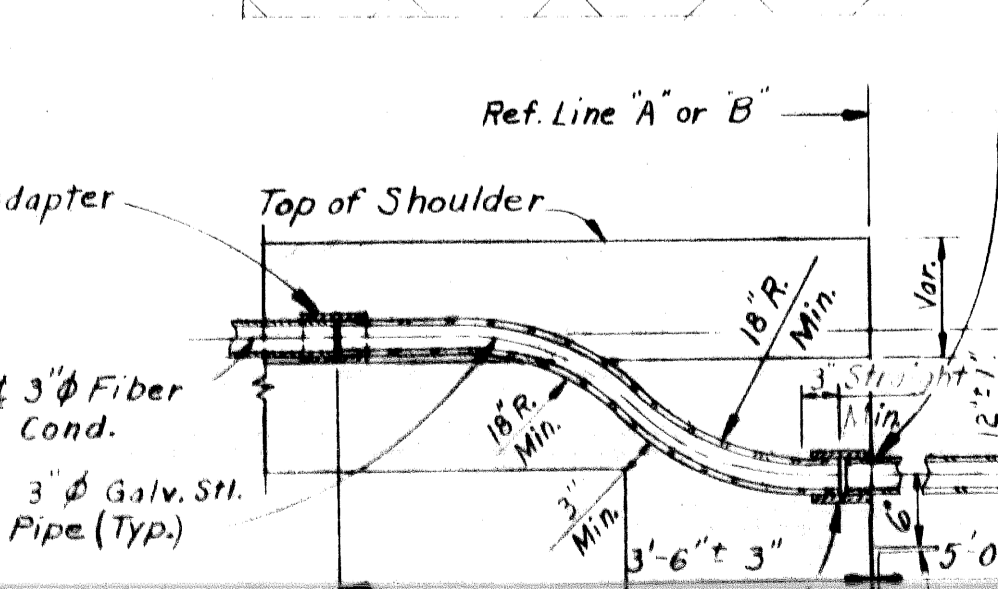
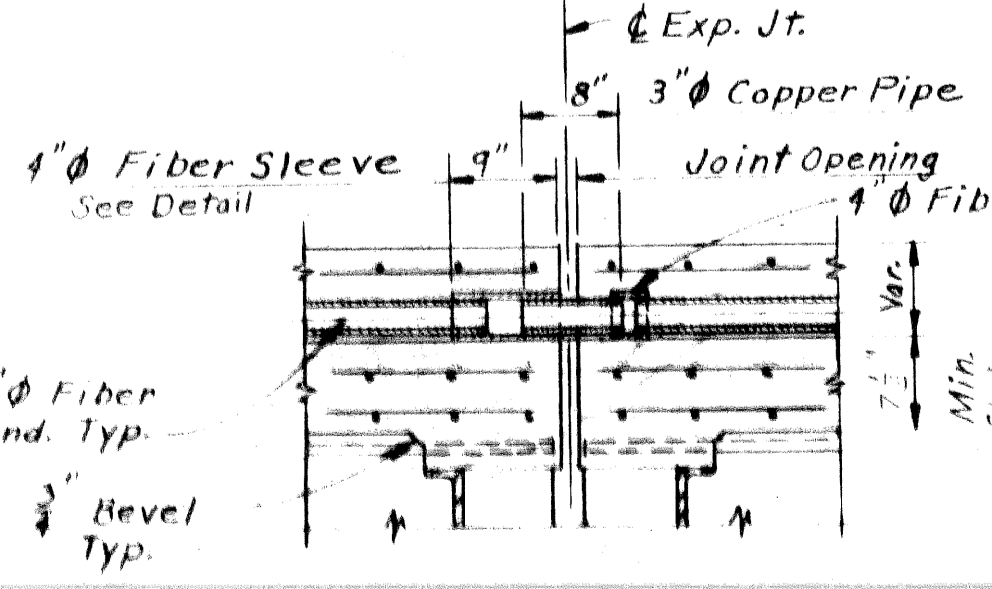
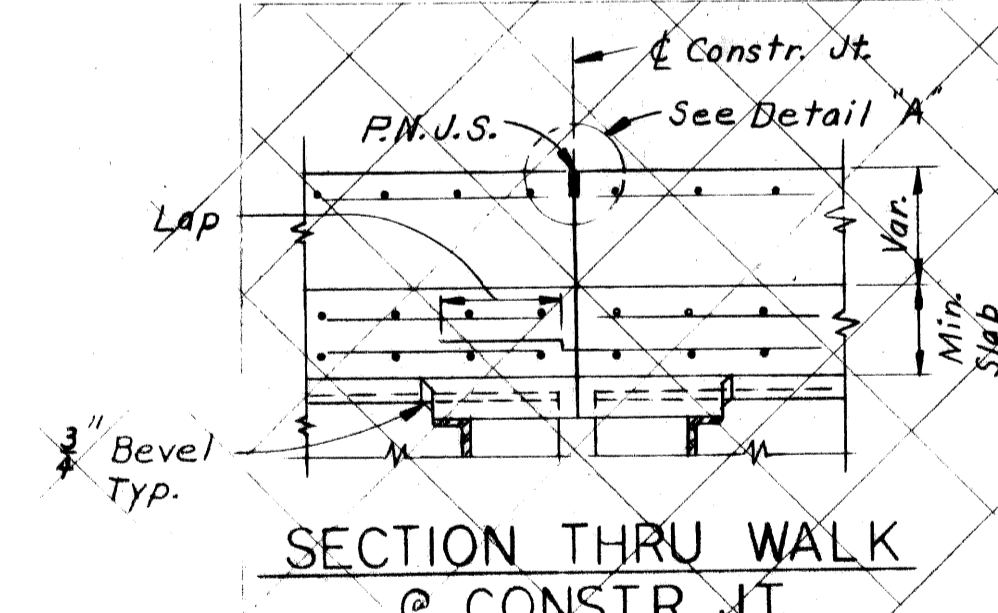
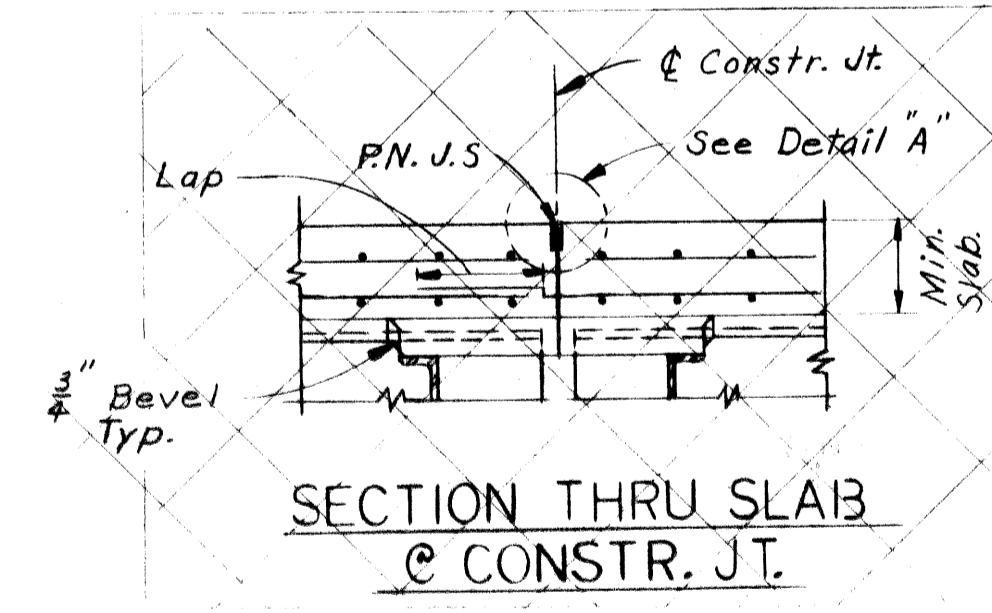
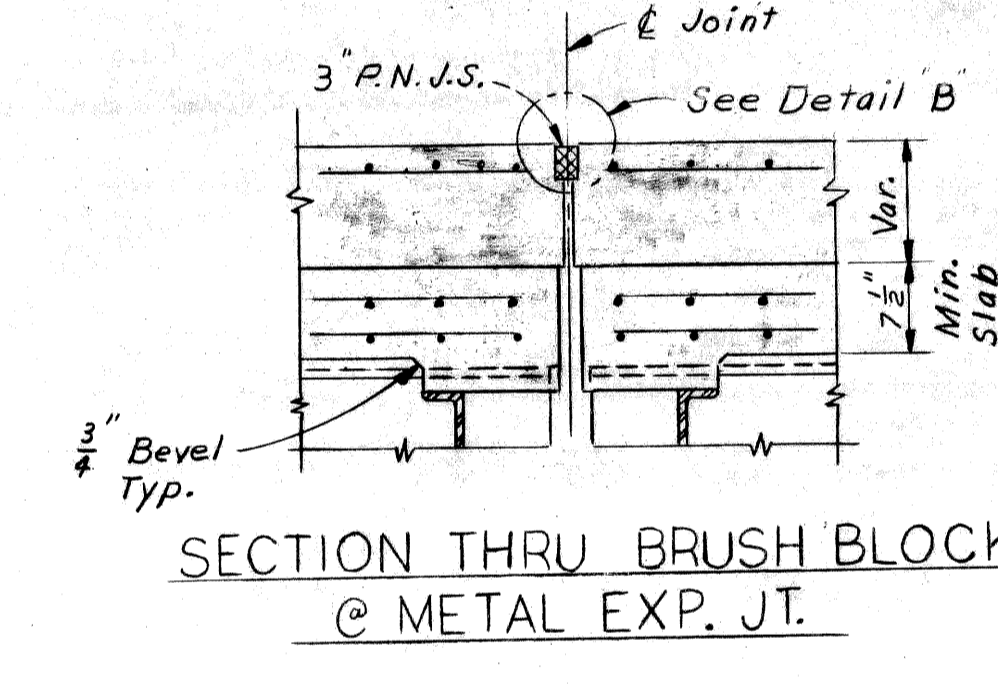
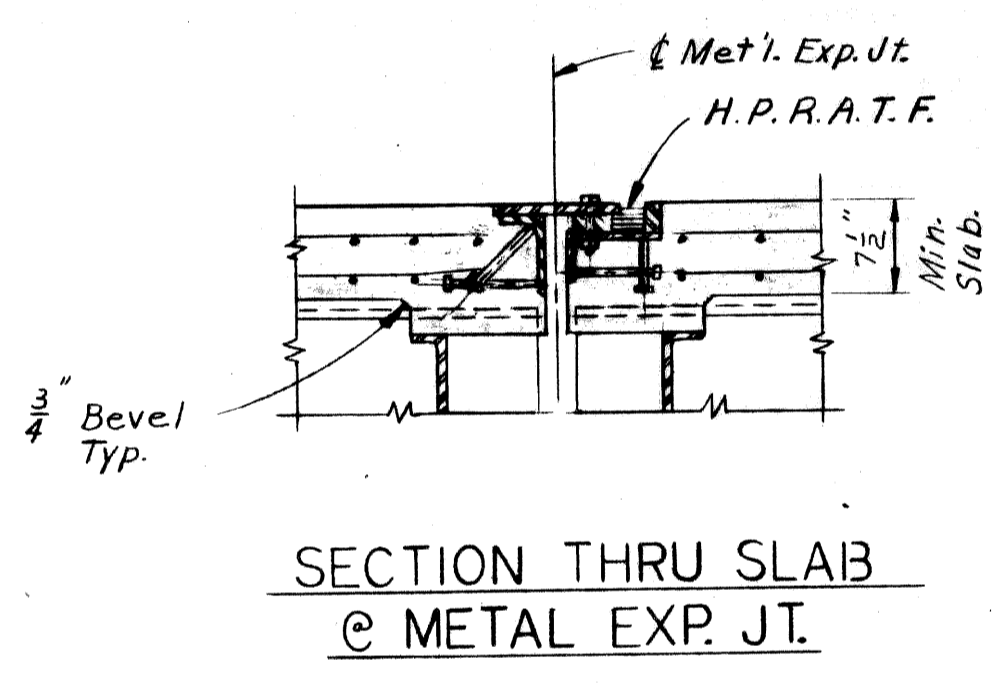
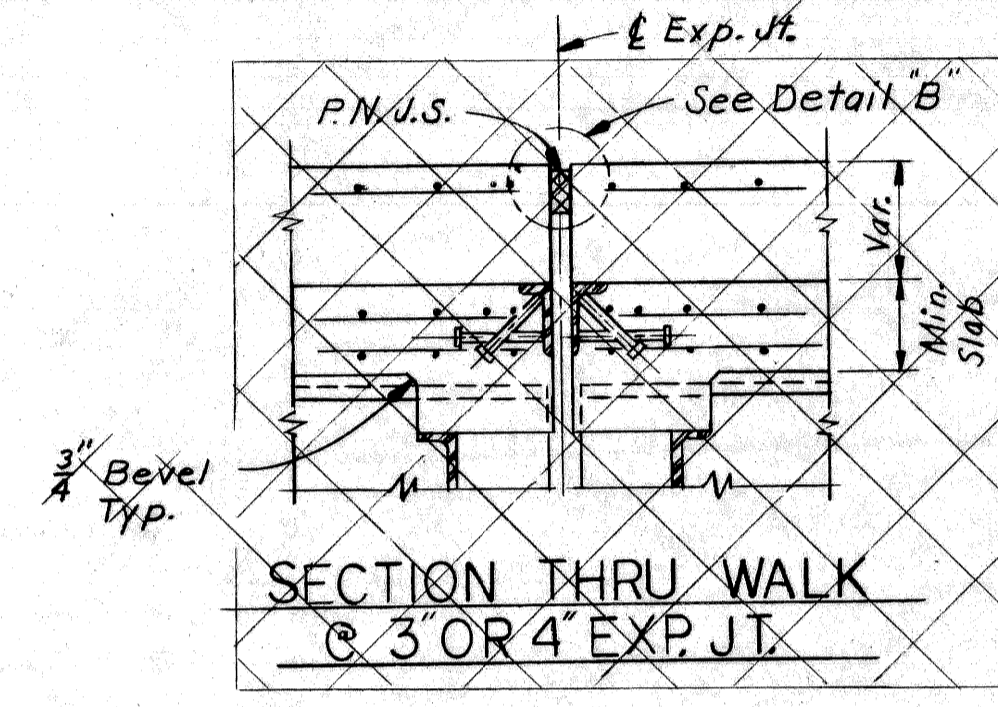
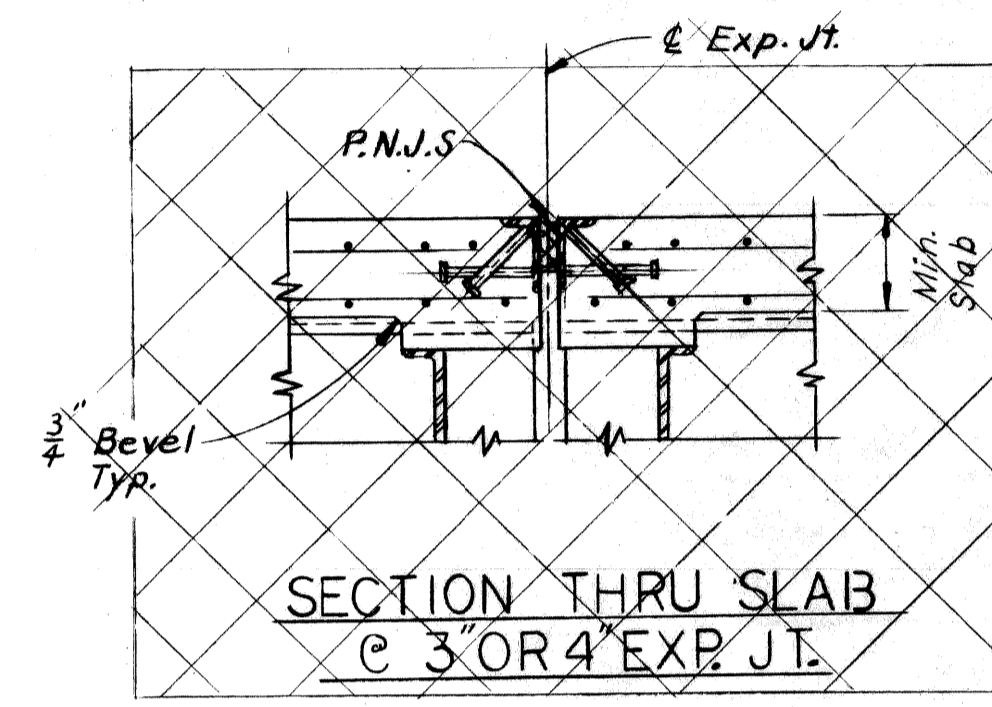
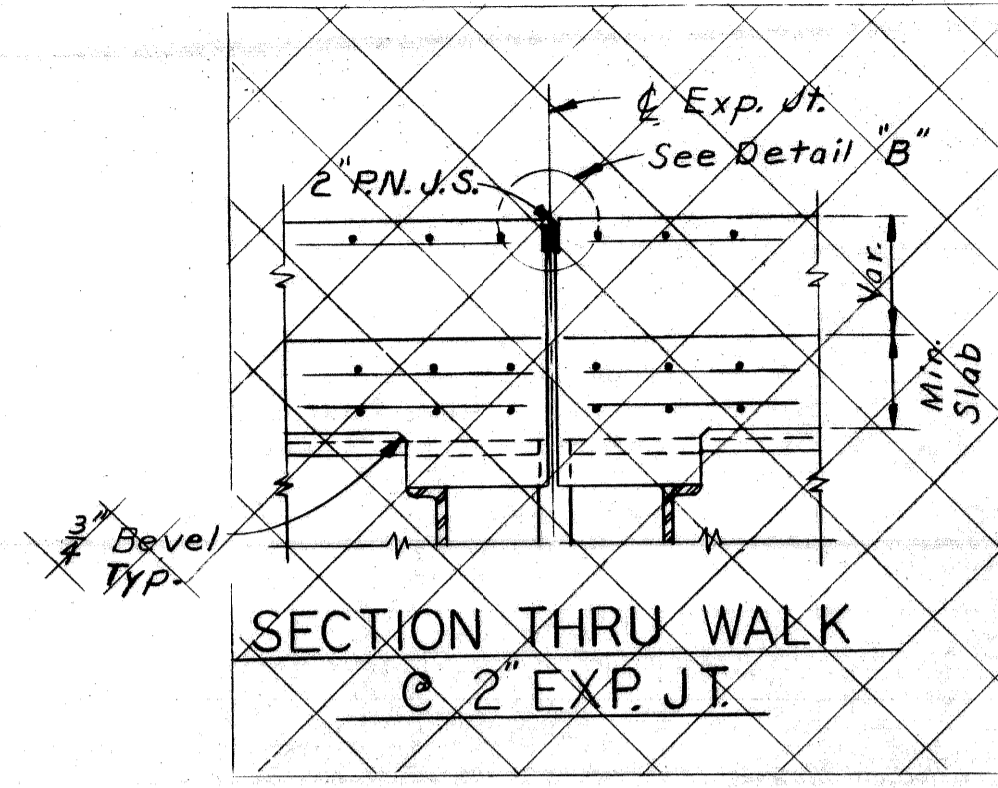
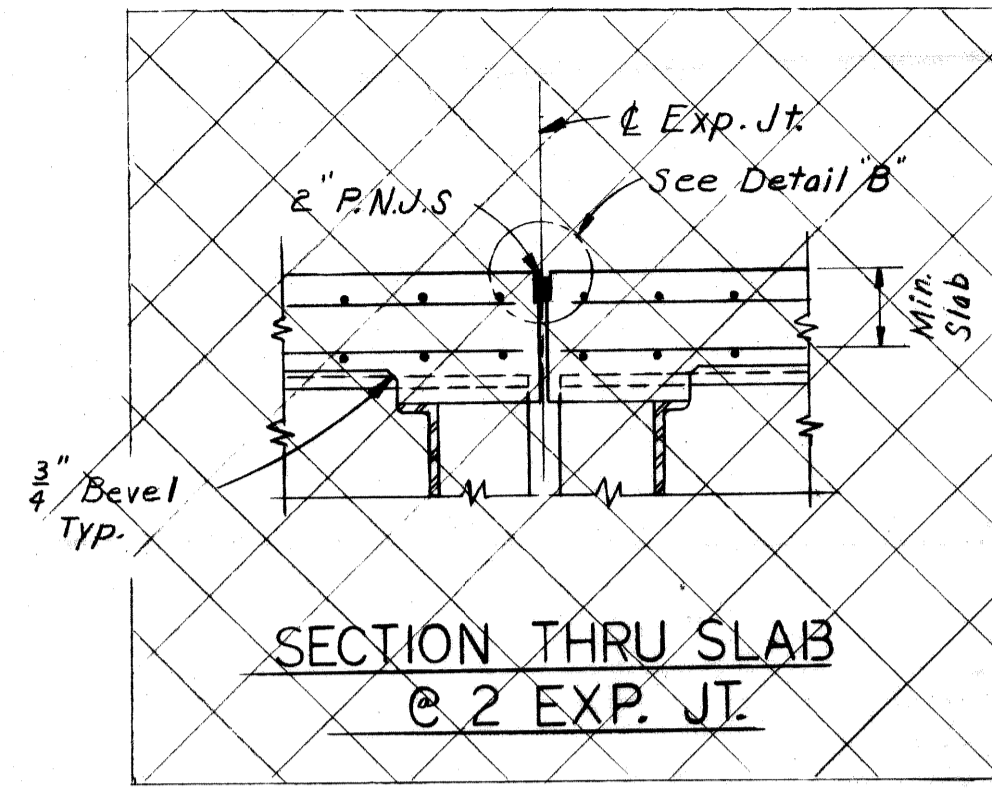
CHECKED BY: *J. W.* 10-18-68

SHEET 20 OF 22

S49 of 82123K

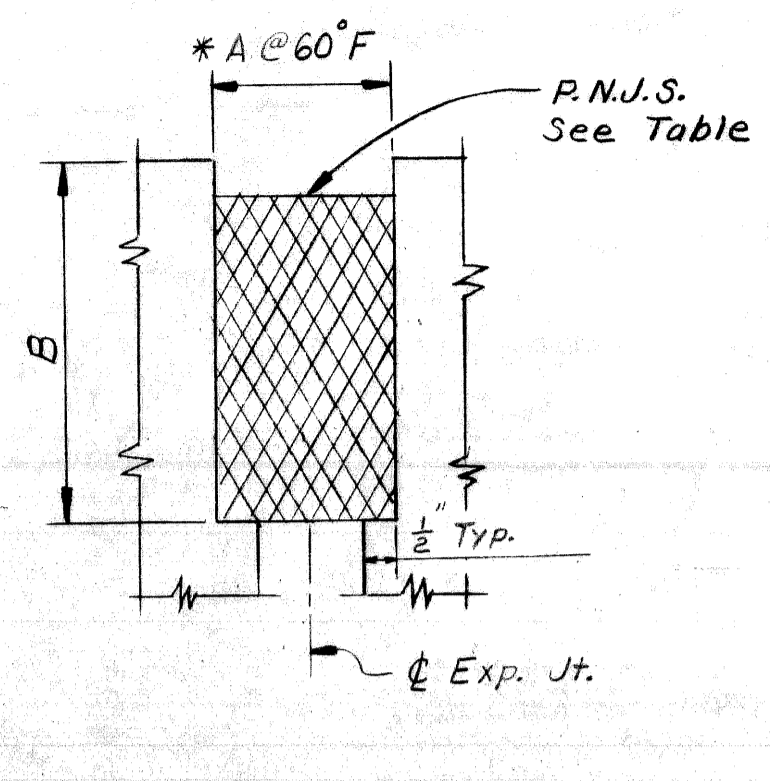
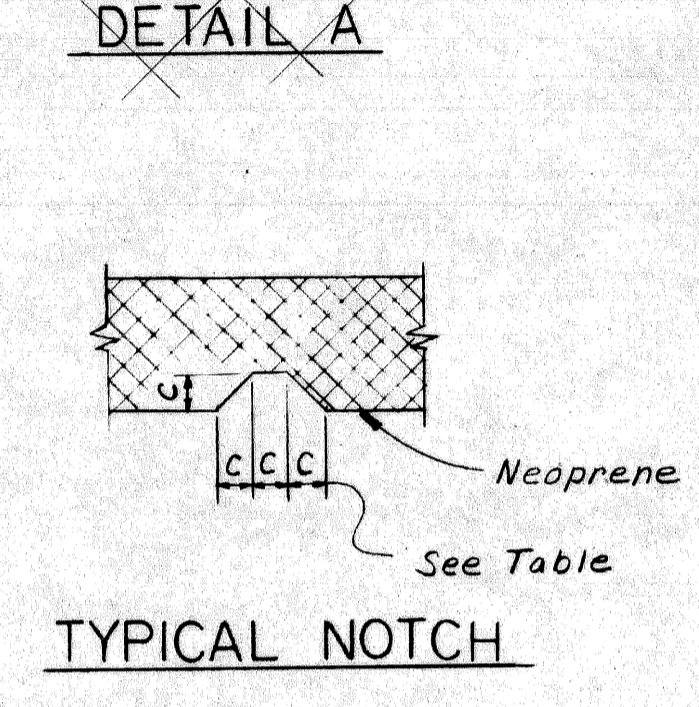
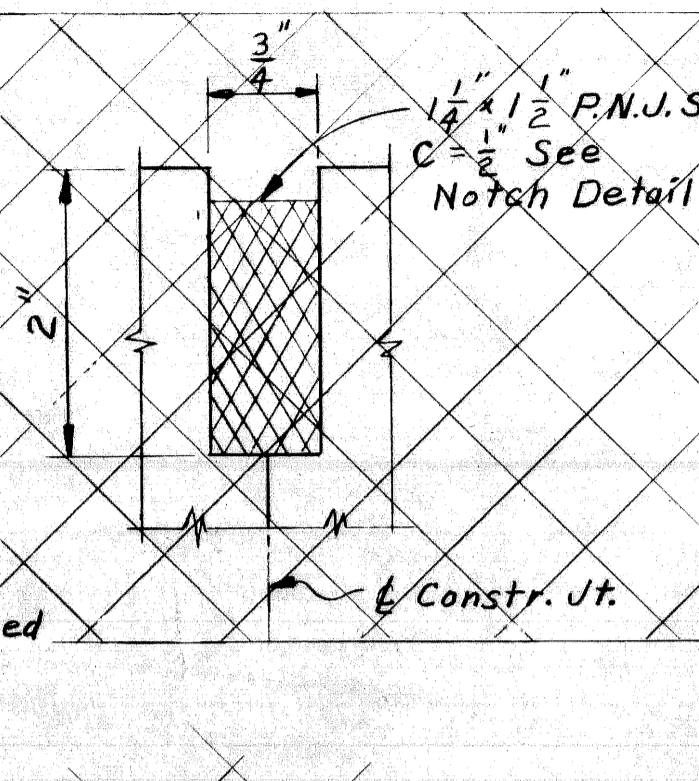
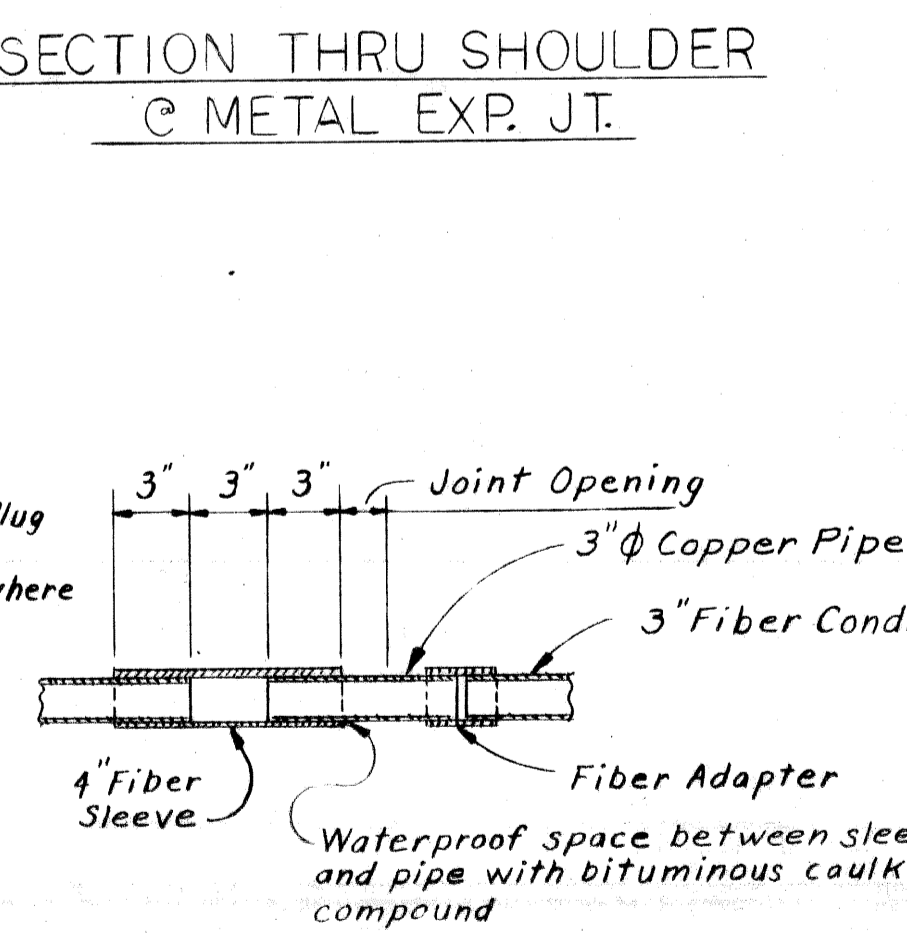
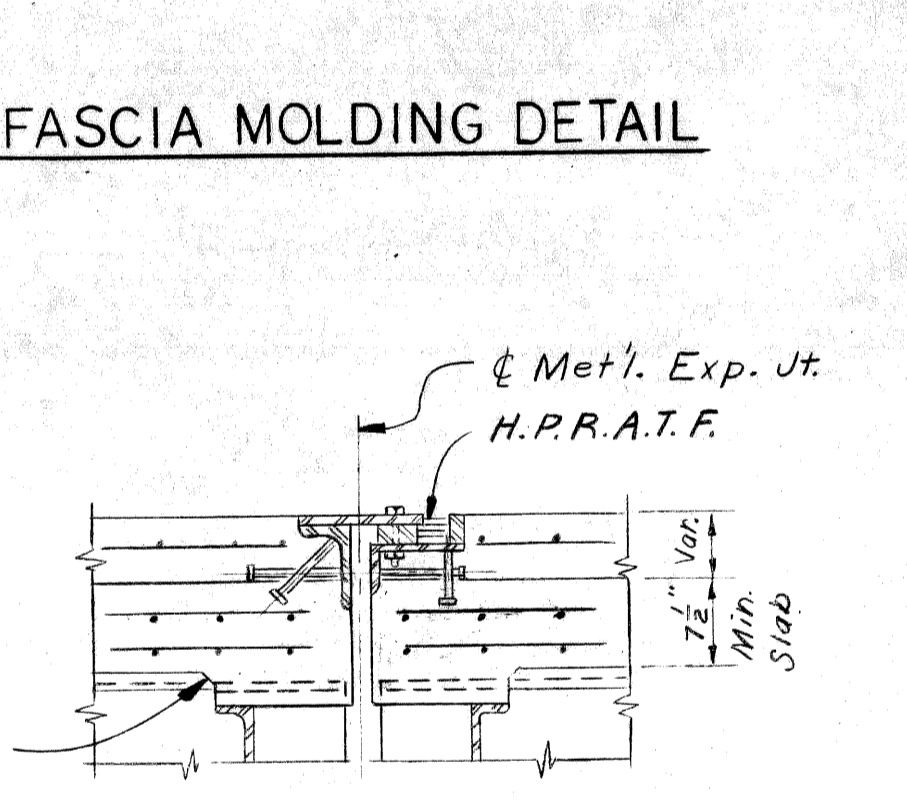
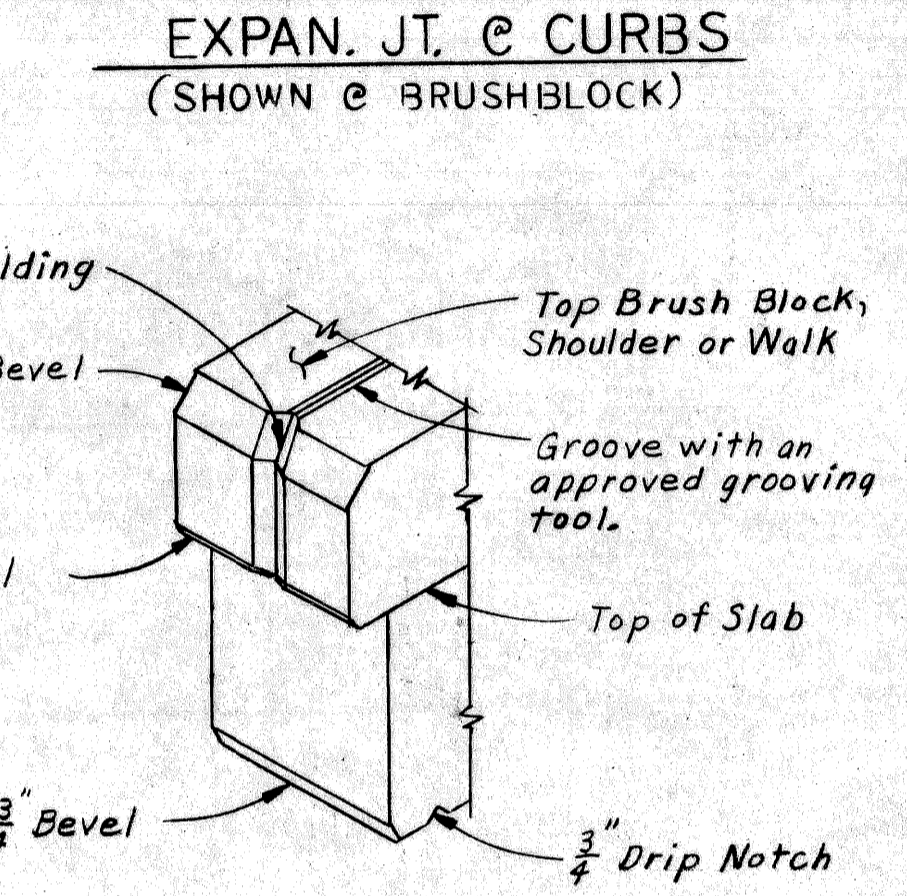
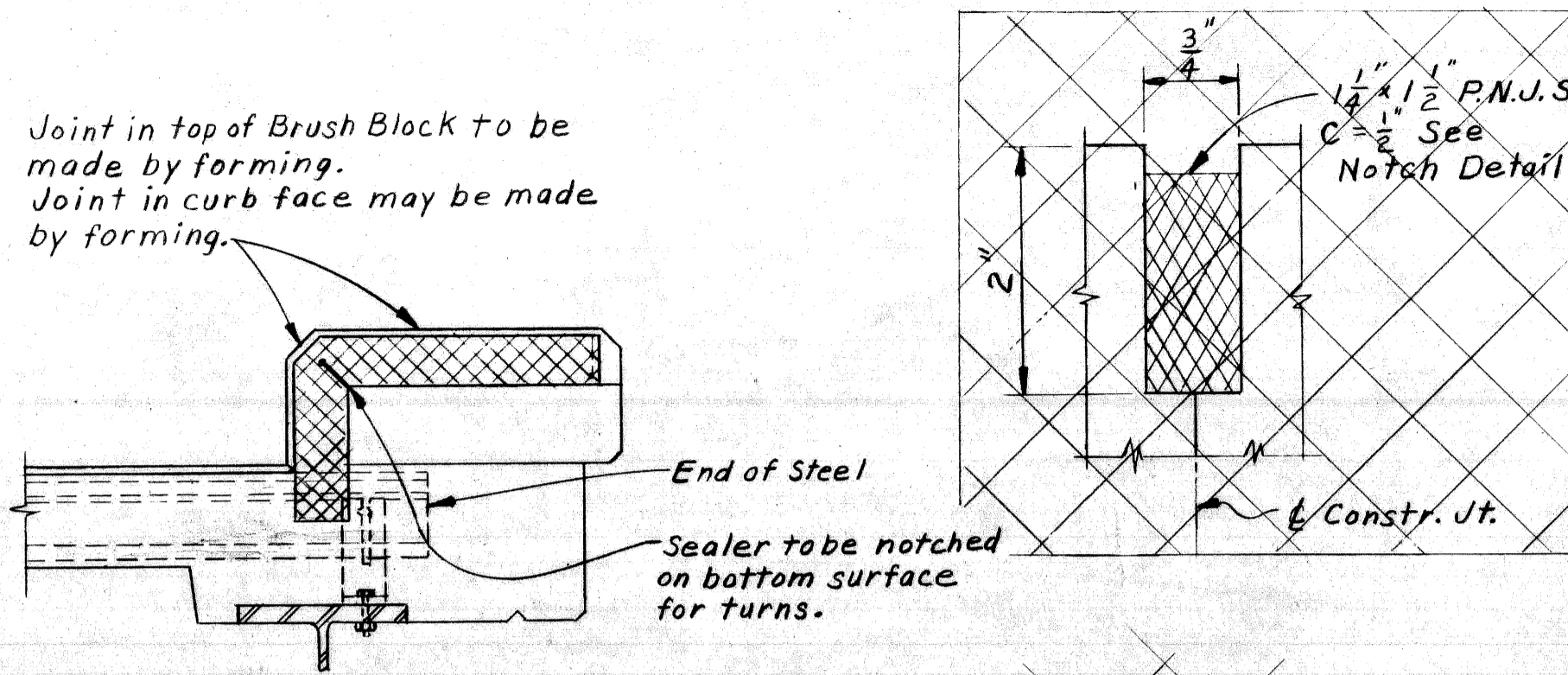
REVISIONS			
NO.	DESCRIPTION	DATE	BY





**NOTE:**  
Use Plastic Plug for Future Installation where Applicable

**NOTE:**  
The contractor will furnish and place all the materials. Sleeves, copper pipe, adapters, couplings, galvanized steel conduit, bushings, plug, and waterproofing are incidental to the item 3\"/>



Sealer Size	Joint Size	Notch		
Wd.	Dpth.	A	B	C
2"	2"	1 1/4 ± 1/16"	2 3/4"	1"
3"	3 13/32"	2 1/2 ± 1/16"	4 3/8"	1 1/2"
4"	4 23/32"	2 1/2 ± 1/16"	5 3/4"	1 1/2"

\* Increase by 1/16" for each 10° of beam temperature below 60°F. for each 70' of slab length or decrease by 1/16" for each 10° of beam temperature above 60°F. for each 70' of slab length (slab length is measured at right angles to joint.)

**GENERAL NOTES**

P.L.C. denotes Public Lighting Commission. J.W.P. denotes Joint Waterproofing. N.F. denotes near face. E.F. denotes each face. F.F. denotes far face. H.P.R.A.T.F. denotes Hot Poured Rubber Asphalt Type Filler. For Bevel, Molding, and Railing details see M.D.S.H. Standard sheet R11 or R12. Sidewalk pours shall not be cast until slab concrete has attained at least 50% of its design strength as determined in Section 5.01.05 of the Standard Specifications. Edge and Groove denotes Edging and Grooving with an approved tool. P.N.J.S. denotes Preformed Neoprene Joint Sealer. For location of nameplate and mounting details, see General Plan of Structure Sheet and Sheets R11 or R12. The contractor is to provide a sawed joint 1/2" deep by 1/8" wide (min.) in the top of slab over and parallel to the center of piers. The sawed joint where called for on the plan is to be sawed before casting of shoulder or brush block and is to be filled with H.P.R.A.T.F. The sawing and H.P.R.A.T.F. are incidental to concrete. Bridge Parapet shall conform to the details shown on Railing Standard R11 or R12 unless otherwise noted on plan. The metal railing posts and anchor bolts are to be omitted. T denotes Top & B denotes Bottom of Slab.

**MICHIGAN DEPARTMENT OF STATE HIGHWAYS**

PLANS PREPARED BY  
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CITY ENGINEER'S OFFICE  
BUREAU OF HIGHWAYS AND EXPRESSWAYS

APPROVED: [Signature] STRUCTURAL ENGINEER

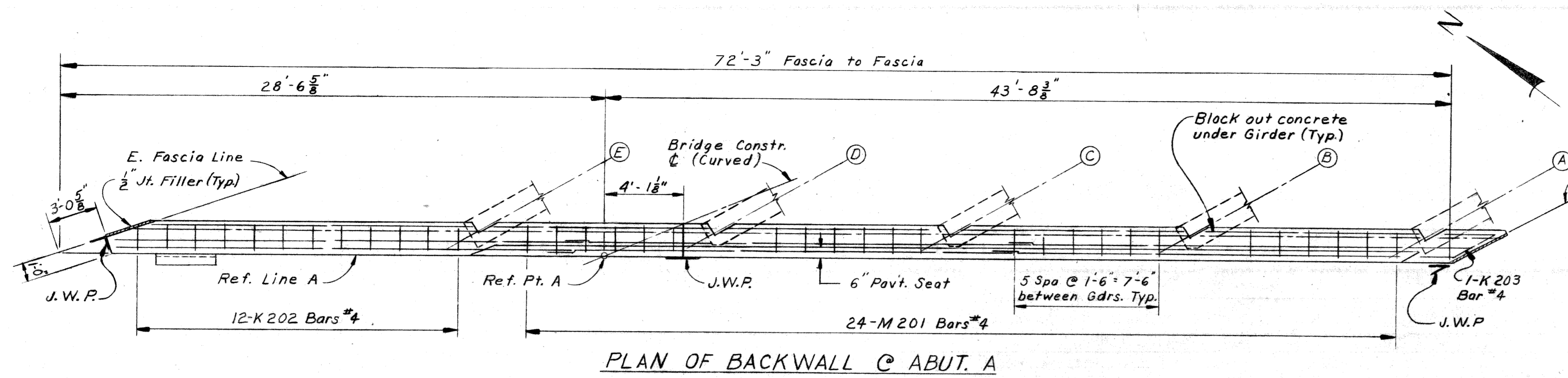
SUPERSTRUCTURE DETAILS			
REVISIONS			
NO.	DESCRIPTION	DATE	BY

DRYDOR  
DRAWN BY: Walls  
R. ROSIK  
CHECKED BY: McGuire  
SHEET 19 OF 22

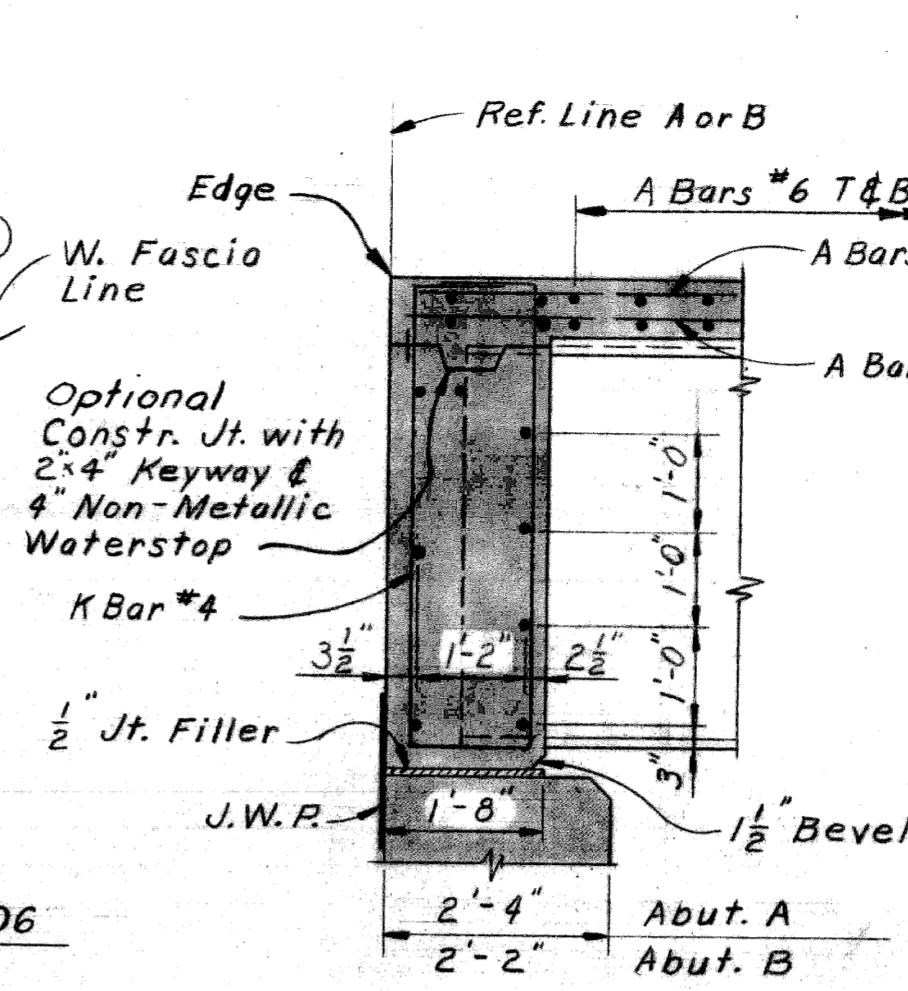
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DATE [Blank]

S49 of 82123K

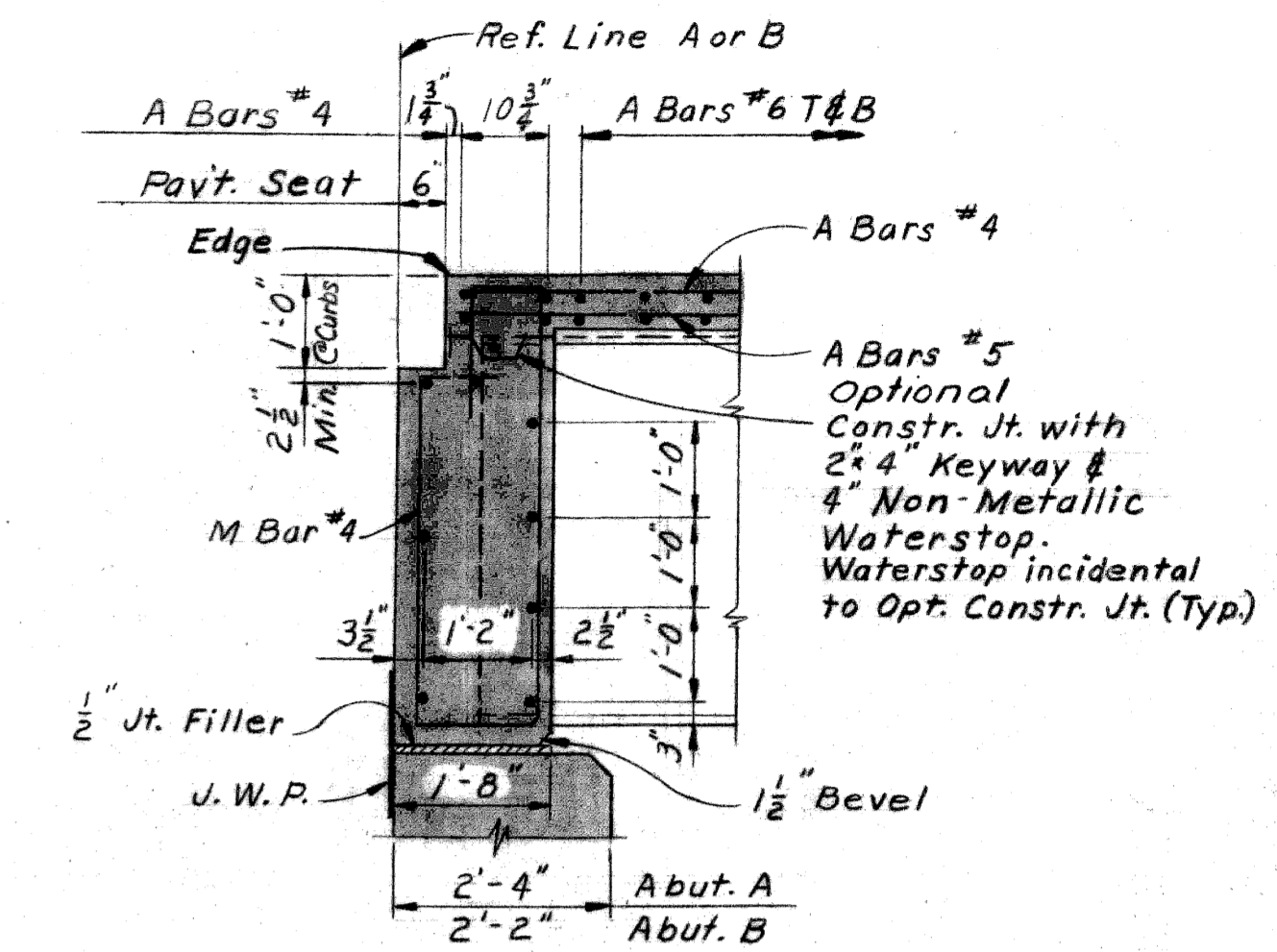




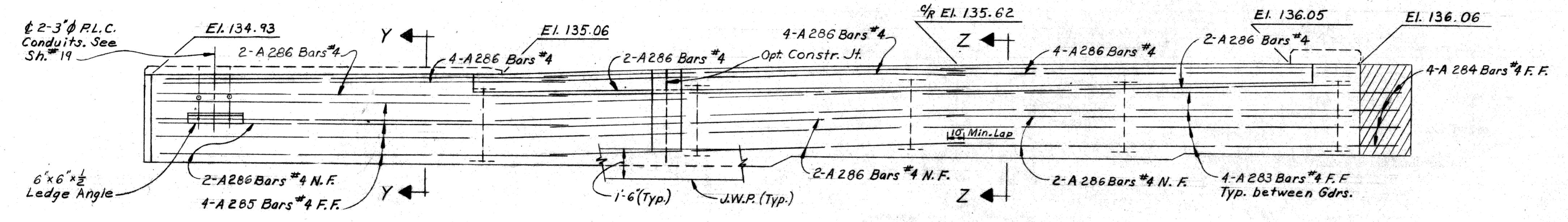
PLAN OF BACKWALL @ ABUT. A



SECTION Y-Y



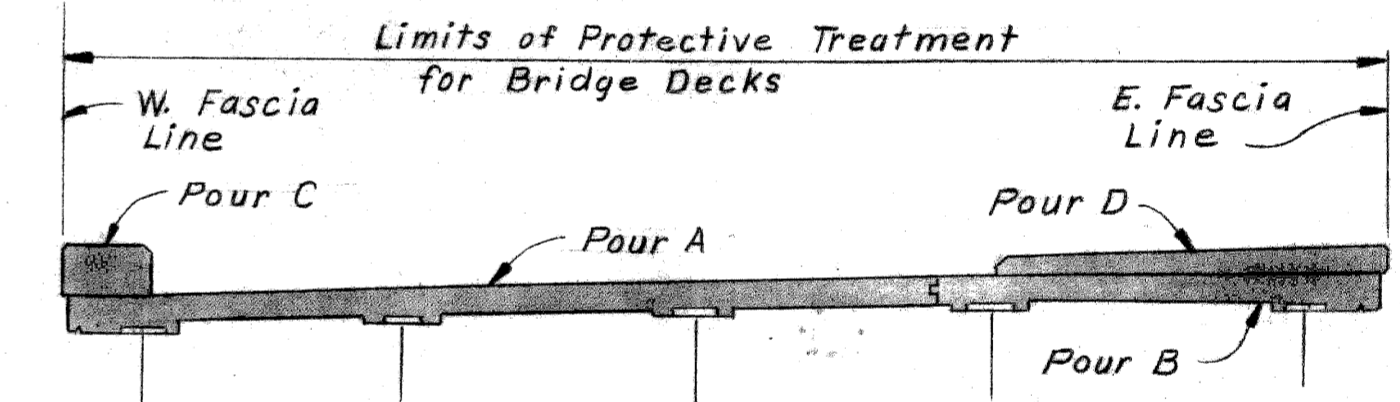
SECTION Z-Z



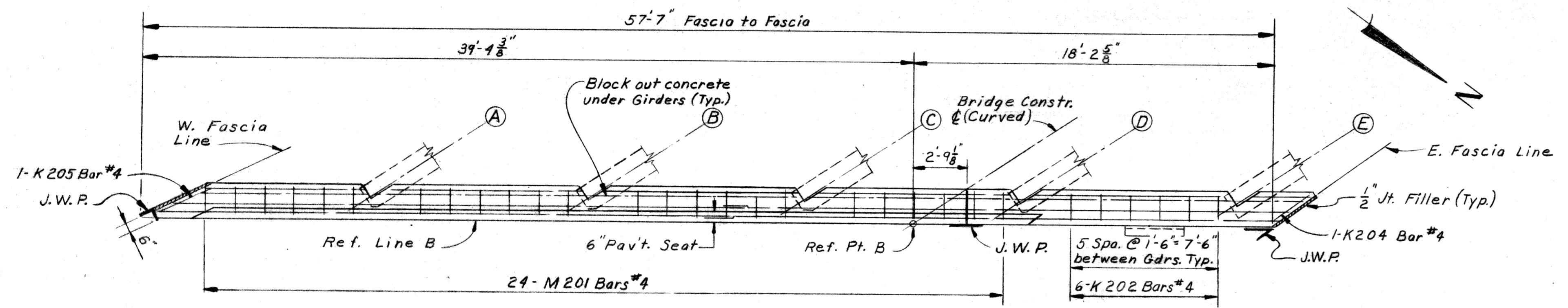
ELEVATION OF BACKWALL @ ABUT. A

CONCRETE QUANTITIES			
Pour	Location	Suspended Span #1	Span #2 plus Cantilever
A	Slab	66.7	32.6
B	Slab	46.5	15.7
C	Brush Block	6.9	3.0
D	Shoulder	15.8	5.1
Total Cu. Yds. Gr. A 6AA = 192.3 Cu Yds.			

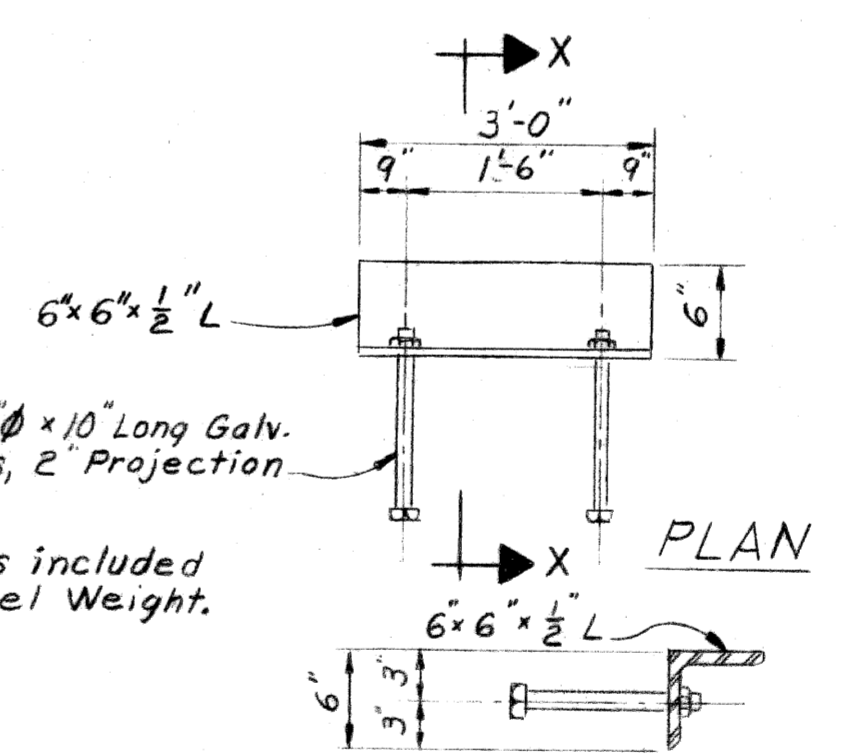
NOTE:  
Parapet Concrete Quantity = 18.1 Cu. Yds.  
Incidental to Bridge Parapet.



NOTE: POOR DIAGRAM  
Alphabetical designation of pours is not to be construed as a pour sequence.



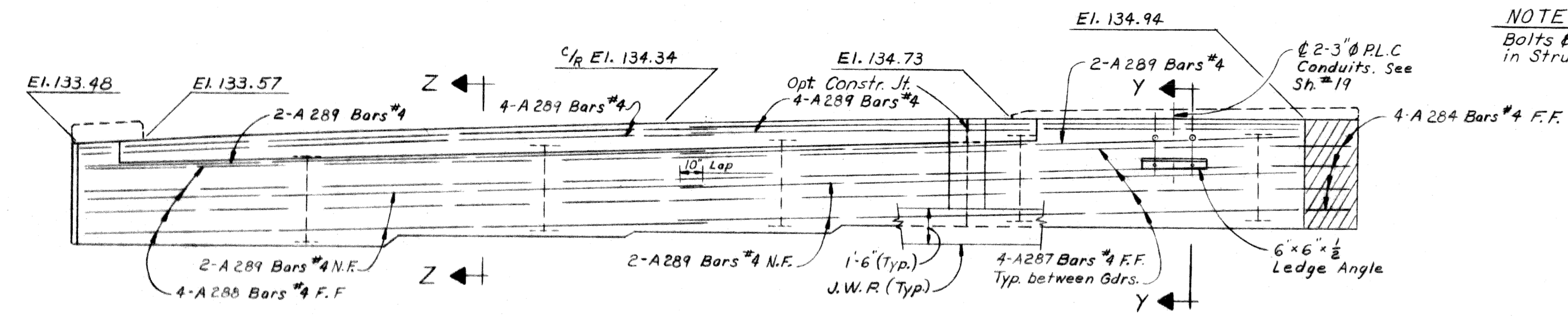
PLAN OF BACKWALL @ ABUT. B



NOTE:  
Bolts & angles included in Struct. Steel Weight.

SECTION X-X

LEDGE ANGLE DETAILS



ELEVATION OF BACKWALL @ ABUT. B

MISCELLANEOUS QUANTITIES		
Item	Amount	Unit
Handhole Frame & Cover	1	Each
Water Reducing-Retarding Admixture	28	Gals.
3" Preformed Neoprene Joint Sealer	4	Lin. Ft.
Hot Poured Rubber Asphalt Type Filler	46	Lin. Ft.
Joint Waterproofing	238	Sq. Ft.
Bridge Parapet	323.1	Lin. Ft.
3" Fiber Conduit	355	Lin. Ft.
Protective Treatment for Bridge Decks	4630	Sq. Ft.
1/2" Joint Filler	76	Sq. Ft.

MICHIGAN DEPARTMENT OF STATE HIGHWAYS

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BUREAU OF HIGHWAYS AND EXPRESSWAYS

CITY OF DETROIT  
SUPERSTRUCTURE DETAILS

REVISIONS

NO.	DESCRIPTION	DATE	BY

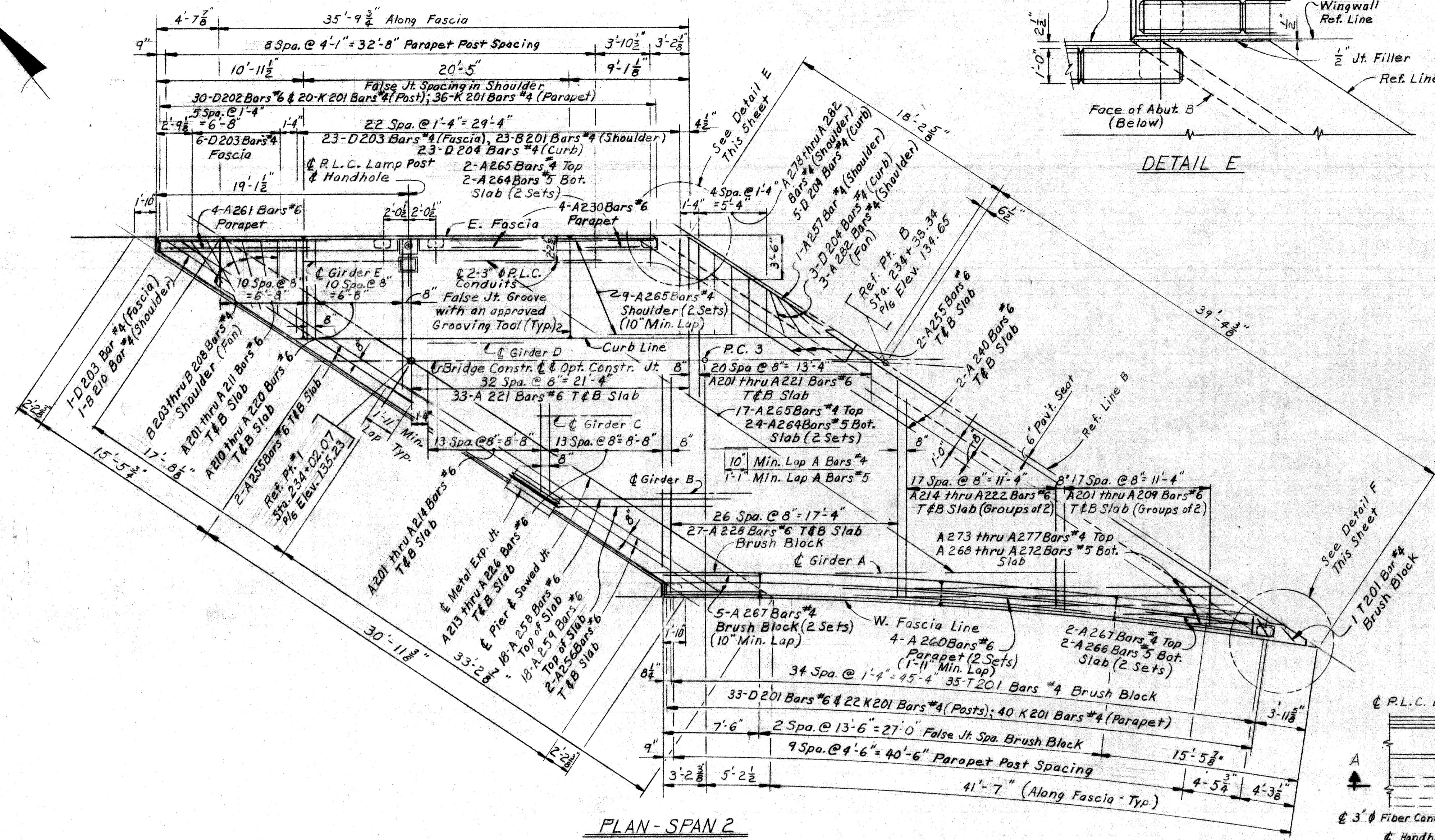
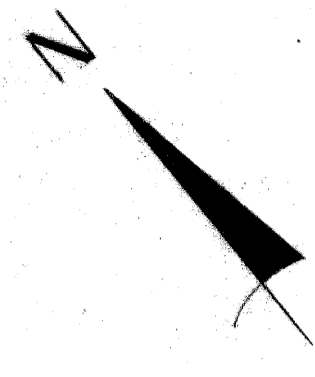
APPROVED: *H. Conrad* STRUCTURAL ENGINEER

JOB No. PW 99012

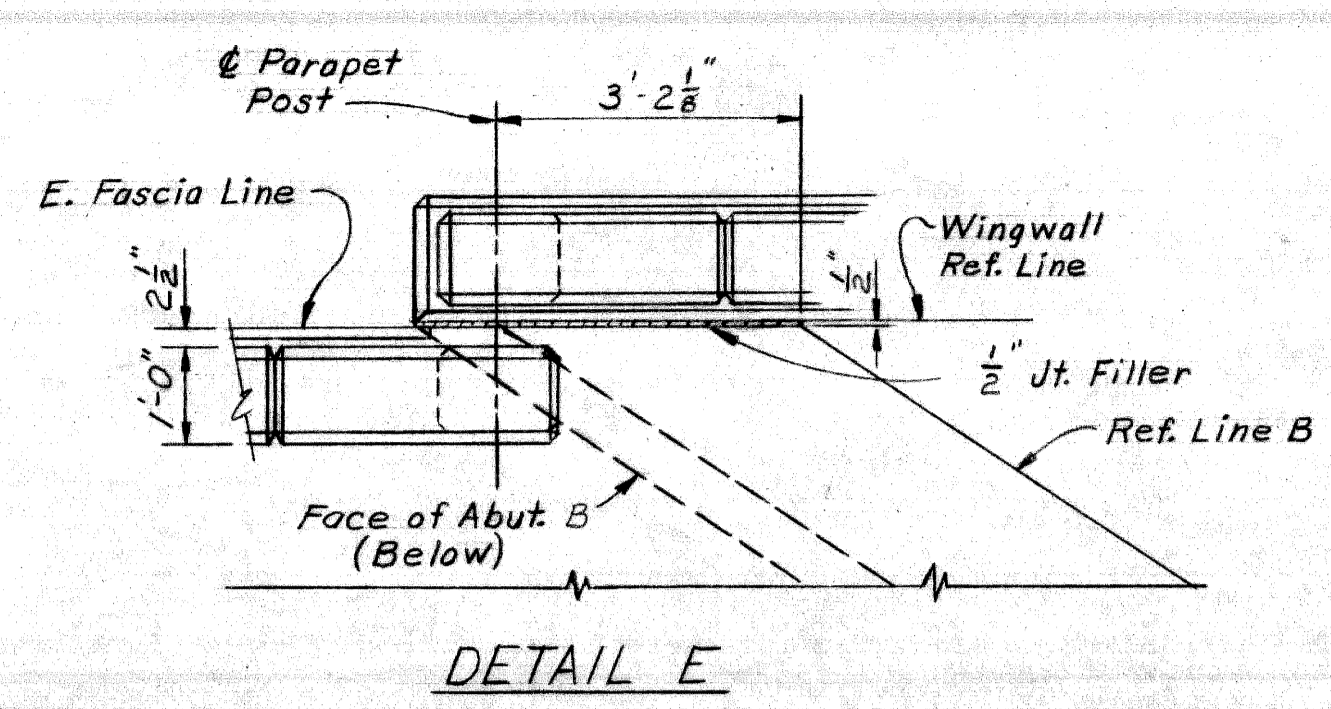
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CHECKED BY *McGuire* 9/68  
SHEET 18 OF 22

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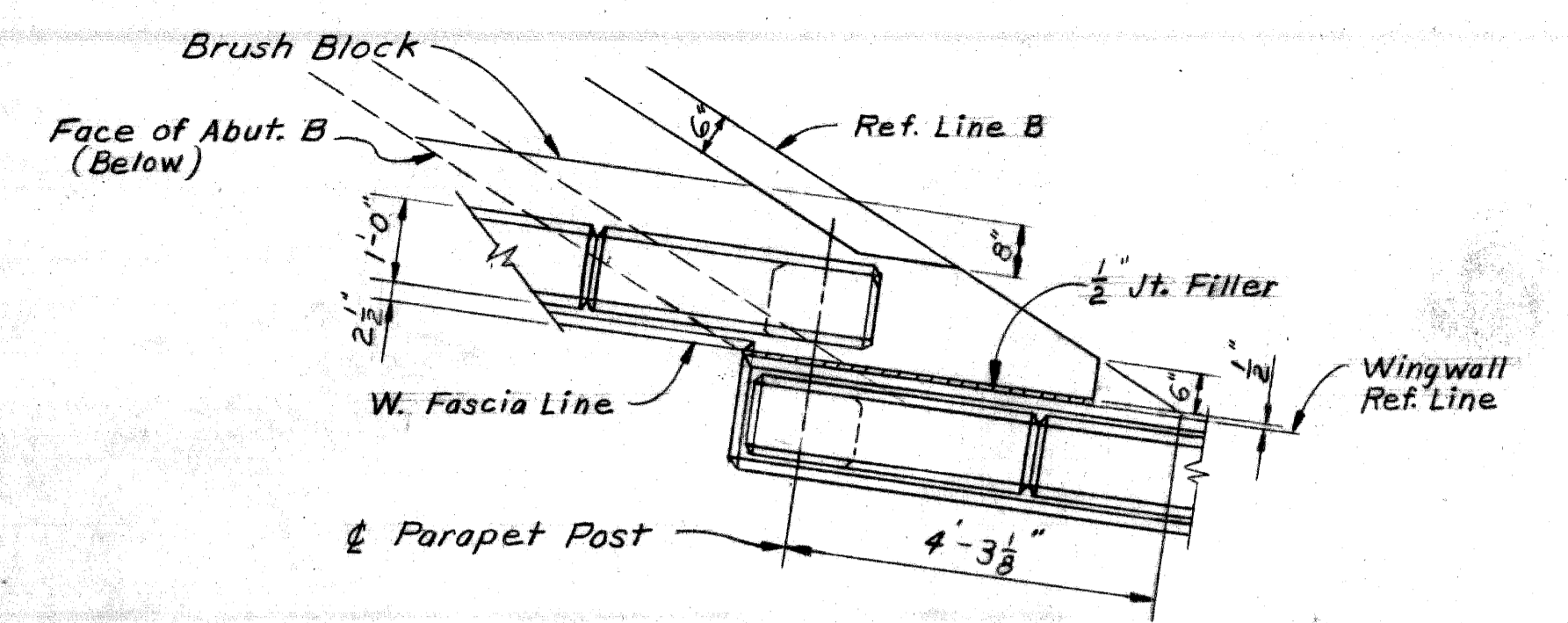




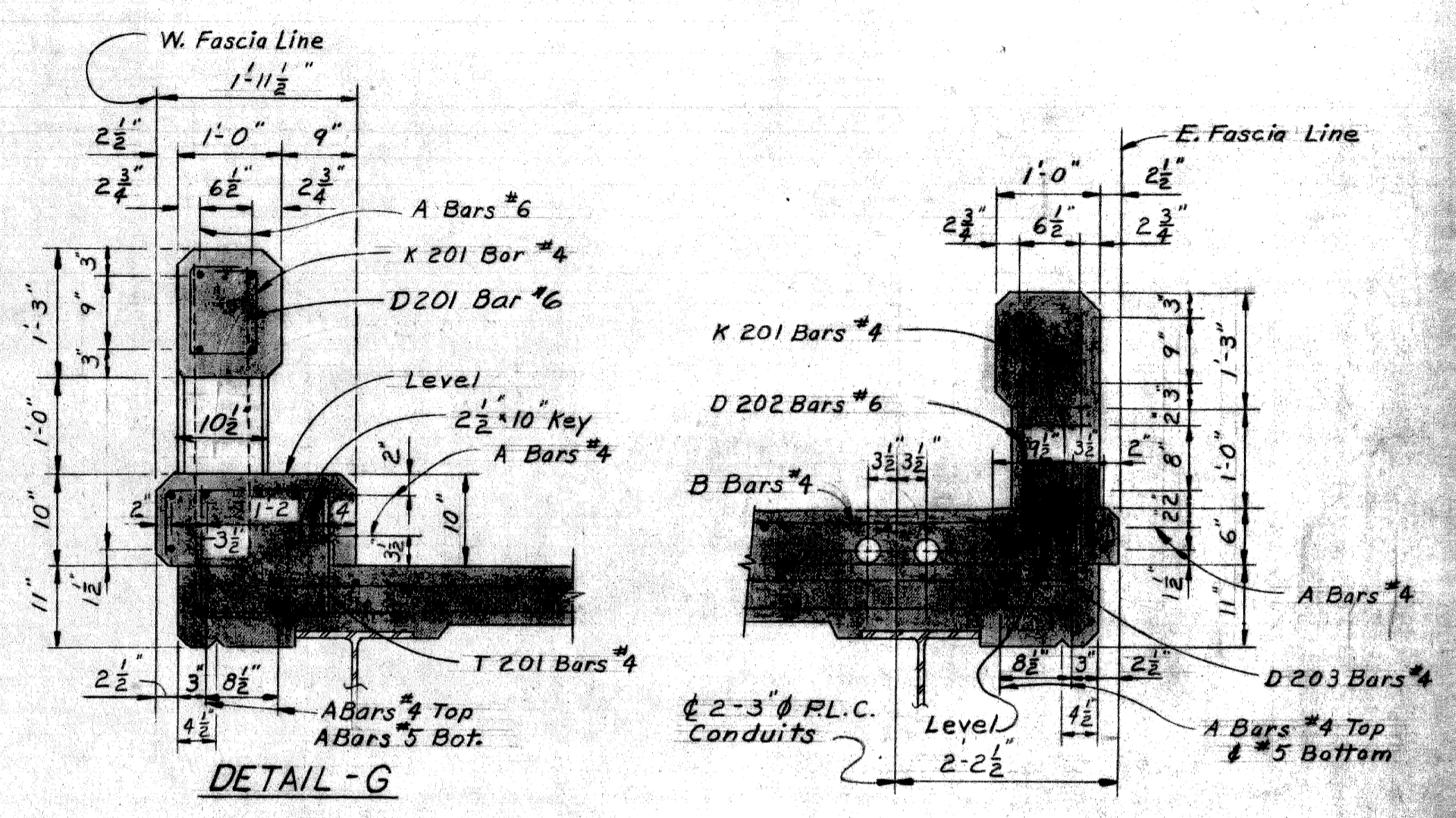
PLAN-SPAN 2



DETAIL E

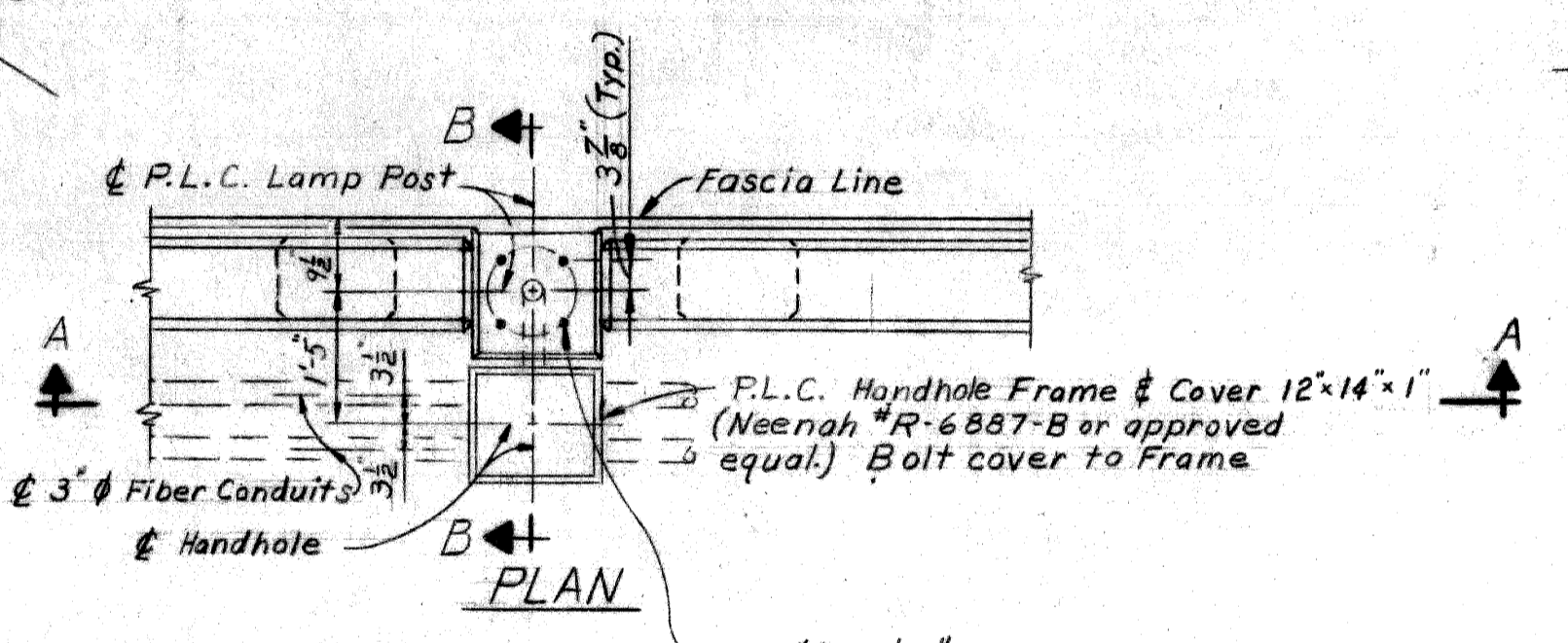


DETAIL F



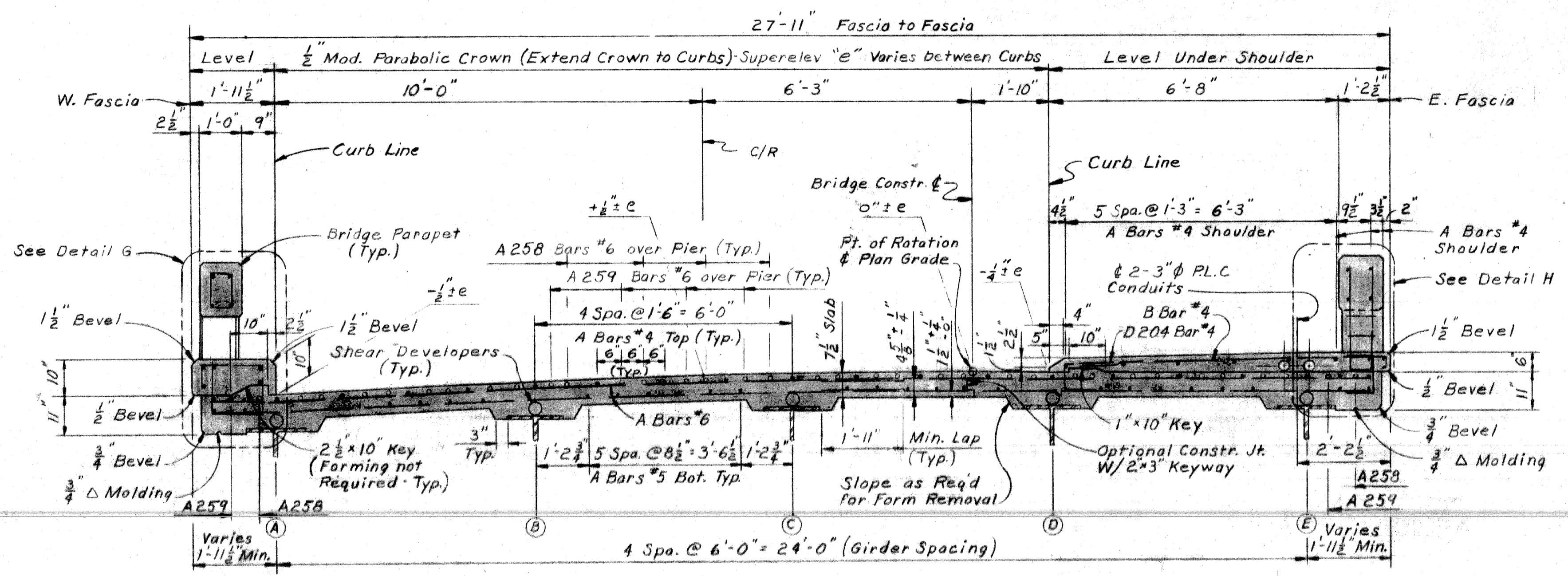
DETAIL - G

DETAIL - H



SECTION A-A

SECTION B-B



CROSS SECTION

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APPROVED: *[Signature]*  
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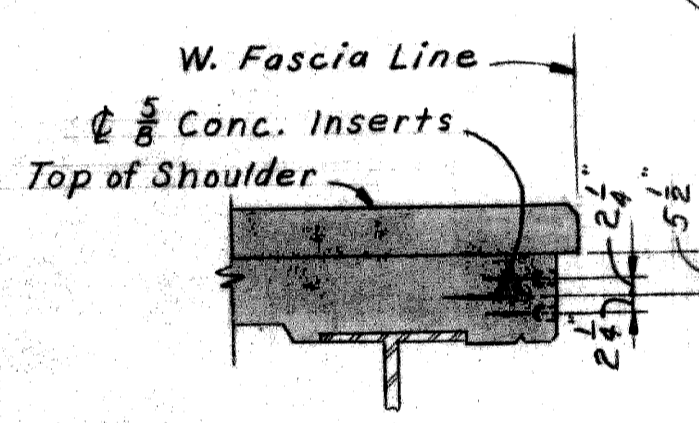
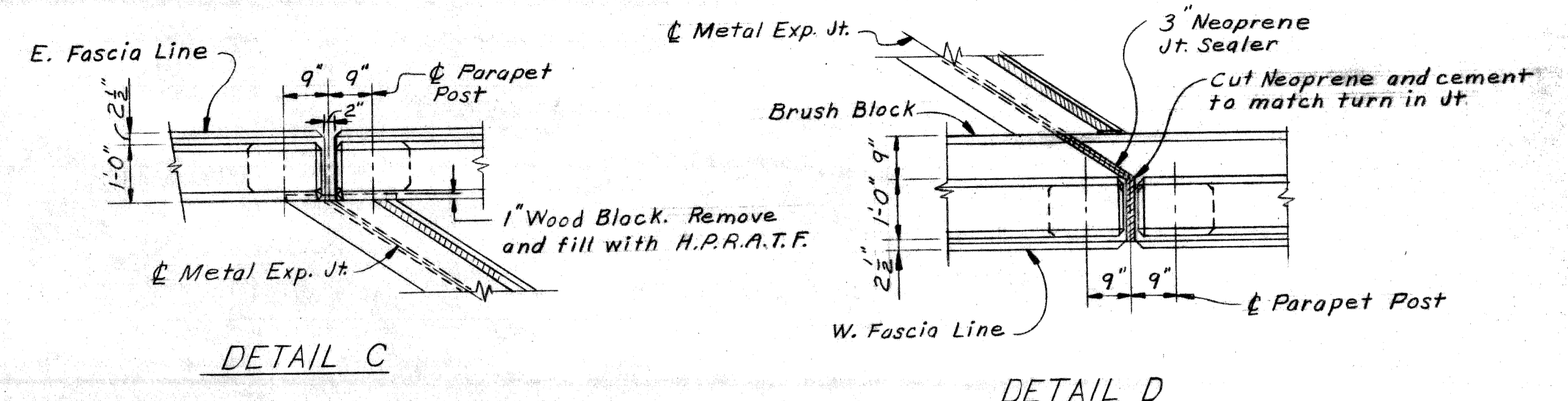
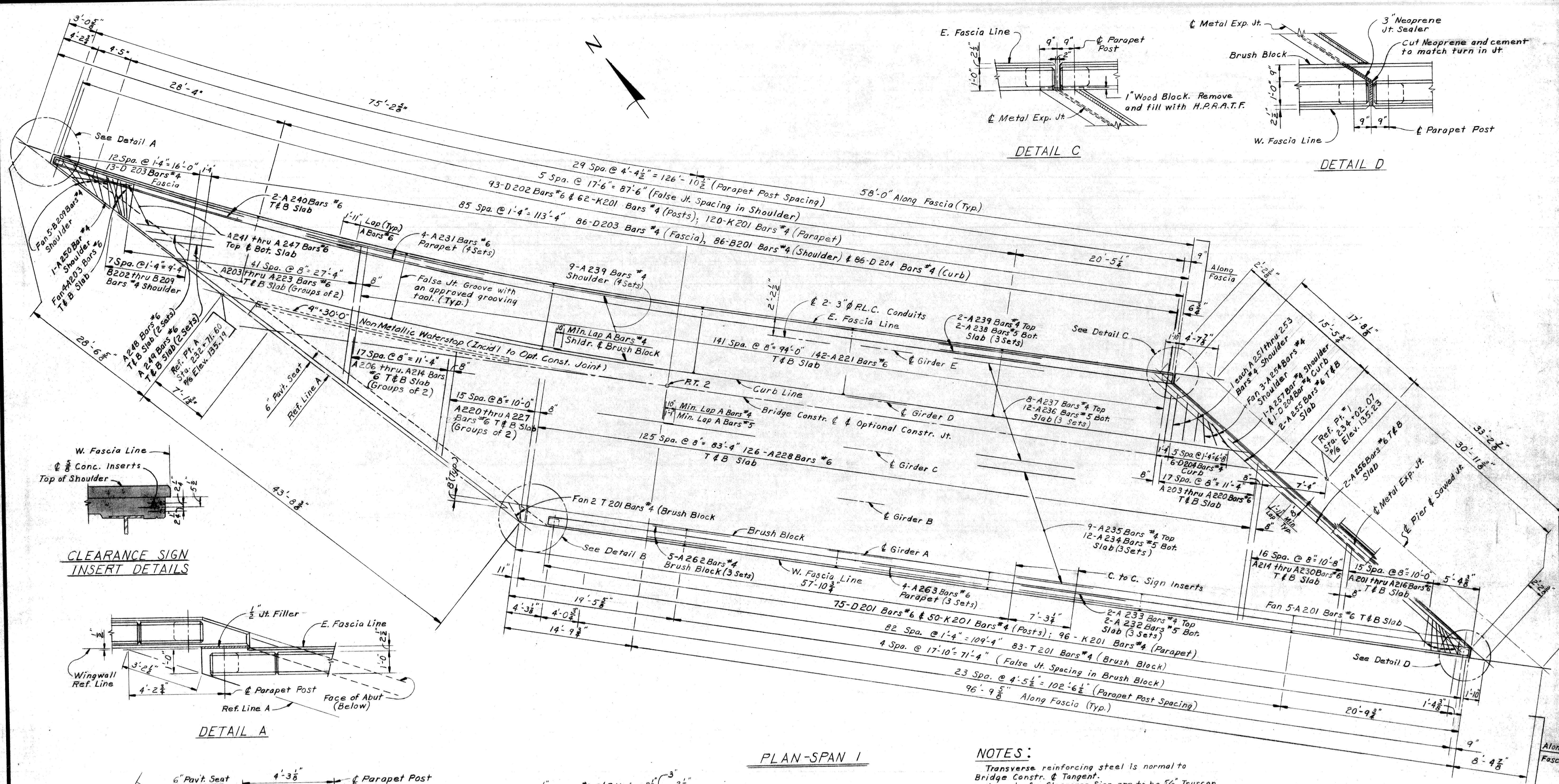
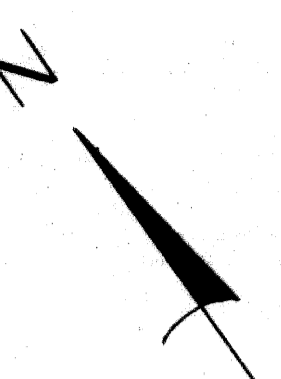
JOB No.  
 PW 990(2)

MICHIGAN DEPARTMENT OF STATE HIGHWAYS			
SUPERSTRUCTURE DETAILS			
REVISIONS			
NO.	DESCRIPTION	DATE	BY

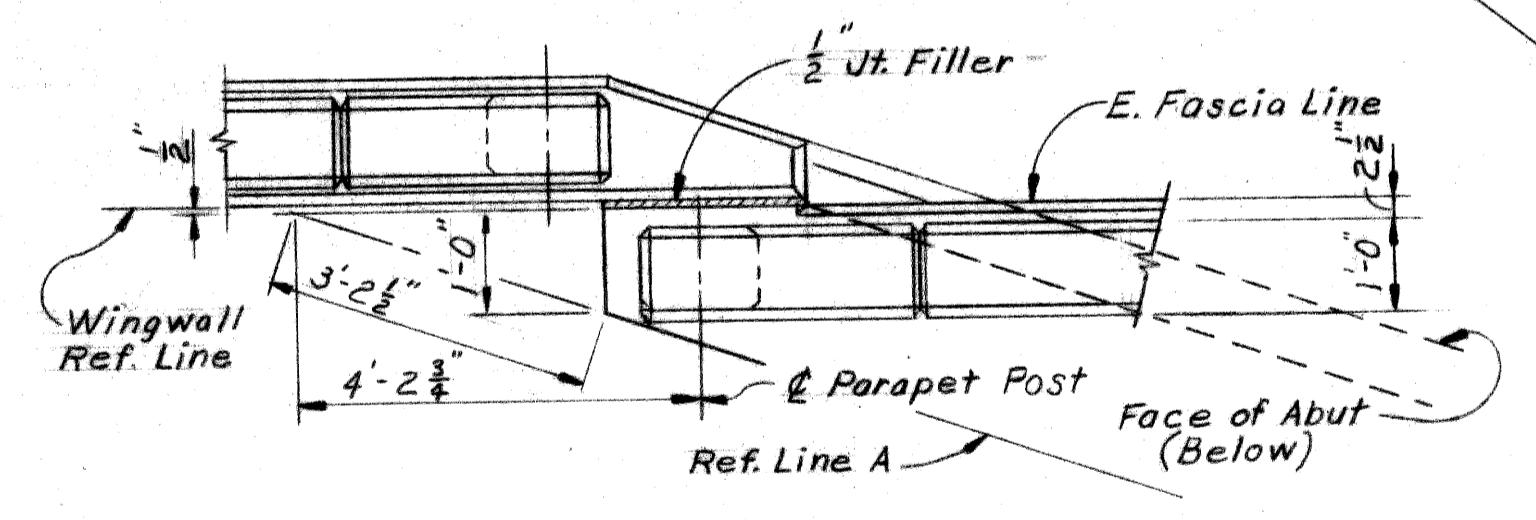
CITY OF DETROIT	
SQUAD BOSS	Watts
DRAWN BY	B. Reisk 7/68
TRACED BY	
CHECKED BY	McQuinn 7/68
SHEET	17 OF 28

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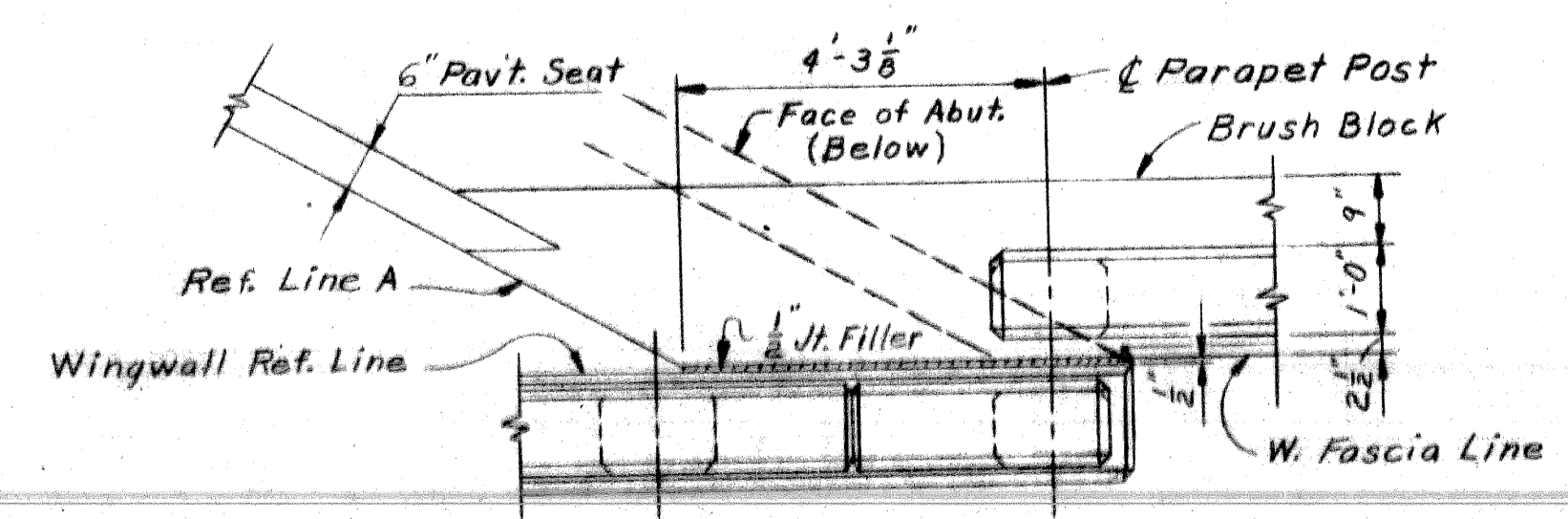




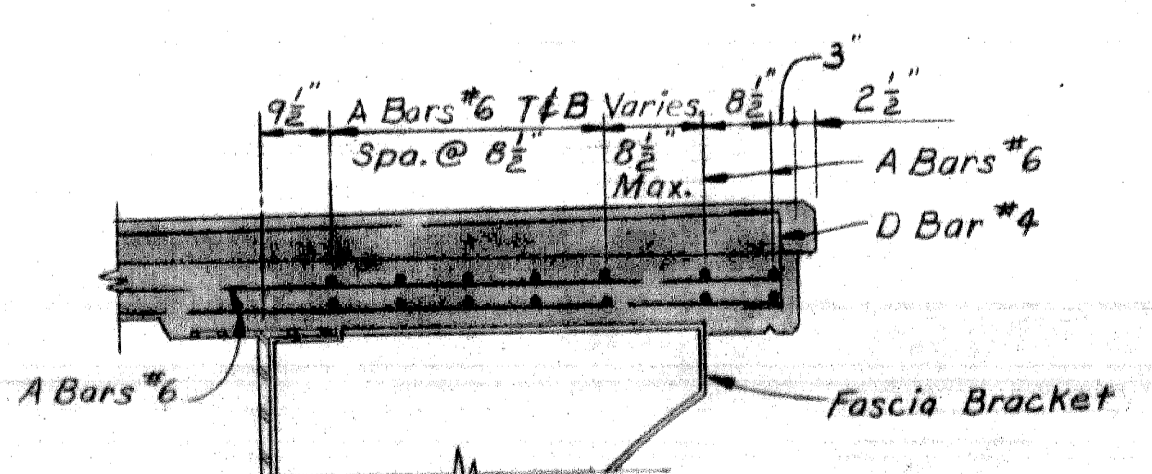
CLEARANCE SIGN INSERT DETAILS



DETAIL A



DETAIL B



SLAB REINFORCING @ CURVED FASCIA

PLAN-SPAN 1

**NOTES:**  
Transverse reinforcing steel is normal to Bridge Constr. & Tangent.  
Inserts for Clearance Sign are to be 5/8" Truscon threaded inserts or approved equal and are to be provided with a suitable setting plug.  
Furnishing and placing concrete inserts is incidental to Superstructure Concrete.  
Clearance Sign and Mounting Brackets are to be furnished and installed by others.

PLANS PREPARED BY  
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JOB No. PW 990(2)

**MICHIGAN DEPARTMENT OF STATE HIGHWAYS**

**SUPERSTRUCTURE DETAILS**

REVISIONS			
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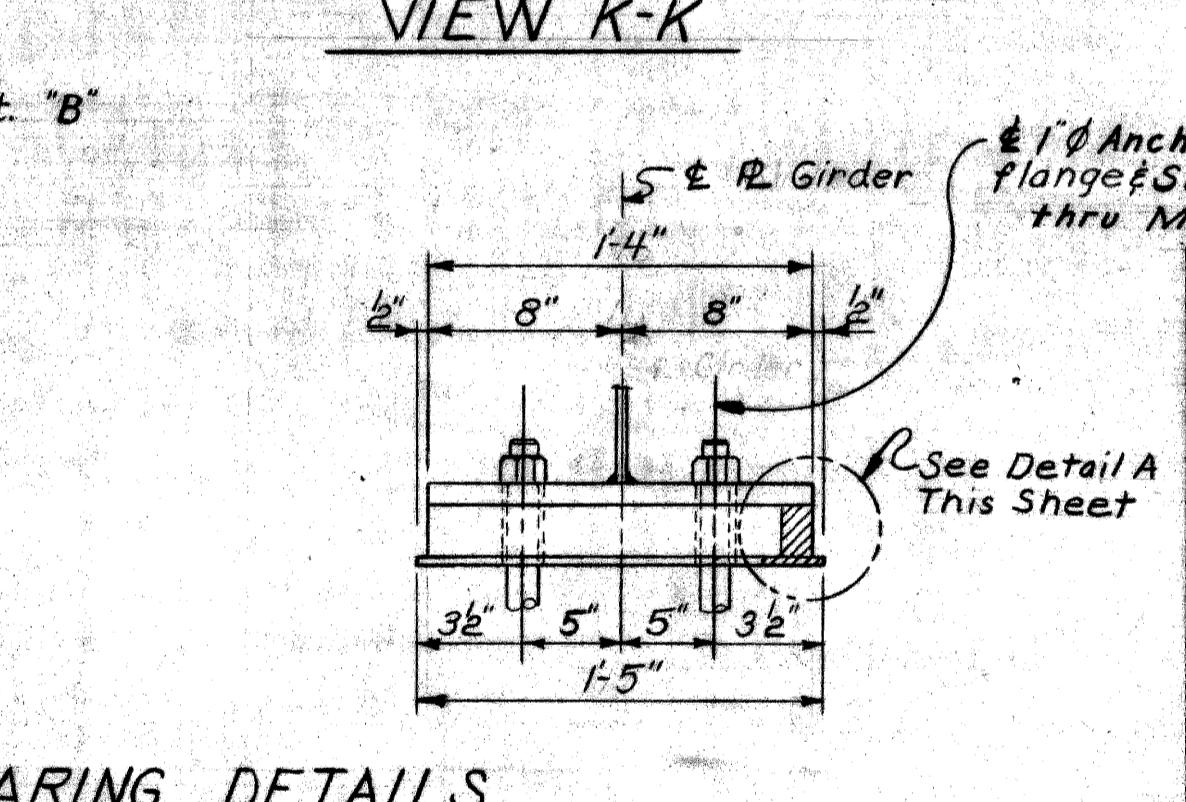
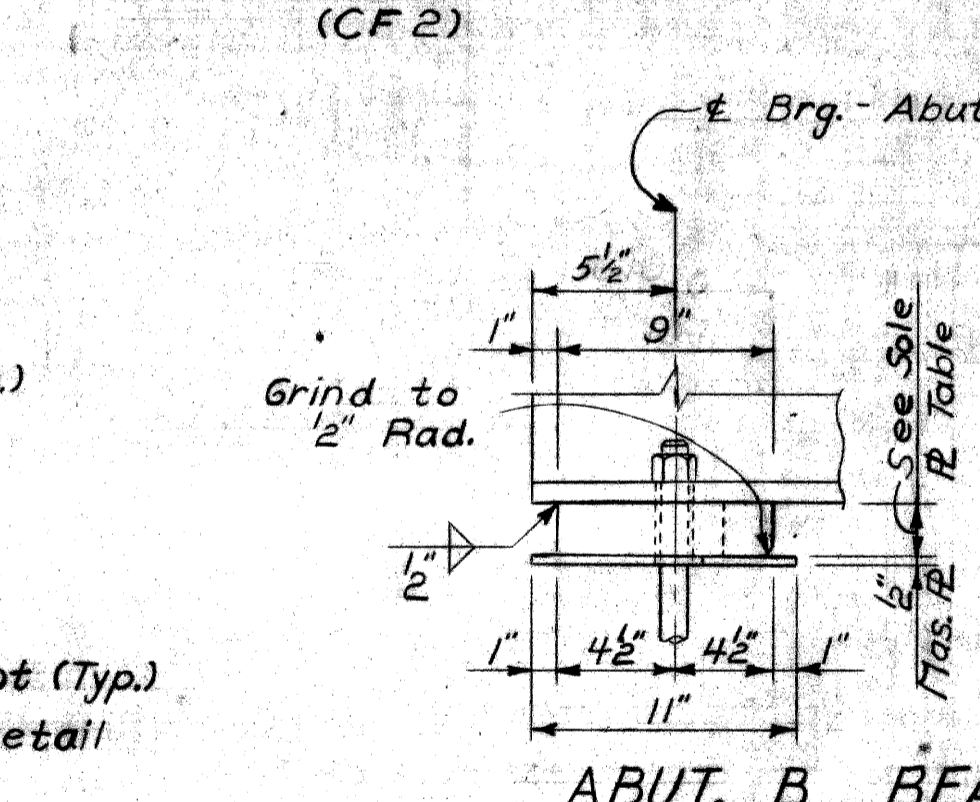
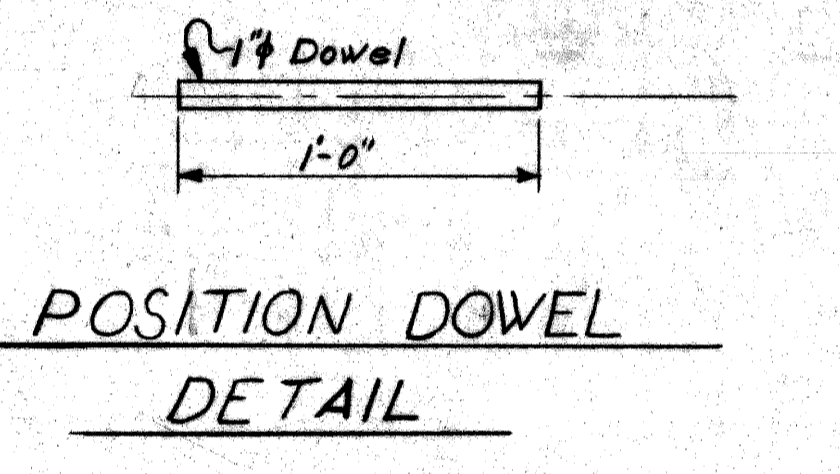
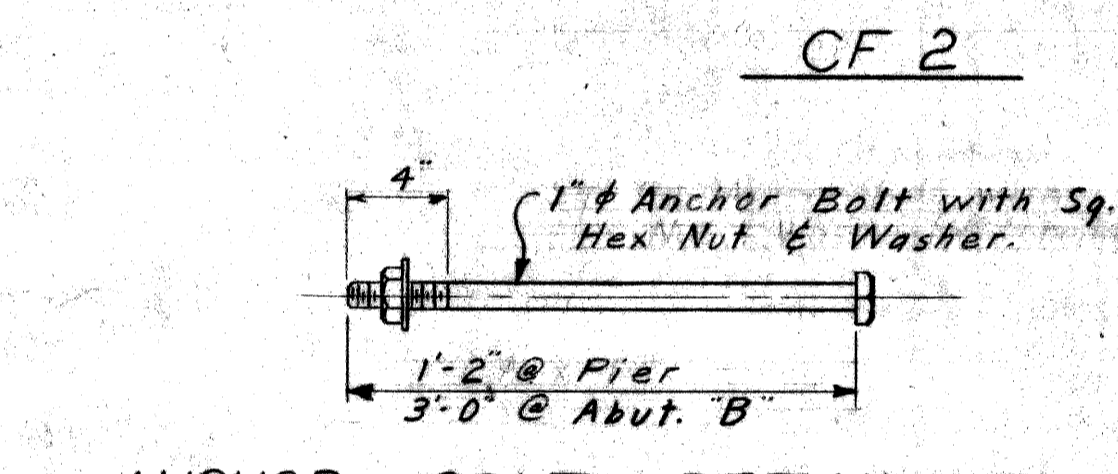
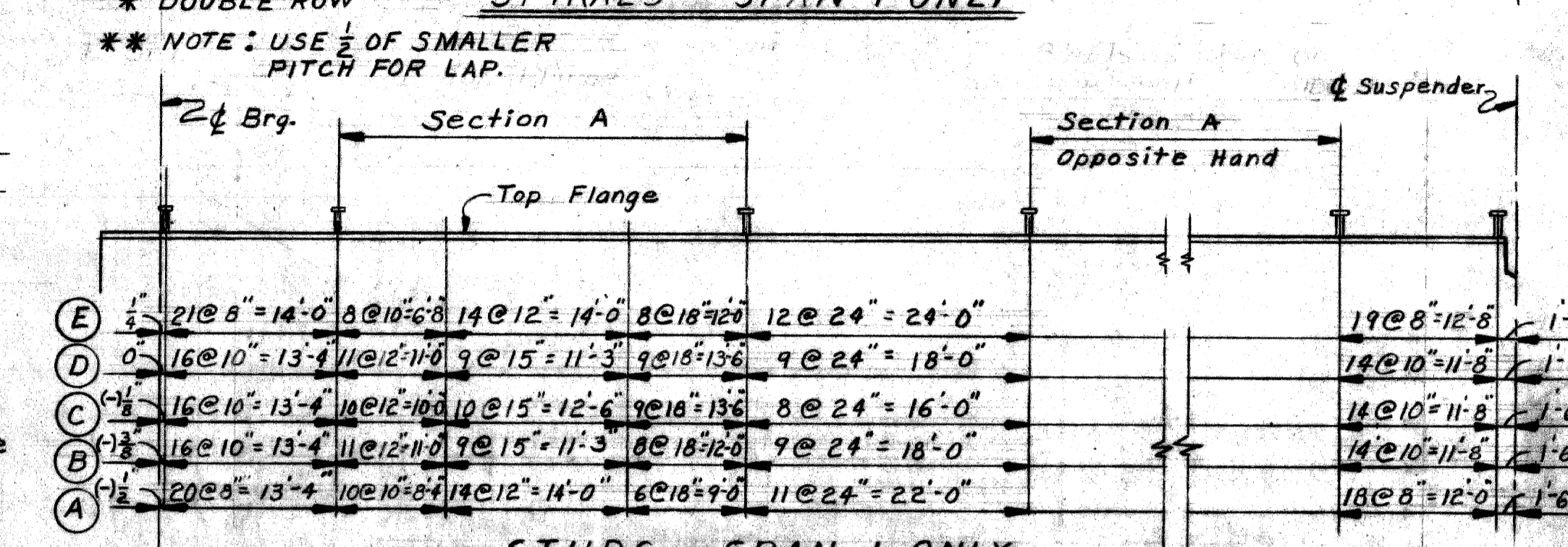
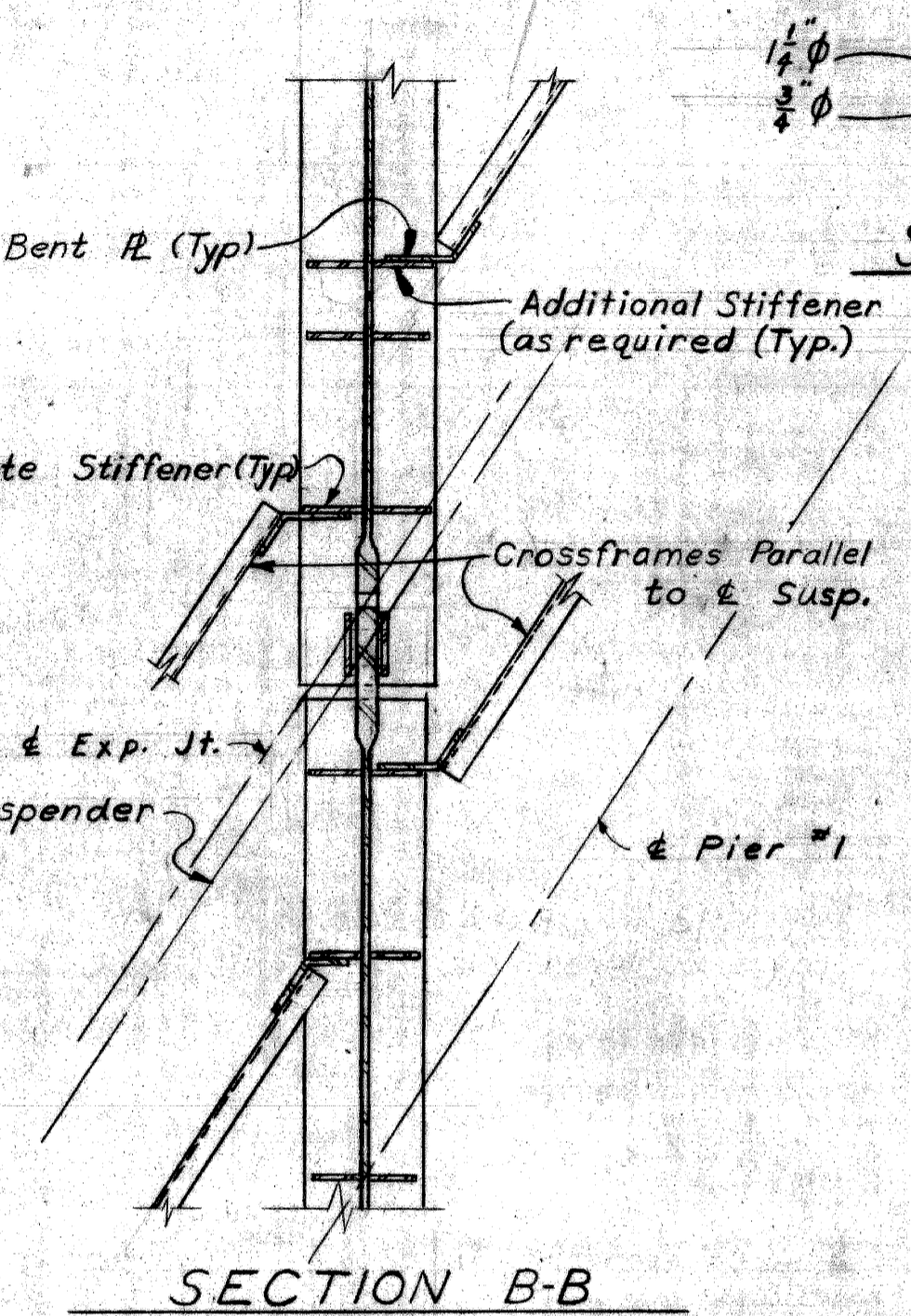
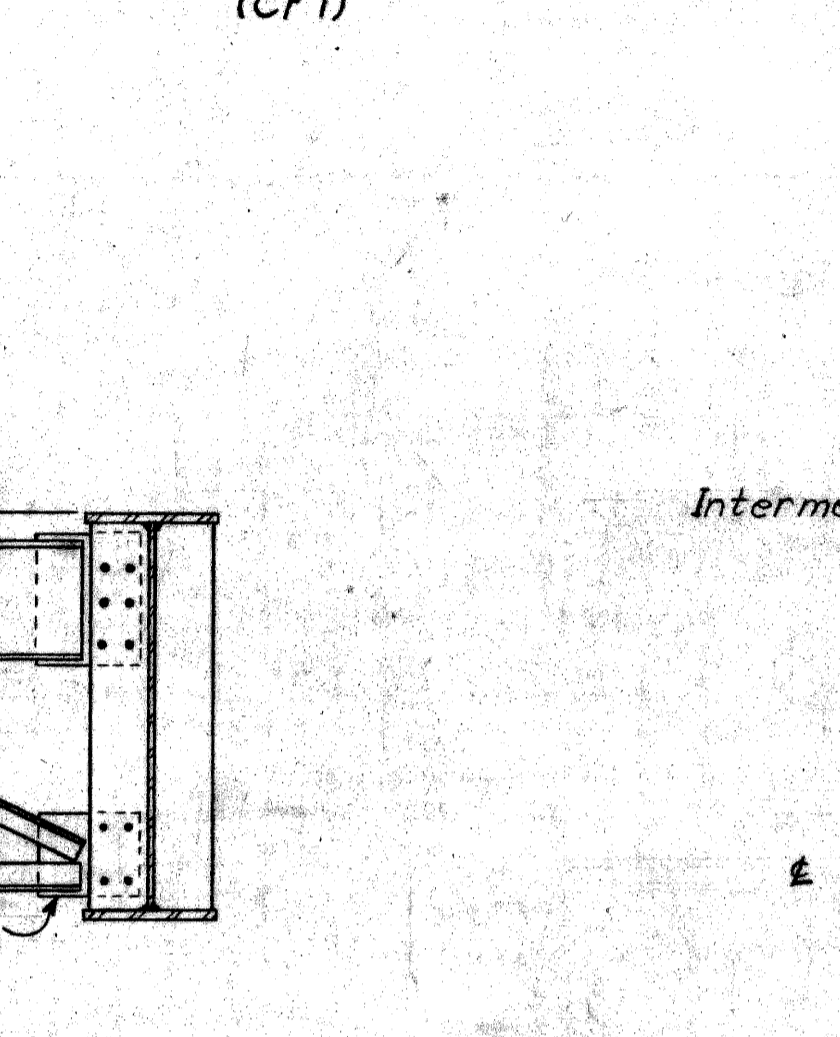
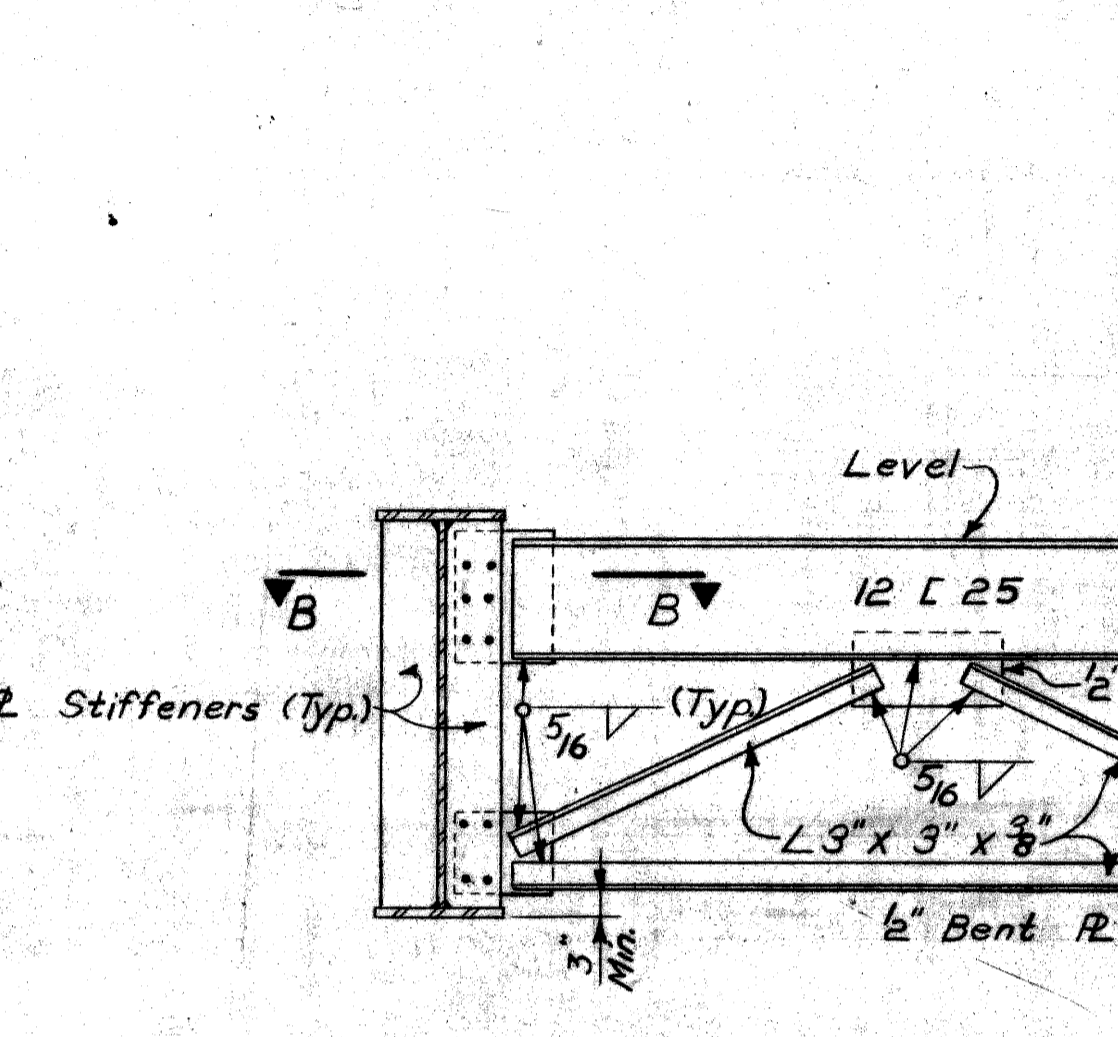
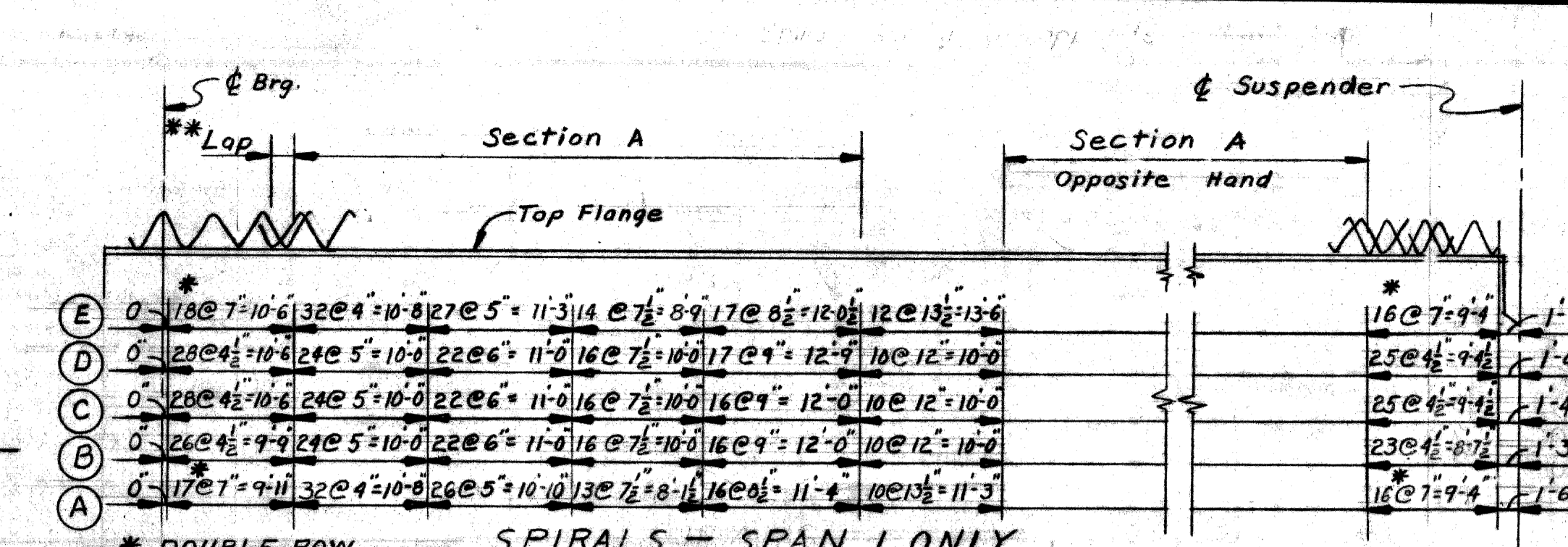
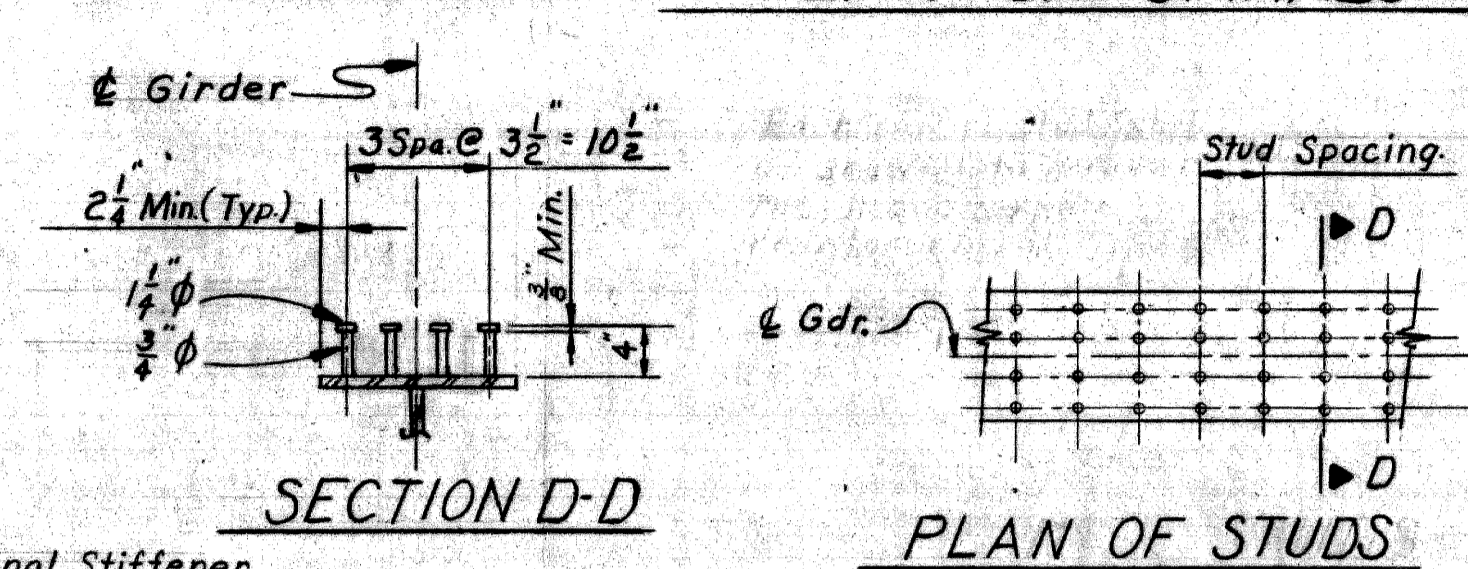
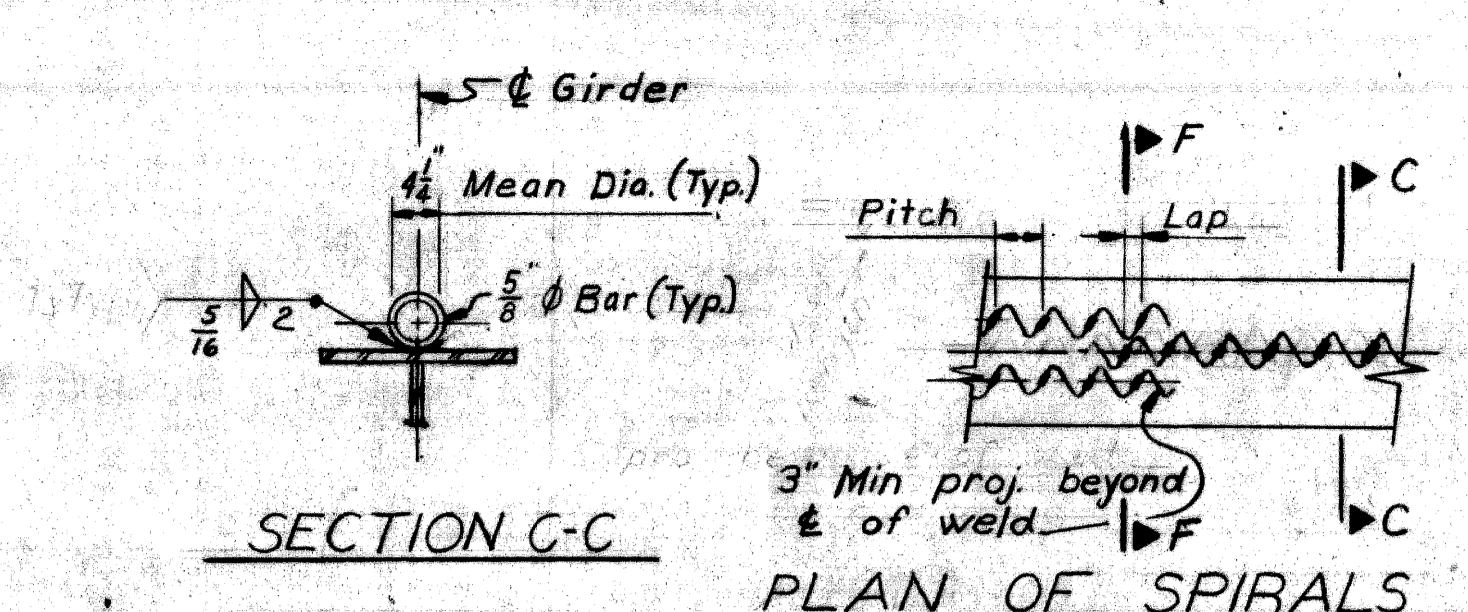
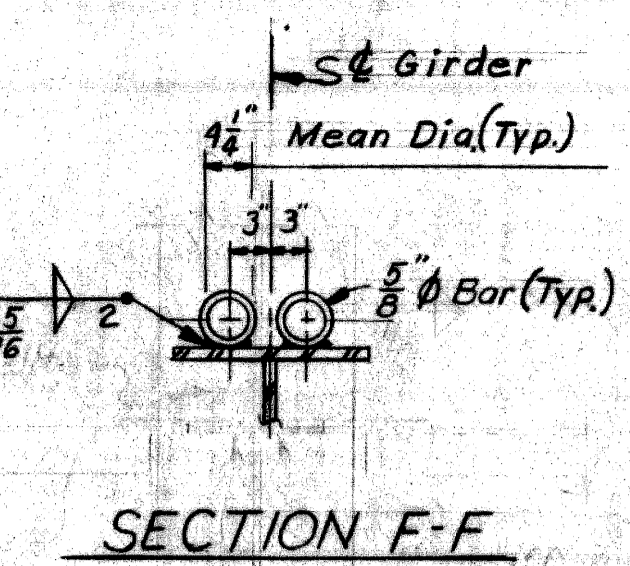
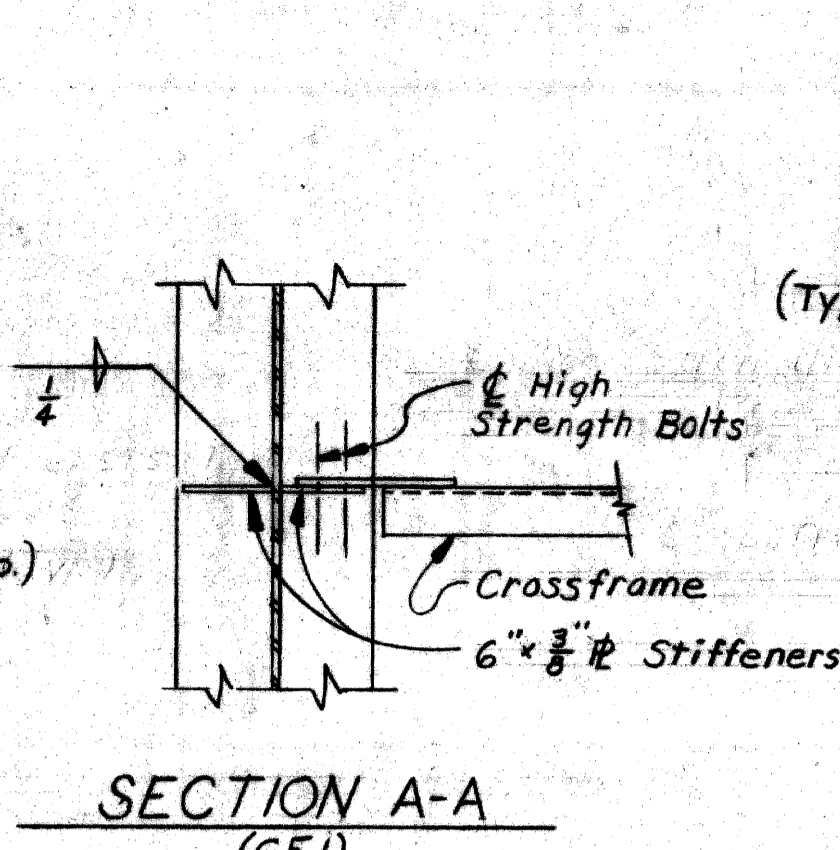
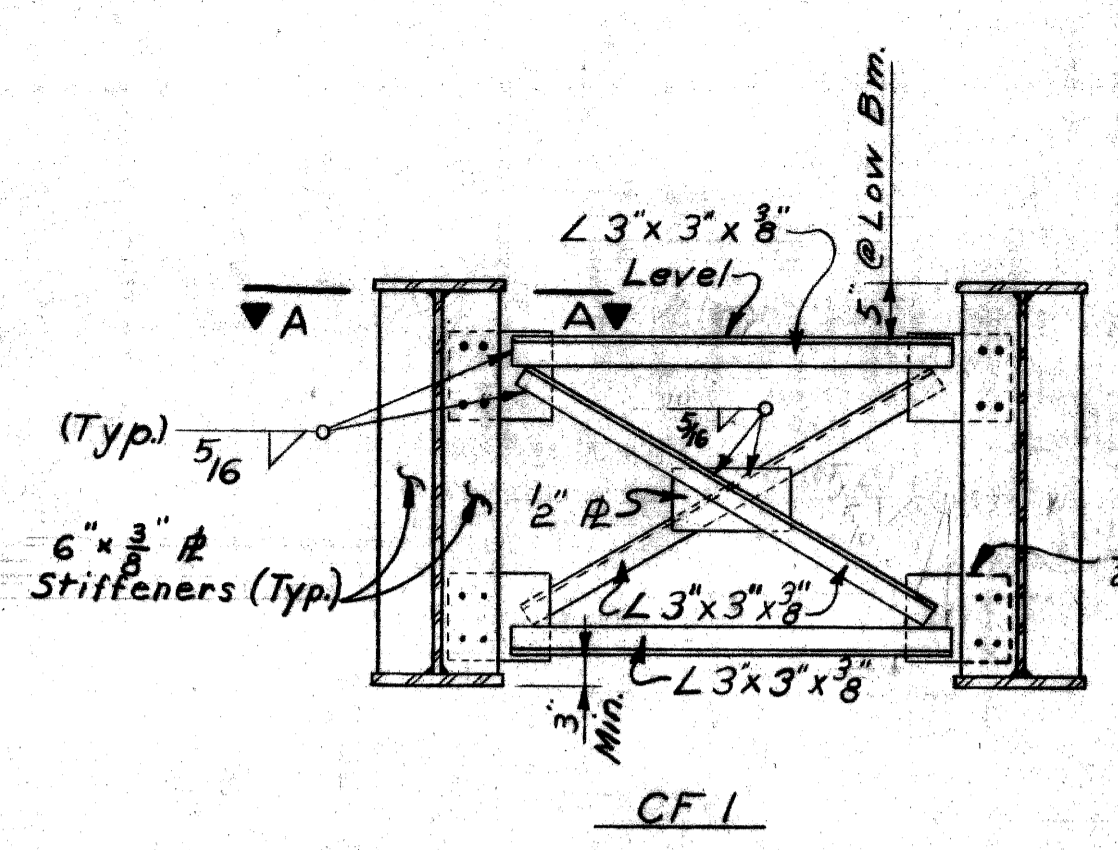
CITY OF DETROIT  
DRAWN BY: [Signature] 8/68  
CHECKED BY: [Signature] 9/68  
SHEET 16 OF 22

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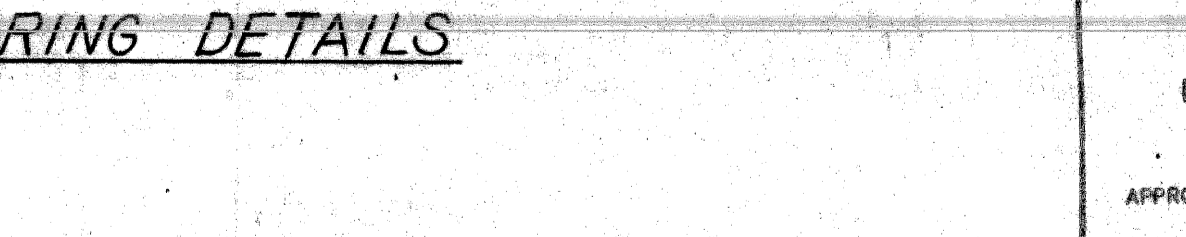
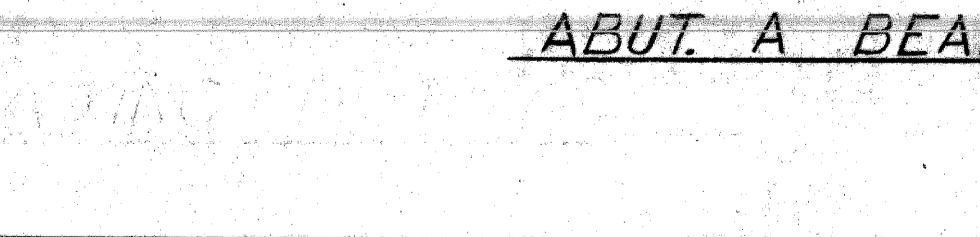
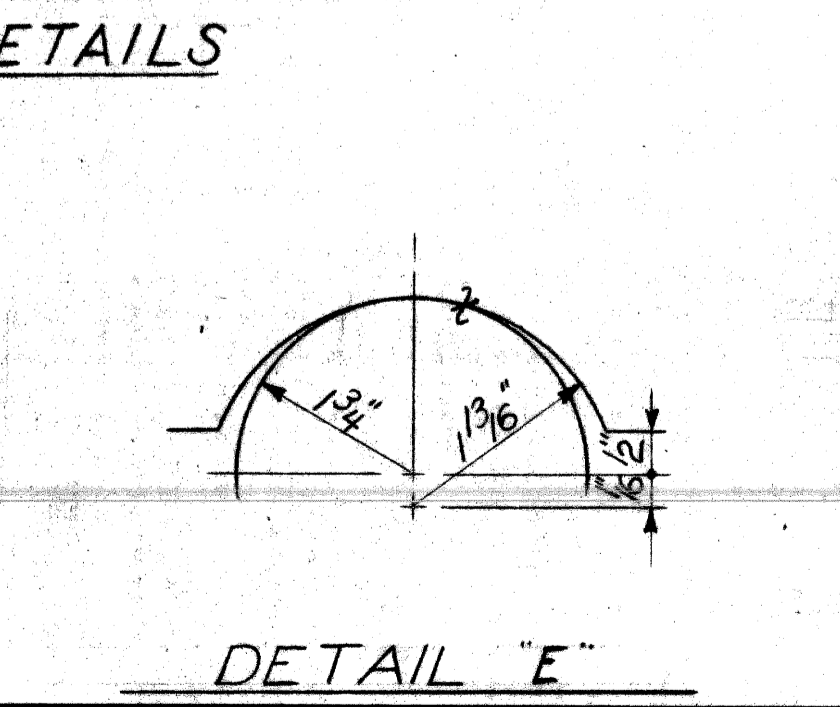
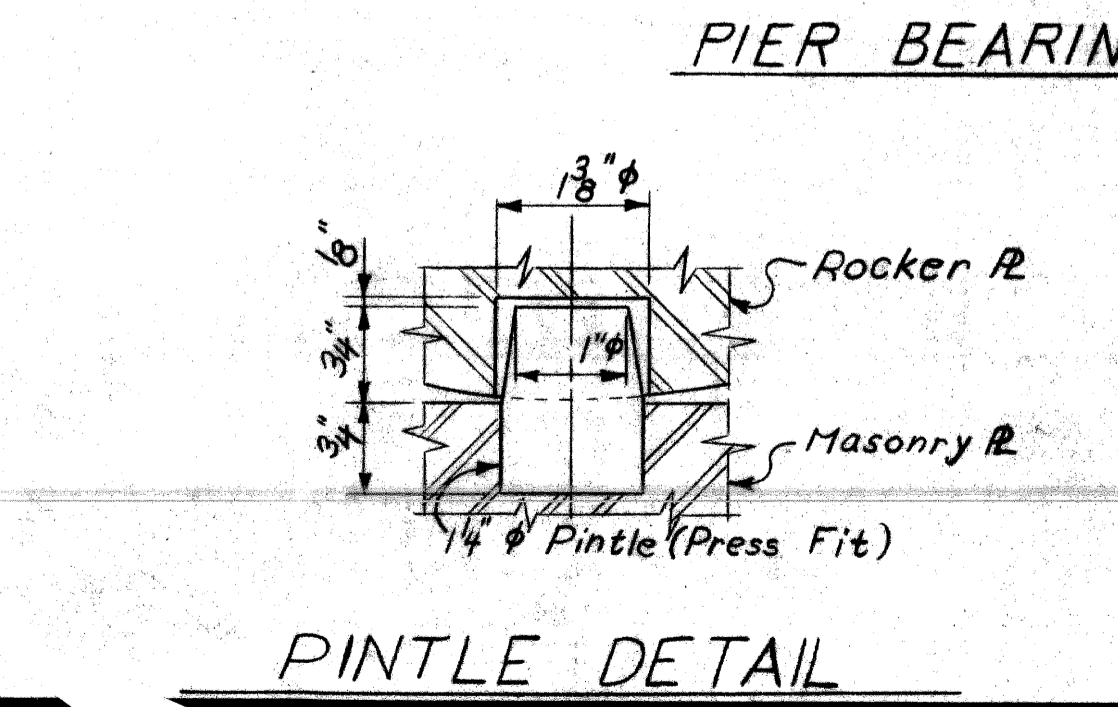
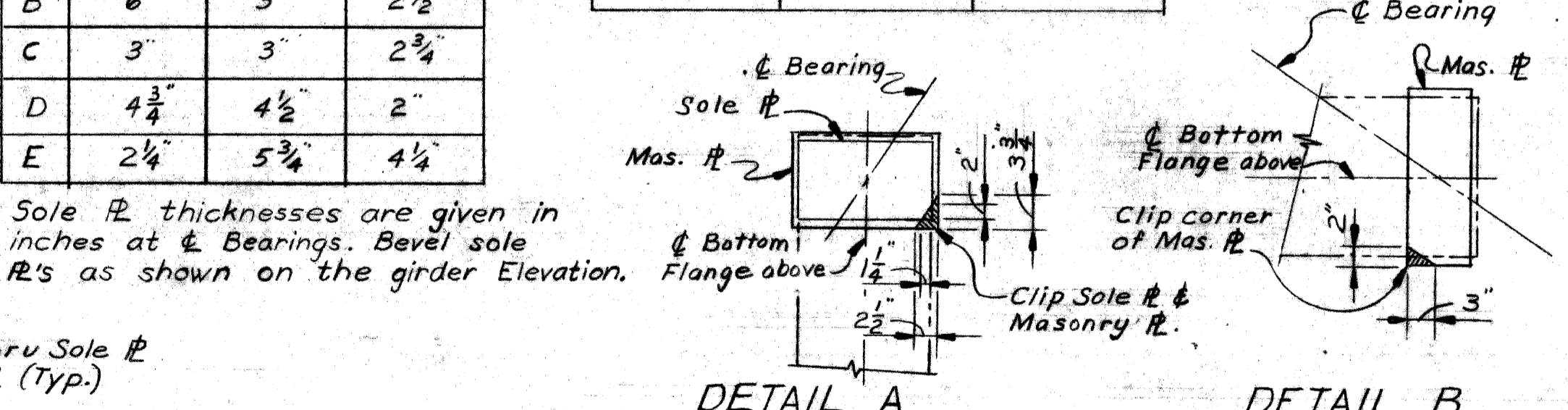
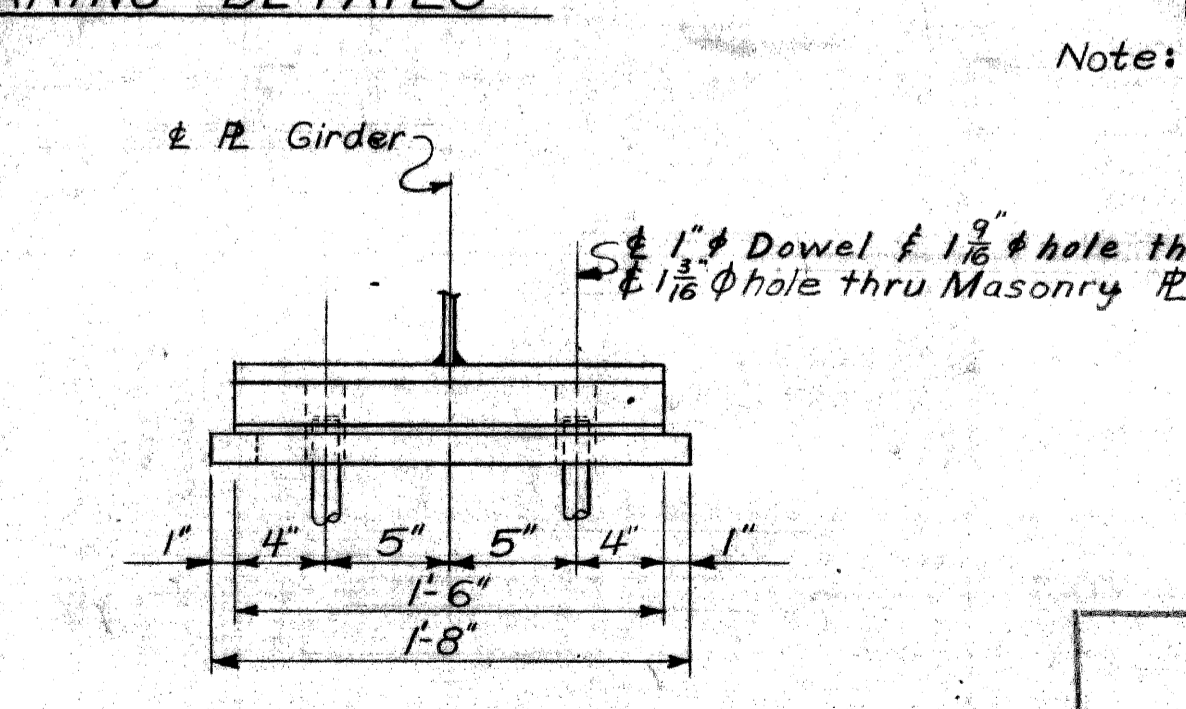
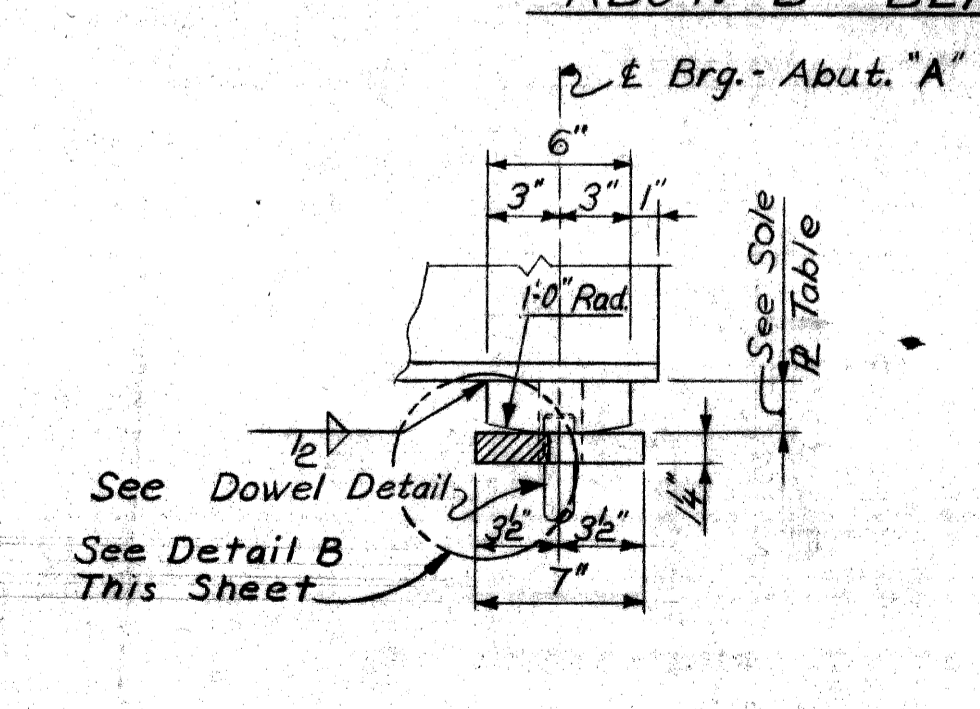
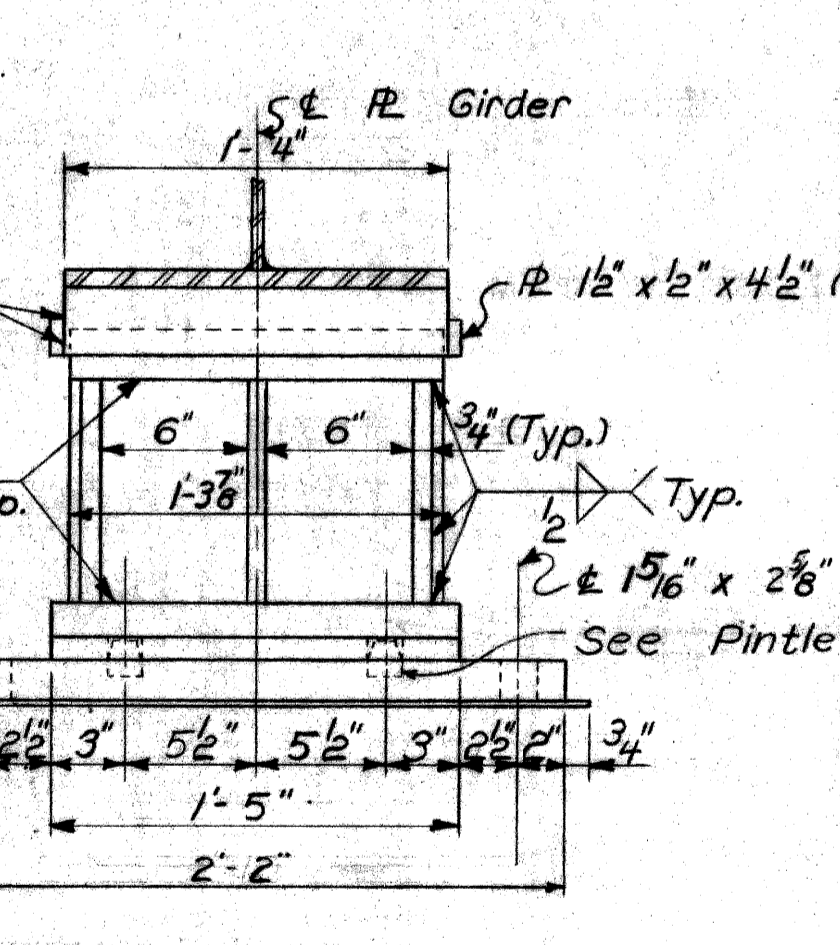
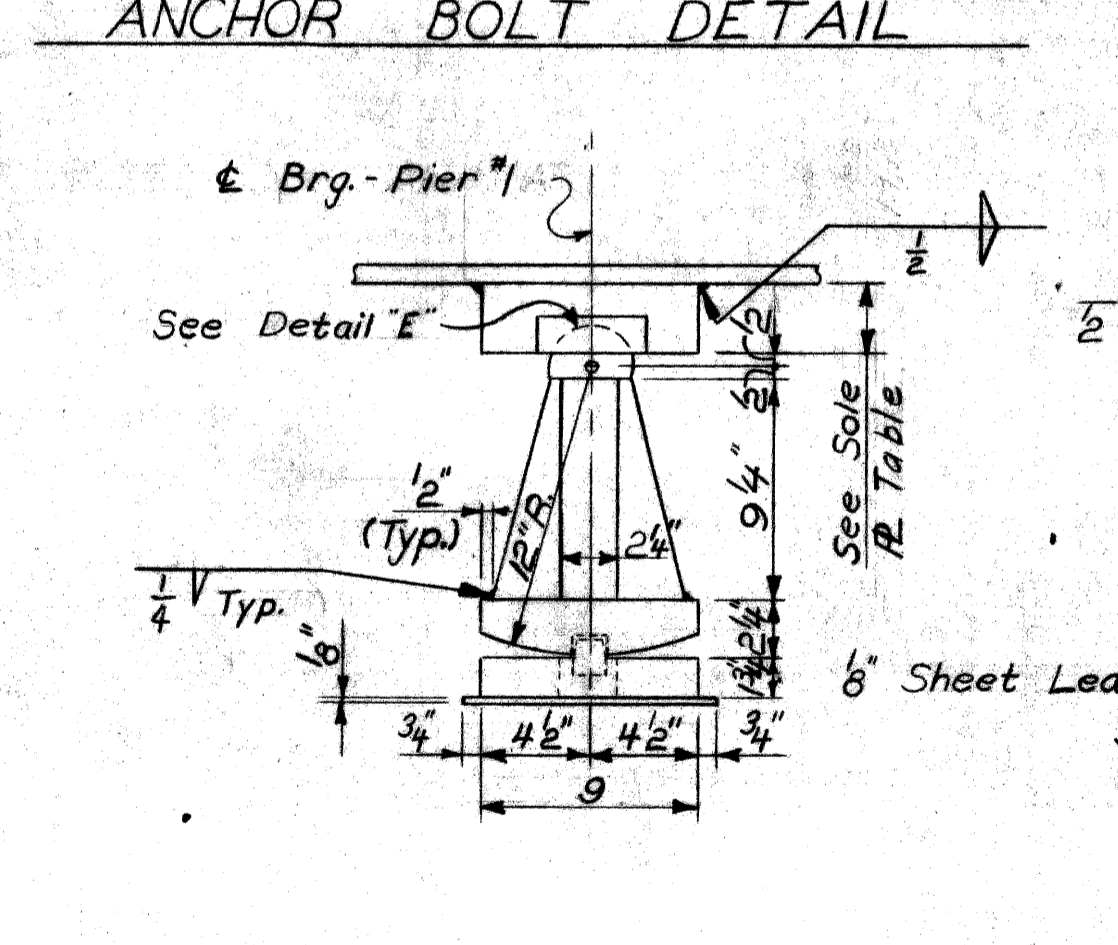






GDR.	ABUT. A	PIER	ABUT. B
A	2"	3 1/2"	2 1/4"
B	6"	3"	2 1/2"
C	3"	3"	2 3/4"
D	4 3/4"	4 1/2"	2"
E	2 1/4"	5 3/4"	4 1/4"

Mid-Span Span 1	E Susp.	Mid-Span Span 2
1 1/2"	0"	0"



MICHIGAN DEPARTMENT OF STATE HIGHWAYS

STRUCTURAL STEEL DETAILS

PLANS PREPARED BY  
CITY OF DETROIT  
DEPARTMENT OF PUBLIC WORKS  
CITY ENGINEERS OFFICE  
BUREAU OF HIGHWAYS AND EXPRESSWAYS

APPROVED: *H. Carst*  
STRUCTURAL ENGINEER

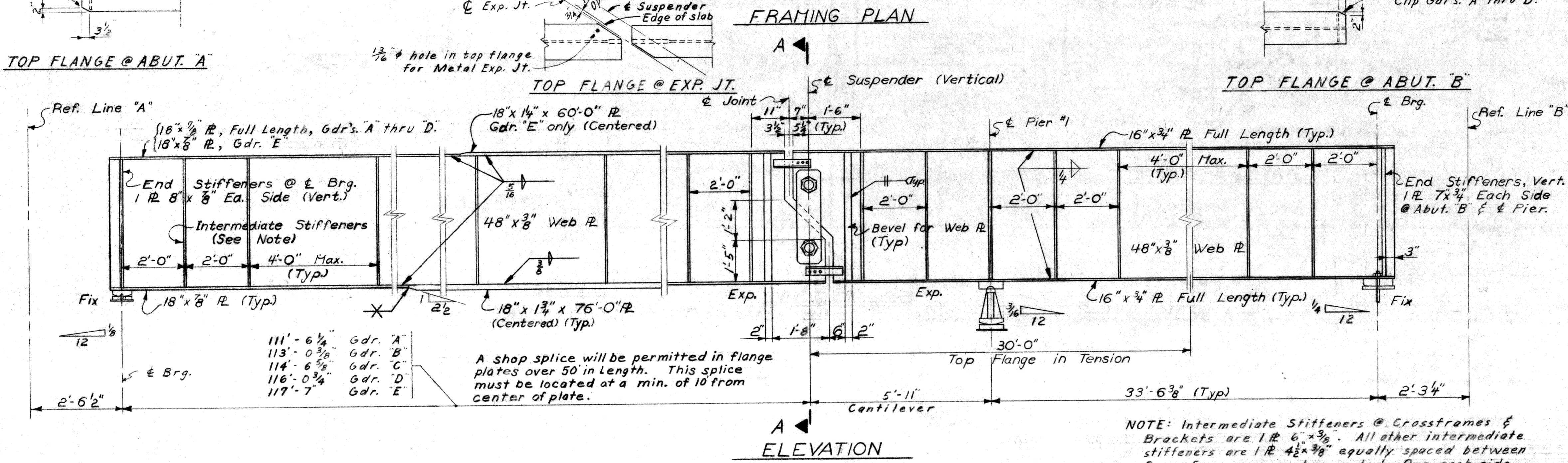
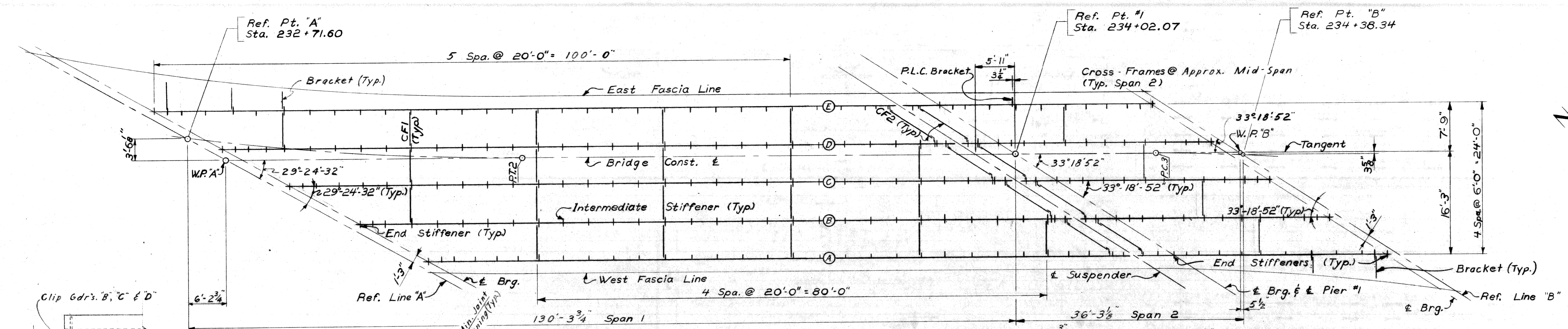
JOB No. PW99021

NO.	DESCRIPTION	DATE	BY

CITY OF DETROIT  
DRAWN BY: J.B.W. 7-18-68  
CHECKED BY: V.L.M. 10/68  
SHEET 14 OF 22

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**STRUCTURAL STEEL NOTES**

**DESIGN:** M.D.S.H. Specifications for Design of Highway Bridges, 1958 edition and current AASHTO Standard Specifications for Highway Bridges (HS20-44 Loading).

**FABRICATION:** M.D.S.H. Standard Specifications for Road and Bridge Construction - 1967 edition. The top and bottom edges of the web plates are to be cut simultaneously, to a parabolic camber, to minimize distortion.

**SHOP CONNECTIONS:** Shop connections shall be welded as shown on the Plans.

**FIELD CONNECTIONS:** Field connections shall be bolted with 3/4" high-strength bolts, except as noted.

**CAMBER:** The girders are to have a camber as shown on the camber diagram. This camber is to be measured with the girder lying on its side. Allowable camber tolerance for the girders is ±3/8". Heating is to be used, if necessary, to assure camber permanency within the above tolerance. For calculated dead load deflection of the girders above, see table.

**SOLE PLATES:** Sole plates 3" or more in thickness may be built up by welding together plates not less than 1/2" in thickness. Edges must be beveled 1/4" and welded with a continuous weld for the full perimeter. Welds shall be ground flush with faces of plates.

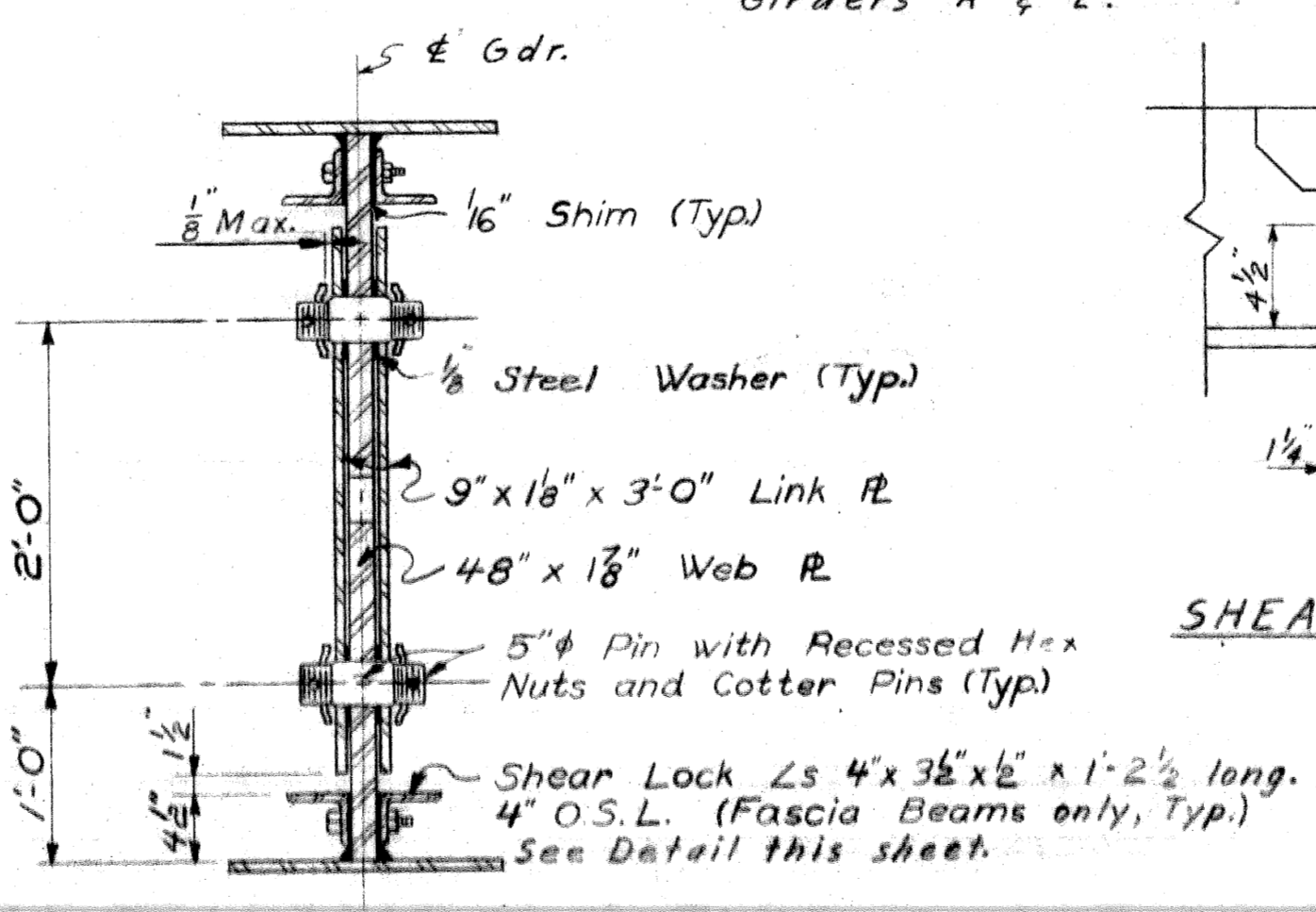
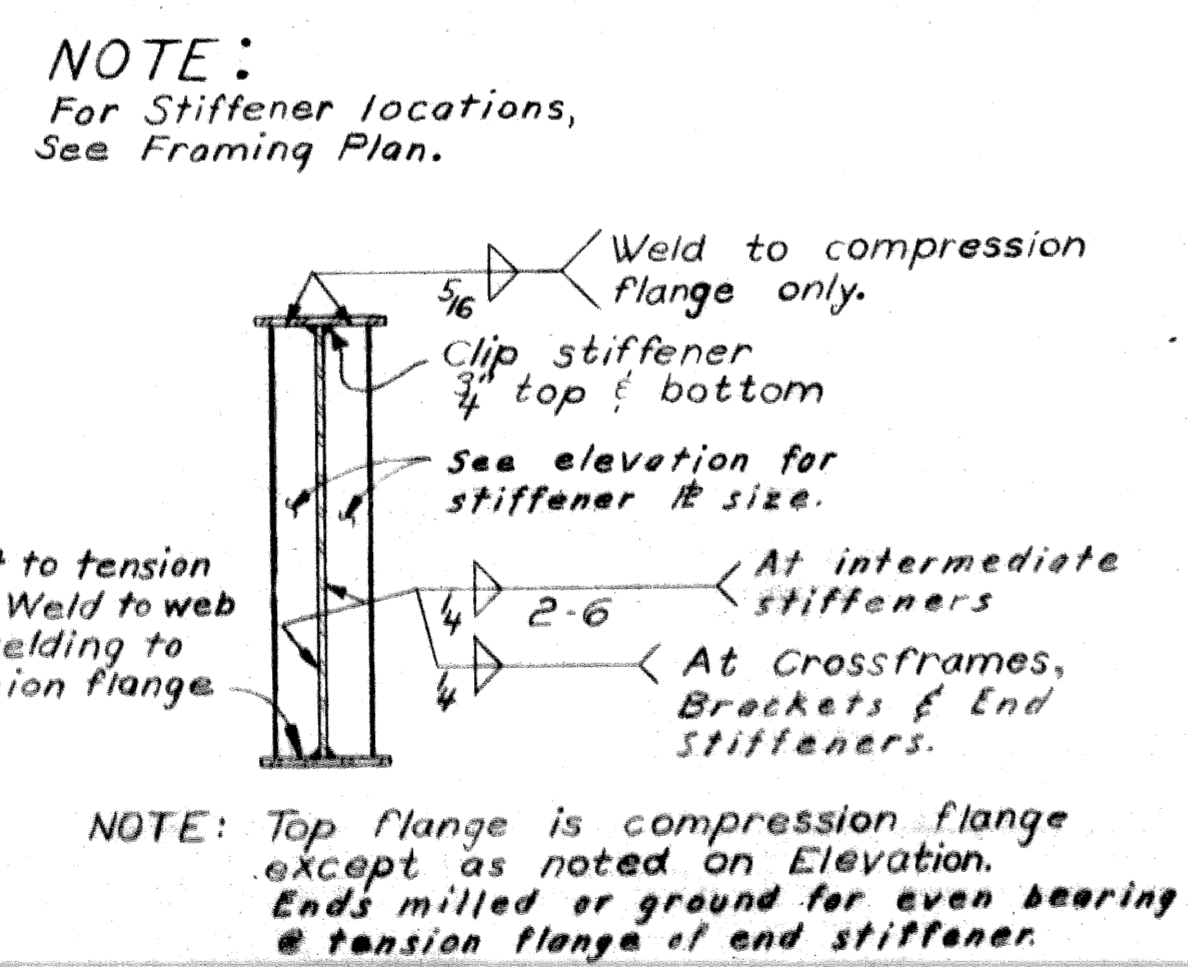
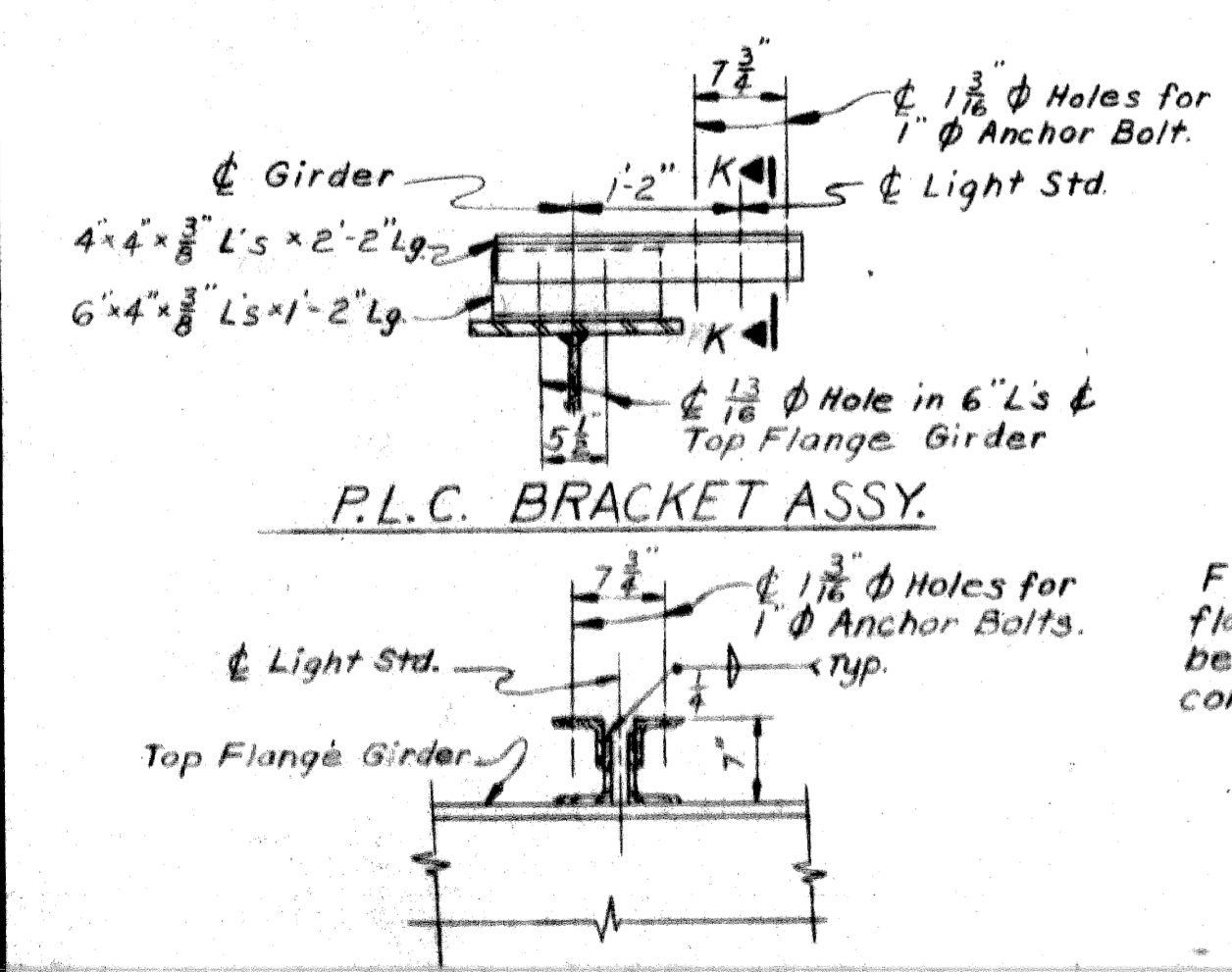
**SHOP PAINT:** The top surfaces of masonry plates, bottom surfaces of sole plates, and curved bearing surfaces of rockers shall be coated in accordance with the requirements for machine finished surfaces.

**WELDING:** Welding on tension flanges of girders will not be permitted unless such welding is shown on plans or specified. Welding at other locations on the girders except where shown on plans, may be permitted by written authorization providing the welding is to be performed in strict accordance with all specification requirements for structural welding. Magnetic particle inspection of welds is required and shall consist of 100% inspection of not less than one fabricated section selected at random from each ten sections or fractions thereof.

**STEEL:** All structural steel shall be unpainted A.S.T.M. Desig. A441 (Modified).

**QUANTITIES:** The quantity "Structural Steel-Furnishing and Fabricating" includes:

Lead	74	lbs.
Steel	178,426	lbs.
Total Structural Steel-Furn'g. and Fab'g.	178,500	lbs.
Total Structural Steel, Erection	178,500	lbs.
Shear Developers	Lump Sum	



PLANS PREPARED BY  
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APPROVED: *J. J. Conroy*  
 STRUCTURAL ENGINEER

JOB No. PW99022

**MICHIGAN DEPARTMENT OF STATE HIGHWAYS**

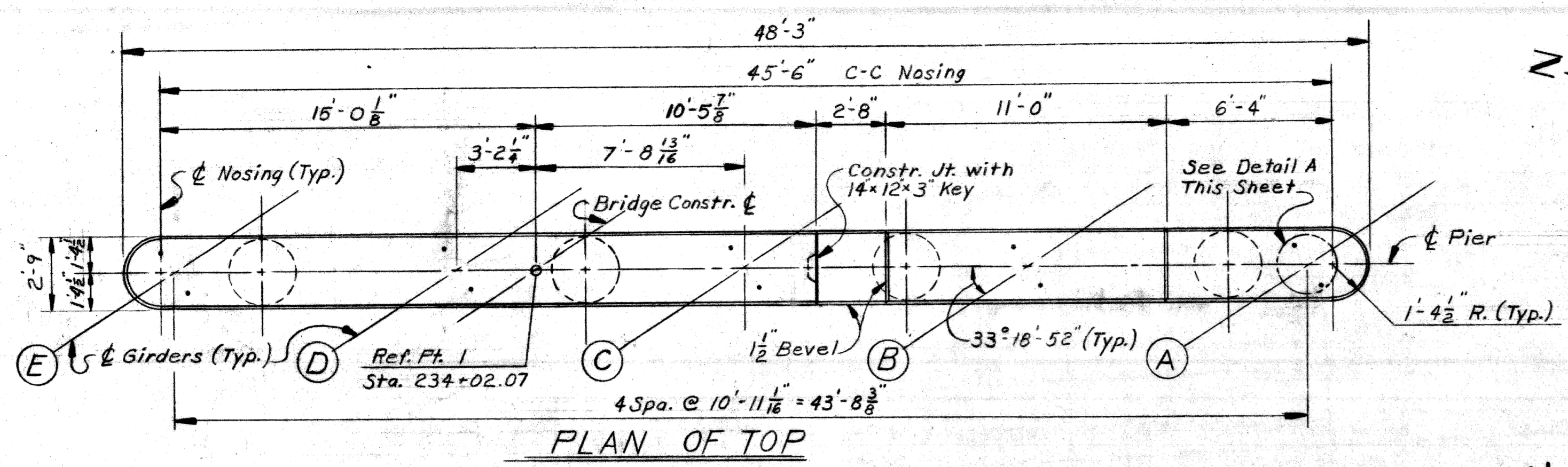
STRUCTURAL STEEL DETAILS

NO.	DESCRIPTION	DATE	BY

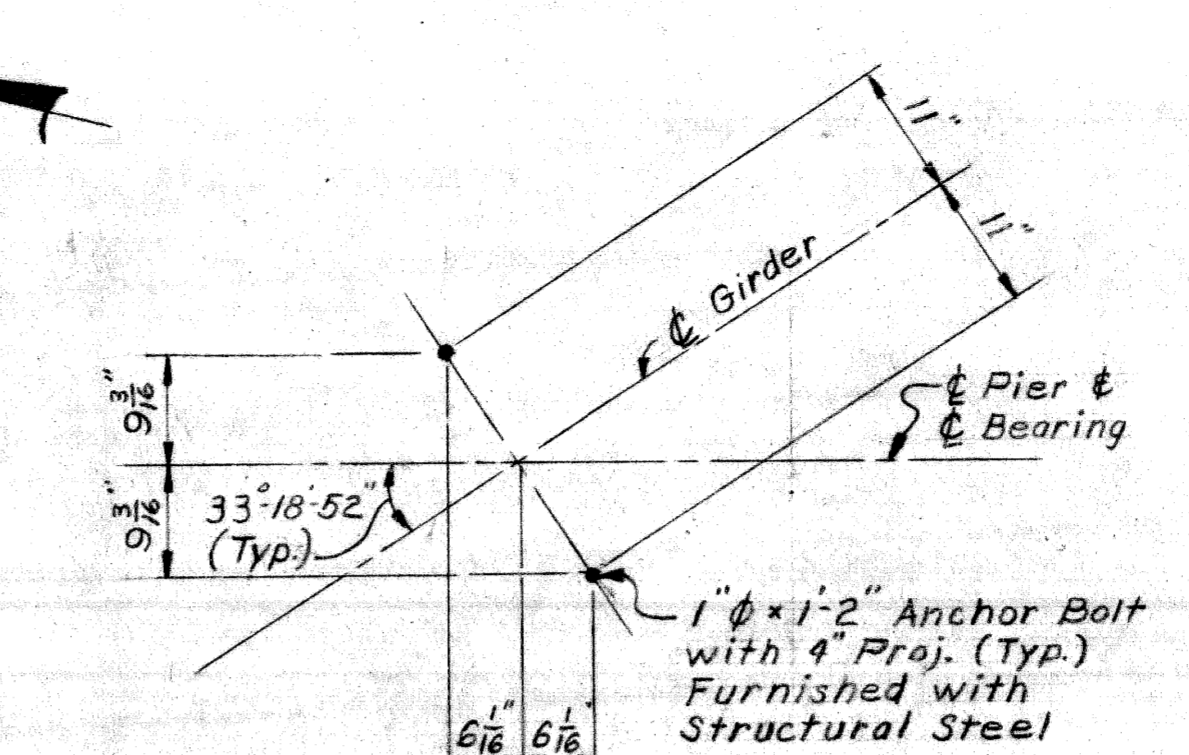
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 SHEET 13 OF 22

**549 of 82123K**

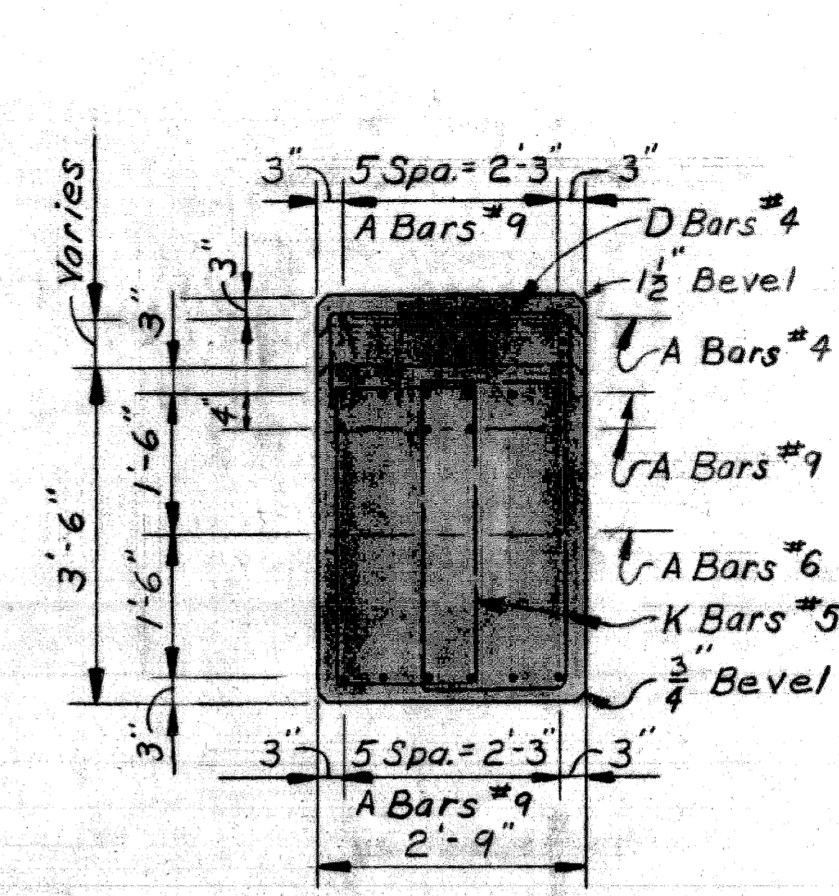




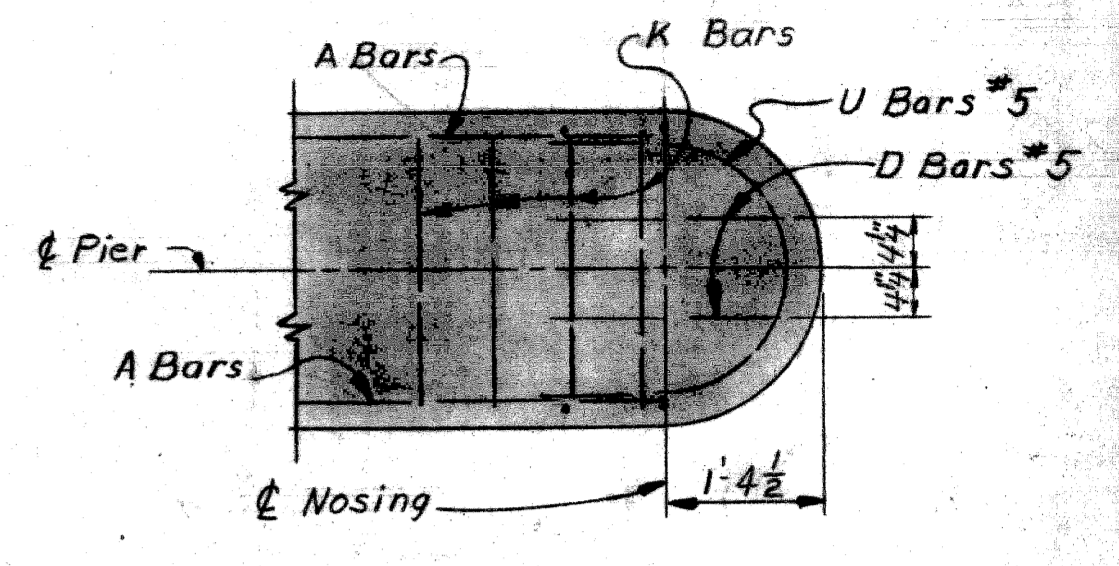
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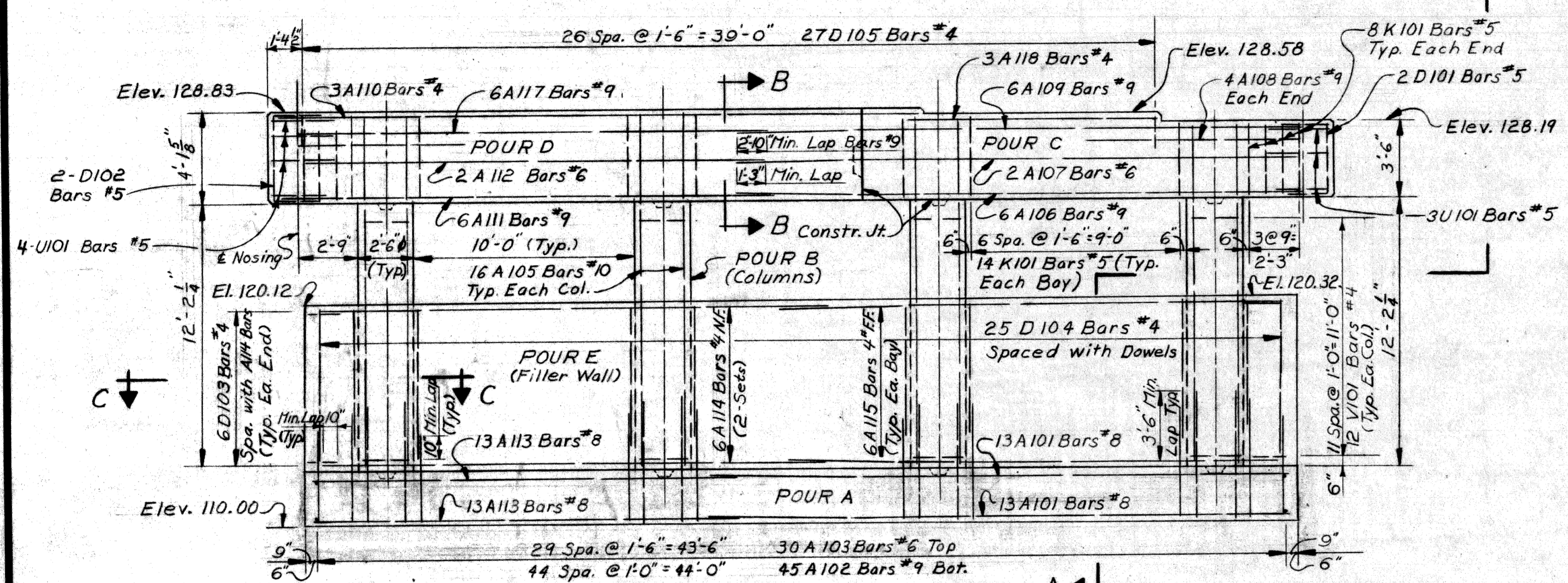
DETAIL A



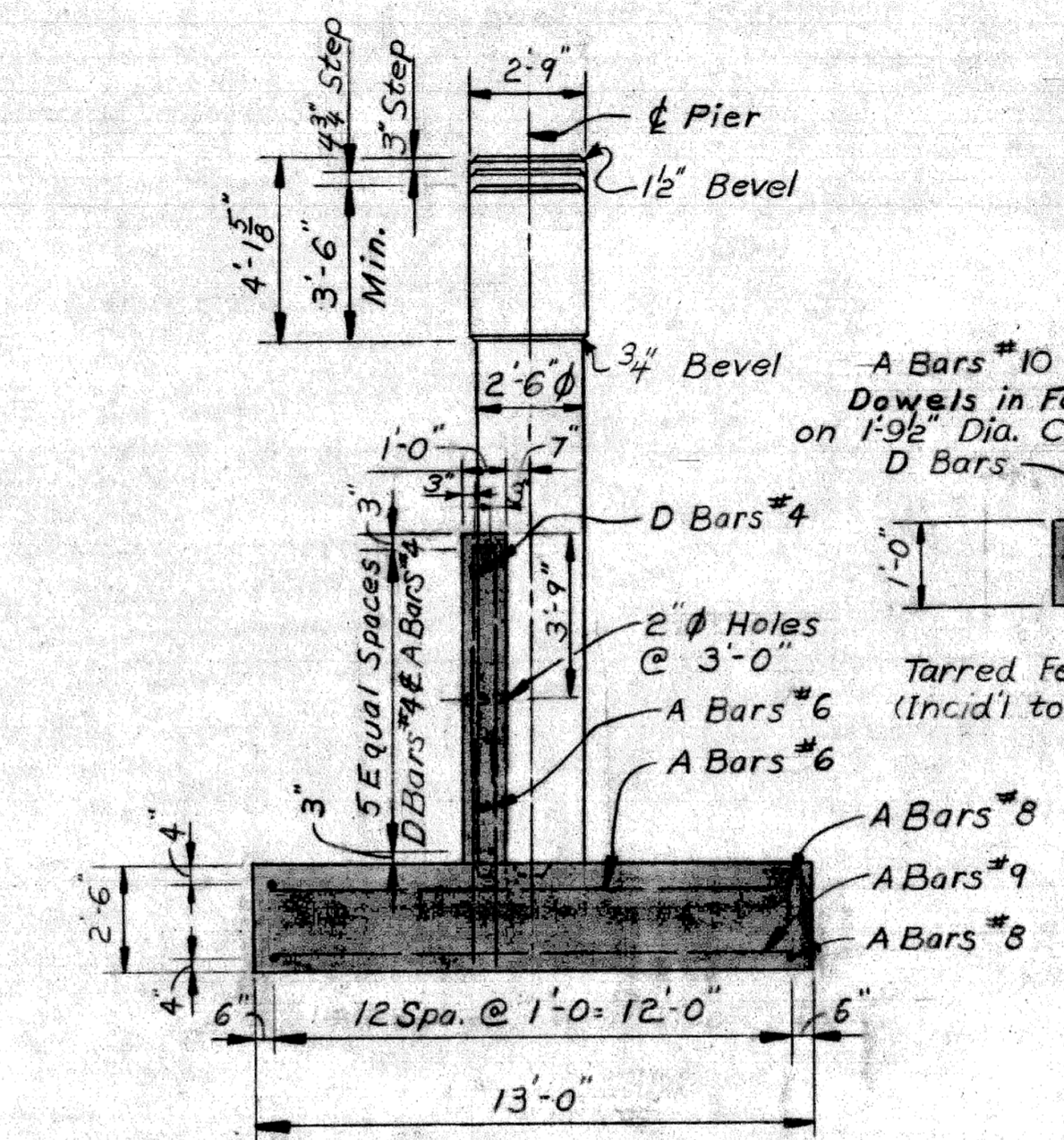
SECTION B-B



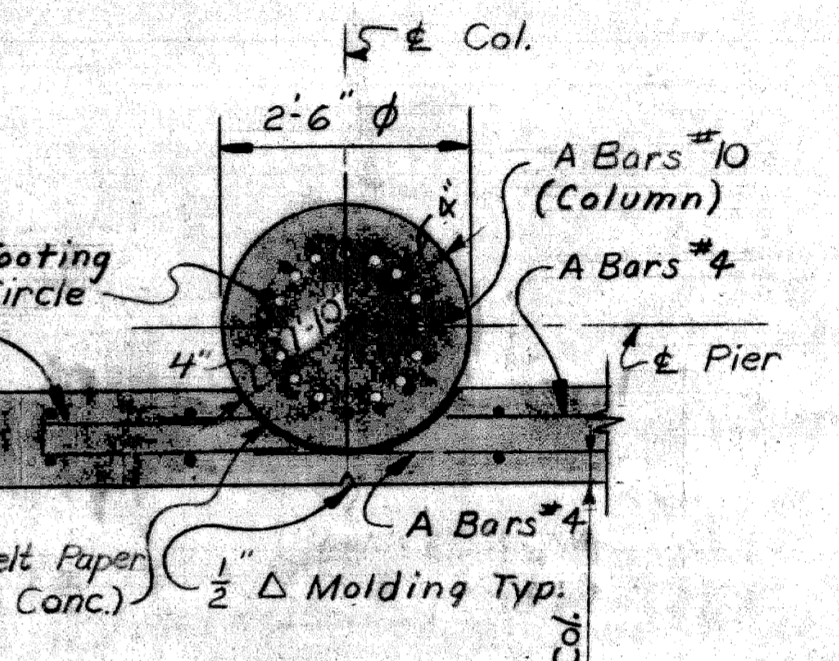
DETAIL AT NOSING



ELEVATION



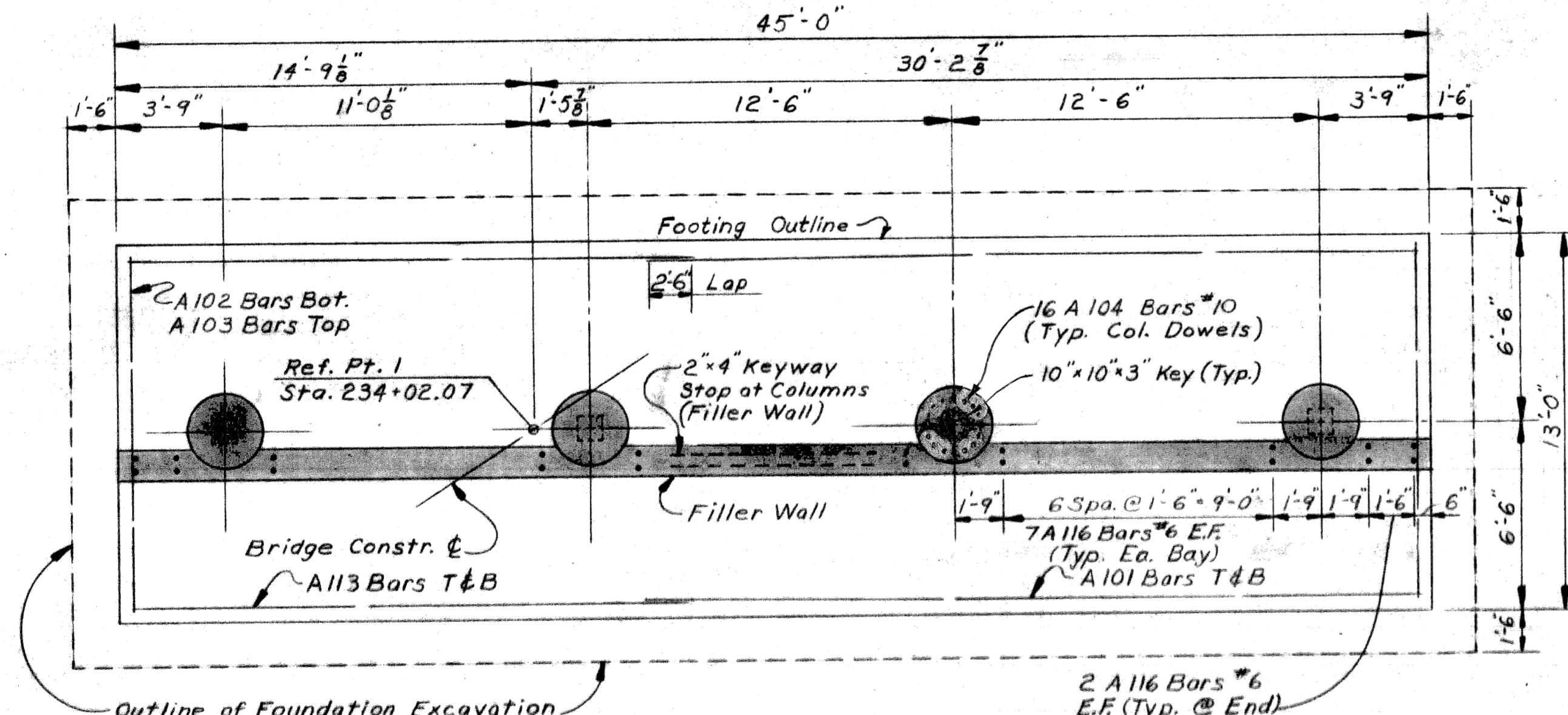
SECTION A-A



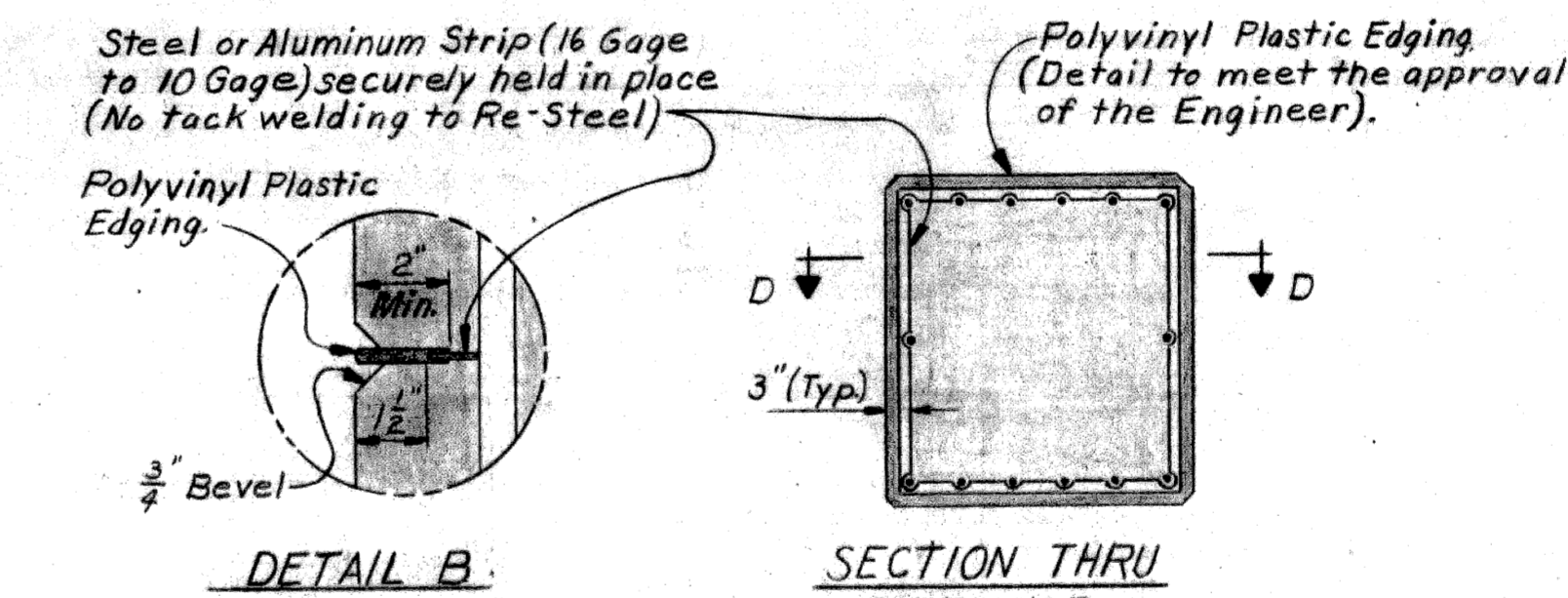
SECTION C-C

POUR	LOCATION	Grade A6A	Grade A6AA
A	Footing	54.2	
B	Columns		8.9
C	Beam		11.4
D	Beam		8.2
E	Filler Wall		11.7
TOTAL		54.2	40.2

ITEM	UNITS	AMT.
Unclassified Excavation	Cu. Yds.	190
Low Temperature Protection	Cu. Yds.	94.4

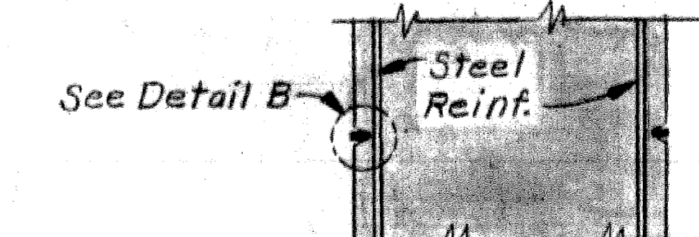


FOUNDATION PLAN



DETAIL B

SECTION THRU PIER CAP



SECTION D-D

PARTIAL METAL BULKHEAD DETAILS

**NOTES:**  
 Partial metal bulkhead may be used as alternate construction joint at contractor's expense.  
 Care is to be used in casting concrete around bulkhead to prevent dislocation or misalignment of the bulkhead.  
 Notch metal strip to fit around reinforcing steel.

**GENERAL NOTES**

For bevel and molding details see Std. Sht. R-11 or R12  
 Anchor bolts shall be set accurately to a template.  
 The Project Engineer shall adjust the spacing of the reinforcing steel as required to permit placing of the anchor bolts.  
 Max. average foundation pressure DL. only 2160 P.S.F.  
 Max. foundation pressure DL. + L.L. 2470 P.S.F.

PLANS PREPARED BY  
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 BUREAU OF HIGHWAYS AND EXPRESSWAYS

APPROVED: *[Signature]*  
 STRUCTURAL ENGINEER

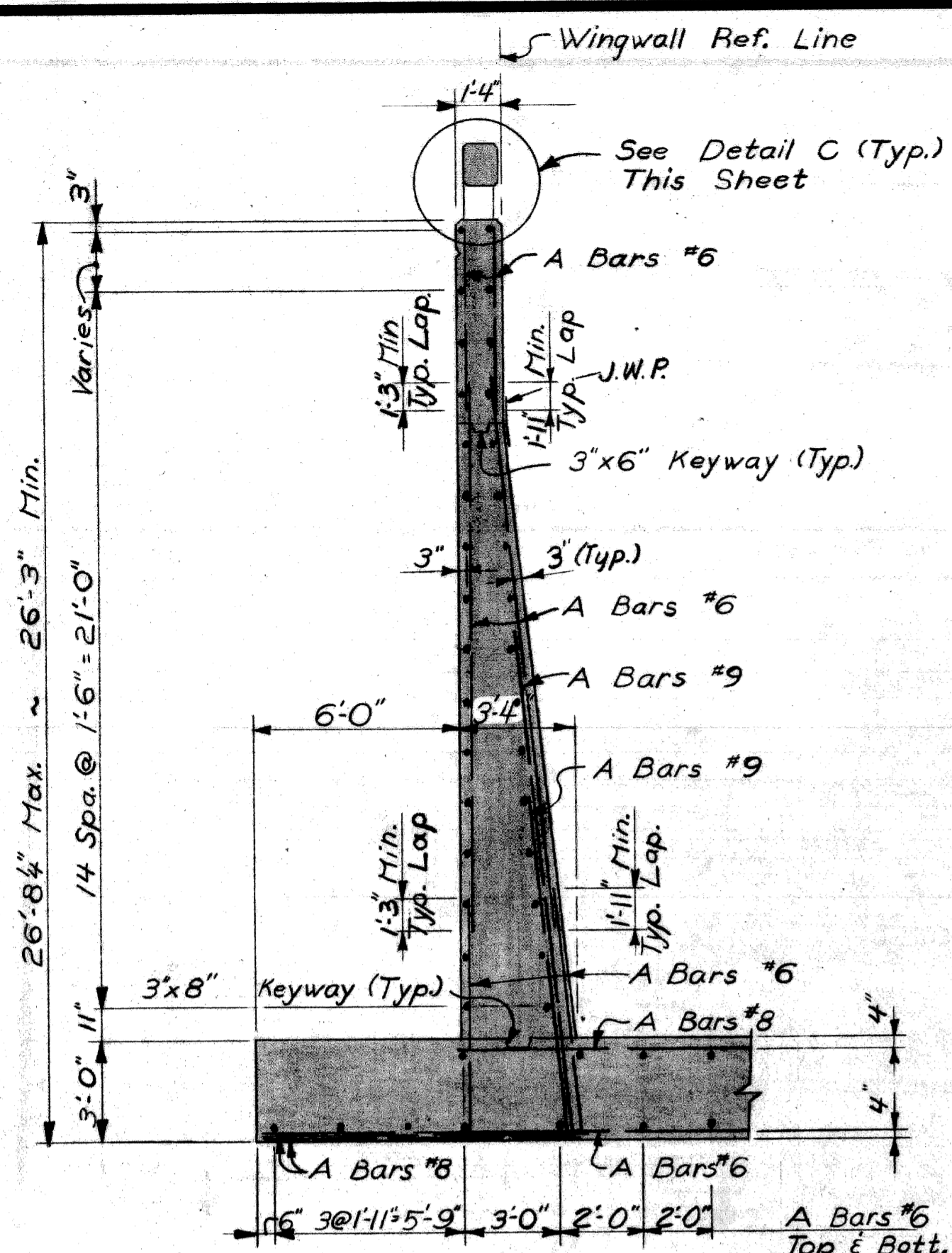
JOB No.  
 PW 990(2)

PIER DETAILS		REVISIONS		DATE		BY	
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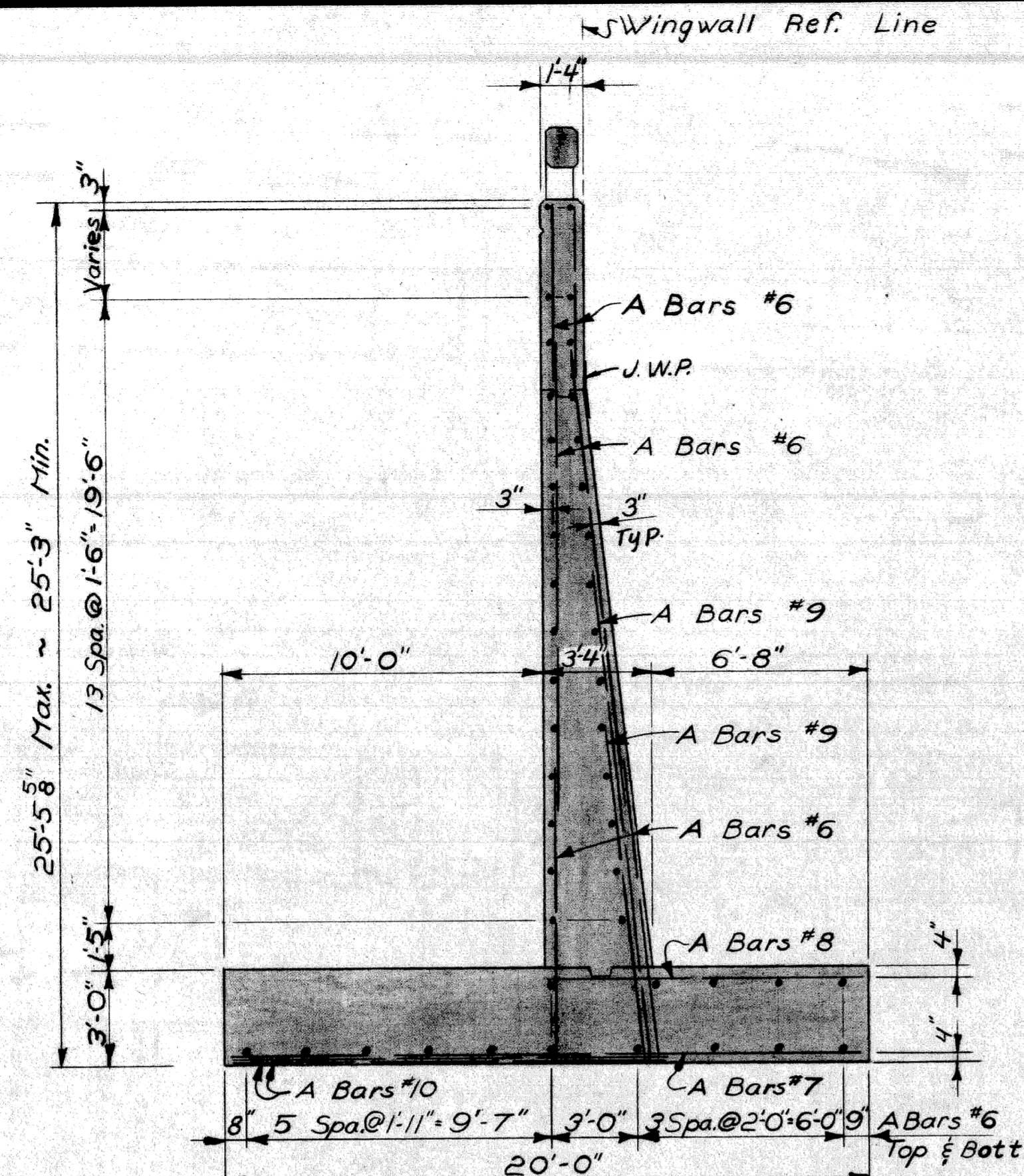
CITY OF DETROIT  
 DRAWN BY: *[Signature]*  
 CHECKED BY: *[Signature]*  
 SHEET 12 OF 22

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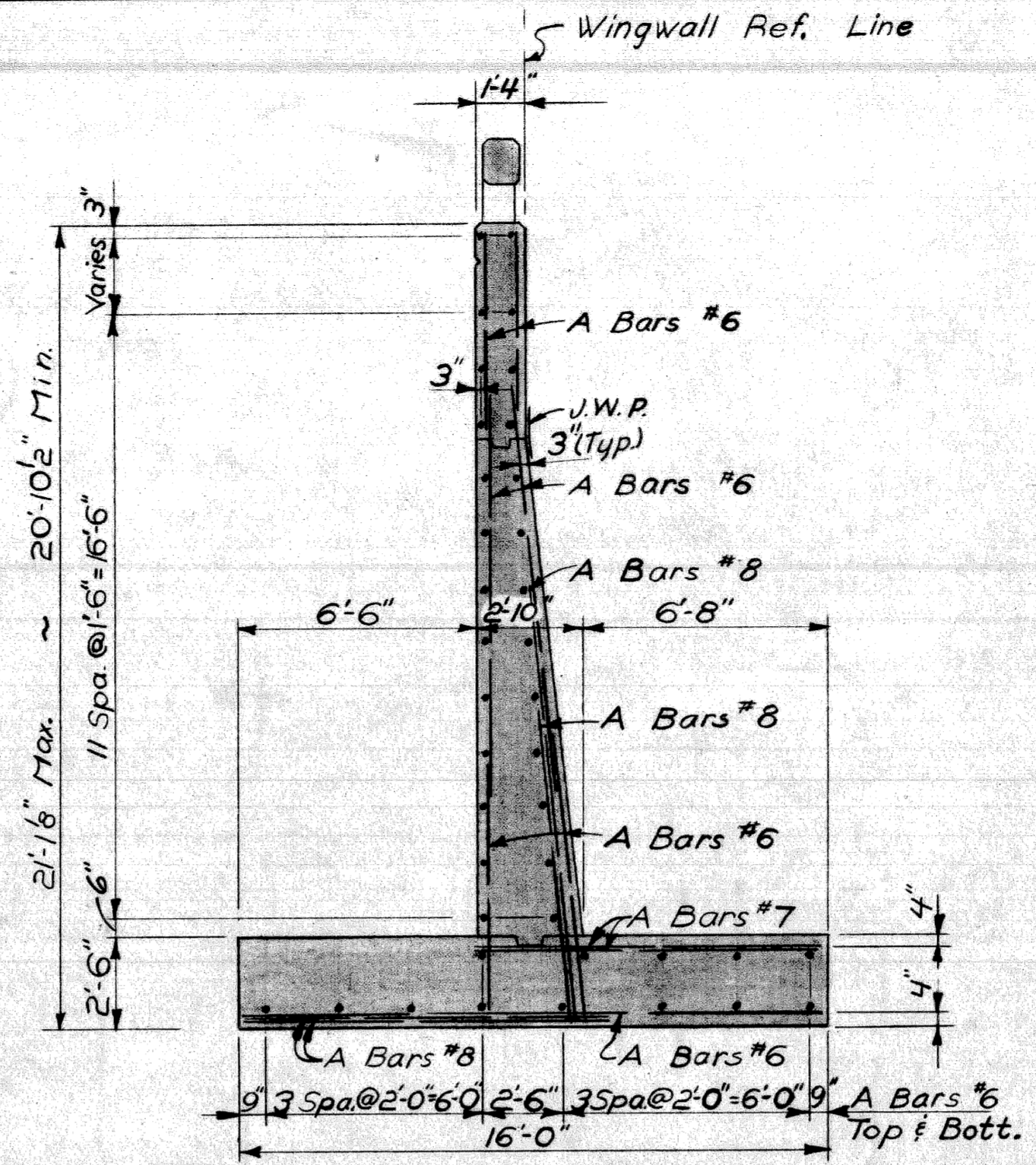




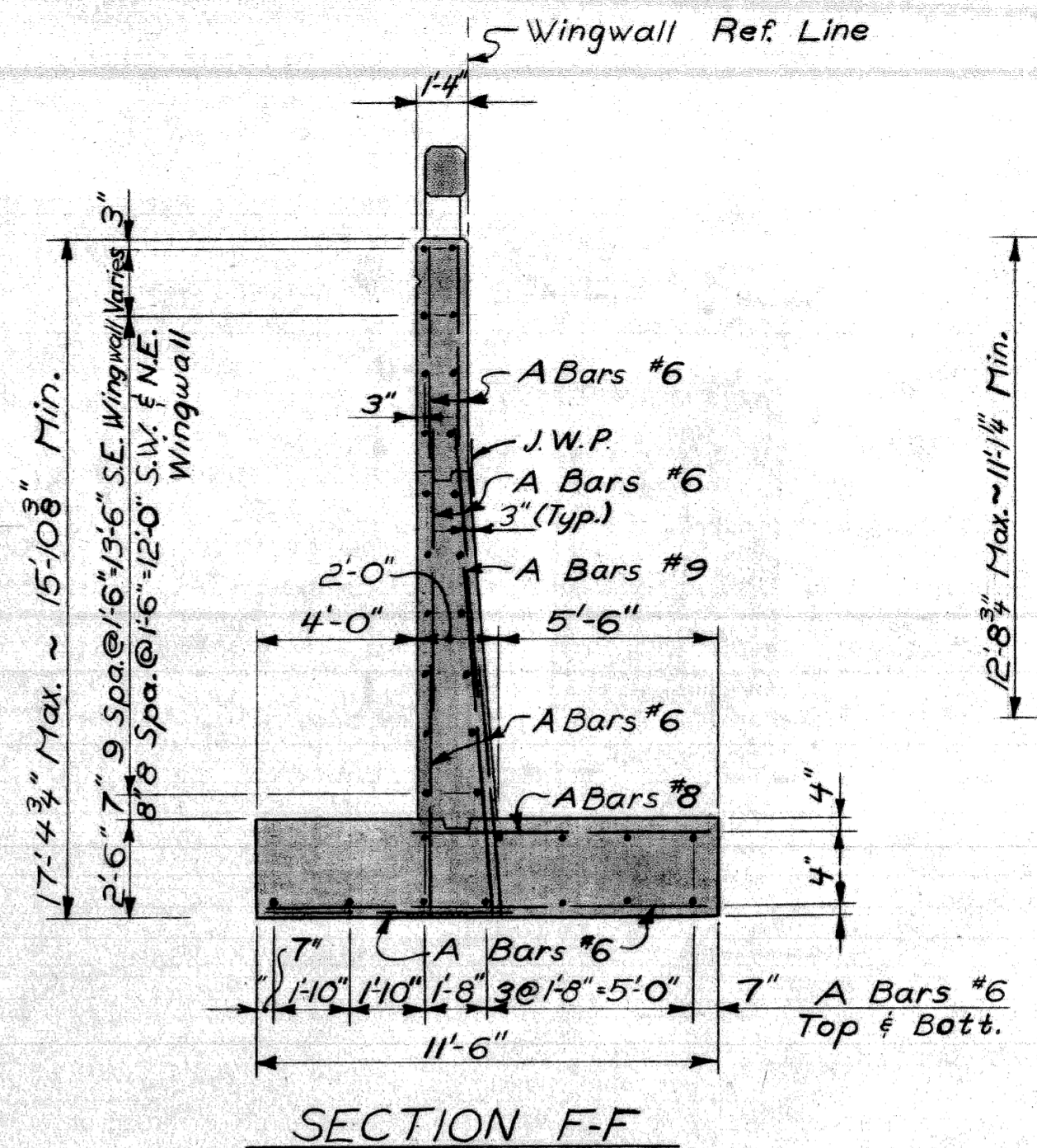
SECTION C-C



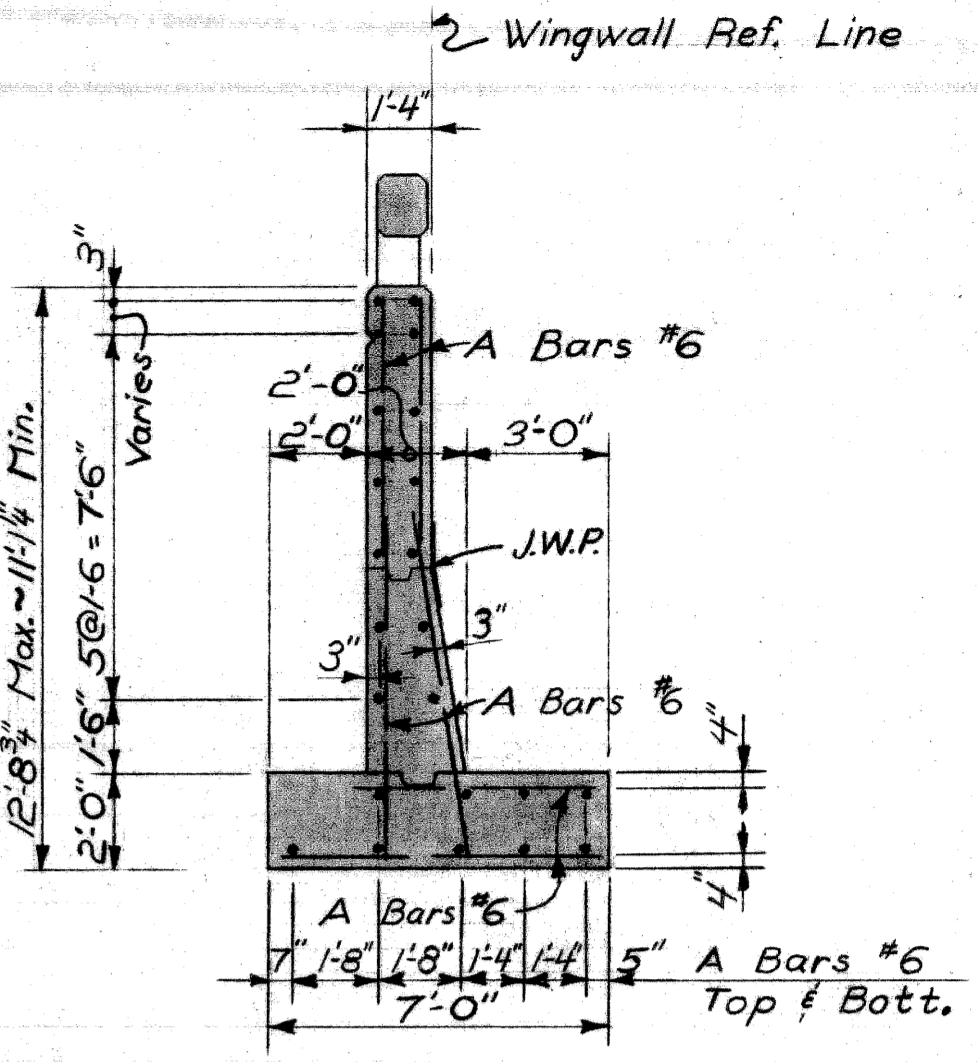
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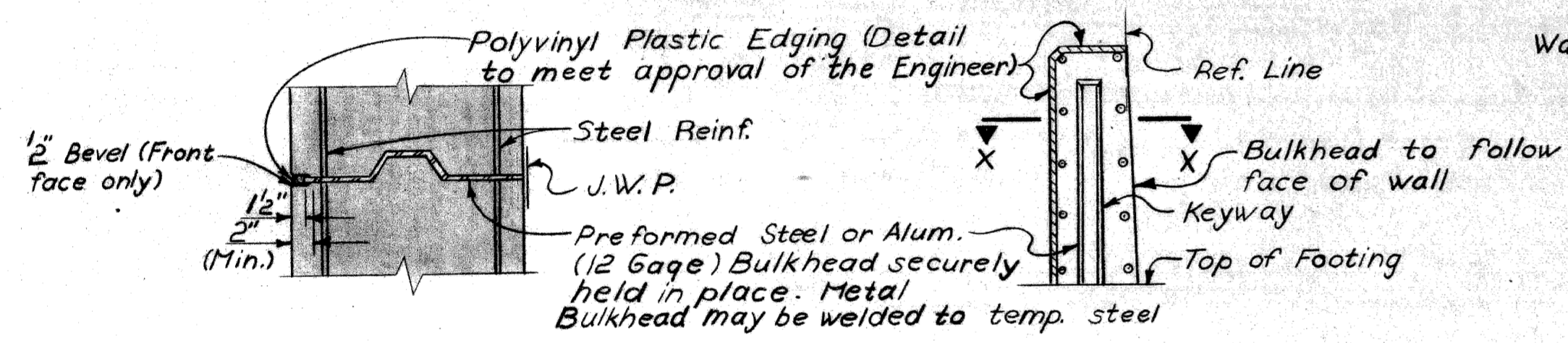
SECTION E-E



SECTION F-F

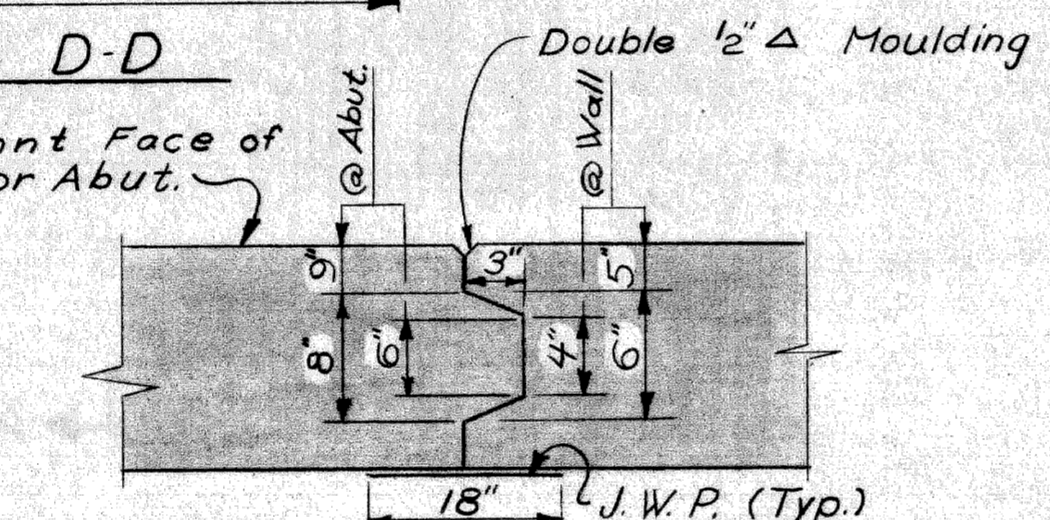


SECTION G-G



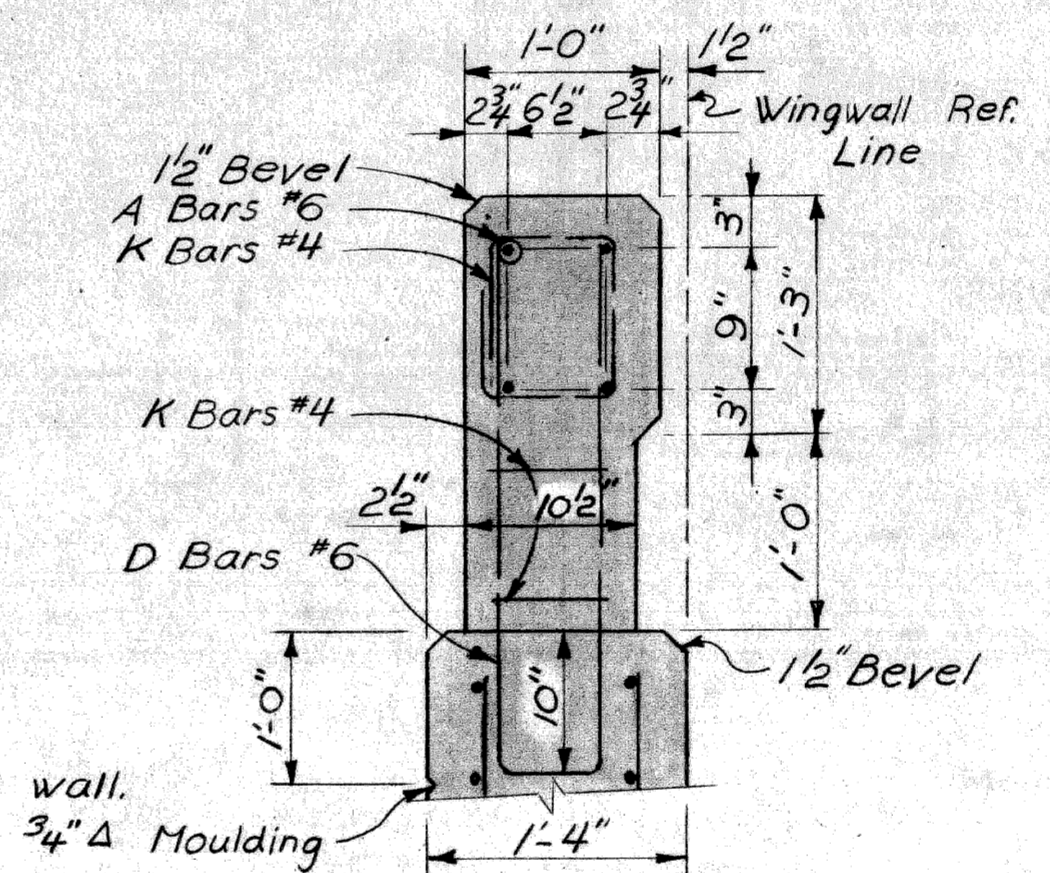
SECTION X-X

SECTION THRU CONST. JOINT

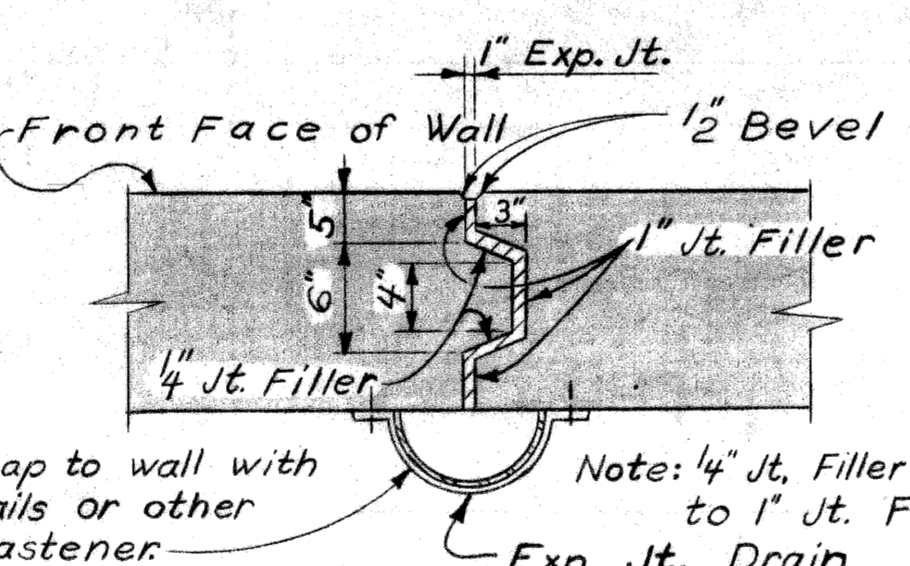


CONSTRUCTION JT. DETAIL

Note: Stop Keyway & J.W.P. 1'-0\"/>



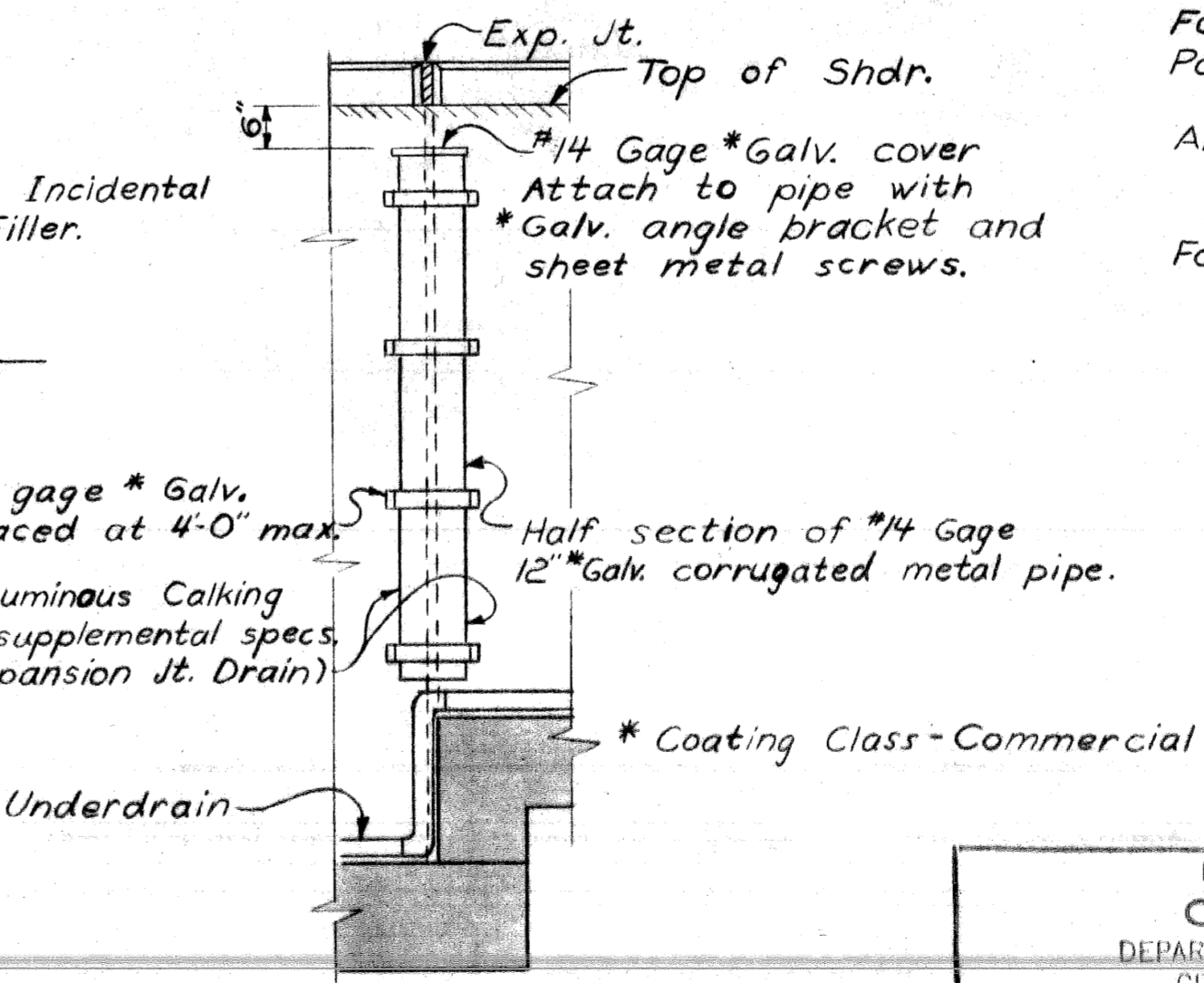
DETAIL C



EXPANSION JOINT DETAIL

Attach strap to wall with concrete nails or other suitable fastener.

3\"/>



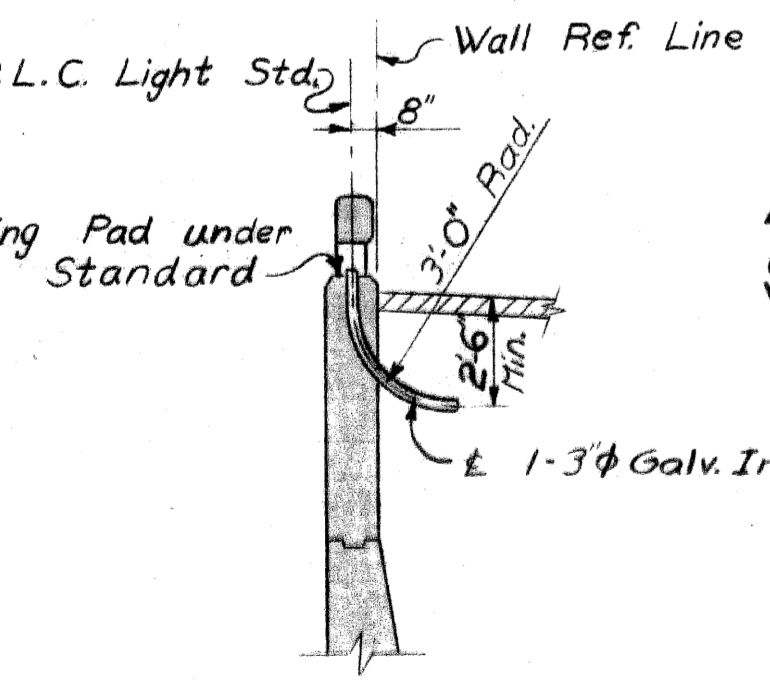
EXPANSION JOINT DRAIN

MISCELLANEOUS QUANTITIES				
ITEM	UNIT	ABUT.'A	ABUT.'B	TOTAL
Lightweight Fill (C.I.P)	Cu. Yds.	1040	-	1040
Unclassified Excavation	Cu. Yds.	1300	580	1880
Steel Sheet Piling (L.I.P)	Sq. Ft.	438	112	550
Low Temp. Protection-Substr.	Cu. Yds.	609	191	800
1/2\"/>				
1\"/>				
Joint Waterproofing	Sq. Ft.	325	135	460
Expansion Joint Drain	Each	1	-	1
Bridge Parapet	Lin. Ft.	129.3	71.2	200.5
Foundation Drains	Lin. Ft.	225	140	365

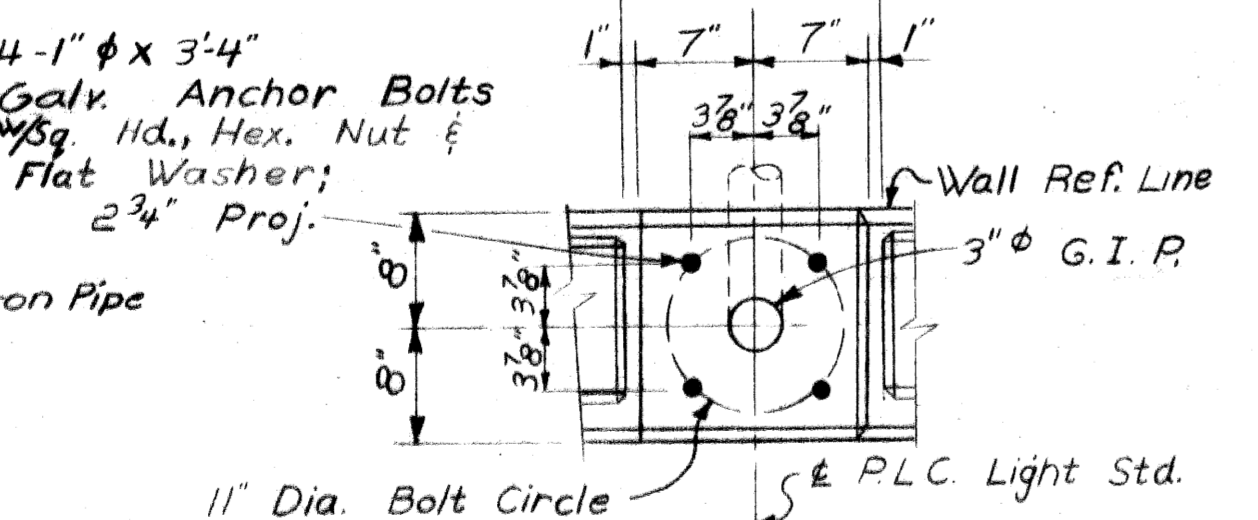
GENERAL NOTES

J.W.P. denotes Joint Waterproofing.  
 N.F. denotes Near Face; F.F. denotes Far Face; E.F. denotes Each Face.  
 For bevel and molding details, see standard sheet R11 or R12.  
 Pours F & G shall not be cast until superstructure is complete to tops of curb and shoulder.  
 Anchor Bolts & Position dowels shall be accurately set to a template. Adjust the spacing of the reinforcing steel as required to permit placing of footing concrete quantities are computed on the basis of an outline 3/4\"/>

Work this sheet with Sheets #7 thru #10



SECTION AT P.L.C. LIGHT STANDARD



P.L.C. ANCHOR BOLT SETTING DETAIL

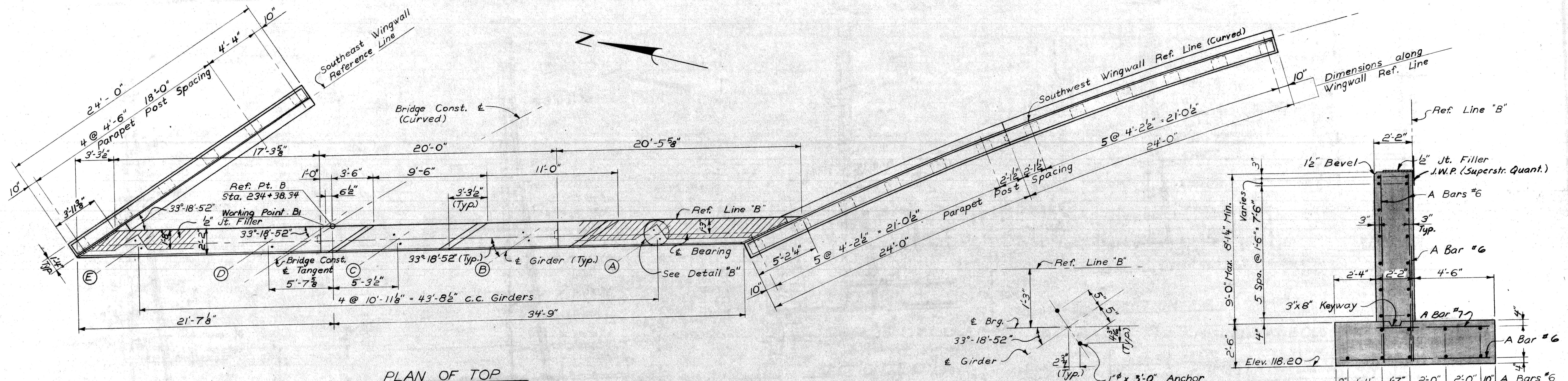
3\"/>

PLANS PREPARED BY  
 CITY OF DETROIT  
 DEPARTMENT OF PUBLIC WORKS  
 CITY ENGINEERS OFFICE  
 BUREAU OF HIGHWAYS AND EXPRESSWAYS

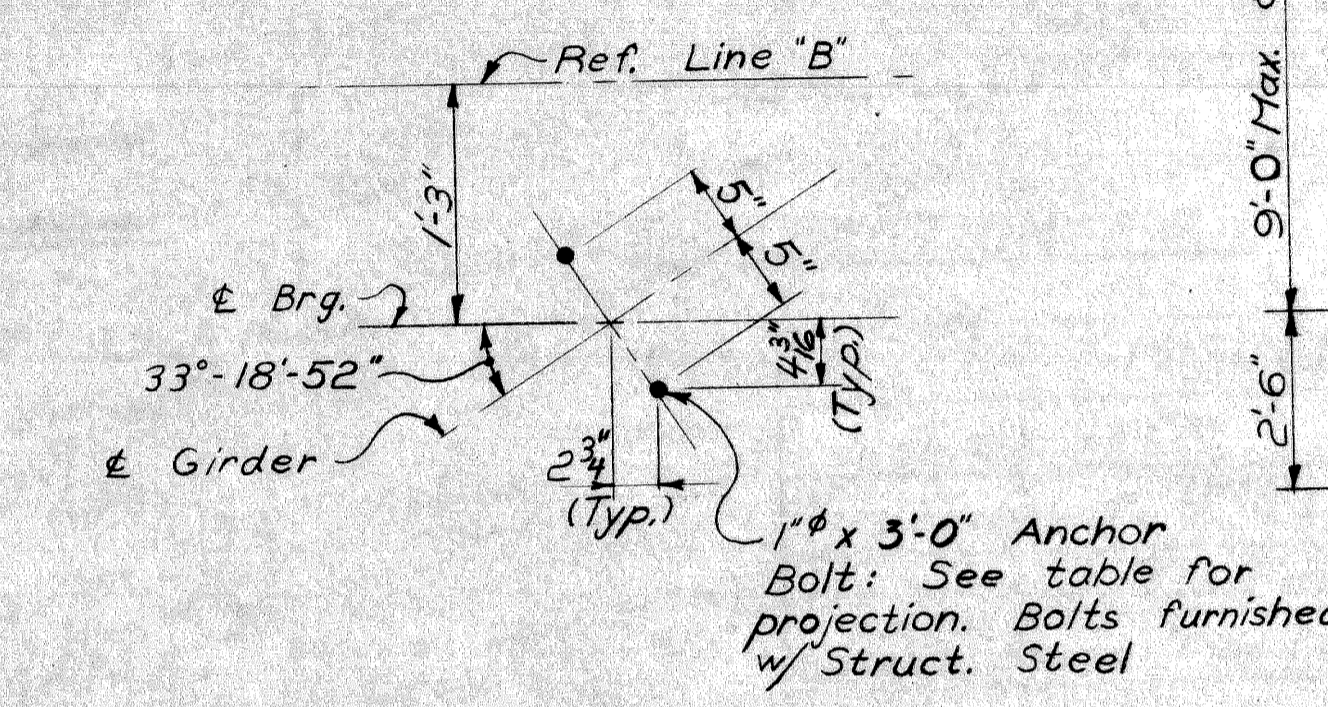
MICHIGAN DEPARTMENT OF STATE HIGHWAYS			
ABUTMENT		DETAILS	
REVISIONS			
NO.	DESCRIPTION	DATE	BY

CITY OF DETROIT  
 ROAD DIST. 116/116  
 DRAWN BY VanDerKam 5-24-68  
 CHECKED BY J.M.L. 10-68  
 SHEET 11 OF 22  
 S49 of 82123K



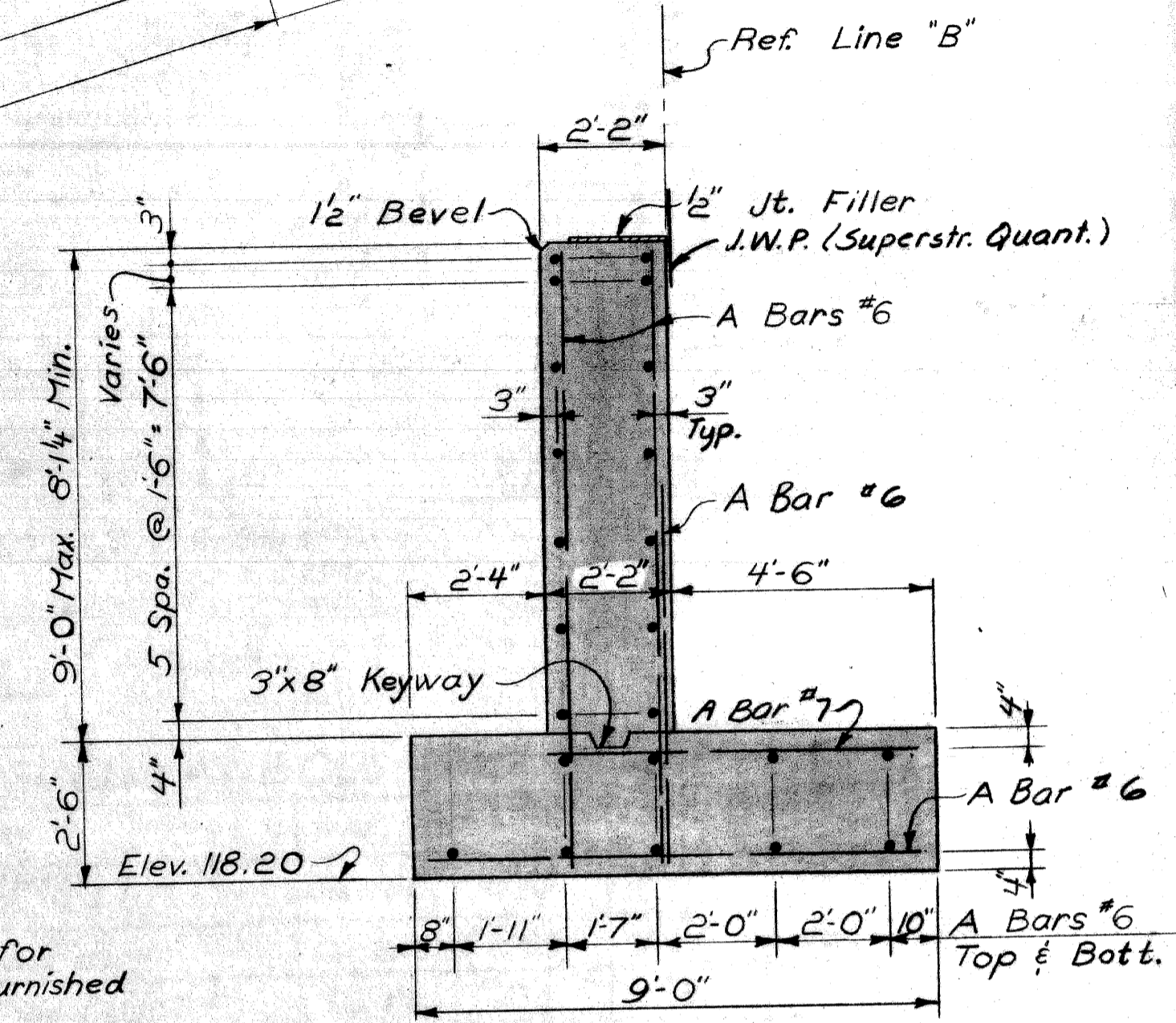


PLAN OF TOP

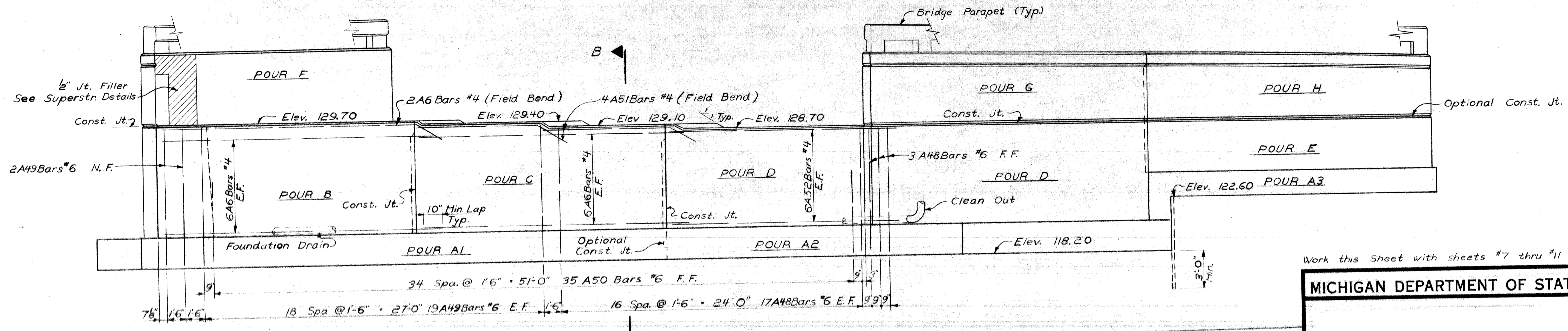


DETAIL "B"

Anchor Bolt Projection	A	B	C	D	E
Girder	5"	5 1/4"	5 1/2"	4 3/4"	7"
Projection	5"	5 1/4"	5 1/2"	4 3/4"	7"



SECTION B-B



ABUTMENT ELEVATION

Work this Sheet with sheets #7 thru #11

**MICHIGAN DEPARTMENT OF STATE HIGHWAYS**

**ABUTMENT B DETAILS**

PLANS PREPARED BY  
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 DEPARTMENT OF PUBLIC WORKS  
 CITY ENGINEERS OFFICE  
 BUREAU OF HIGHWAYS AND EXPRESSWAYS

APPROVED: *[Signature]*  
 STRUCTURAL ENGINEER

JOB No.  
 PW 99012

NO.	DESCRIPTION	DATE	BY

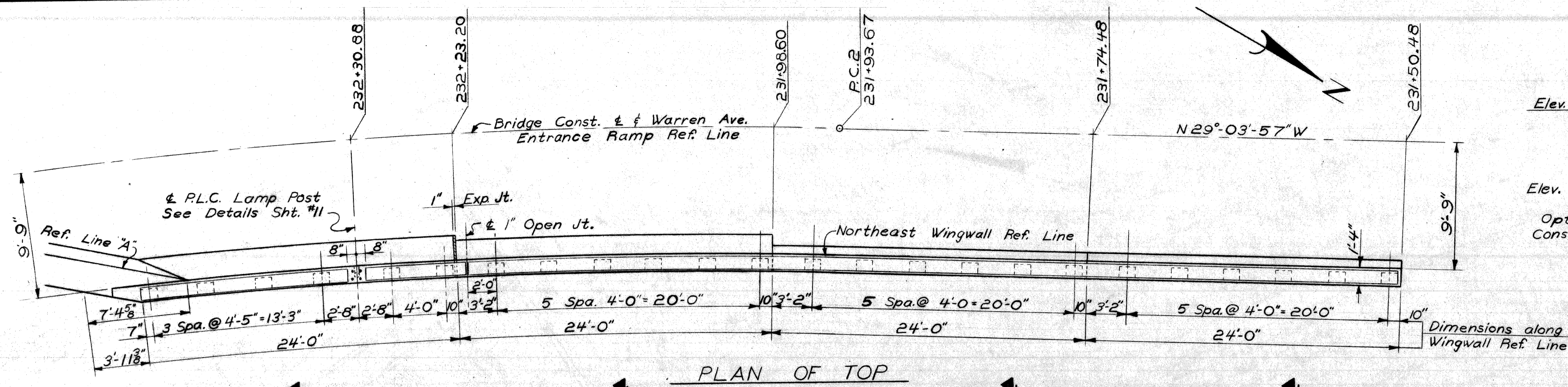
CITY OF DETROIT  
 SQUAD BOSS: *[Signature]*  
 DRAWN BY: *[Signature]*  
 TRACED BY: *[Signature]*  
 CHECKED BY: *[Signature]*  
 SHEET 10 OF 22

**549 of 82123K**

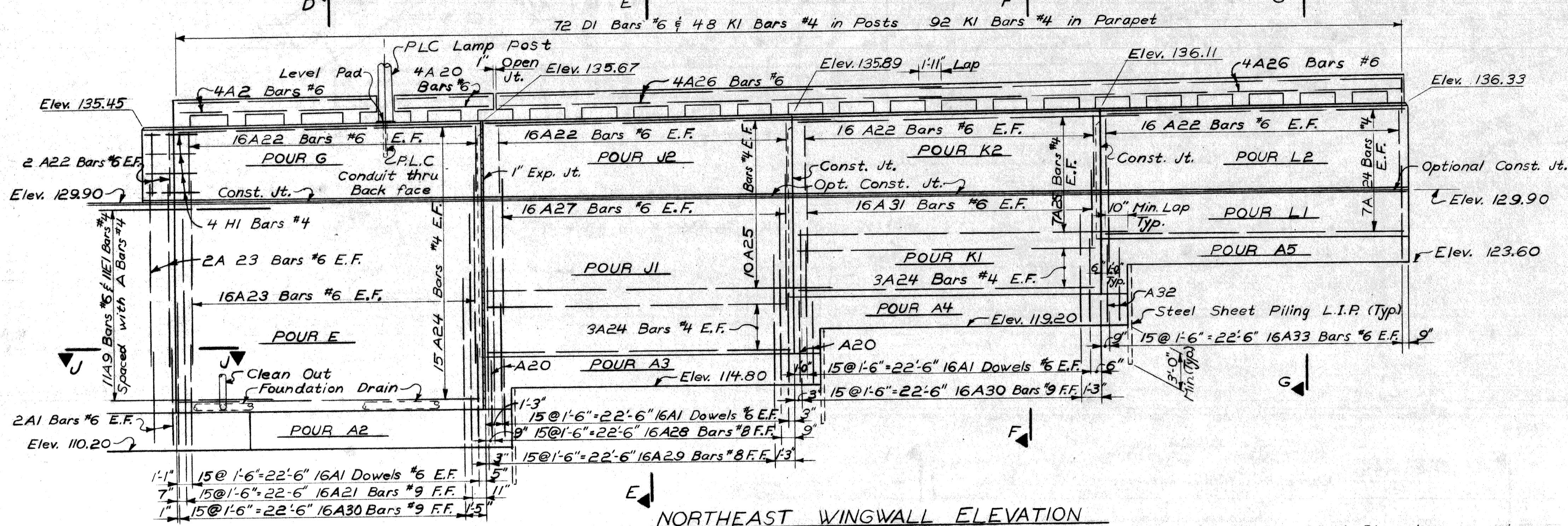




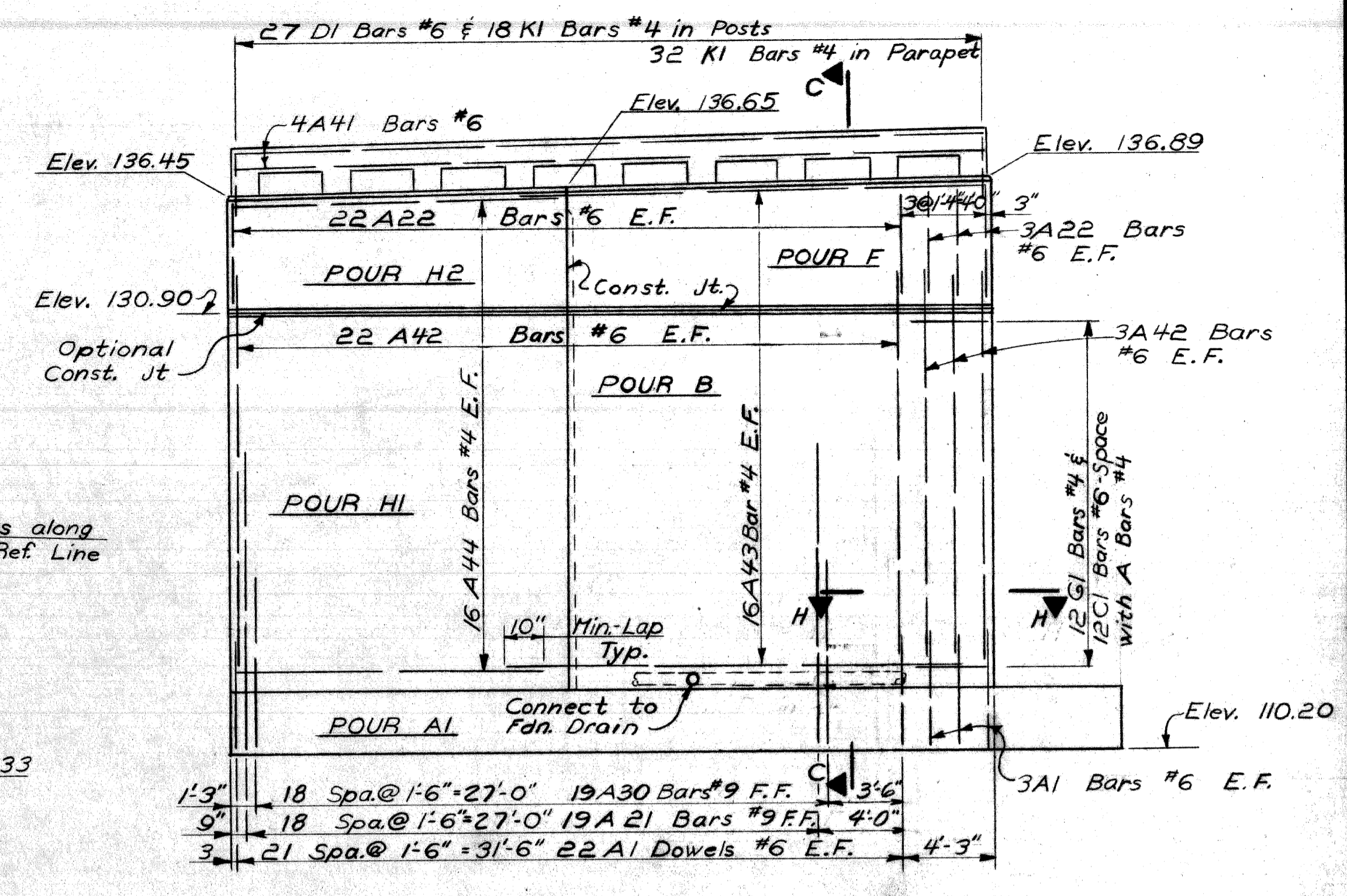




PLAN OF TOP



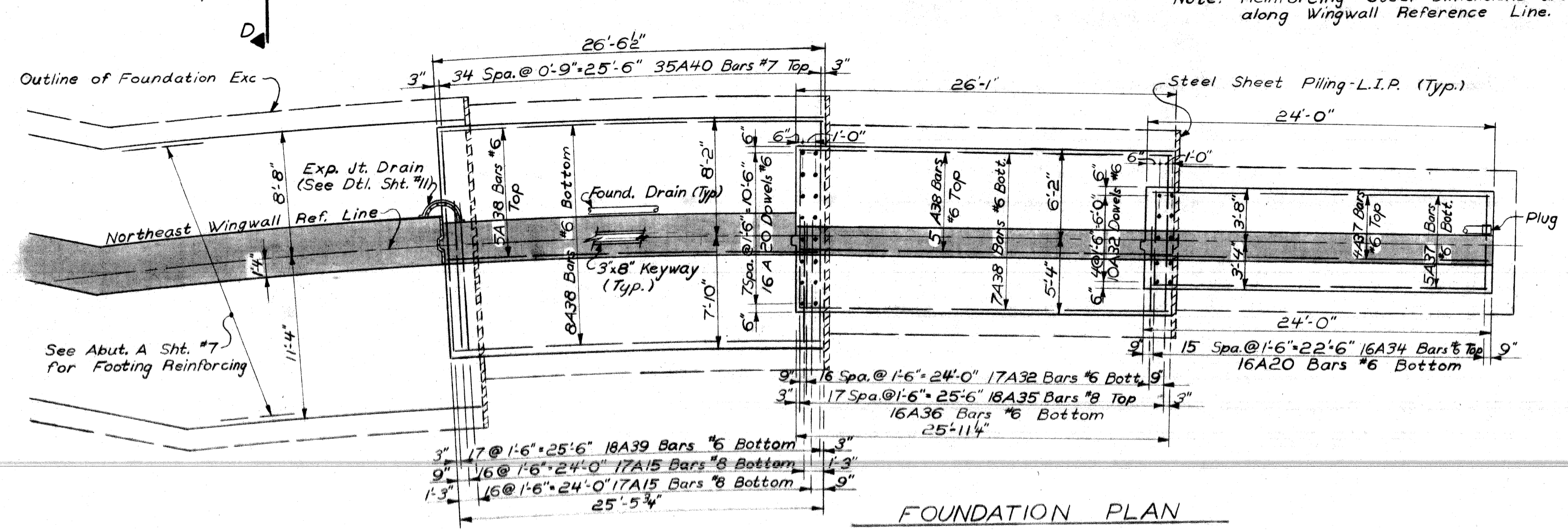
NORTHEAST WINGWALL ELEVATION



NORTHWEST WINGWALL ELEVATION

POUR	LOCATION	ABUT. A		ABUT. B	
		A6A	A6AA	A6A	A6AA
A1	Abutment Footing	119.8	-	48.0	-
A2	"	117.4	-	39.7	-
A3	Wingwall Footing	41.1	-	13.6	-
A4	"	29.8	-	-	-
A5	"	13.6	-	-	-
B	Wingwall Stem	-	62.3	-	26.9
C	Abutment Stem	-	34.8	-	13.9
D	"	-	34.0	-	23.0
E	Wingwall Stem	-	51.0	-	6.1
F	"	-	5.8	-	6.9
G	"	-	7.1	-	6.5
H1	"	-	24.4	-	6.1
H2	"	-	4.5	-	-
J1	"	-	23.3	-	-
J2	"	-	7.0	-	-
K1	"	-	12.1	-	-
K2	"	-	7.2	-	-
L1	"	-	6.4	-	-
L2	Wingwall Stem	-	7.5	-	-
Total Substructure Concrete		321.7	287.4	101.3	89.4

Note: Reinforcing Steel Dimensions are given along Wingwall Reference Line.



FOUNDATION PLAN

Work this sheet with sheets #7 thru #11

MICHIGAN DEPARTMENT OF STATE HIGHWAYS

ABUTMENT A DETAILS

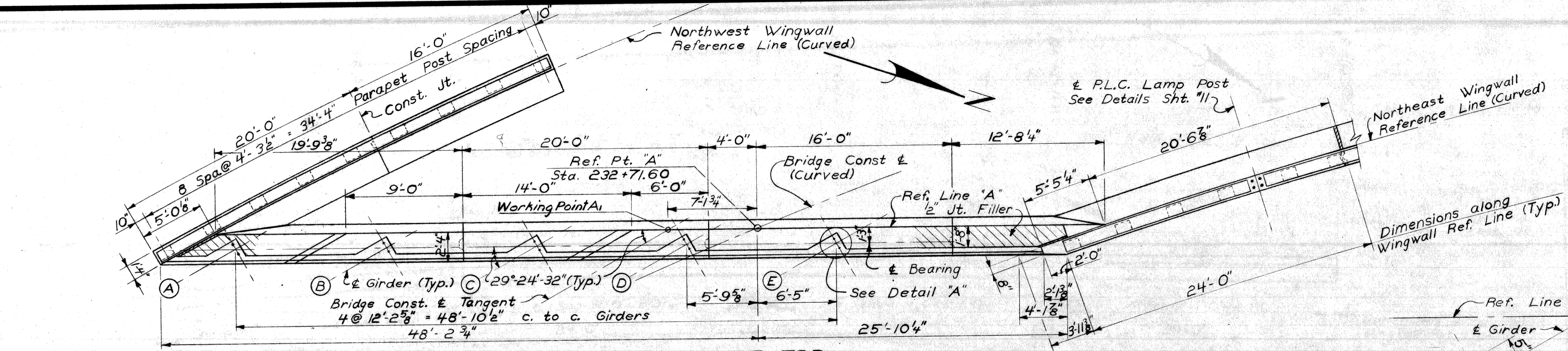
PLANS PREPARED BY  
CITY OF DETROIT  
DEPARTMENT OF PUBLIC WORKS  
CITY ENGINEERS OFFICE  
BUREAU OF HIGHWAYS AND EXPRESSWAYS

JOB No.  
PW990(2)

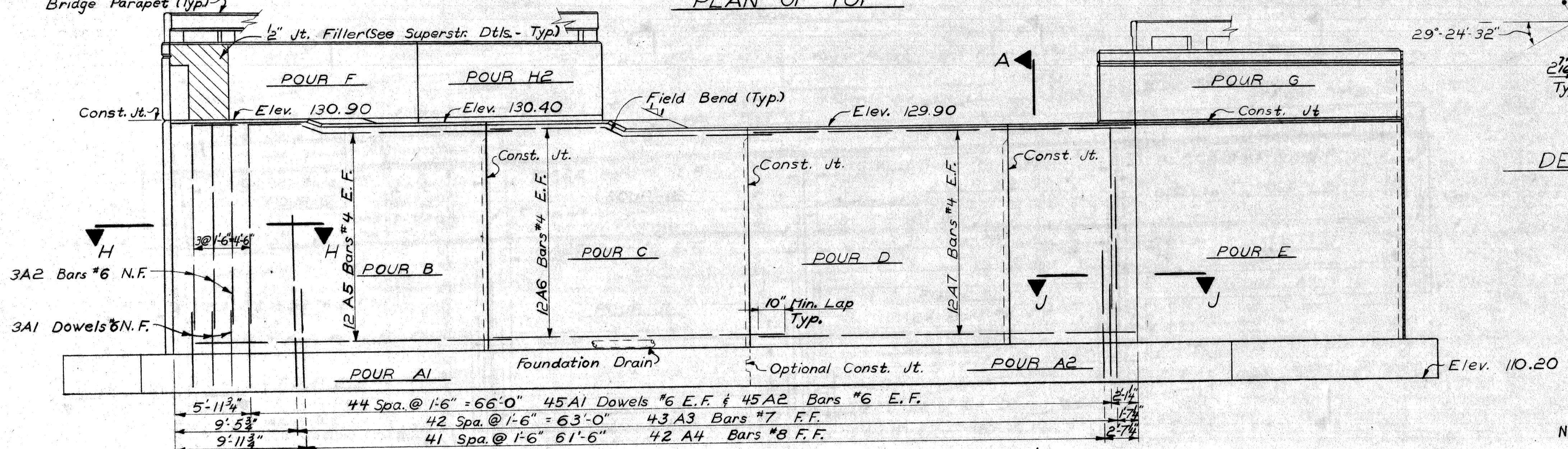
NO.	REVISIONS	DATE	BY

CITY OF DETROIT  
DRAWN BY: W.F.F.  
TRACED BY: VanDerKoope 6-20-68  
CHECKED BY: J.M.L.B. 10-68  
SHEET 8 OF 22  
S49 of 82123K

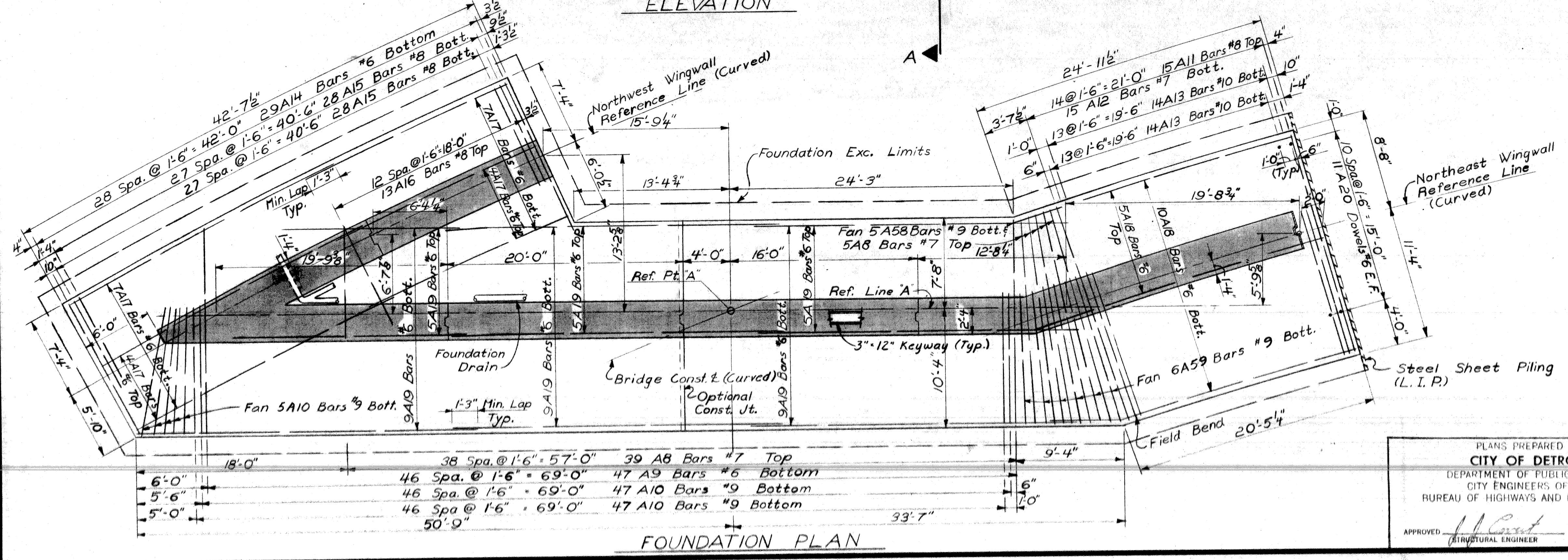




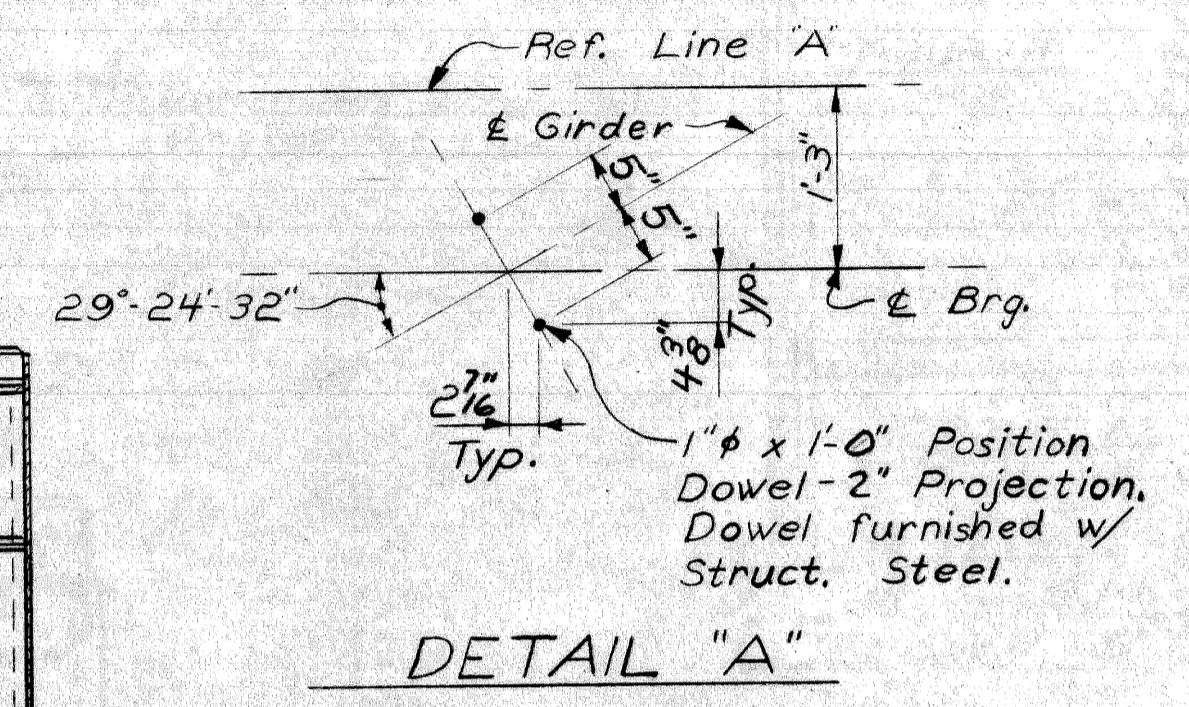
PLAN OF TOP



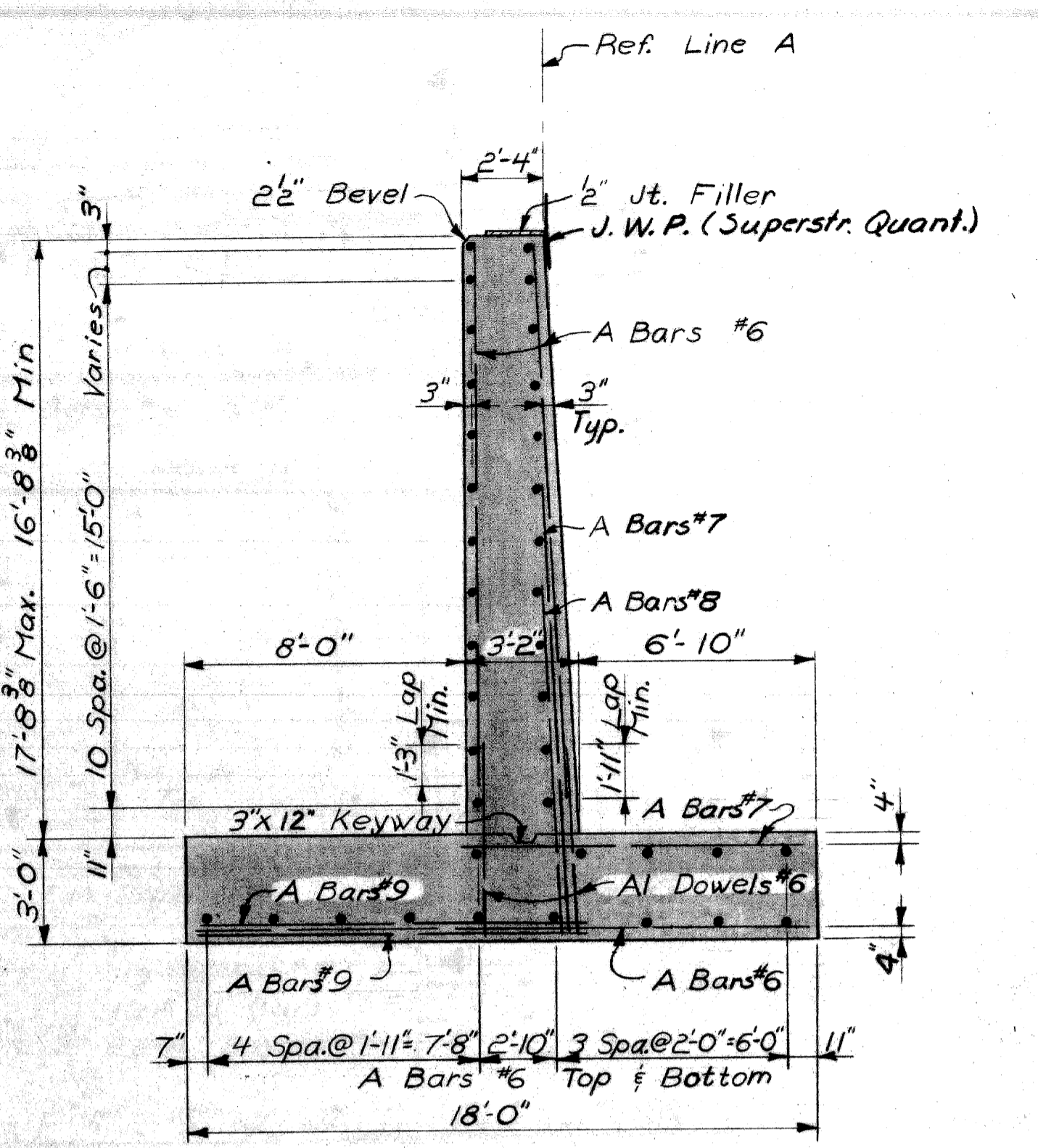
ELEVATION



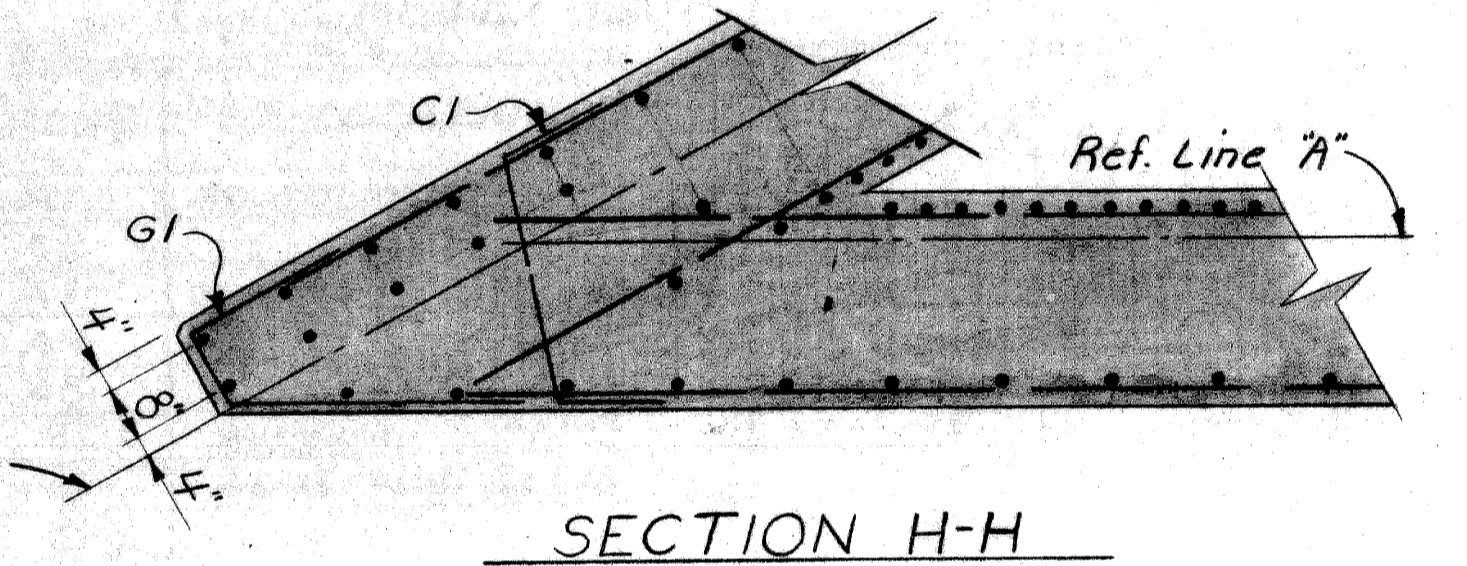
FOUNDATION PLAN



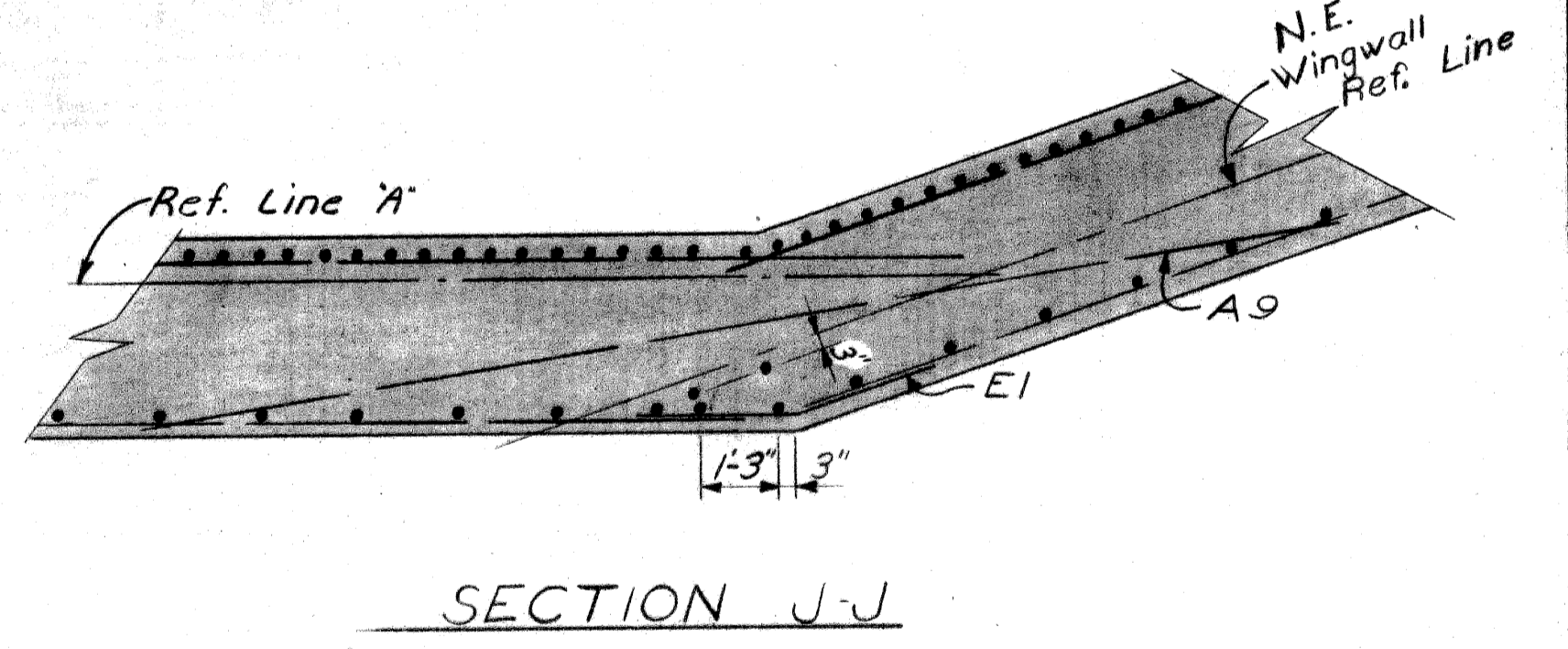
DETAIL "A"



SECTION A-A



SECTION H-H



SECTION J-J

Maximum average foundation pressure D.L. only = 2000 p.s.f.  
Maximum foundation pressure D.L. plus L.L. = 2,850 p.s.f.

Work this Sht. with Shts. #8 thru #11

**MICHIGAN DEPARTMENT OF STATE HIGHWAYS**

**ABUTMENT A DETAILS**

PLANS PREPARED BY  
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DEPARTMENT OF PUBLIC WORKS  
CITY ENGINEERS' OFFICE  
BUREAU OF HIGHWAYS AND EXPRESSWAYS

APPROVED: *J. J. [Signature]*  
STRUCTURAL ENGINEER

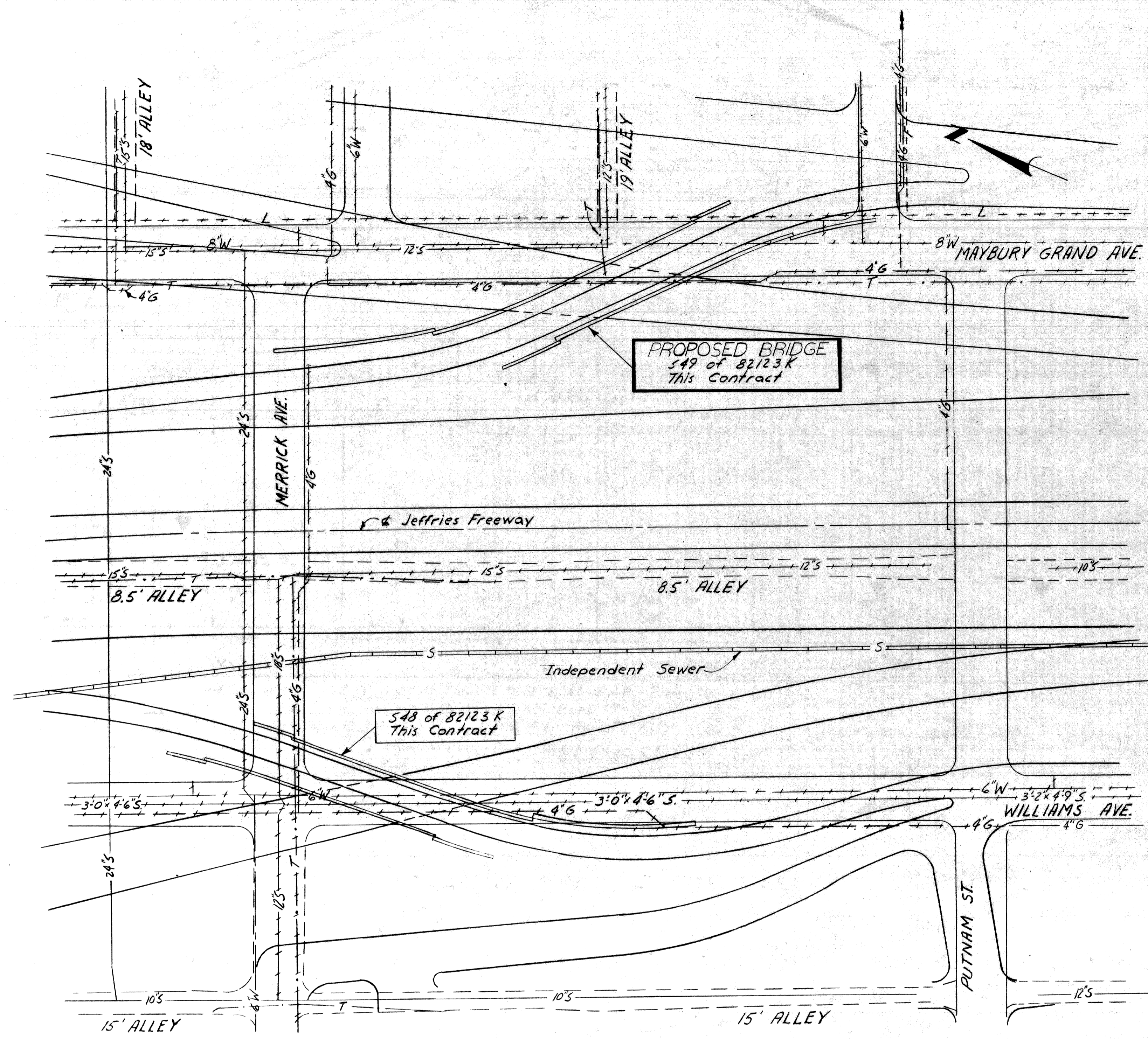
JOB No.  
PW 990(2)

NO.	REVISIONS	DATE	BY

CITY OF DETROIT  
DRAWN BY: Van Kac khov, 6/13/68  
CHECKED BY: J.M.L.B., 10/68  
SHEET 7 OF 22

**S49 of 82123K**





SITUATION PLAN  
Scale 1/2" = 40'

**LEGEND**

UTILITY	Existing	Deleted or Abandoned	New Work by Others
Michigan Consolidated Gas Co.	---G---	+++G+++	
Detroit Water Dept.	---W---	+++W+++	
City of Detroit Sewers	---S---	+++S+++	==S==
Michigan Bell Telephone Co.	---T---	+++T+++	
Public Lighting Commission	---L---	+++L+++	
Detroit Fire Dept.	---F---	+++F+++	

NOTE:  
Bridge construction and utility alterations are included in package contract for control section 82123K.  
The contractor shall locate all active underground utilities prior to starting work, and shall conduct his operations in such a manner as to insure that those utilities not requiring relocation will not be disturbed.

PLANS PREPARED BY  
CITY OF DETROIT  
DEPARTMENT OF PUBLIC WORKS  
CITY ENGINEERS' OFFICE  
BUREAU OF HIGHWAYS AND EXPRESSWAYS

APPROVED: *H. Parat*  
STRUCTURAL ENGINEER

JOB No.  
PW 990(2)

MICHIGAN DEPARTMENT OF STATE HIGHWAYS

JEFFRIES-FORD INTERCHANGE  
WARREN AVE. ENTRANCE RAMP IN DETROIT

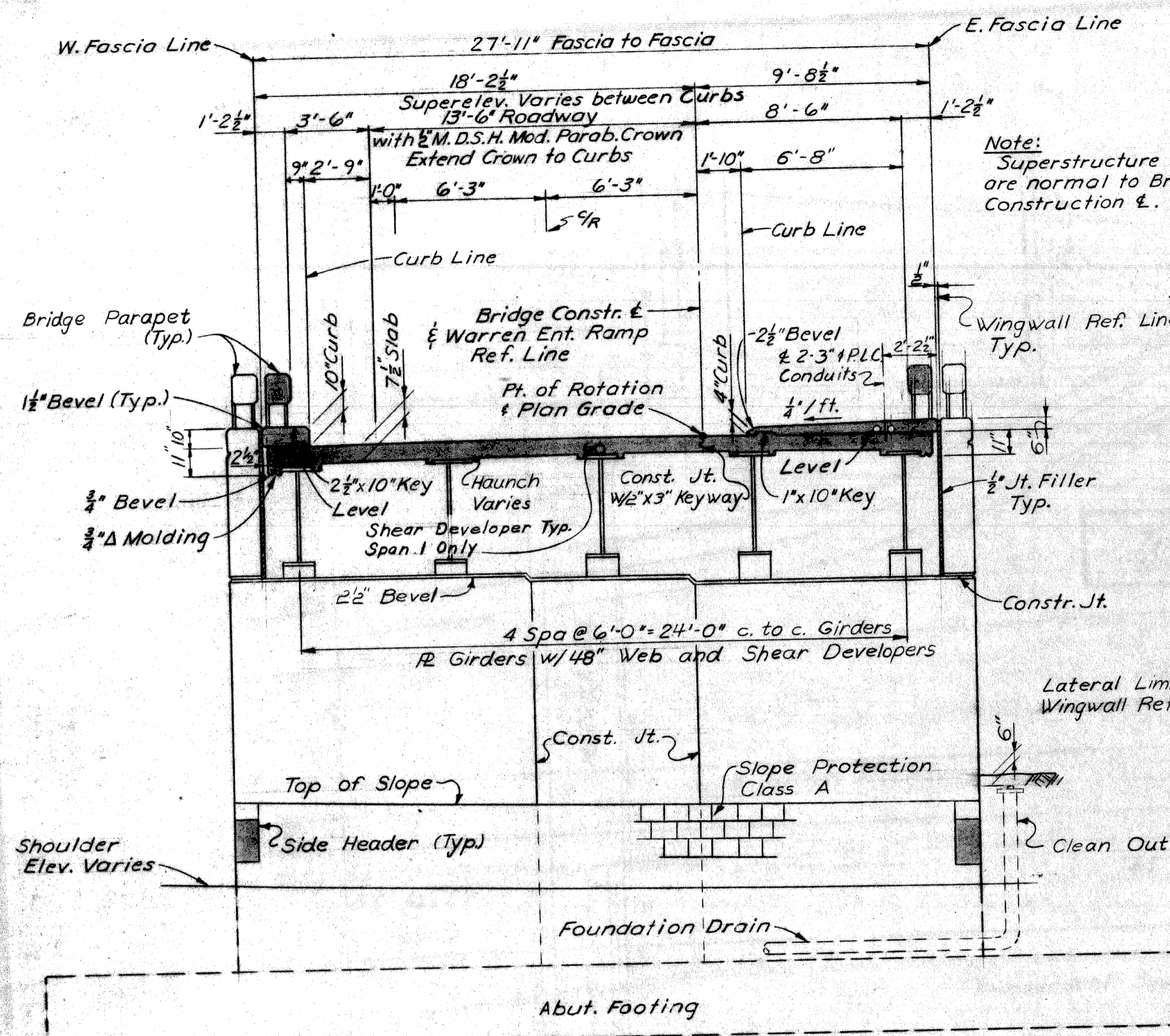
**EXISTING UTILITIES AND PROPOSED ALTERATIONS**

NO.	DESCRIPTION	DATE	BY

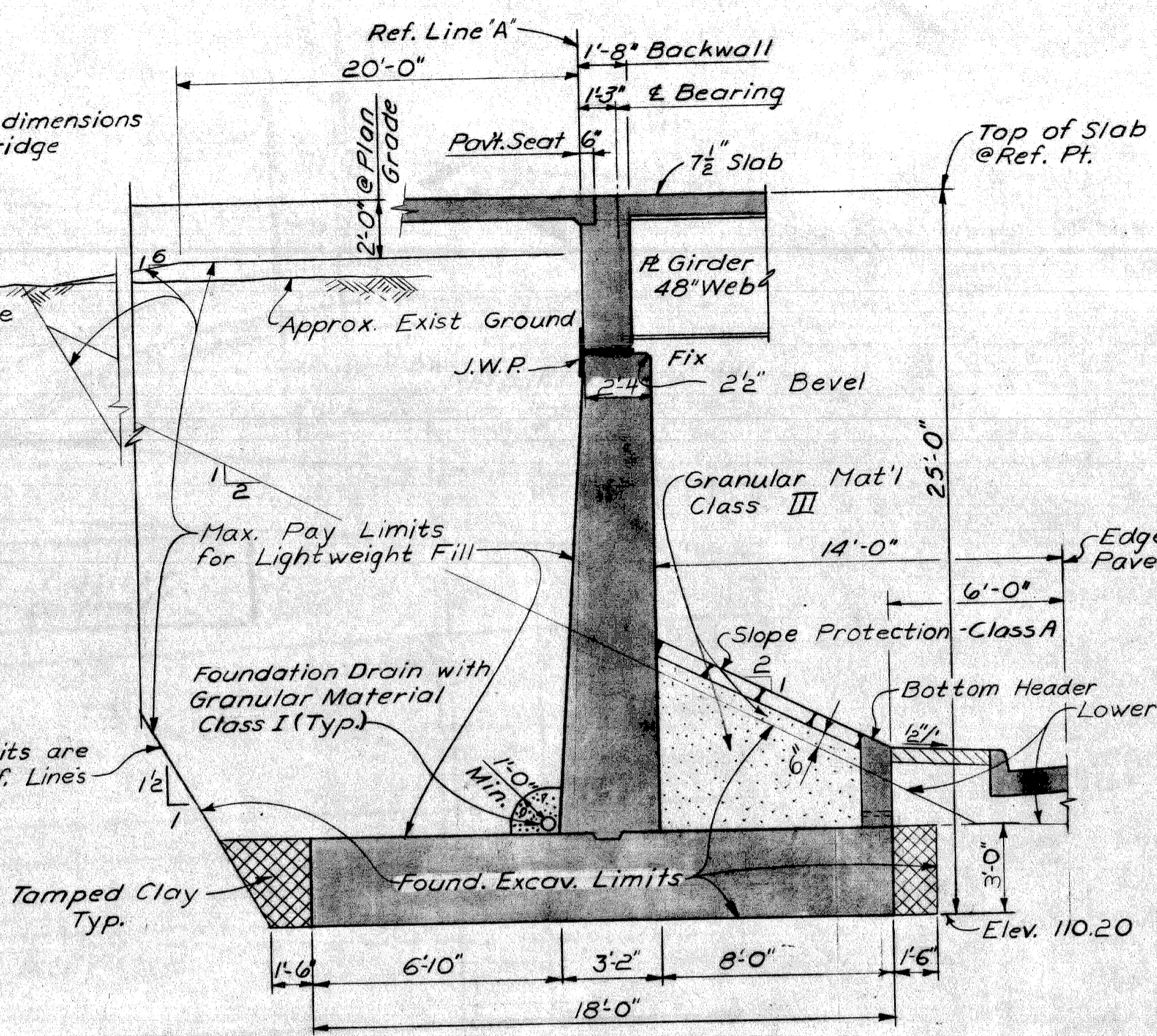
CITY OF DETROIT  
DRAWN BY: *W. J. G.* 12-67  
CHECKED BY: *K. M. J. M.* 2-68  
SHEET 6 OF 22

**S49 of 82123K**

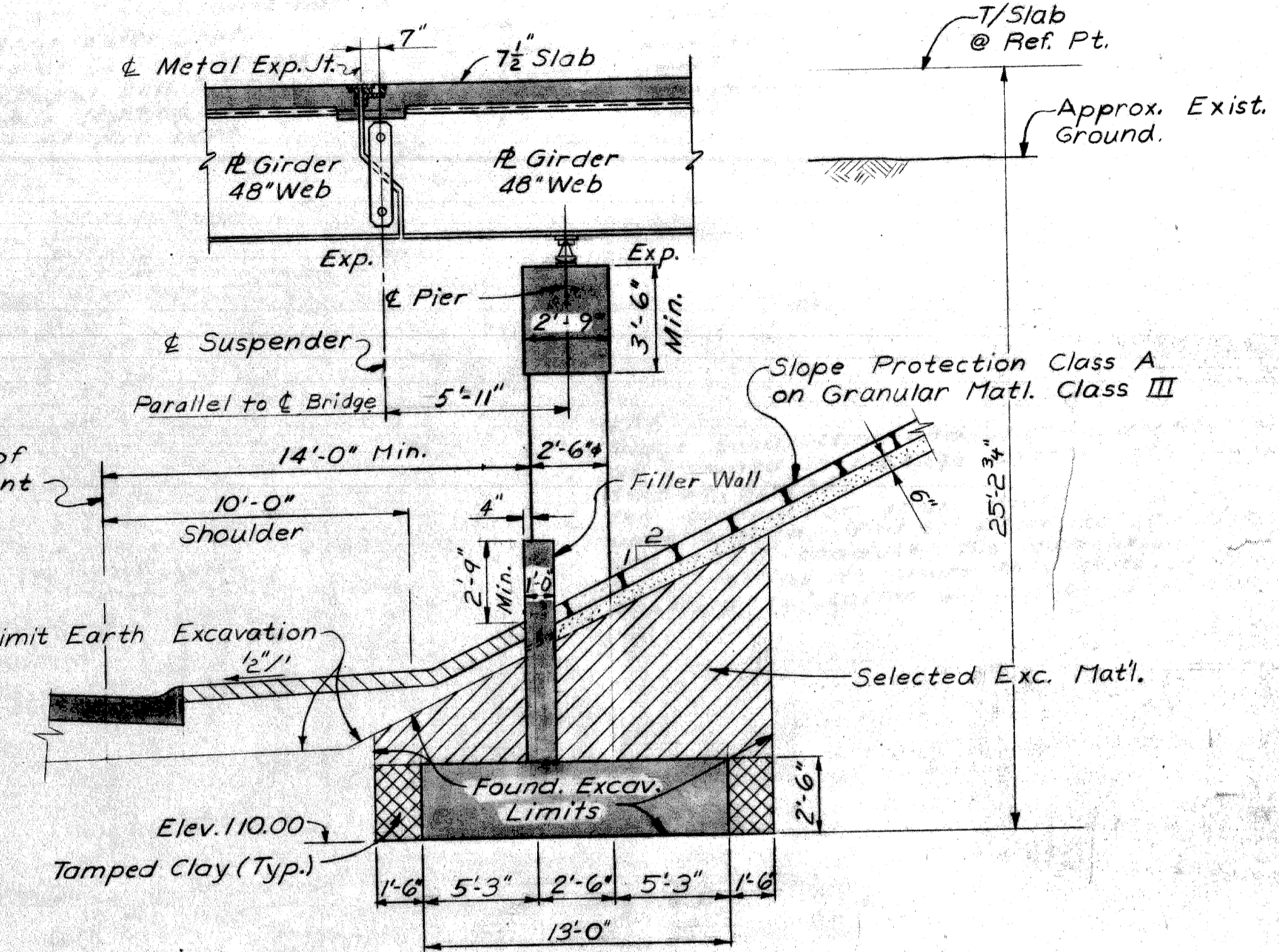




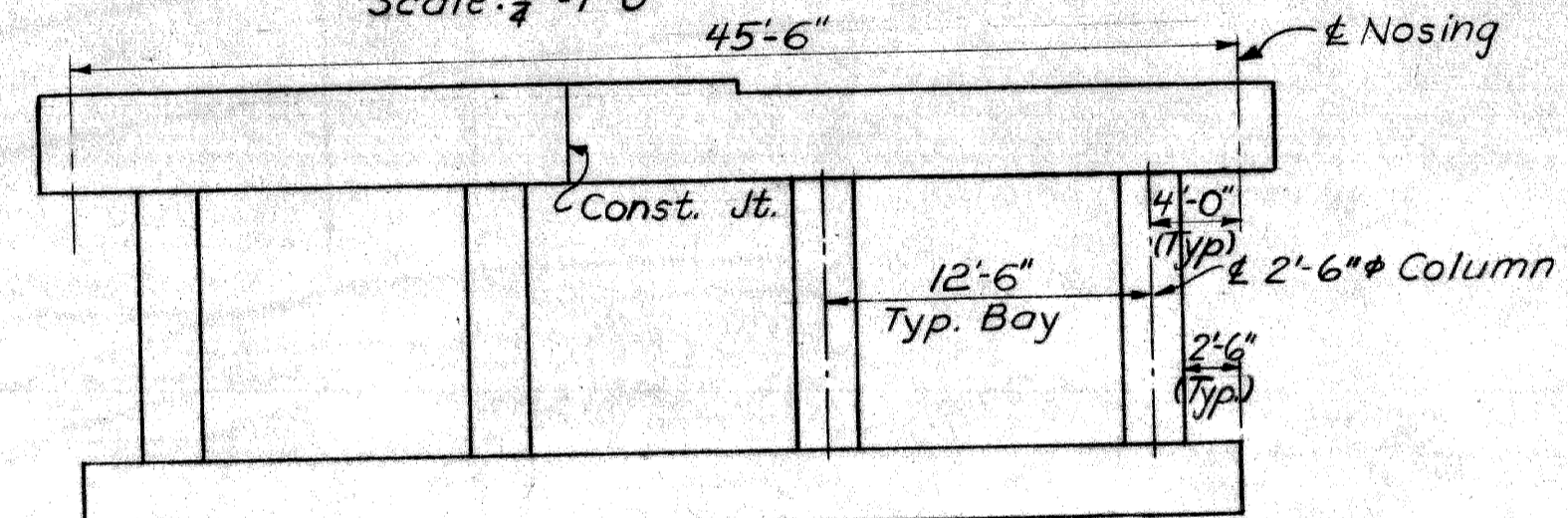
**SECTION A-A**  
Scale: 1/4" = 1'-0"



**SECTION B-B**  
Scale: 1/4" = 1'-0"



**SECTION C-C**  
Scale: 1/4" = 1'-0"



**PIER ELEVATION**  
Scale: 1/8" = 1'-0"

See Plan  
**WINGWALL SCHEDULE**

Section	b	h	s	t	d
①	7'-0"	3'-0"	2'-0"	2'-0"	2'-0"
②	11'-6"	5'-6"	2'-0"	4'-0"	2'-6"
③	16'-0"	6'-8"	2'-10"	6'-6"	2'-6"
④	20'-0"	6'-8"	3'-4"	10'-0"	3'-0"
⑤	-	-	3'-4"	6'-0"	3'-0"

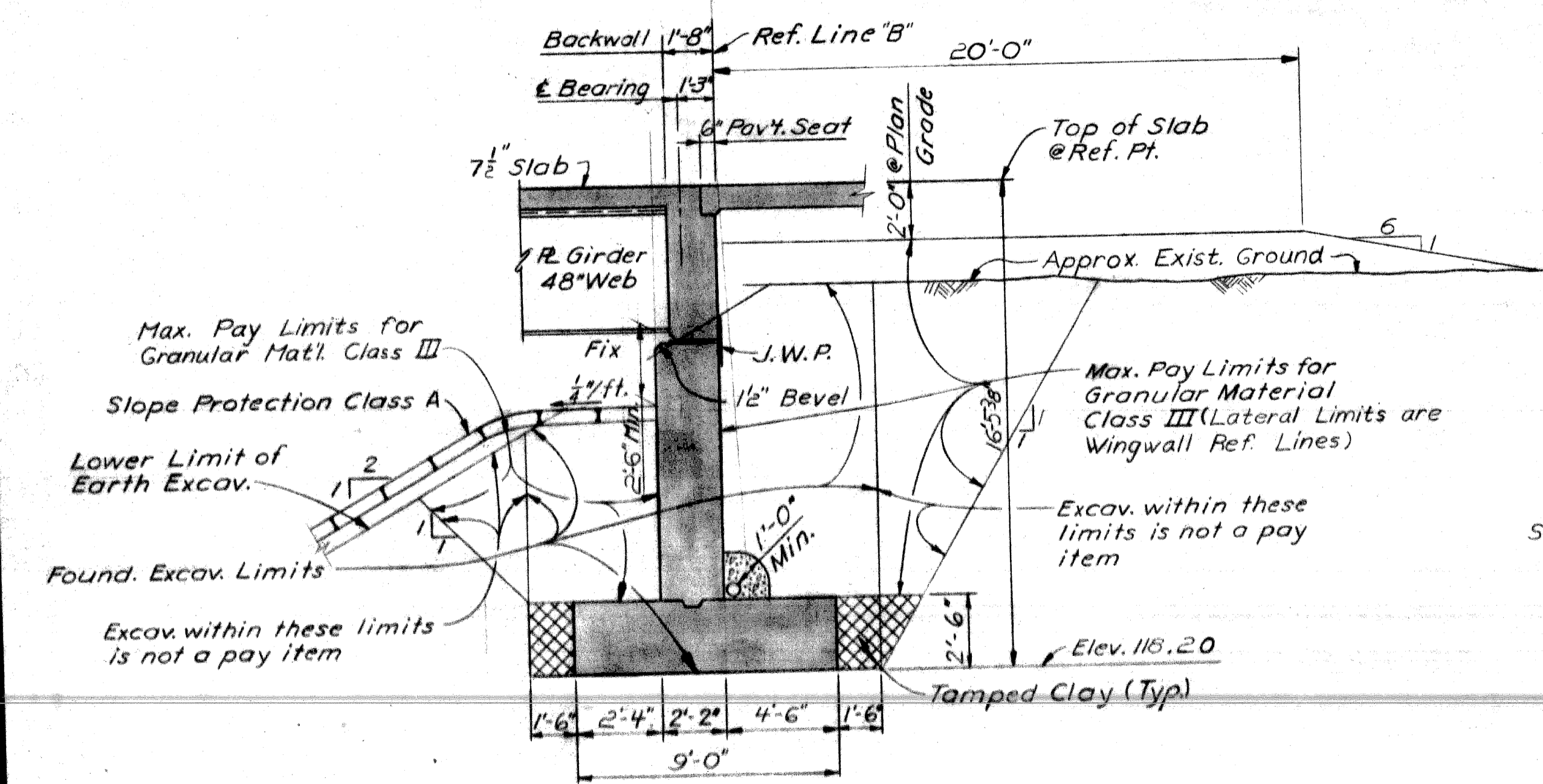
**GENERAL NOTES**

The design of this structure is based on M.D.S.H. Specifications for the Design of Highway Bridges, 1958 edition and current AASHTO Standard Specifications for Highway Bridges, HS20-44 loading. Live load plus impact deflection equals 1/1000 of span length and 1/350 of cantilever arm.

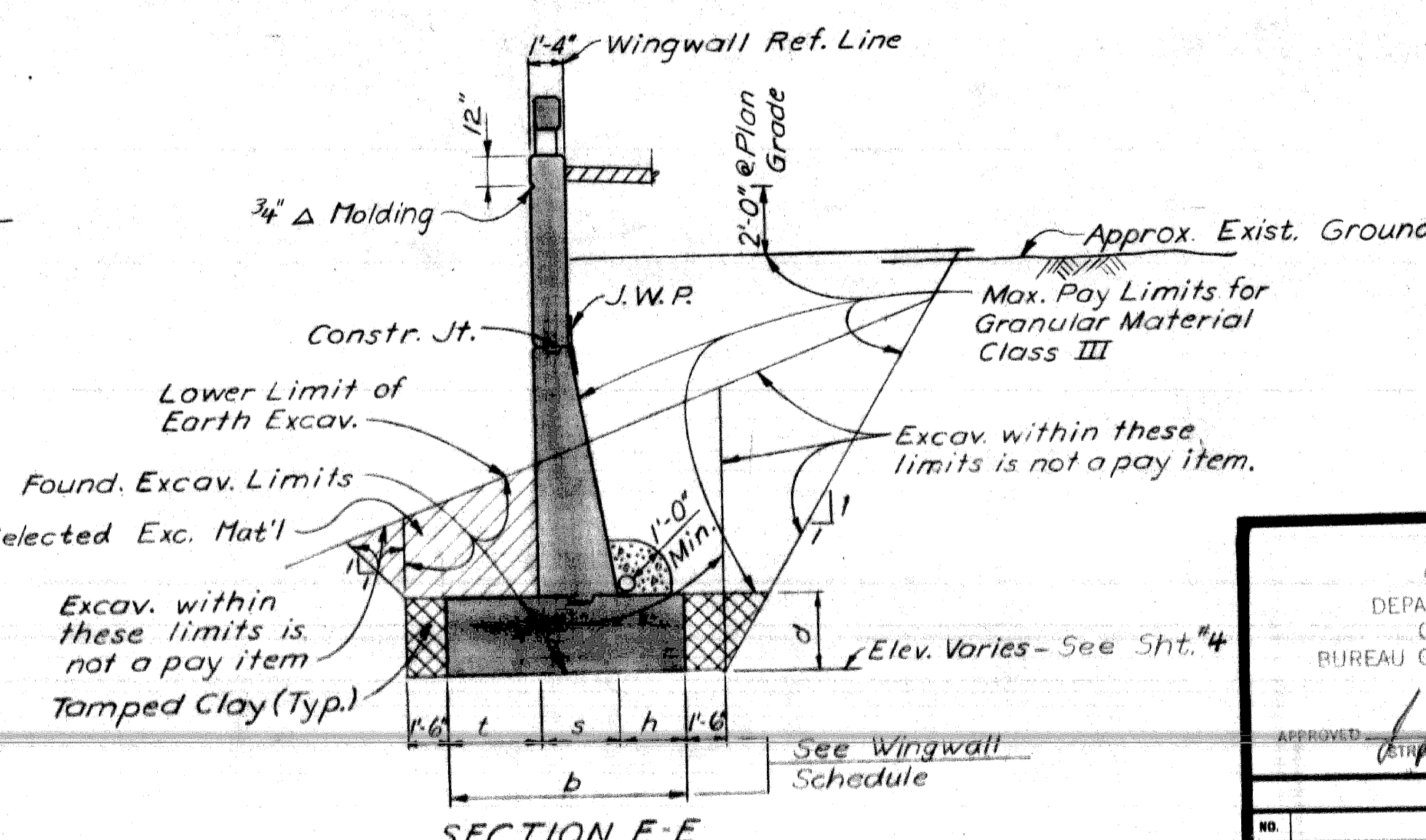
The top of roadway slab and tops of curbs are parallel to the vertical curve except as modified by superelevation transition. This structure is partly on a horizontal curve. The fascia lines, curb lines and longitudinal construction joint are parallel to the curve and tangents except as shown.

Tamped Clay is incidental to Unclassified Excavation. Granular Material Class I is incidental to Foundation Drain. For details of Slope Protection, see M.D.S.H. Standard Sh.#SP2. Selected Excavated Material is not a pay item - See Road Plans 1230 Cu. Yds.

Work this Sht. with Sht. #4



**SECTION D-D**  
Scale: 1/4" = 1'-0"



**SECTION E-E**  
Scale: 1/4" = 1'-0"

PLANS PREPARED BY  
**CITY OF DETROIT**  
DEPARTMENT OF PUBLIC WORKS  
CITY ENGINEERS OFFICE  
BUREAU OF HIGHWAYS AND EXPRESSWAYS

APPROVED: *H. P. ...*  
STRUCTURAL ENGINEER

REVISIONS

NO.	DESCRIPTION	DATE	BY

**MICHIGAN DEPARTMENT OF STATE HIGHWAYS**

**JEFFRIES-FORD INTERCHANGE**  
**WARREN AVE. ENTRANCE RAMP IN DETROIT**

**GENERAL PLAN OF STRUCTURE**

APPROVED: \_\_\_\_\_ DESIGN SUPERVISING ENGINEER

APPROVED: \_\_\_\_\_ DESIGN ENGINEER

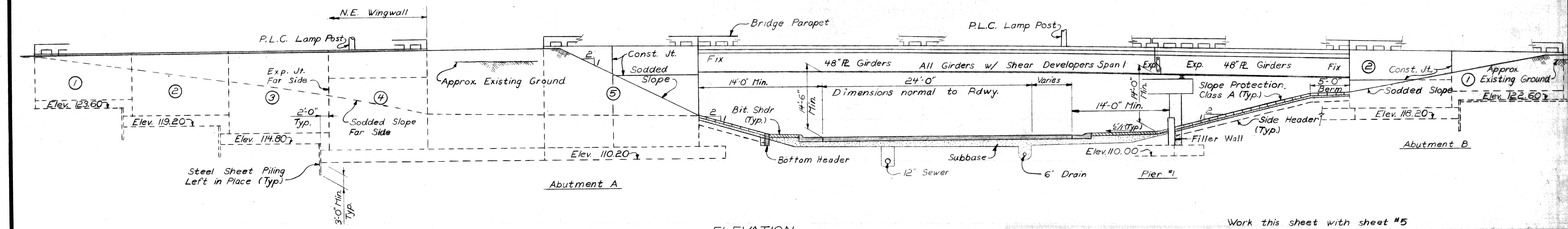
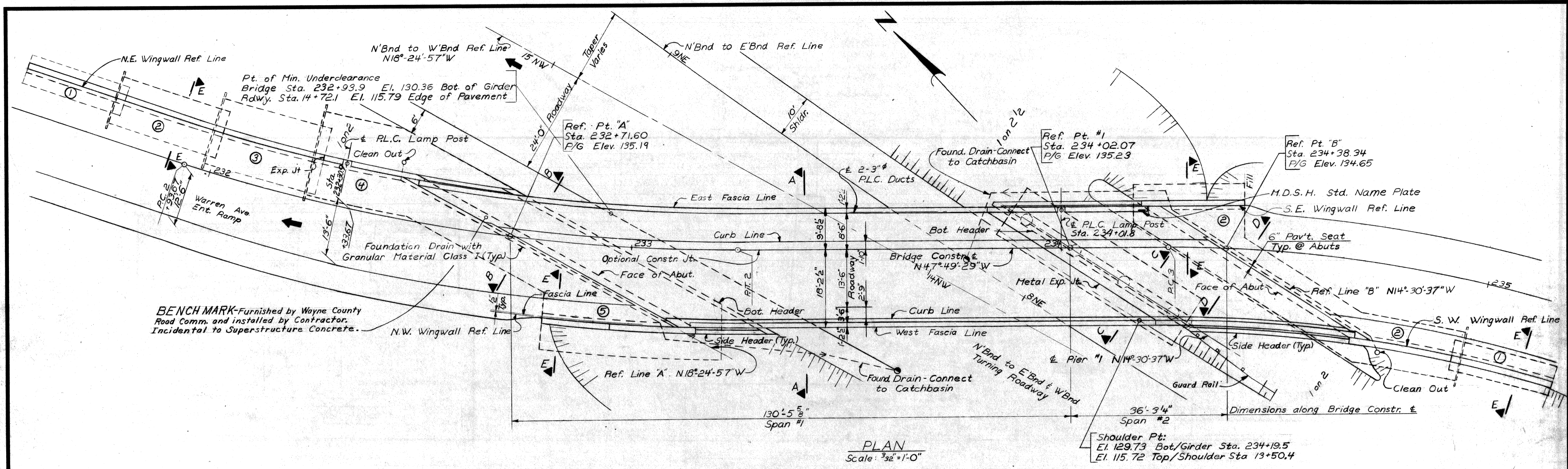
JOB No. **PW 99012**

APPROVED: \_\_\_\_\_

APPROVED: \_\_\_\_\_

**549 of 82123K**





MISCELLANEOUS QUANTITIES

ITEM	UNIT	AMOUNT
Slope Protection- Class A	Sq. Yds.	175
Foundation Drain	Lin. Ft.	105
Slope Protection Header	Lin. Ft.	85

PLANS PREPARED BY  
 CITY OF DETROIT  
 DEPARTMENT OF PUBLIC WORKS  
 CITY ENGINEERS OFFICE  
 BUREAU OF HIGHWAYS AND EXPRESSWAYS

APPROVED: *J. M. Carr*  
 STRUCTURAL ENGINEER

JOB No.  
 PW 990(2)

REVISIONS

NO.	DESCRIPTION	DATE	BY

Work this sheet with sheet #5

MICHIGAN DEPARTMENT OF STATE HIGHWAYS  
 JEFFRIES-FORD INTERCHANGE  
 WARREN AVE. ENTRANCE RAMP IN DETROIT

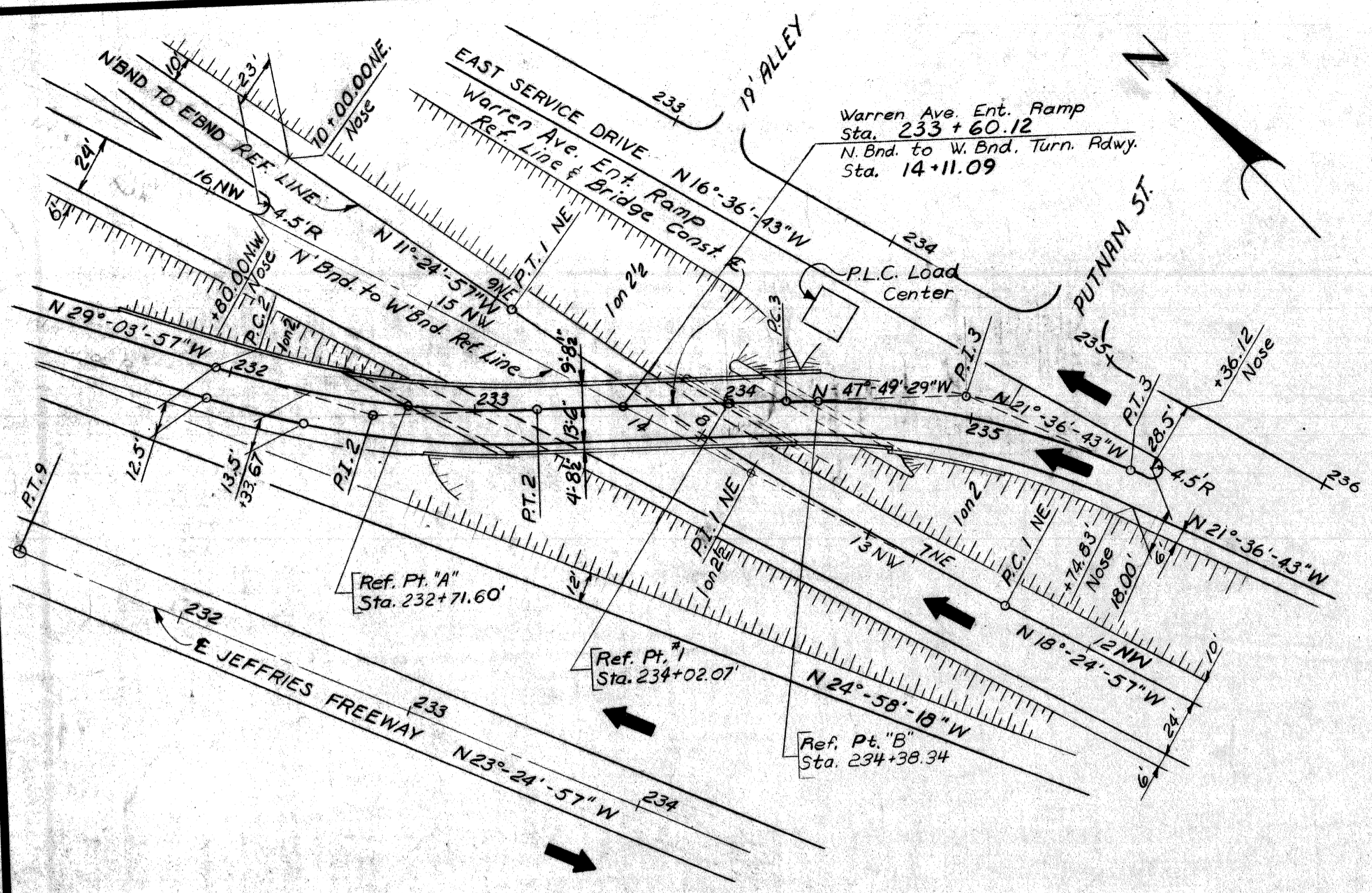
GENERAL PLAN OF STRUCTURE

APPROVED: \_\_\_\_\_  
 DESIGN SUPERVISING ENGINEER

APPROVED: \_\_\_\_\_  
 DESIGN ENGINEER

CITY OF DETROIT  
 SQUAD BOSS: *Watts*  
 DRAWN BY: *Van Kerkhove* 2-12-68  
 CHECKED BY: *J. M.* 2-6-68  
 SHEET 4 OF 22  
 S49 of 82123K





**BENCH MARKS**

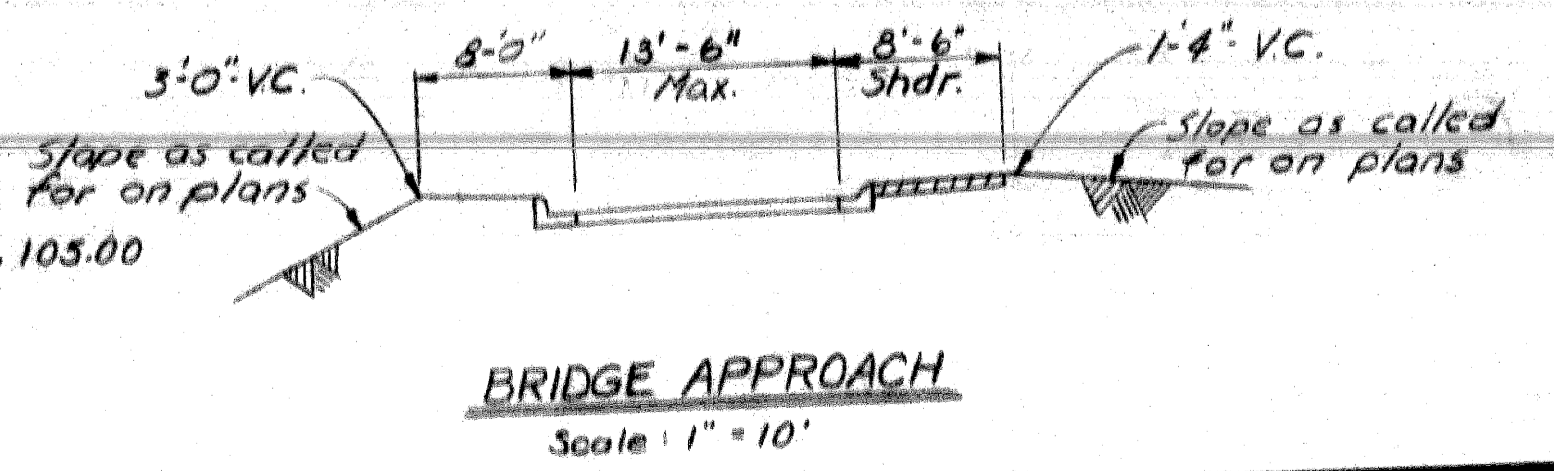
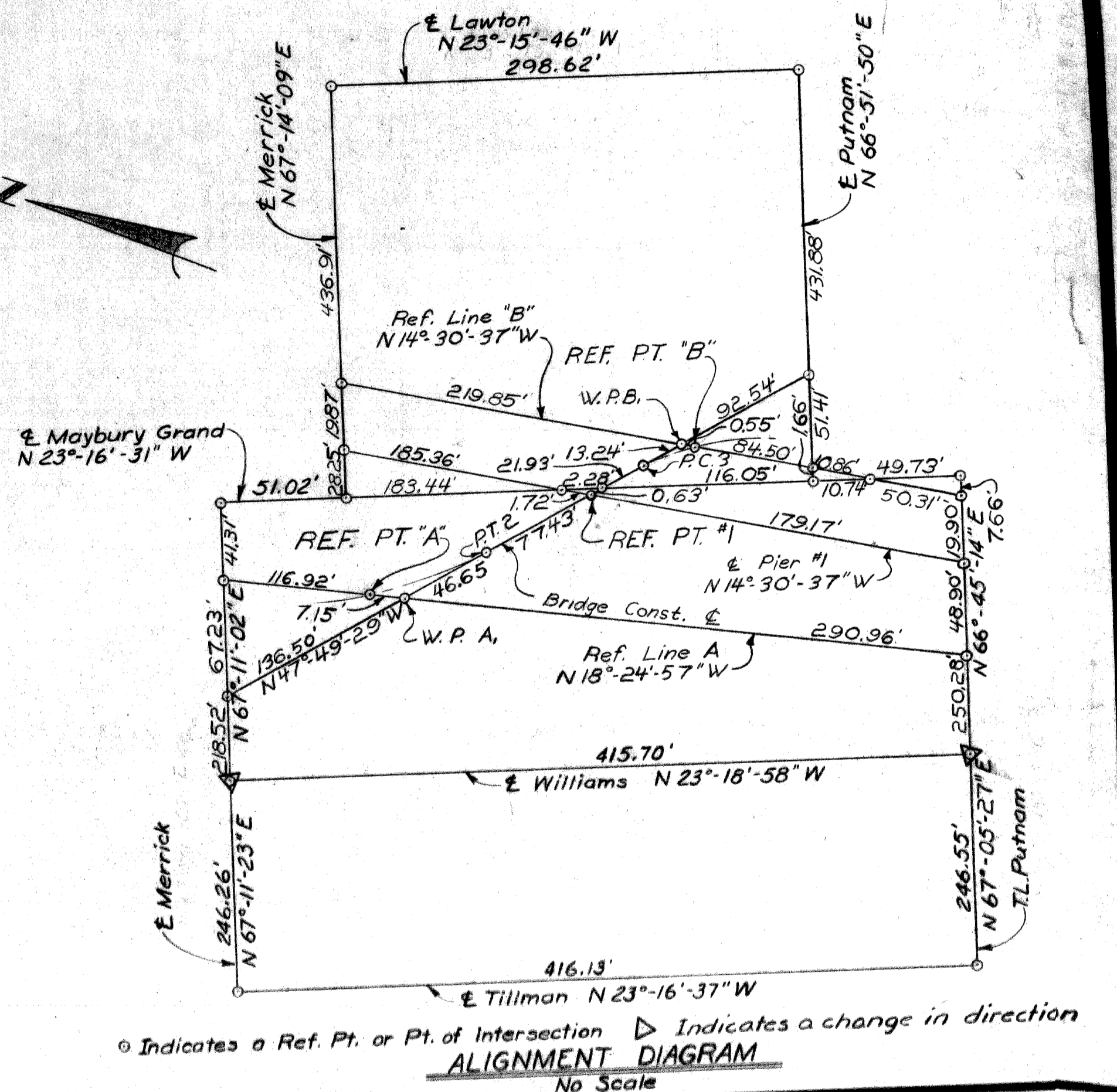
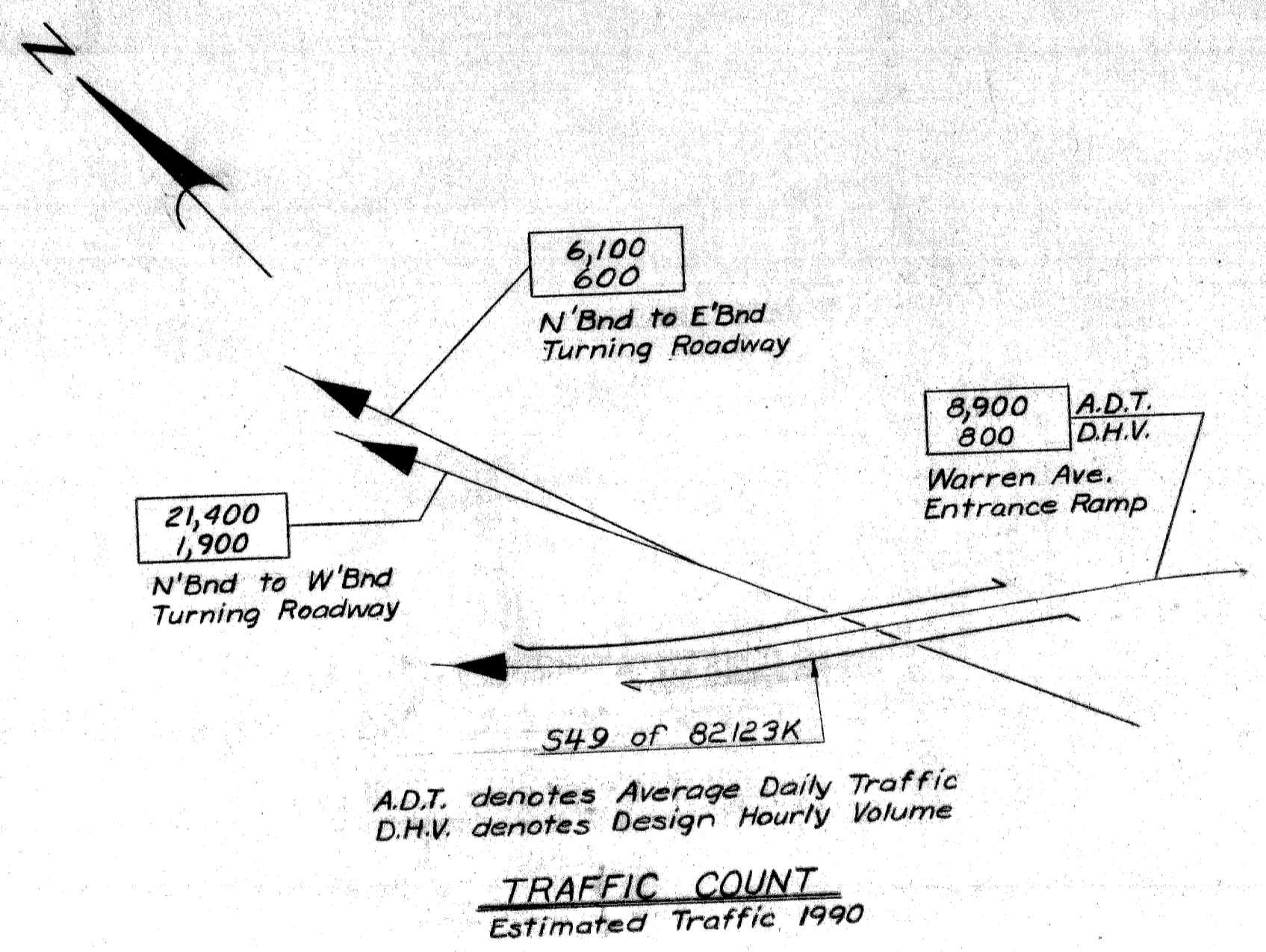
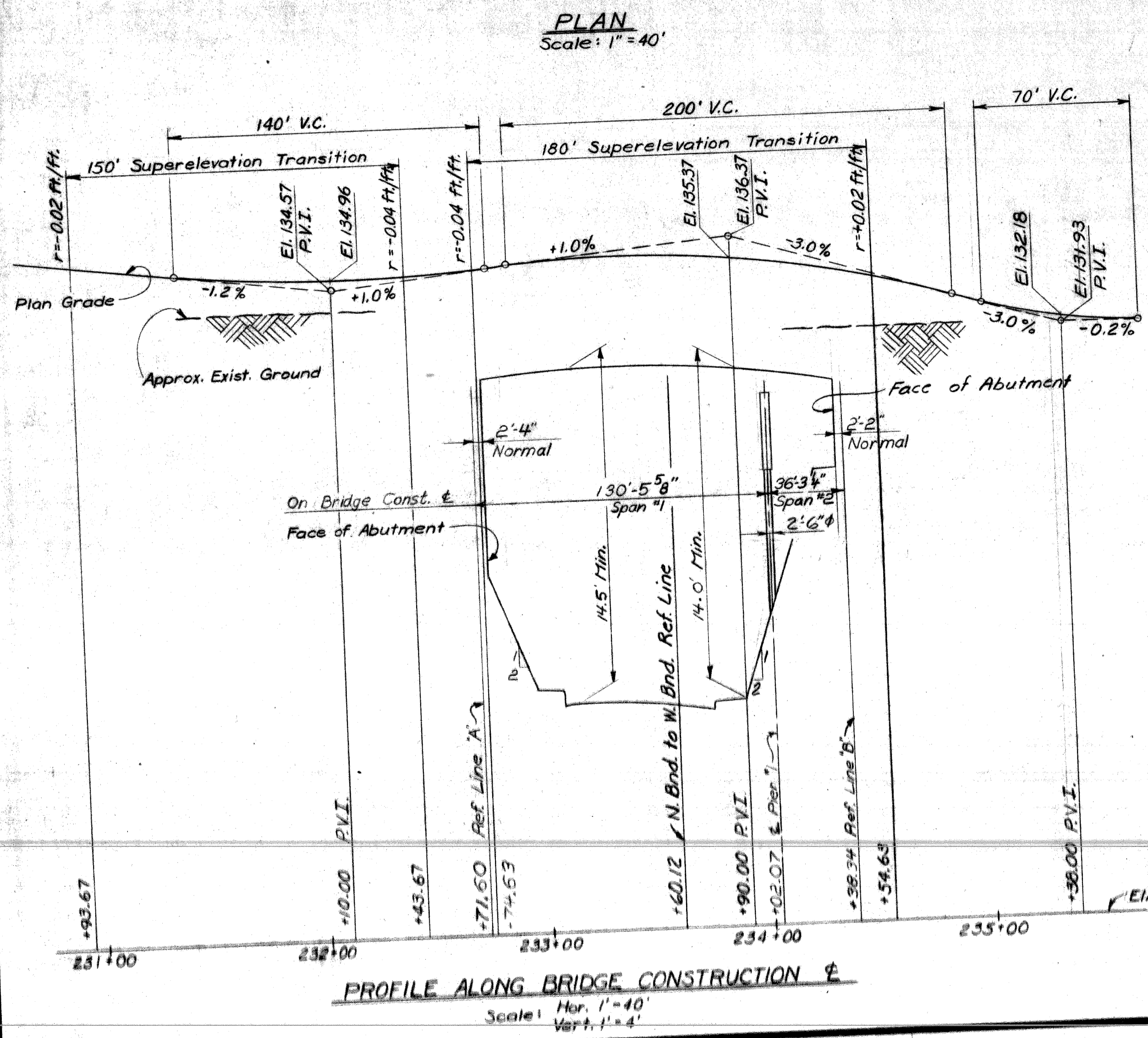
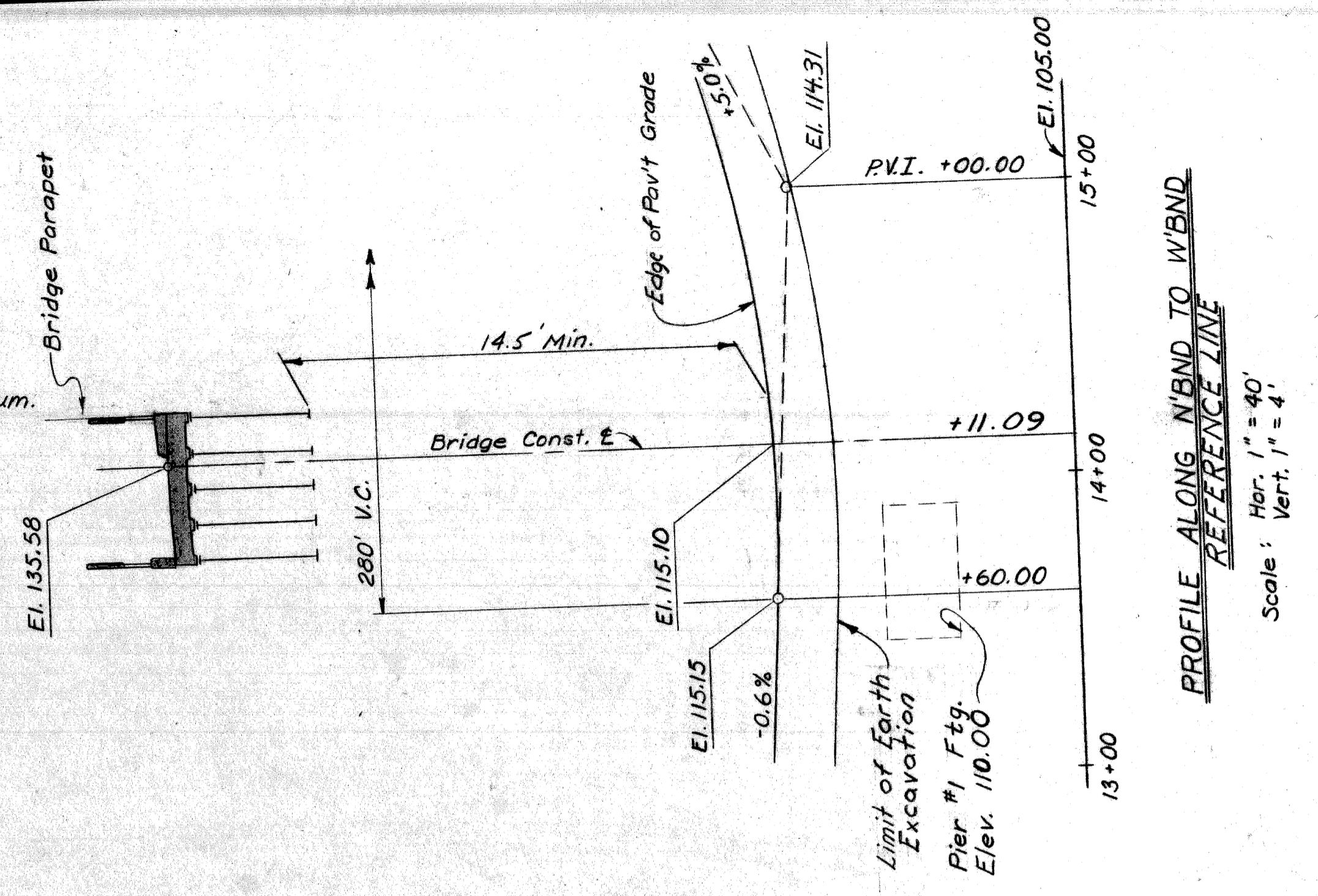
C.B.M. 23 Arrow on Hydrant S.E. Corner Warren and Maybury Grand. Elev. 134.29  
 C.B.M. 24 Arrow on Hydrant N.E. Corner Putnam and Tillman. Elev. 133.32  
 C.B.M. 26 Arrow on Hydrant N.E. Corner Merrick and Tillman. Elev. 134.43  
 P.B.M. 20-252A C. of D. Monument N.E. Corner of Hancock and Tillman. Elev. 129.12  
 C.B.M. denotes Construction Bench Mark.  
 P.B.M. denotes Permanent Bench Mark.  
 All elevations are based on City of Detroit Datum.

**CURVE DATA FOR WARREN ENT. RAMP**

Curve #2	Curve #3
$\Delta = 18^{\circ}-45'-32''$	$\Delta = 26^{\circ}-12'-46''$
$D = 14^{\circ}-19'-26''$	$D = 18^{\circ}-20'-05''$
$R = 400.00'$	$R = 312.50'$
$T = 66.07'$	$T = 72.76'$
$L = 130.96'$	$L = 142.97'$
$E = 5.42'$	$E = 8.36'$
$PC = 231 + 93.67$	$PC = 234 + 24.63$
$PI = 232 + 59.74$	$PI = 234 + 97.39$
$PT = 233 + 24.63$	$PT = 235 + 67.60$

**CURVE DATA FOR N'BND TO E'BND TURNING RD'WY**

Curve #1 NE
$\Delta = 7^{\circ}-00'-00''$
$D = 3^{\circ}-00'-00''$
$R = 1909.86'$
$T = 116.81'$
$L = 233.33'$
$E = 3.57'$
$PC = 6 + 59.23$
$PI = 7 + 76.05$
$PT = 8 + 92.57$



PLANS PREPARED BY  
 CITY OF DETROIT  
 DEPARTMENT OF PUBLIC WORKS  
 CITY ENGINEERS OFFICE  
 BUREAU OF HIGHWAYS AND EXPRESSWAYS

MICHIGAN DEPARTMENT OF STATE HIGHWAYS  
 JEFFRIES-FORD INTERCHANGE  
 WARREN AVE. ENTRANCE RAMP IN DETROIT

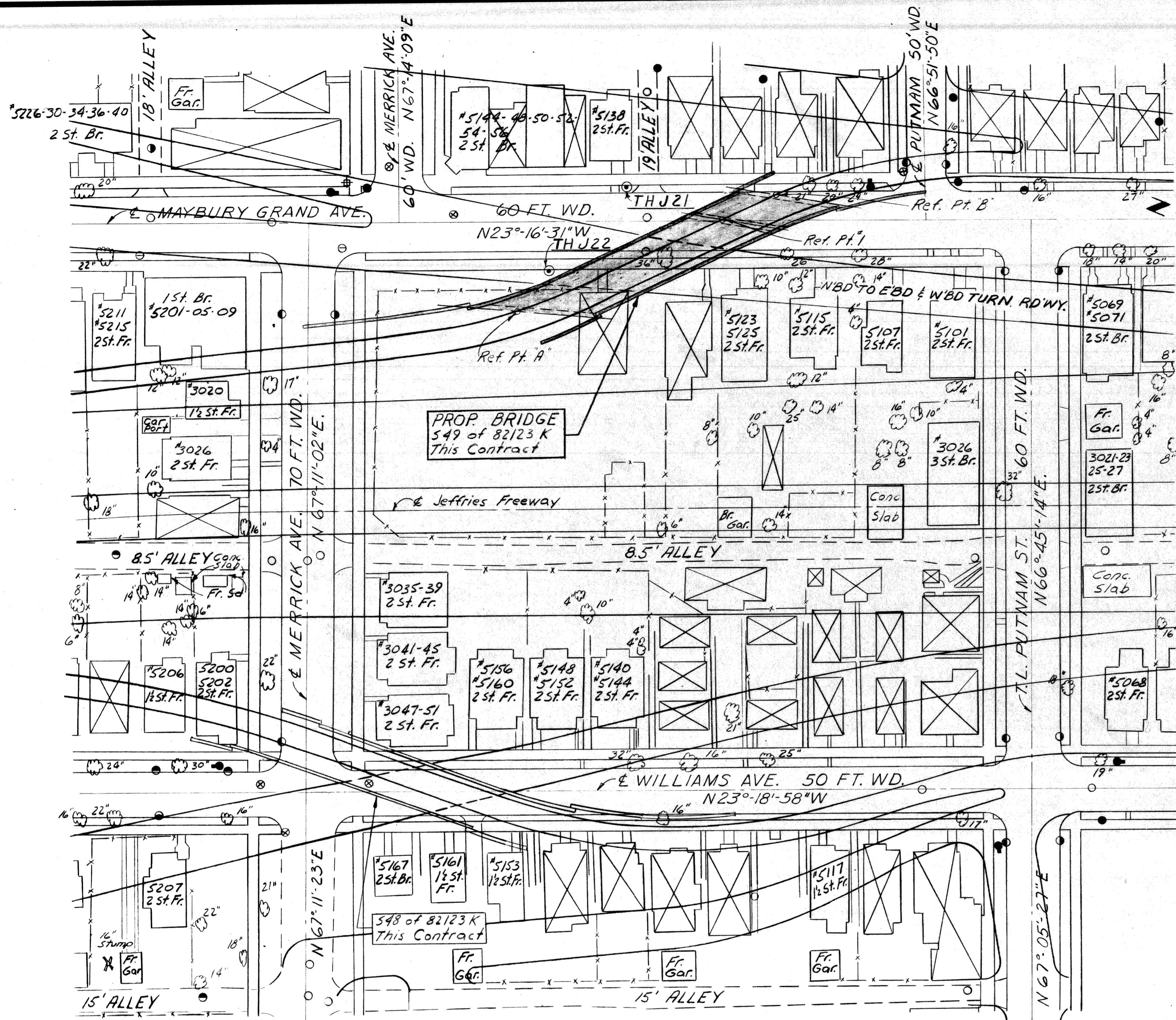
**GENERAL DRAWING**

APPROVED: [Signature] JOB NO. PW 99021  
 REVISIONS: [Table]  
 NO. DESCRIPTION DATE BY

APPROVED: [Signature] DESIGN SUPERVISING ENGINEER  
 APPROVED: [Signature] DESIGN ENGINEER

S49 of 82123K



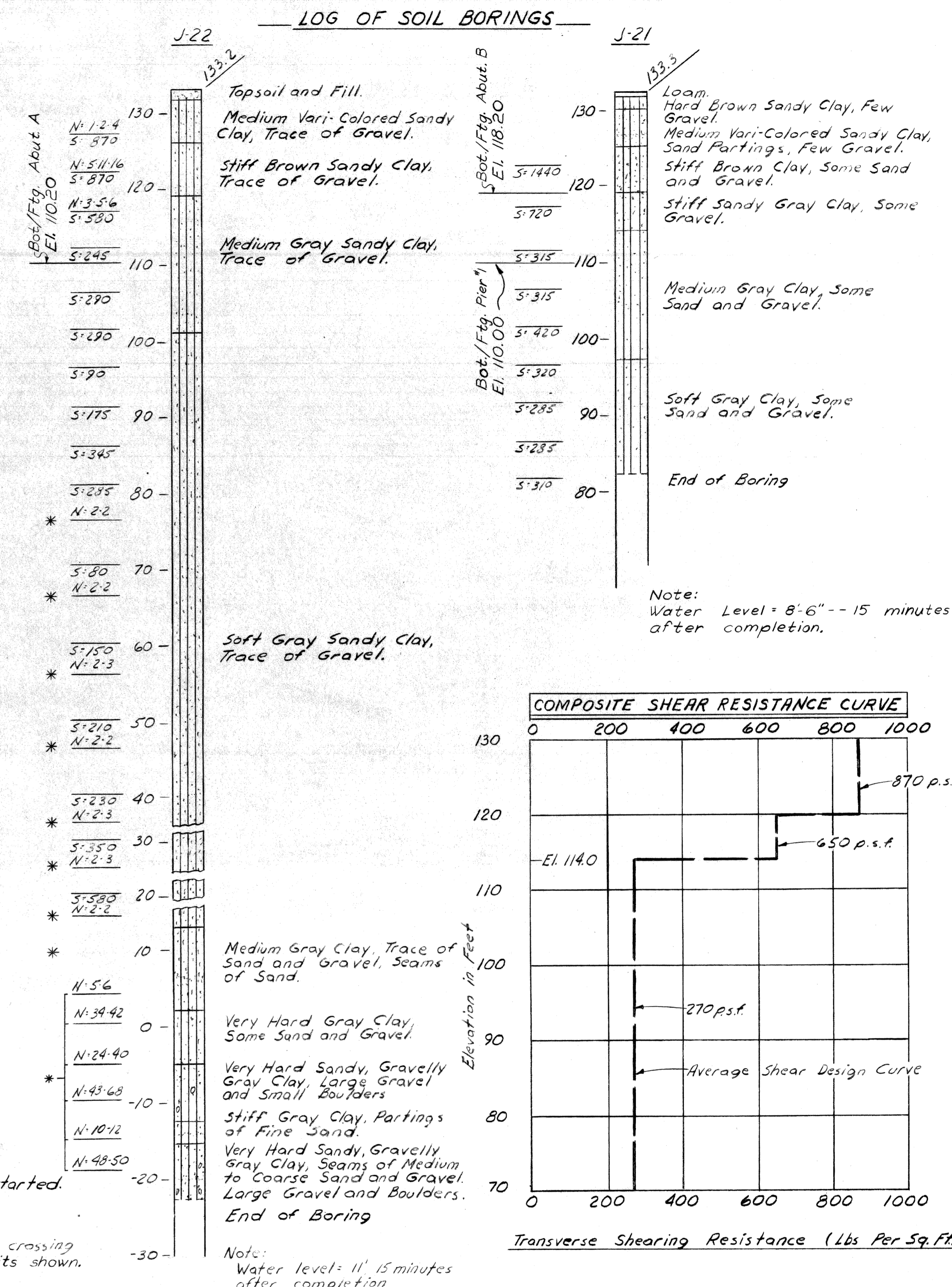


**LEGEND**

- Tree
- Fence
- Sewer Manhole
- Sewer Inlet or Catch Basin
- ⊕ Water Gatewell and Valve
- P.C. Cable Manhole
- Fire Hydrant
- ⊕ D.F.D. Alarm Box
- Test Hole for Soil Profile
- M.B.T. Cable Manhole
- ☒ Removed

**SURVEY PLAN**  
Scale 1" = 40'

**NOTES:**  
 The topography shown represents conditions existing at the time the field survey was made. These conditions may have been altered by the operations of others before this work is started. Bench Marks are referenced to the City of Detroit Datum.  
 The work covered by these plans includes the construction of the Warren Ave. Entrance Ramp Bridge 549 crossing the N. bnd to E. bnd & W. bnd turning roadway, slope protection, and lightweight backfill to the limits shown. All other work is included in the road plans which are a part of this contract.  
 This Bridge is part of an Interchange and all area shown is within M.D.S.H. R.O.W.  
 Removal of fences and buildings is not a part of this contract.  
 N Indicates the number of blows required to drive the 2"  $\phi$  Sampler 6" (or as noted) using a 140 lb. hammer falling 30". Where blow count is not shown, Sampler was levered, pushed or hand driven.  
 S Indicates Transverse Shearing Resistance in lbs. per sq. ft. as determined by M.D.S.H. Standard Test.  
 \* Indicates no Sample, or No Test



PLANS PREPARED BY  
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 DEPARTMENT OF PUBLIC WORKS  
 CITY ENGINEERS OFFICE  
 BUREAU OF HIGHWAYS AND EXPRESSWAYS

APPROVED: [Signature] STRUCTURAL ENGINEER

JOB No. PW 990(2)

NO.	DESCRIPTION	DATE	BY

**MICHIGAN DEPARTMENT OF STATE HIGHWAYS**

JEFFRIES-FORD INTERCHANGE  
 WARREN AVE. ENTRANCE RAMP IN DETROIT

**GENERAL PLAN OF SITE**

APPROVED: [Signature] DESIGN SUPERVISING ENGINEER

APPROVED: [Signature] DESIGN ENGINEER

CITY OF DETROIT  
 SQUAD BOSS: [Signature]  
 DRAWN BY: A.J.G. 12-67  
 CHECKED BY: R.H.J.M. 2-68  
 SHEET 2 OF 22

**S49 of 82123K**