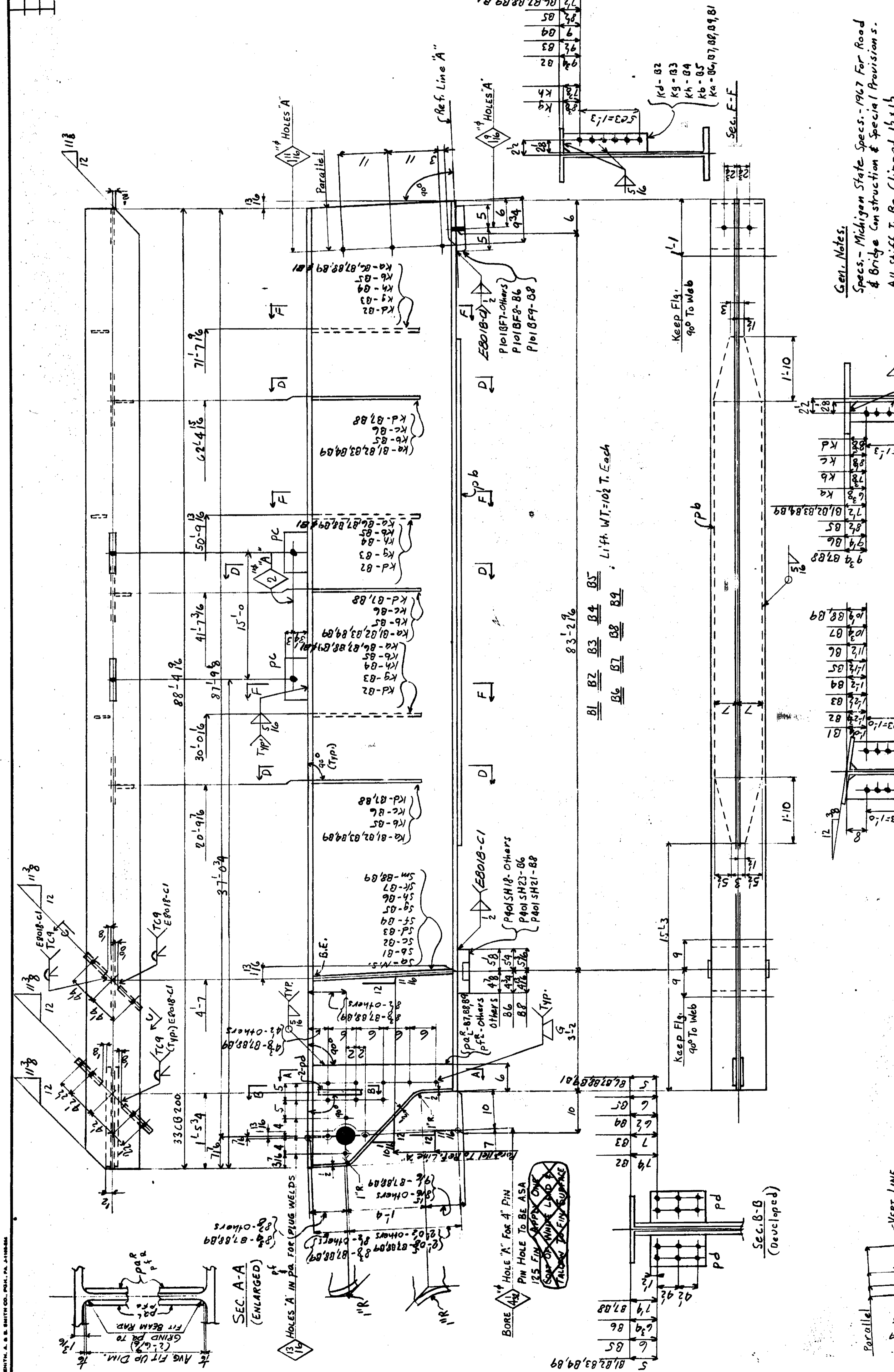


ITEM NO.	QTY	UNIT	DESCRIPTION	MATERIAL	SPECIFICATION	MARKING	REMARKS	DATE
1	1	EA	BEAM	A36	100881	28'		
2	1	EA	BEAM	A36	100882	28'		
3	1	EA	BEAM	A36	100883	28'		
4	1	EA	BEAM	A36	100884	28'		
5	1	EA	BEAM	A36	100885	28'		
6	1	EA	BEAM	A36	100886	28'		
7	1	EA	BEAM	A36	100887	28'		
8	1	EA	BEAM	A36	100888	28'		
9	1	EA	BEAM	A36	100889	28'		
10	1	EA	BEAM	A36	100890	28'		
11	1	EA	BEAM	A36	100891	28'		
12	1	EA	BEAM	A36	100892	28'		
13	1	EA	BEAM	A36	100893	28'		
14	1	EA	BEAM	A36	100894	28'		
15	1	EA	BEAM	A36	100895	28'		
16	1	EA	BEAM	A36	100896	28'		
17	1	EA	BEAM	A36	100897	28'		
18	1	EA	BEAM	A36	100898	28'		
19	1	EA	BEAM	A36	100899	28'		
20	1	EA	BEAM	A36	100900	28'		
21	1	EA	BEAM	A36	100901	28'		
22	1	EA	BEAM	A36	100902	28'		
23	1	EA	BEAM	A36	100903	28'		
24	1	EA	BEAM	A36	100904	28'		
25	1	EA	BEAM	A36	100905	28'		
26	1	EA	BEAM	A36	100906	28'		
27	1	EA	BEAM	A36	100907	28'		
28	1	EA	BEAM	A36	100908	28'		
29	1	EA	BEAM	A36	100909	28'		
30	1	EA	BEAM	A36	100910	28'		
31	1	EA	BEAM	A36	100911	28'		
32	1	EA	BEAM	A36	100912	28'		
33	1	EA	BEAM	A36	100913	28'		
34	1	EA	BEAM	A36	100914	28'		
35	1	EA	BEAM	A36	100915	28'		
36	1	EA	BEAM	A36	100916	28'		
37	1	EA	BEAM	A36	100917	28'		
38	1	EA	BEAM	A36	100918	28'		
39	1	EA	BEAM	A36	100919	28'		
40	1	EA	BEAM	A36	100920	28'		
41	1	EA	BEAM	A36	100921	28'		
42	1	EA	BEAM	A36	100922	28'		
43	1	EA	BEAM	A36	100923	28'		
44	1	EA	BEAM	A36	100924	28'		
45	1	EA	BEAM	A36	100925	28'		
46	1	EA	BEAM	A36	100926	28'		
47	1	EA	BEAM	A36	100927	28'		
48	1	EA	BEAM	A36	100928	28'		
49	1	EA	BEAM	A36	100929	28'		
50	1	EA	BEAM	A36	100930	28'		
51	1	EA	BEAM	A36	100931	28'		
52	1	EA	BEAM	A36	100932	28'		
53	1	EA	BEAM	A36	100933	28'		
54	1	EA	BEAM	A36	100934	28'		
55	1	EA	BEAM	A36	100935	28'		
56	1	EA	BEAM	A36	100936	28'		
57	1	EA	BEAM	A36	100937	28'		
58	1	EA	BEAM	A36	100938	28'		
59	1	EA	BEAM	A36	100939	28'		
60	1	EA	BEAM	A36	100940	28'		
61	1	EA	BEAM	A36	100941	28'		
62	1	EA	BEAM	A36	100942	28'		
63	1	EA	BEAM	A36	100943	28'		
64	1	EA	BEAM	A36	100944	28'		
65	1	EA	BEAM	A36	100945	28'		
66	1	EA	BEAM	A36	100946	28'		
67	1	EA	BEAM	A36	100947	28'		
68	1	EA	BEAM	A36	100948	28'		
69	1	EA	BEAM	A36	100949	28'		
70	1	EA	BEAM	A36	100950	28'		
71	1	EA	BEAM	A36	100951	28'		
72	1	EA	BEAM	A36	100952	28'		
73	1	EA	BEAM	A36	100953	28'		
74	1	EA	BEAM	A36	100954	28'		
75	1	EA	BEAM	A36	100955	28'		
76	1	EA	BEAM	A36	100956	28'		
77	1	EA	BEAM	A36	100957	28'		
78	1	EA	BEAM	A36	100958	28'		
79	1	EA	BEAM	A36	100959	28'		
80	1	EA	BEAM	A36	100960	28'		
81	1	EA	BEAM	A36	100961	28'		
82	1	EA	BEAM	A36	100962	28'		
83	1	EA	BEAM	A36	100963	28'		
84	1	EA	BEAM	A36	100964	28'		
85	1	EA	BEAM	A36	100965	28'		
86	1	EA	BEAM	A36	100966	28'		
87	1	EA	BEAM	A36	100967	28'		
88	1	EA	BEAM	A36	100968	28'		
89	1	EA	BEAM	A36	100969	28'		
90	1	EA	BEAM	A36	100970	28'		
91	1	EA	BEAM	A36	100971	28'		
92	1	EA	BEAM	A36	100972	28'		
93	1	EA	BEAM	A36	100973	28'		
94	1	EA	BEAM	A36	100974	28'		
95	1	EA	BEAM	A36	100975	28'		
96	1	EA	BEAM	A36	100976	28'		
97	1	EA	BEAM	A36	100977	28'		
98	1	EA	BEAM	A36	100978	28'		
99	1	EA	BEAM	A36	100979	28'		
100	1	EA	BEAM	A36	100980	28'		



MICHIGAN DEPT. OF STATE HIGHWAYS
 BRIDGE NO. OF 8212K
 EVERGREEN ROAD OVER I-96
 (JEFFERES FREEWAY)
 DETROIT (WAYNE COUNTY) MICHIGAN

Beam Lines B Three K Span #19

United States Steel
 Division of

MANUFACTURED BY: GARY #2
 ORDERED BY: GARY #2
 MADE BY: GARY #2
 IN CHARGE OF: AUGENSTINE #5559

ORDER NO. K2828
 SHEET NO. 1008

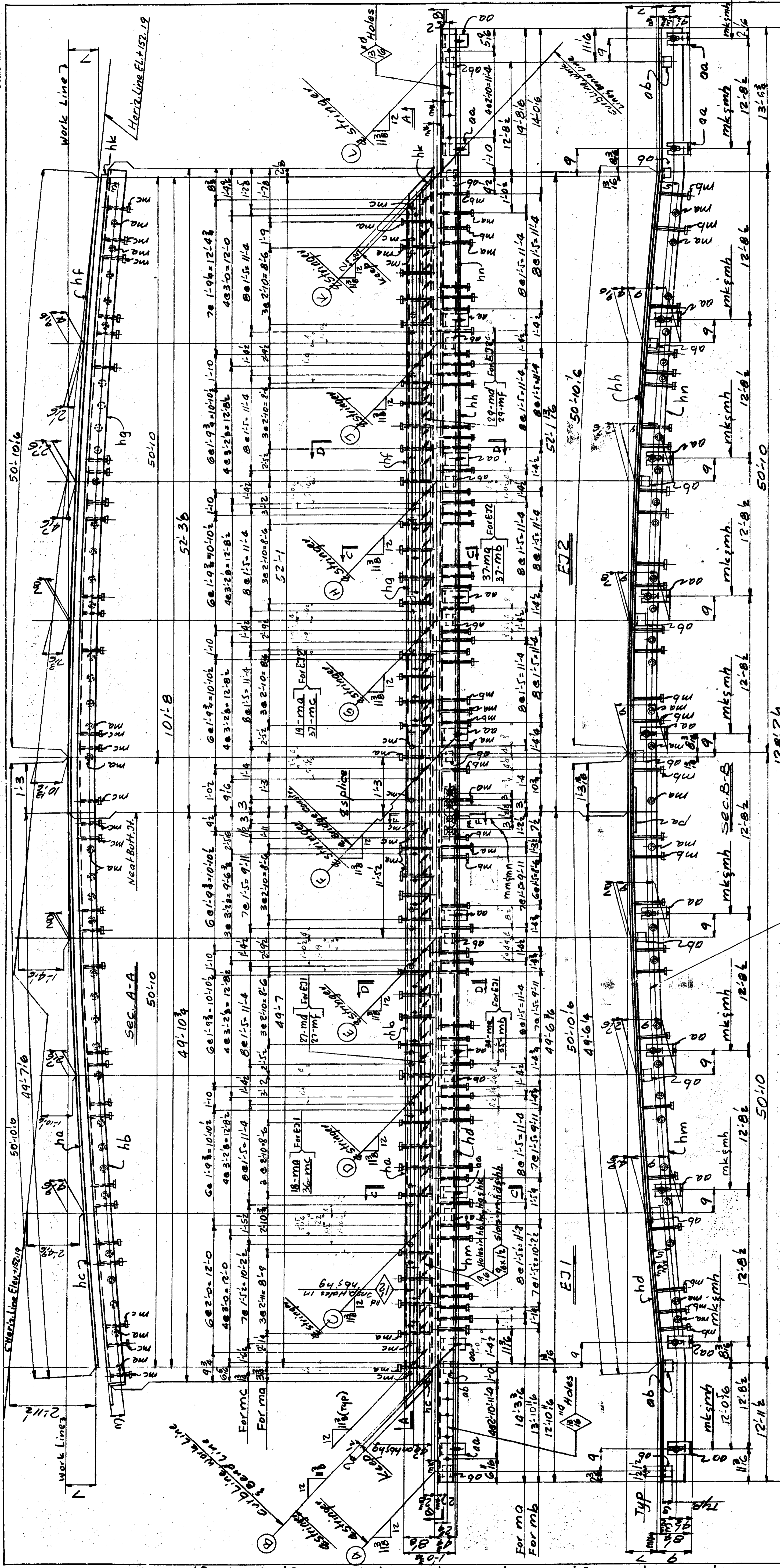
E/D

Gen. Notes:
 Specs. - Michigan State Specs. - 1967 For Road & Bridge Construction & Special Provisions.
 All stiff To Be Clipped 1/2 x 1/2
 B.E. Denotes Bearing End
 WEELDING:
 AWS D5.1 SPECIAL PROVISIONS
 USE E70XX LOW HYDROGEN ELECTRODES
 OR E71XX OR E72XX FLUX AND
 ELECTRODE - GENE - G - 2 - SHIELD NOTED.

CAUTION: CAMBER IS TO BE MEASURED WITH THE BEAM LYING ON ITS SIDE. ALLOWABLE CAMBER TOLERANCE IS .25". HEAT IS TO BE USED, IF NECESSARY, TO ADJUST CAMBER PERFORMANCE WITHIN THE ABOVE TOLERANCE.

All steel shall be handled carefully and shall be kept free and clear of all foreign materials such as grease, oil, chalk marks, crayon marks, dirt, etc. All supporting marks shall be made using a steel file. The fastening of corners will be as required.

OPEN HOLES ARE FOR HIGH STRENGTH STRUCTURAL BOLT UNLESS NOTED A

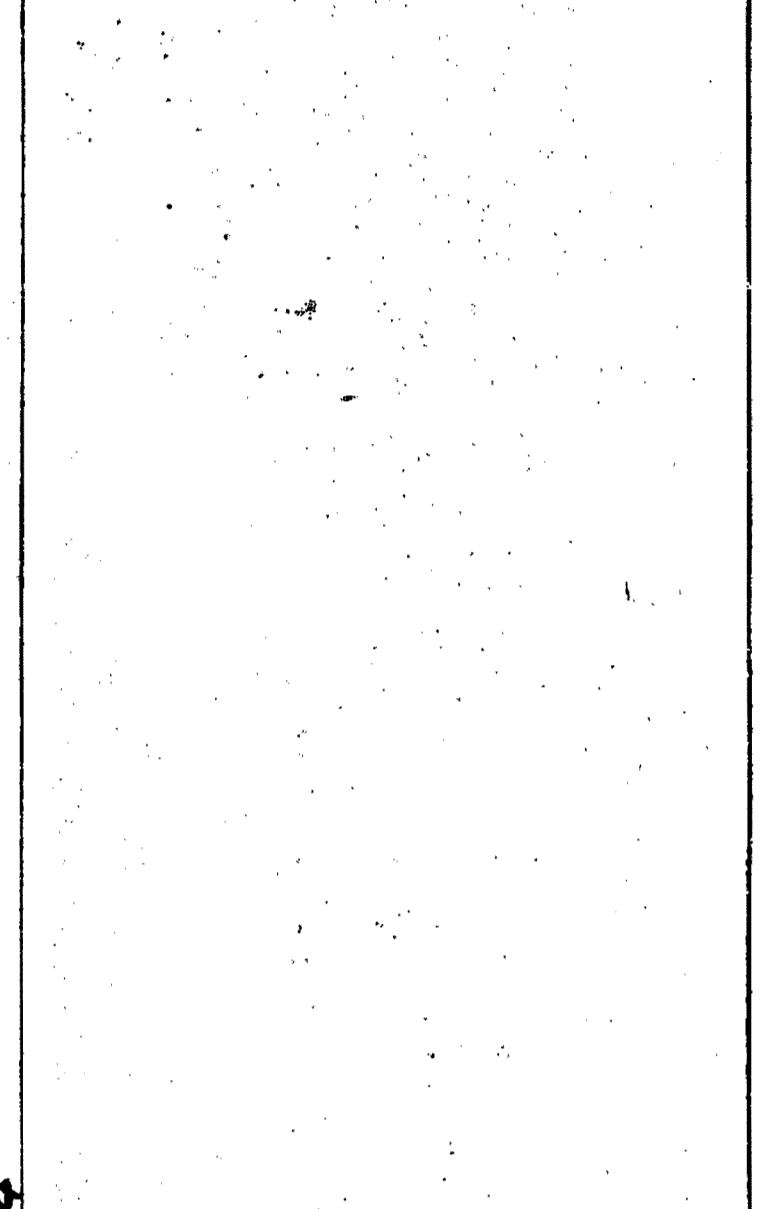


MICHIGAN DEPT. OF STATE HIGHWAYS
 BRIDGE NO. OF 8212K
 EVERGREEN ROAD OVER I-96
 (JEFFRIES FREEWAY)
 DETROIT, (WAYNE COUNTY) MICHIGAN

Expansion Joint
 American Bridge
 Division of United States Steel Corporation

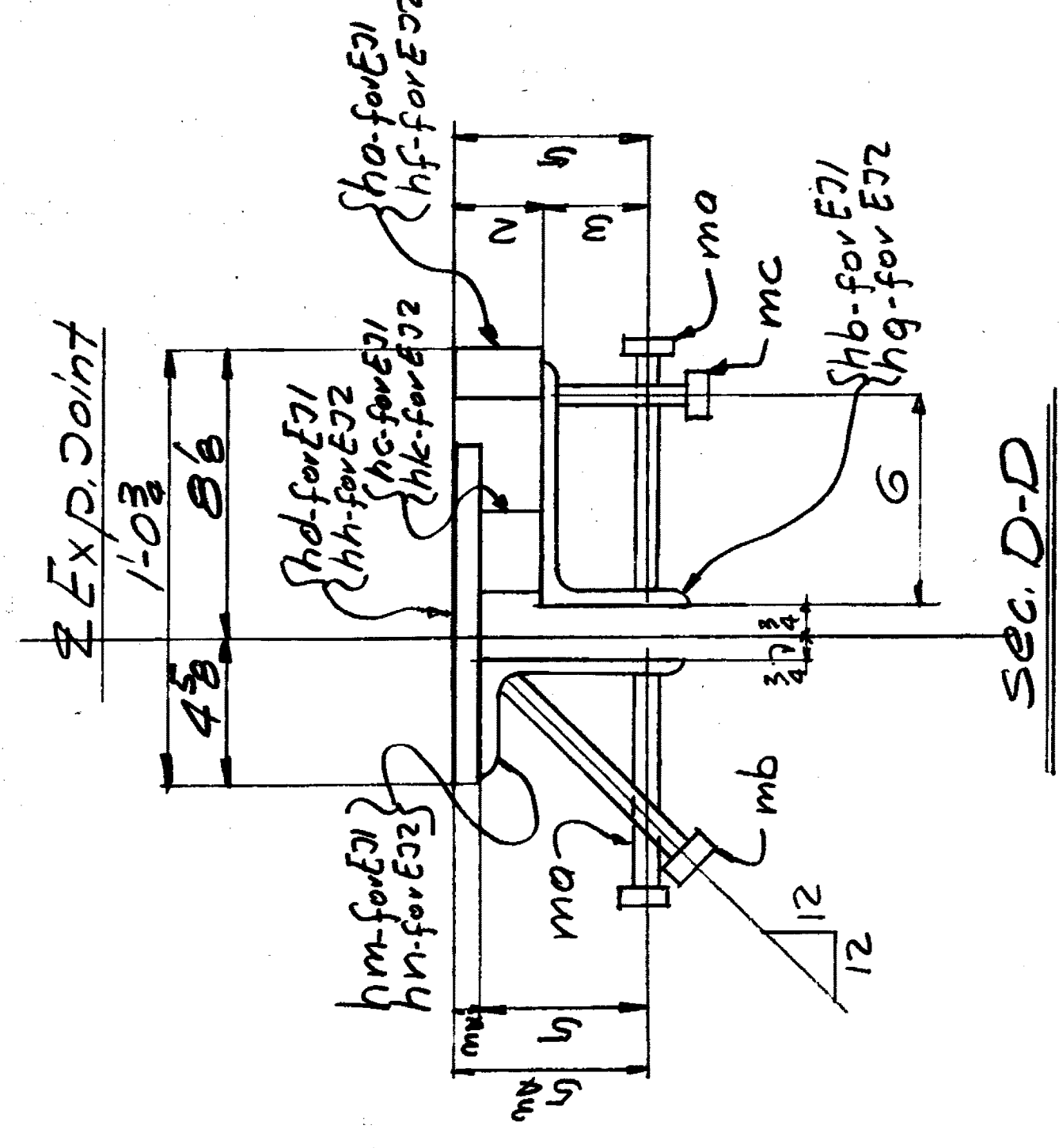
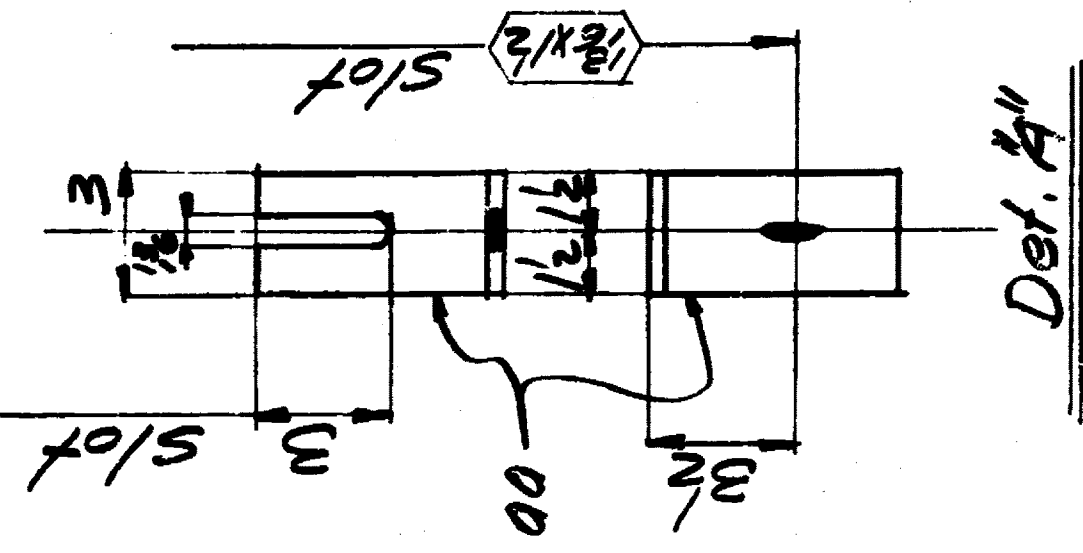
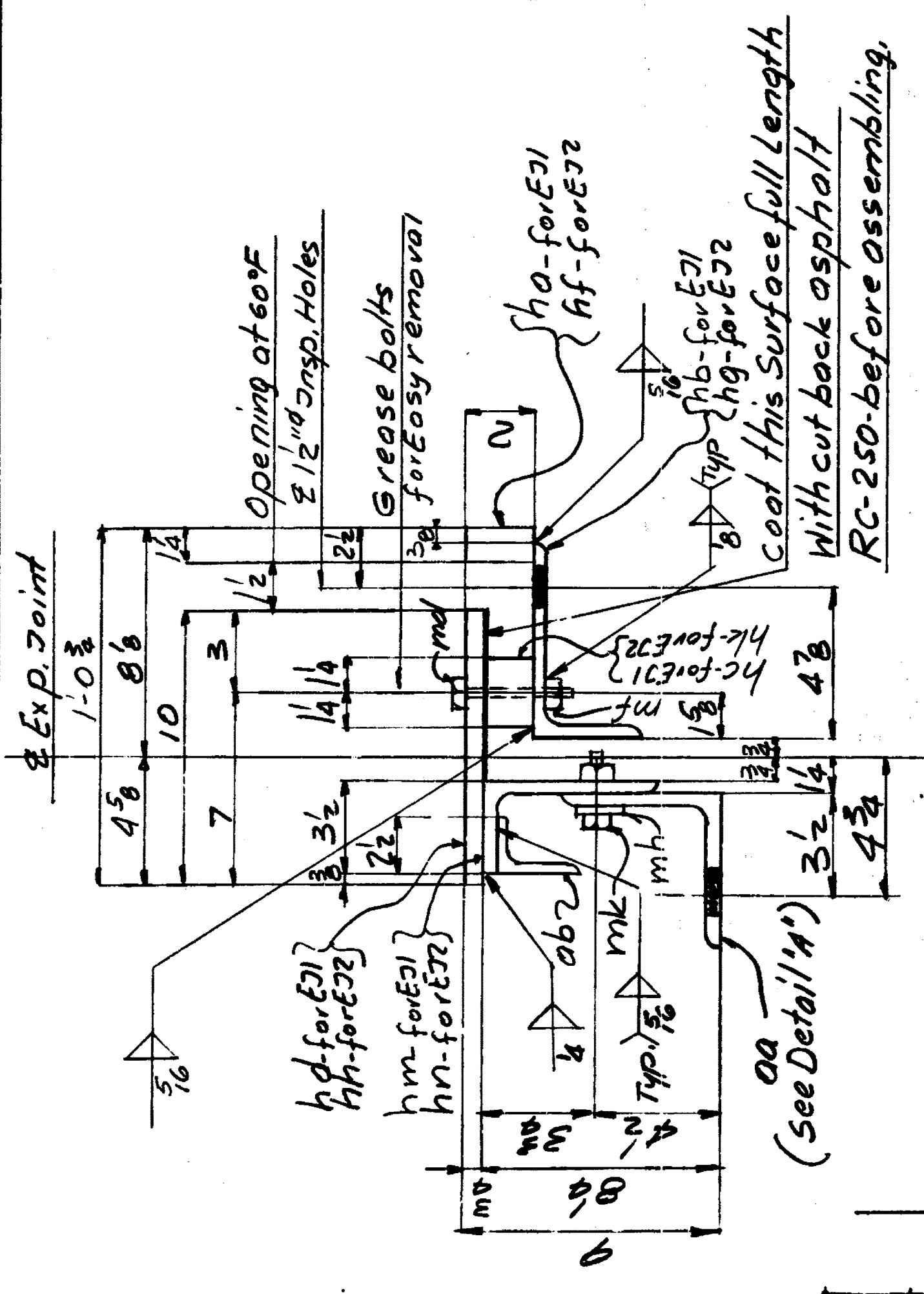
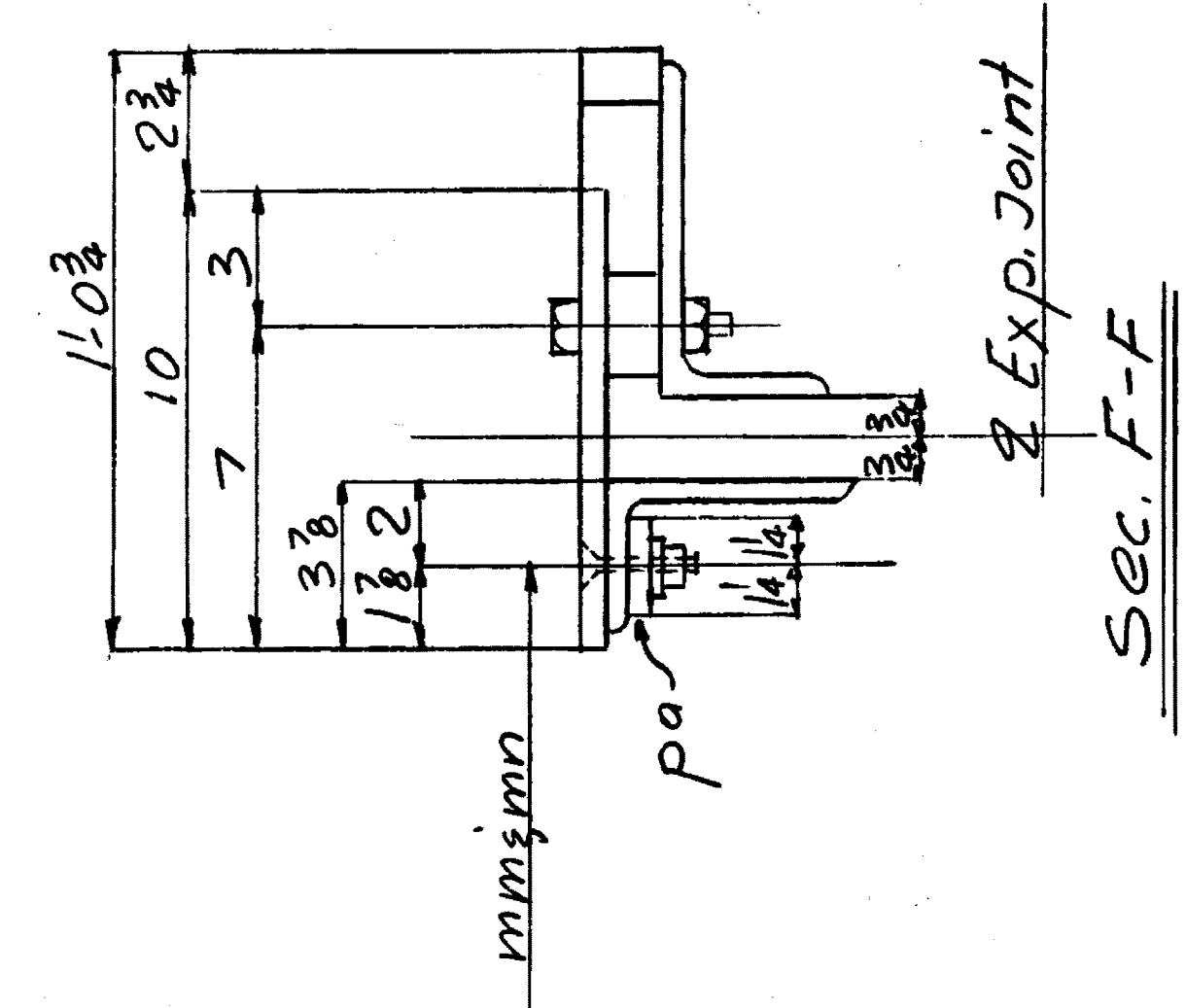
PREPARED BY: Gary
 DRAWING NO.: 1009AB
 SHEET NO.: K 2028

DATE	BY	CHKD	APP'D
10/1/68	M. Z.
10/1/68
10/1/68
10/1/68
10/1/68
10/1/68



Notes:
 1. Gage and before building second load.
 2. Note to Drawing No. 1009AB.
 3. Do not specify materials unless otherwise indicated.
 4. All units required by job specification.

ITEM	QTY	UNIT	DESCRIPTION	MARK	REFERENCE	REMARKS	DATE
1	7	EXPANSION JOINT			631		
2	1	PL 2 1/4	50 5/8 BEND	h0			1009E31
3	1	L 7	3/4 50 5/8 BEND	hb			
4	1	PL 2 1/4	50 5/8 BEND	hc			
5	1	PL 10 3/4	50 5/8 BEND	hd			
6	1	L 6	2 1/2 5 1/2 BEND	hm			
7	1	L 6	3	oa			
8	1	L 3	2 1/2	ob			
9	1	L 3	2 1/2	oc			
10	1	L 3	2 1/2	od			
11	1	L 3	2 1/2	oe			
12	1	L 3	2 1/2	of			
13	1	L 3	2 1/2	og			
14	1	L 3	2 1/2	oh			
15	1	L 3	2 1/2	oi			
16	1	L 3	2 1/2	oj			
17	1	L 3	2 1/2	ok			
18	1	L 3	2 1/2	ol			
19	1	L 3	2 1/2	om			
20	1	L 3	2 1/2	on			
21	1	L 3	2 1/2	oo			
22	1	L 3	2 1/2	op			
23	1	L 3	2 1/2	oq			
24	1	L 3	2 1/2	or			
25	1	L 3	2 1/2	os			
26	1	L 3	2 1/2	ot			
27	1	L 3	2 1/2	ou			
28	1	L 3	2 1/2	ov			
29	1	L 3	2 1/2	ow			
30	1	L 3	2 1/2	ox			
31	1	L 3	2 1/2	oy			
32	1	L 3	2 1/2	oz			
33	1	L 3	2 1/2	pa			
34	1	L 3	2 1/2	pb			
35	1	L 3	2 1/2	pc			
36	1	L 3	2 1/2	pd			
37	1	L 3	2 1/2	pe			
38	1	L 3	2 1/2	pf			
39	1	L 3	2 1/2	pg			
40	1	L 3	2 1/2	ph			
41	1	L 3	2 1/2	pi			
42	1	L 3	2 1/2	pj			
43	1	L 3	2 1/2	pk			
44	1	L 3	2 1/2	pl			
45	1	L 3	2 1/2	pm			
46	1	L 3	2 1/2	pn			
47	1	L 3	2 1/2	po			
48	1	L 3	2 1/2	pp			
49	1	L 3	2 1/2	pq			
50	1	L 3	2 1/2	pr			
51	1	L 3	2 1/2	ps			
52	1	L 3	2 1/2	pt			
53	1	L 3	2 1/2	pu			
54	1	L 3	2 1/2	pv			
55	1	L 3	2 1/2	pw			
56	1	L 3	2 1/2	px			
57	1	L 3	2 1/2	py			
58	1	L 3	2 1/2	pz			
59	1	L 3	2 1/2	qa			
60	1	L 3	2 1/2	qb			
61	1	L 3	2 1/2	qc			
62	1	L 3	2 1/2	qd			



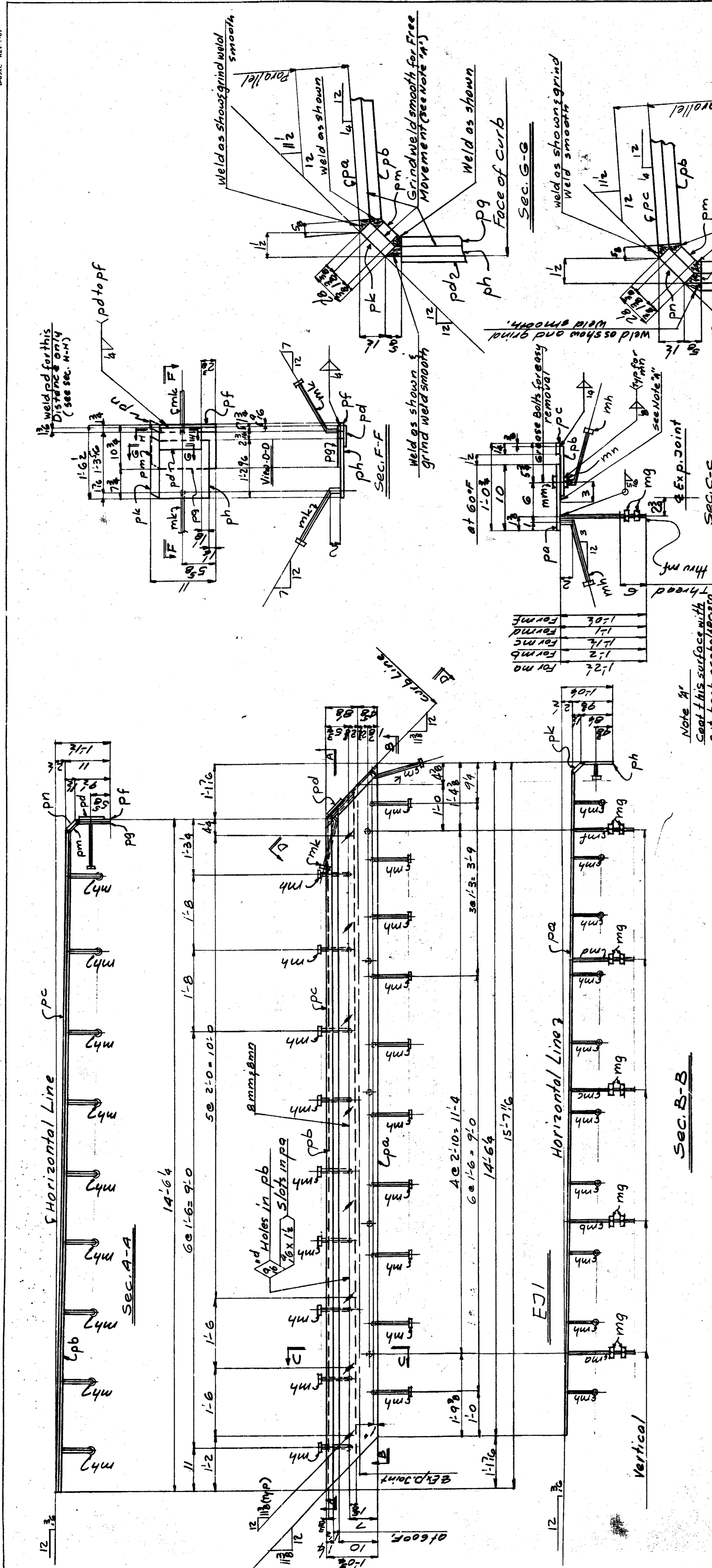
Gen. Notes:-
 Speci- Mich. State Hwy. Specs. 1967 For
 Road & Bridge Constr. Special Provision
 Material-ASTM-A44 Modified Car-Ten 8" U.M.
 Rivets- None
 Open Holes- As Noted.
 Welding- Yes AWS. Spec for Welded Hwy
 & Railway Bridges Use E 70xx
 Low Hydrogen Electrodes or
 F71-XXXXXOV F72-XXXX Flux and
 Electrode combinations.
 Paint- None
 Shop Contact Surfaces- No

All steel shall be handled carefully and
 should be kept free and clean of all foreign
 materials such as grease, oil, chalk marks,
 cement water, dirt, etc.
 All steel shop priming shall be made using a
 steel dip primer.
 The rounding of corners will not be re-
 quired.

Expansion Joint
 American Bridge
 Division of United States Steel
 FABRICATION DRAWING BY
 DRAWING NUMBER
 MADE BY
 CHECKED BY
 IN CHARGE OF
 K-2828 1009B
 SHEET NO. 1009B

NO.	DATE	REVISION
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		

EXPANSION JOINT
 E 10 & E 7



NO.	DESCRIPTION	QTY.	UNIT	REMARKS
1	EXPANSION JOINT			
1	PL 10	15	1/16	
2	PL 7	14	1/8	
3	PL 1/2	14	1/2	
4	PL 1/4	14	1/4	
5	PL 1/8	14	1/8	
6	PL 1/4	14	1/4	
7	PL 1/8	14	1/8	
8	PL 1/4	14	1/4	
9	PL 1/8	14	1/8	
10	PL 1/4	14	1/4	
11	PL 1/8	14	1/8	
12	PL 1/4	14	1/4	
13	PL 1/8	14	1/8	
14	PL 1/4	14	1/4	
15	PL 1/8	14	1/8	
16	PL 1/4	14	1/4	
17	PL 1/8	14	1/8	
18	PL 1/4	14	1/4	
19	PL 1/8	14	1/8	
20	PL 1/4	14	1/4	

Sec. B-B

Note #1
 Coat this surface with
 cut-back asphalt
 Full length in the shop
 before assembling

Gen. Notes:-
 Spec. - Mich. State Hwy. Specs. 1967 For Road
 & Bridge Constr. & Special Provisions.
 Material: - ASTM-A41 Modified car-Ten 5' U.V.N.
 Rivets: - None
 Open Holes: - As noted
 Welding: - Yes. AWS Spec. for Welded Hwy.
 & Railway Bridges, use E6010-C1 Electrode
 Paint: - None
 Shop contact surfaces: - NO

REV.	BY	CHKD.	DATE
03	SMH/UC		
02			
01			

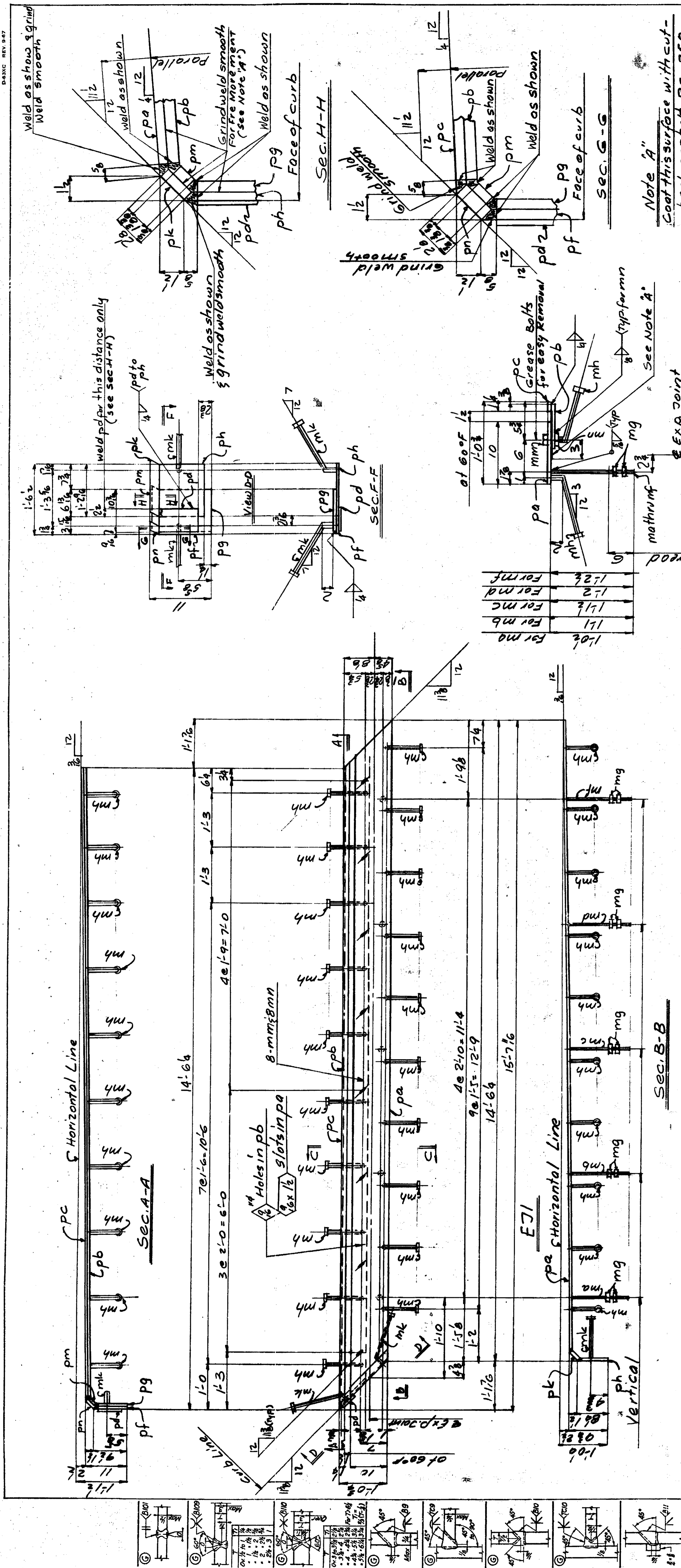
EXPANSION JOINT
 Division of United States Steel Corporation

MADE BY: Gary
 MADE IN: M.I.
 IN COMPLIANCE WITH: ALL
 IN ACCORDANCE WITH: 5579

DESIGNED BY: Gary
 CHECKED BY: Gary
 DATE: 10/10

1010

All steel shall be handled carefully and
 free and clean of all foreign
 materials such as dirt, chalk marks,
 crayon marks, etc.
 All shipping marks shall be made using a
 steel die.
 The rounding of corners will not be re-
 quired.



EXPANSION JOINT

NO.	DESCRIPTION	QUANTITY	UNIT	REMARKS
1	EXPANSION JOINT	1	EA	
2	PL 10	15	LB	
3	PL 7	4	EA	
4	PL 1/2	4	EA	
5	PL 1/4	4	EA	
6	PL 1/8	4	EA	
7	PL 1/4	4	EA	
8	PL 1/8	4	EA	
9	PL 1/4	4	EA	
10	PL 1/8	4	EA	
11	PL 1/4	4	EA	
12	PL 1/8	4	EA	
13	PL 1/4	4	EA	
14	PL 1/8	4	EA	
15	PL 1/4	4	EA	
16	PL 1/8	4	EA	
17	PL 1/4	4	EA	
18	PL 1/8	4	EA	
19	PL 1/4	4	EA	
20	PL 1/8	4	EA	

Gen. Notes:

- Spec. Mich. State Hwy Specs. 1967 For Road & Bridge Constr. & Spec. Provs.
- Material: ASTM-A441-Modified carbon steel.
- Rivets: None.
- Open Holes: As Noted.
- Welding: Yes. AWS. Spec. for welded.
- Use E 6010-C Electrode.
- Paint: None.
- Shop Contact Surfaces: No.

Note A:

Coat this surface with cut-back asphalt RC-250 Full Length in the shop before assembling.

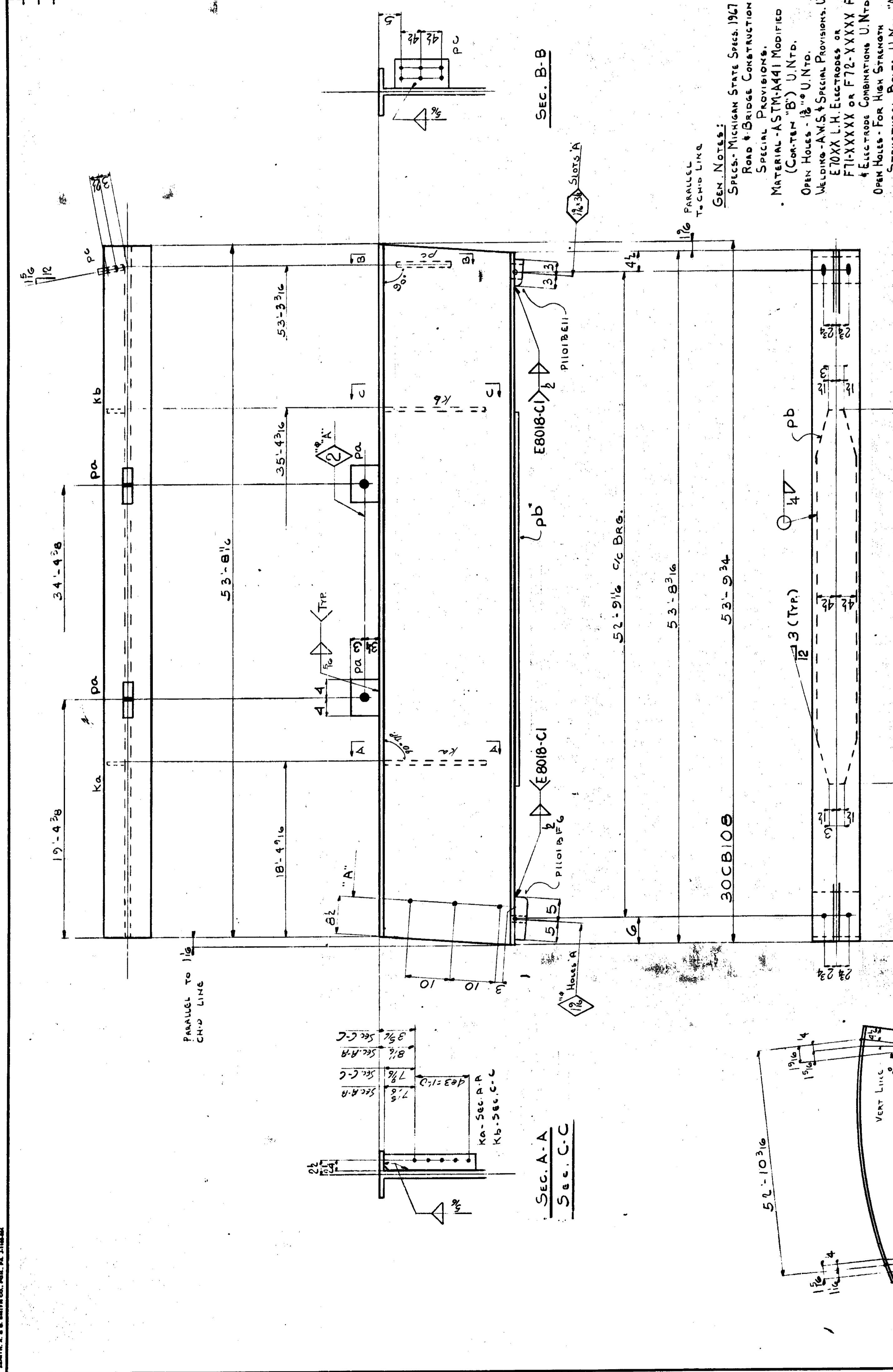
Michigan Dept. of State Highways
 BRIDGE NO. OF 8012K
 EVERGREEN ROAD OVER I-96
 (JEFFERIS FREEWAY)
 DETROIT, (WAYNE COUNTY) MICHIGAN

USS American Bridge
 Division of United States Steel Corporation

MANUFACTURED BY Gary #2
 MADE IN U.S.A.
 IN COMPLIANCE WITH ASTM A 539

DRAWING NO. K-2828
 DATE 10/11

ITEM NO.	QUANTITY	DESCRIPTION	UNIT	REMARKS	APPROVALS	DATE	CALCULATED FOR	
							BY	DATE
1	1	BEAM	103B1					
2	1	FLG	34					
3	1	FLG	403					
4	1	FLG	10					
5	1	FLG	10					
6	1	FLG	10					
7	1	FLG	10					
8	1	FLG	10					
9	1	FLG	10					
10	1	FLG	10					
11	1	FLG	10					
12	1	FLG	10					
13	1	FLG	10					
14	1	FLG	10					
15	1	FLG	10					
16	1	FLG	10					
17	1	FLG	10					
18	1	FLG	10					
19	1	FLG	10					
20	1	FLG	10					
21	1	FLG	10					
22	1	FLG	10					
23	1	FLG	10					
24	1	FLG	10					
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26	1	FLG	10					
27	1	FLG	10					
28	1	FLG	10					
29	1	FLG	10					
30	1	FLG	10					
31	1	FLG	10					
32	1	FLG	10					
33	1	FLG	10					
34	1	FLG	10					
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36	1	FLG	10					
37	1	FLG	10					
38	1	FLG	10					
39	1	FLG	10					
40	1	FLG	10					
41	1	FLG	10					
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43	1	FLG	10					
44	1	FLG	10					
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56	1	FLG	10					
57	1	FLG	10					
58	1	FLG	10					
59	1	FLG	10					
60	1	FLG	10					
61	1	FLG	10					
62	1	FLG	10					



GEN. NOTES:
 SPECS. MICHIGAN STATE SPECS. 1967 FOR
 ROAD & BRIDGE CONSTRUCTION &
 SPECIAL PROVISIONS.
 MATERIAL - ASTM-A41 MODIFIED
 (CONCRETE "B") U.N.D.
 OPEN HOLES - 1/2" U.N.D.
 WELDING - A.M.S. & SPECIAL PROVISIONS. USE
 E70XX L.H. ELECTRODES OR
 F70-XXXXX OR F70-XXXXX FUP
 & ELECTRODE COMBINATIONS U.N.D.
 OPEN HOLES - FOR HIGH STRENGTH
 STRUCTURAL BOLTS U.N.D. "A"
 PAINT - NO
 SNIPS - 1/2" x 1/2" TYP.

CAMBER NOTE: CAMBER IS TO BE MEASURED WITH
 THE SPAN OF THE BEAM. THE MEASUREMENT
 SHALL BE TAKEN AT THE CENTER OF THE SPAN
 NECESSARY TO ASSURE CAMBER PERMANENCY WITHIN
 THE ABOVE TOLERANCE.
 All steel shall be handled carefully and
 shall be kept free and clean of all foreign
 materials such as grease, oil, chalk marks,
 dirt, etc.
 All shop welding shall be made using a
 steel die.
 The rounding of corners will not be re-
 quired.
 The camber shall be maintained near side
 of B1 including the complete bottom
 flange. It shall be blast cleaned in accor-
 dance with Steel Structures Painting
 Council No. 10 Near-White Blast Cleaning
 SSPC-810-63 as soon after fabrication
 as possible.

MICHIGAN DEPT. OF STATE HIGHWAYS
 BRIDGE NO. OF CENTER
 EVERGREEN ROAD OVER I-96
 (JEFFERSON FREEWAY)
 DETROIT, (WAYNE COUNTY) MICHIGAN

BEAM 'A' SPAN 'R'
 American Bridge Division of United States Steel

FABRICATOR: GARY
 DATE: 2-68
 IN CHARGE: AUGUSTINE

UNIT NO. 1103
 SHEET NO. K2828

FOR LOCATION OF BIDDING PRICES REFER TO THIS SHEET UNDER THE
 SECTION NUMBER
 E12

ITEM NO.	QUANTITY	DESCRIPTION	UNIT	MATERIAL	SPECIFICATION	REMARKS	ORDERED	CALCULATED FOR ON SHOP TIME
1	1	BEAM	51'	104B1				
2	1	CB 3099	51'	PA				
3	2	PL 9 3/8	37.3	PA				
4	2	PL 9 3/8	37.3	PA				
5	2	PL 9 3/8	37.3	PA				
6	2	PL 9 3/8	37.3	PA				
7	2	PL 9 3/8	37.3	PA				
8	2	PL 9 3/8	37.3	PA				
9	2	PL 9 3/8	37.3	PA				
10	2	PL 9 3/8	37.3	PA				
11	2	PL 9 3/8	37.3	PA				
12	2	PL 9 3/8	37.3	PA				
13	2	PL 9 3/8	37.3	PA				
14	2	PL 9 3/8	37.3	PA				
15	2	PL 9 3/8	37.3	PA				
16	2	PL 9 3/8	37.3	PA				
17	2	PL 9 3/8	37.3	PA				
18	2	PL 9 3/8	37.3	PA				
19	2	PL 9 3/8	37.3	PA				
20	2	PL 9 3/8	37.3	PA				
21	2	PL 9 3/8	37.3	PA				
22	2	PL 9 3/8	37.3	PA				
23	2	PL 9 3/8	37.3	PA				
24	2	PL 9 3/8	37.3	PA				
25	2	PL 9 3/8	37.3	PA				
26	2	PL 9 3/8	37.3	PA				
27	2	PL 9 3/8	37.3	PA				
28	2	PL 9 3/8	37.3	PA				
29	2	PL 9 3/8	37.3	PA				
30	2	PL 9 3/8	37.3	PA				
31	2	PL 9 3/8	37.3	PA				
32	2	PL 9 3/8	37.3	PA				
33	2	PL 9 3/8	37.3	PA				
34	2	PL 9 3/8	37.3	PA				
35	2	PL 9 3/8	37.3	PA				
36	2	PL 9 3/8	37.3	PA				
37	2	PL 9 3/8	37.3	PA				
38	2	PL 9 3/8	37.3	PA				
39	2	PL 9 3/8	37.3	PA				
40	2	PL 9 3/8	37.3	PA				
41	2	PL 9 3/8	37.3	PA				
42	2	PL 9 3/8	37.3	PA				
43	2	PL 9 3/8	37.3	PA				
44	2	PL 9 3/8	37.3	PA				
45	2	PL 9 3/8	37.3	PA				
46	2	PL 9 3/8	37.3	PA				
47	2	PL 9 3/8	37.3	PA				
48	2	PL 9 3/8	37.3	PA				
49	2	PL 9 3/8	37.3	PA				
50	2	PL 9 3/8	37.3	PA				
51	2	PL 9 3/8	37.3	PA				
52	2	PL 9 3/8	37.3	PA				
53	2	PL 9 3/8	37.3	PA				
54	2	PL 9 3/8	37.3	PA				
55	2	PL 9 3/8	37.3	PA				
56	2	PL 9 3/8	37.3	PA				
57	2	PL 9 3/8	37.3	PA				
58	2	PL 9 3/8	37.3	PA				
59	2	PL 9 3/8	37.3	PA				
60	2	PL 9 3/8	37.3	PA				
61	2	PL 9 3/8	37.3	PA				
62	2	PL 9 3/8	37.3	PA				

MICHIGAN DEPT. OF STATE HIGHWAYS
 BRIDGE NO. 101 OF SECTION
 EVERGREEN ROAD OVER I-96
 (JEFFERS FREEWAY)
 DETROIT, (WAYNE COUNTY) MICHIGAN

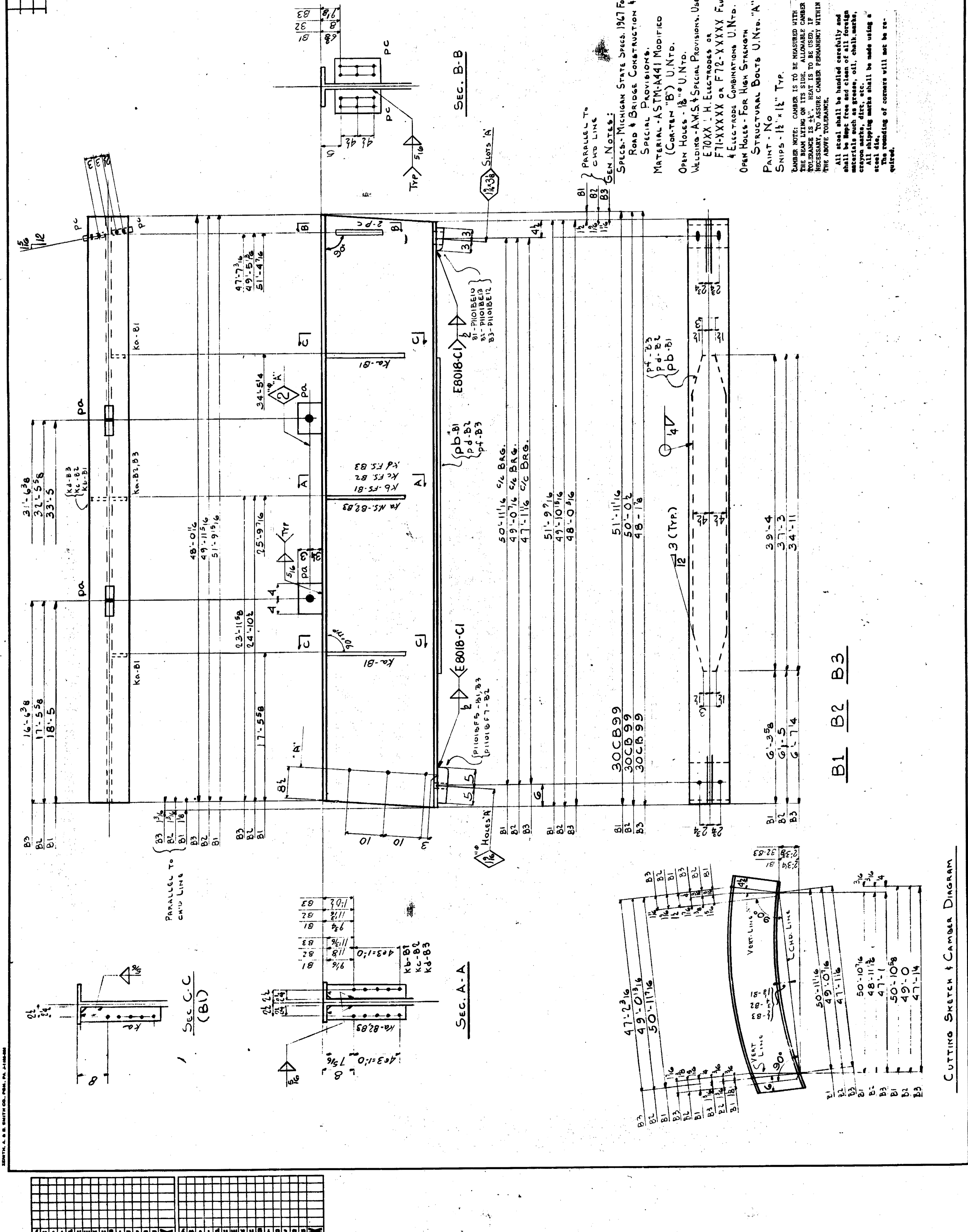
BEAMS B-C-D SPAN 118'

AMERICAN BRIDGE DIVISION OF UNITED STATES STEEL

MANUFACTURED BY GARY
 WAYNE, MI 48090

DATE 12-68 CHECKED BY ALL DATE 12-68
 IN CHARGE AUGUSTINE

ORDER NO. K2828 SHEET NO. 1104



GEN. NOTES:
 SPECS. MICHIGAN STATE SPECS. 1967 FOR
 ROAD & BRIDGE CONSTRUCTION &
 SPECIAL PROVISIONS.
 MATERIAL - ASTM-A41 MODIFIED
 (CONCRETE "B") U.N.T.D.
 OPEN HOLES - 1/8" U.N.T.D.
 WELDING - A.M.S. & SPECIAL PROVISIONS. USE
 E70XX L.H. ELECTRODES OR
 F1-XXXXX OR F72-XXXXX FLOW
 & ELECTRODE COMBINATIONS U.N.T.D.
 OPEN HOLES - FOR HIGH STRENGTH
 STRUCTURAL BOLTS U.N.T.D. "A"
 PAINT - No
 SHIPPS - 1/2" x 1/2" TYP.
 NUMBER NOTE: DIMENSIONS TO BE MEASURED WITH
 DIMENSIONING CENTER TO CENTER UNLESS
 OTHERWISE NOTED. HOLE IS TO BE USED, IF
 NECESSARY, TO ASSURE CAMBER PERMANENCY WITHIN
 THE ABOVE TOLERANCE.
 All steel shall be handled carefully and
 shall be kept free and clean of all foreign
 materials such as grease, oil, chalk, marks,
 dirt, etc.
 All shipping marks shall be made using a
 steel die.
 The remaining of concrete will not be re-
 quired.

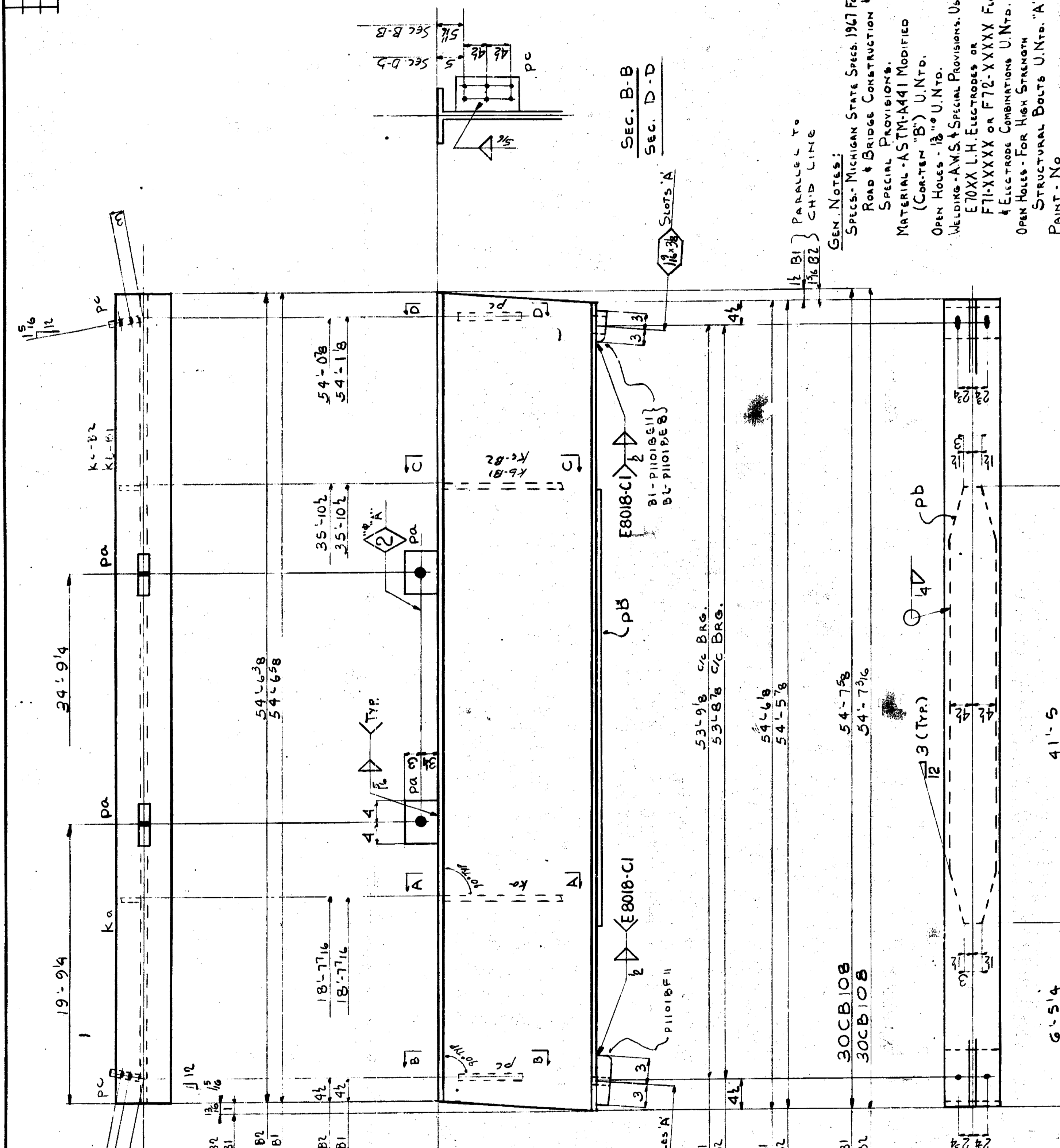
A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---

NO.	QUANTITY	DESCRIPTION	UNIT	REMARKS	ORDERED	DATE	PRICE	TOTAL
1	1	106 B1	55'					
2	1	CR80 108	54.78					
3	1	PA	41.5					
4	1	PC	19.9					
5	1	KB	19.9					
6	1	PI01B11	19.9					
7	1	PI01B11	19.9					
8	1	PI01B11	19.9					
9	1	PI01B11	19.9					
10	1	PI01B11	19.9					
11	1	PI01B11	19.9					
12	1	PI01B11	19.9					
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92	1	PI01B11	19.9					
93	1	PI01B11	19.9					
94	1	PI01B11	19.9					
95	1	PI01B11	19.9					
96	1	PI01B11	19.9					
97	1	PI01B11	19.9					
98	1	PI01B11	19.9					
99	1	PI01B11	19.9					
100	1	PI01B11	19.9					

MICHIGAN DEPT. OF STATE HIGHWAYS
 BRIDGE NO. OF 2222R
 EVERGREEN ROAD OVER I-96
 (JEFFRES BRIDGE)
 DETROIT, (WAYNE COUNTY) MICHIGAN

BEAMS 'A' SPANS 213'
 American Bridge
 Division of
 United States Steel

MANUFACTURED BY GARY
 DRAWING MADE BY GARY
 DATE 2-69 CHECKED BY BLH AND SLEK
 IN CHARGE OF AUGUSTINE
 SHEET NO. 1106
 K2828

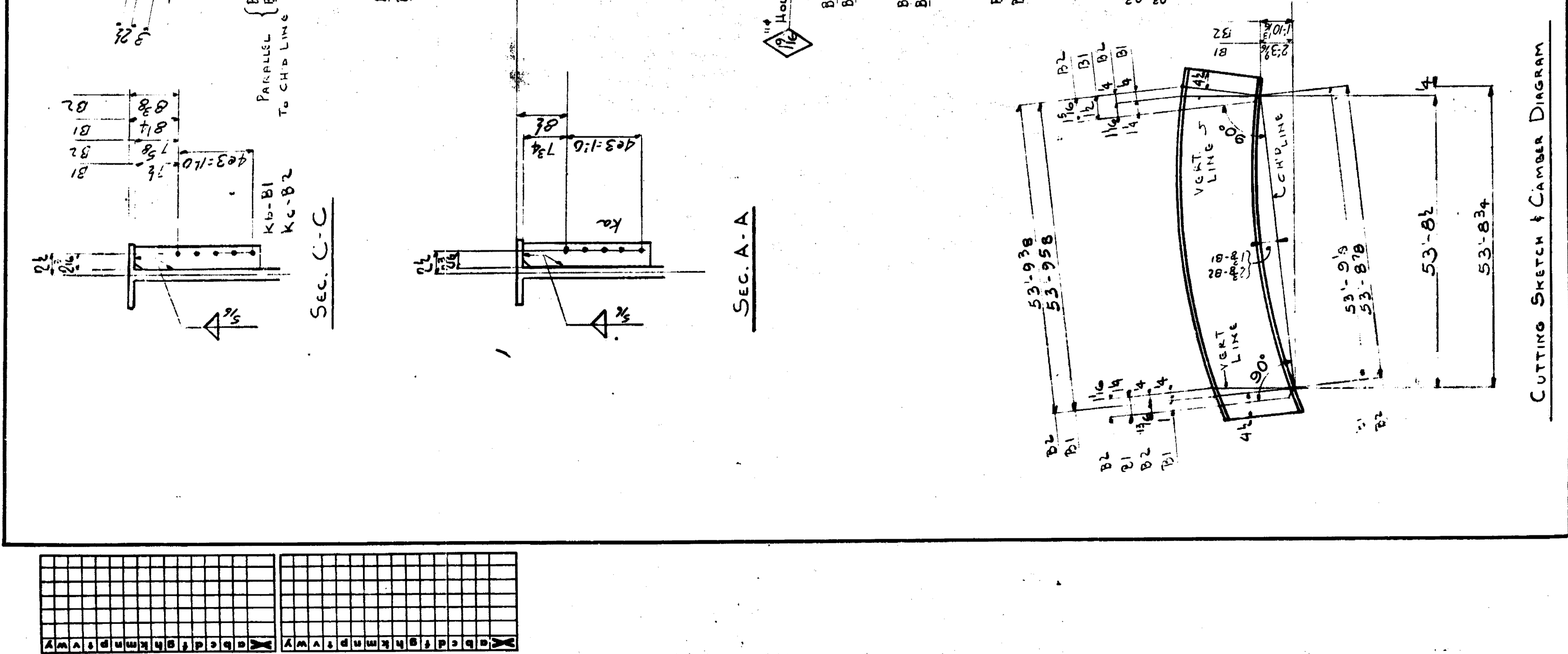


GEN. NOTES:
 SPEC. MICHIGAN STATE SPEC. 1967 FOR
 ROADS & BRIDGE CONSTRUCTION
 SPECIAL PROVISIONS.
 MATERIAL - ASTM-A441 MODIFIED
 (CONCRETE 'B') U.N.T.O.
 OPEN HOLES - 1/2" U.N.T.O.
 WELDING - AWS & SPECIAL PROVISIONS. USE
 E70XX L.H. ELECTRODES OR
 F70-XXXXX OR F72-XXXXX FUX
 & ESCORTS COMBINATIONS U.N.T.O.
 OPEN HOLES - FOR HEX STANCHION
 STRUCTURAL BOLTS U.N.T.O. "A"
 PAINT - No
 SNIPS - 1/2" x 1/2" TYP.

CAMBER NOTE: CAMBER IS TO BE MEASURED WITH
 THE BEAM LYING ON ITS SIDE. ALLOWABLE CAMBER
 SHALL BE DETERMINED BY THE ENGINEER.
 IT IS THE RESPONSIBILITY OF THE ENGINEER
 TO ASSURE CAMBER PROBABLY WITHIN
 THE ABOVE TOLERANCE.

All steel shall be handled carefully and
 shall be kept free and clean of all foreign
 materials such as grease, oil, chalk marks,
 crayon marks, dirt, etc.
 All shipping marks shall be made using a
 permanent marking tool.
 The rounding of corners will not be re-
 quired.

The foundation shall be made up of
 of 8" Blanking the complete base
 flange, shall be blast cleaned in accor-
 dance with Steel Structures Painting
 Council Surface Preparation Specification
 SSPC-SP-10-63 as soon after fabrication
 as possible.



CUTTING SKETCH & CAMBER DIAGRAM

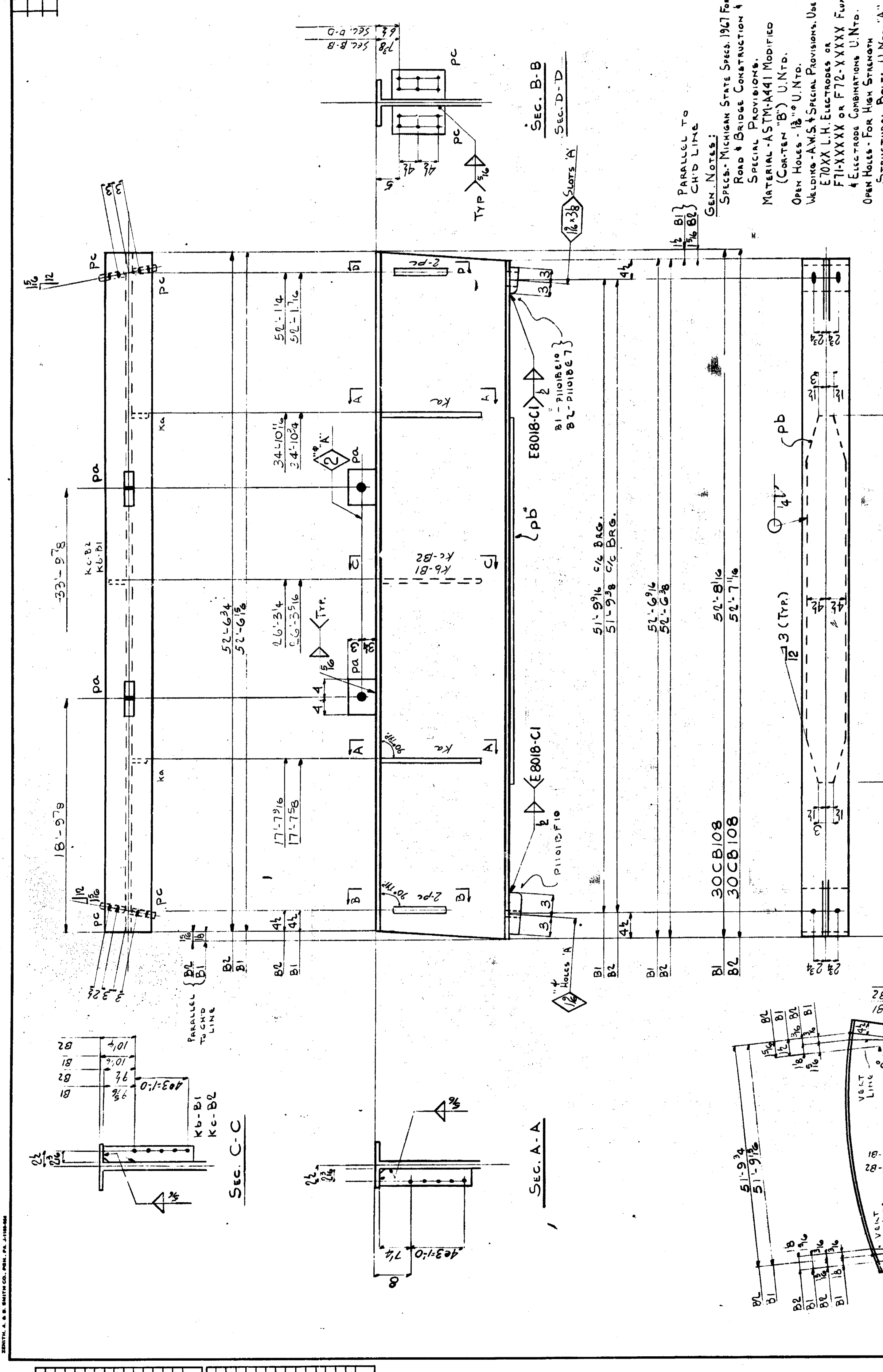
ITEM NO.	QTY	MATERIAL		UNIT	REMARKS	ORDERED DATE	CALCULATED WEIGHT	ORDERED
		DESCRIPTION	SIZE					
1	1	BEAM			110781	53		
2	1	CB 30108	52-7 1/8					
3	2	PL 9	1/2" X 36"					
4	2	PL 9	1/2" X 36"					
5	2	PL 9	1/2" X 36"					
6	2	PL 9	1/2" X 36"					
7	2	PL 9	1/2" X 36"					
8	2	PL 9	1/2" X 36"					
9	1	M Scale						
10	1	M Scale						
11	1	M Scale						
12	1	M Scale						
13	1	M Scale						
14	1	M Scale						
15	1	M Scale						
16	1	M Scale						
17	1	BEAM			110782	53		
18	1	CB 30108	52-7 1/8					
19	2	PL 9	1/2" X 36"					
20	2	PL 9	1/2" X 36"					
21	4	PL 9	1/2" X 36"					
22	4	PL 9	1/2" X 36"					
23	1	PL 9	1/2" X 36"					
24	1	M Scale						
25	1	M Scale						
26	1	M Scale						
27	1	M Scale						
28	1	M Scale						
29	1	M Scale						
30	1	M Scale						
31	1	M Scale						
32	1	M Scale						
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57	1	M Scale						
58	1	M Scale						
59	1	M Scale						
60	1	M Scale						
61	1	M Scale						
62	1	M Scale						
63	1	M Scale						

MICHIGAN DEPT. OF STATE HIGHWAYS
 BRIDGE 101 OF BRIDGE
 EVERGREEN ROAD OVER I-96
 (JEFFERSON FREEWAY)
 DETROIT, (WAYNE COUNTY) MICHIGAN

BEAMS B SPANS 213'

American Bridge Division of **U.S.S.** United States Steel

MANUFACTURED BY GARY
 DIVISION BY GARY
 MADE IN U.S.A. - DATE 2-69 CHECKED BY ALL DATE 2/16/68
 IN CHARGE OF AUGUSTINE No. 5559



FOR LOCATION OF SHIPPING PIECES REFER TO SHEET REFER TO SECTION PLAN.

E12

K2828

1107

UNITED STATES STEEL
 GARY, INDIANA 46508

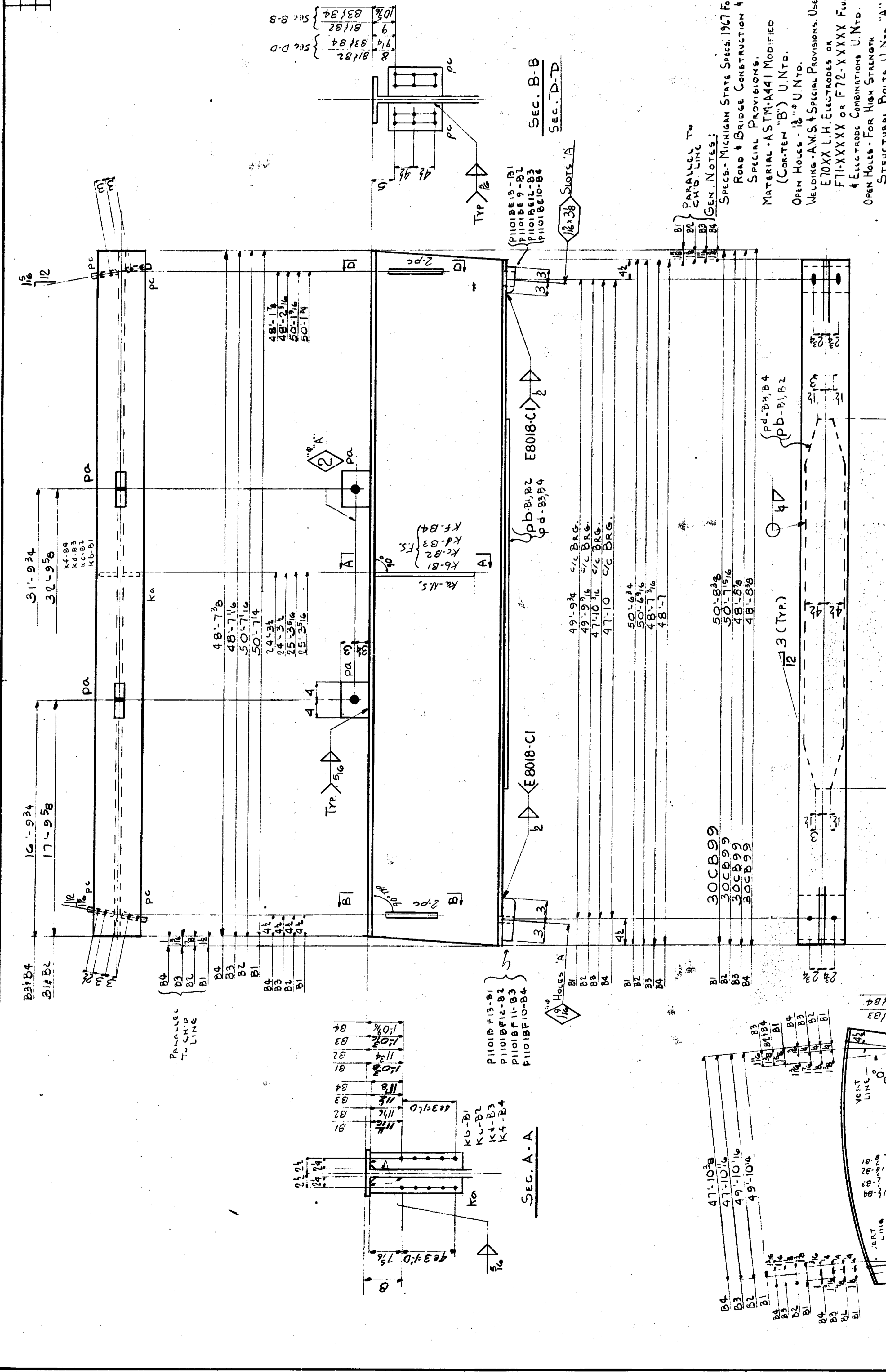
DATE: 2-69
 CHECKED BY: ALL
 IN CHARGE OF: AUGUSTINE

BEAMS B SPANS 213'

CUTTING SKETCH & CAMBER DIAGRAM

BRIDGE, A. S. B. SMITH CO., PHIL. PA. J. 1101-1102

ITEM NO.	QUANTITY	UNIT	DESCRIPTION	SPECIFICATIONS	REMARKS	DATE	BY	MATERIAL		FROM	TO	REMARKS	DATE	BY
								TYPE	SIZE					
1	1	PC	Beam	108B1	51'			Beam	108B1	51'				
2	1	PC	Beam	108B1	51'			Beam	108B1	51'				
3	1	PC	Beam	108B1	51'			Beam	108B1	51'				
4	1	PC	Beam	108B1	51'			Beam	108B1	51'				
5	1	PC	Beam	108B1	51'			Beam	108B1	51'				
6	1	PC	Beam	108B1	51'			Beam	108B1	51'				
7	1	PC	Beam	108B1	51'			Beam	108B1	51'				
8	1	PC	Beam	108B1	51'			Beam	108B1	51'				
9	1	PC	Beam	108B1	51'			Beam	108B1	51'				
10	1	PC	Beam	108B1	51'			Beam	108B1	51'				
11	1	PC	Beam	108B1	51'			Beam	108B1	51'				
12	1	PC	Beam	108B1	51'			Beam	108B1	51'				
13	1	PC	Beam	108B1	51'			Beam	108B1	51'				
14	1	PC	Beam	108B1	51'			Beam	108B1	51'				
15	1	PC	Beam	108B1	51'			Beam	108B1	51'				
16	1	PC	Beam	108B1	51'			Beam	108B1	51'				
17	1	PC	Beam	108B1	51'			Beam	108B1	51'				
18	1	PC	Beam	108B1	51'			Beam	108B1	51'				
19	1	PC	Beam	108B1	51'			Beam	108B1	51'				
20	1	PC	Beam	108B1	51'			Beam	108B1	51'				
21	1	PC	Beam	108B1	51'			Beam	108B1	51'				
22	1	PC	Beam	108B1	51'			Beam	108B1	51'				
23	1	PC	Beam	108B1	51'			Beam	108B1	51'				
24	1	PC	Beam	108B1	51'			Beam	108B1	51'				
25	1	PC	Beam	108B1	51'			Beam	108B1	51'				
26	1	PC	Beam	108B1	51'			Beam	108B1	51'				
27	1	PC	Beam	108B1	51'			Beam	108B1	51'				
28	1	PC	Beam	108B1	51'			Beam	108B1	51'				
29	1	PC	Beam	108B1	51'			Beam	108B1	51'				
30	1	PC	Beam	108B1	51'			Beam	108B1	51'				
31	1	PC	Beam	108B1	51'			Beam	108B1	51'				
32	1	PC	Beam	108B1	51'			Beam	108B1	51'				
33	1	PC	Beam	108B1	51'			Beam	108B1	51'				
34	1	PC	Beam	108B1	51'			Beam	108B1	51'				
35	1	PC	Beam	108B1	51'			Beam	108B1	51'				
36	1	PC	Beam	108B1	51'			Beam	108B1	51'				
37	1	PC	Beam	108B1	51'			Beam	108B1	51'				
38	1	PC	Beam	108B1	51'			Beam	108B1	51'				
39	1	PC	Beam	108B1	51'			Beam	108B1	51'				
40	1	PC	Beam	108B1	51'			Beam	108B1	51'				
41	1	PC	Beam	108B1	51'			Beam	108B1	51'				
42	1	PC	Beam	108B1	51'			Beam	108B1	51'				
43	1	PC	Beam	108B1	51'			Beam	108B1	51'				
44	1	PC	Beam	108B1	51'			Beam	108B1	51'				
45	1	PC	Beam	108B1	51'			Beam	108B1	51'				
46	1	PC	Beam	108B1	51'			Beam	108B1	51'				
47	1	PC	Beam	108B1	51'			Beam	108B1	51'				
48	1	PC	Beam	108B1	51'			Beam	108B1	51'				
49	1	PC	Beam	108B1	51'			Beam	108B1	51'				
50	1	PC	Beam	108B1	51'			Beam	108B1	51'				
51	1	PC	Beam	108B1	51'			Beam	108B1	51'				
52	1	PC	Beam	108B1	51'			Beam	108B1	51'				
53	1	PC	Beam	108B1	51'			Beam	108B1	51'				
54	1	PC	Beam	108B1	51'			Beam	108B1	51'				
55	1	PC	Beam	108B1	51'			Beam	108B1	51'				
56	1	PC	Beam	108B1	51'			Beam	108B1	51'				
57	1	PC	Beam	108B1	51'			Beam	108B1	51'				
58	1	PC	Beam	108B1	51'			Beam	108B1	51'				
59	1	PC	Beam	108B1	51'			Beam	108B1	51'				
60	1	PC	Beam	108B1	51'			Beam	108B1	51'				
61	1	PC	Beam	108B1	51'			Beam	108B1	51'				
62	1	PC	Beam	108B1	51'			Beam	108B1	51'				
63	1	PC	Beam	108B1	51'			Beam	108B1	51'				
64	1	PC	Beam	108B1	51'			Beam	108B1	51'				



MICHIGAN DEPT. OF STATE HIGHWAYS
BRIDGE NO. OF 1108
EVERGREEN ROAD OVER I-96
(JEFFRIES FREEWAY)
DETROIT, (WAYNE COUNTY) MICHIGAN

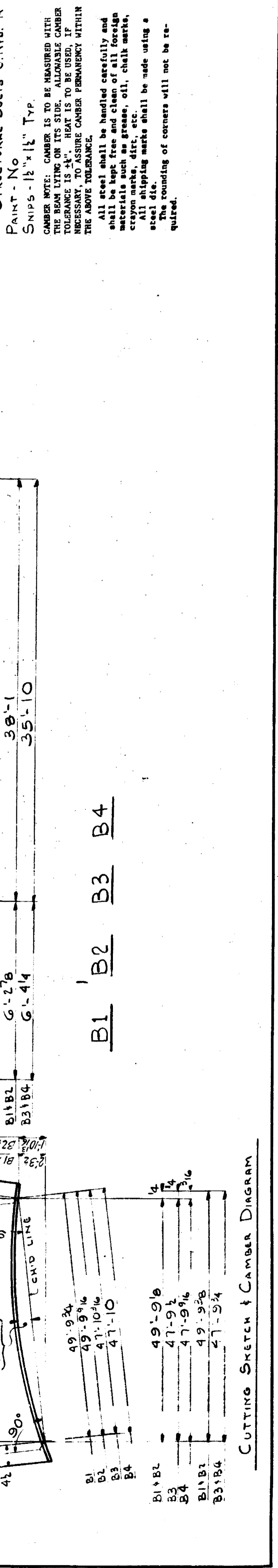
BEAMS: C 1 D SPANS: 15 K

American Bridge Division of United States Steel

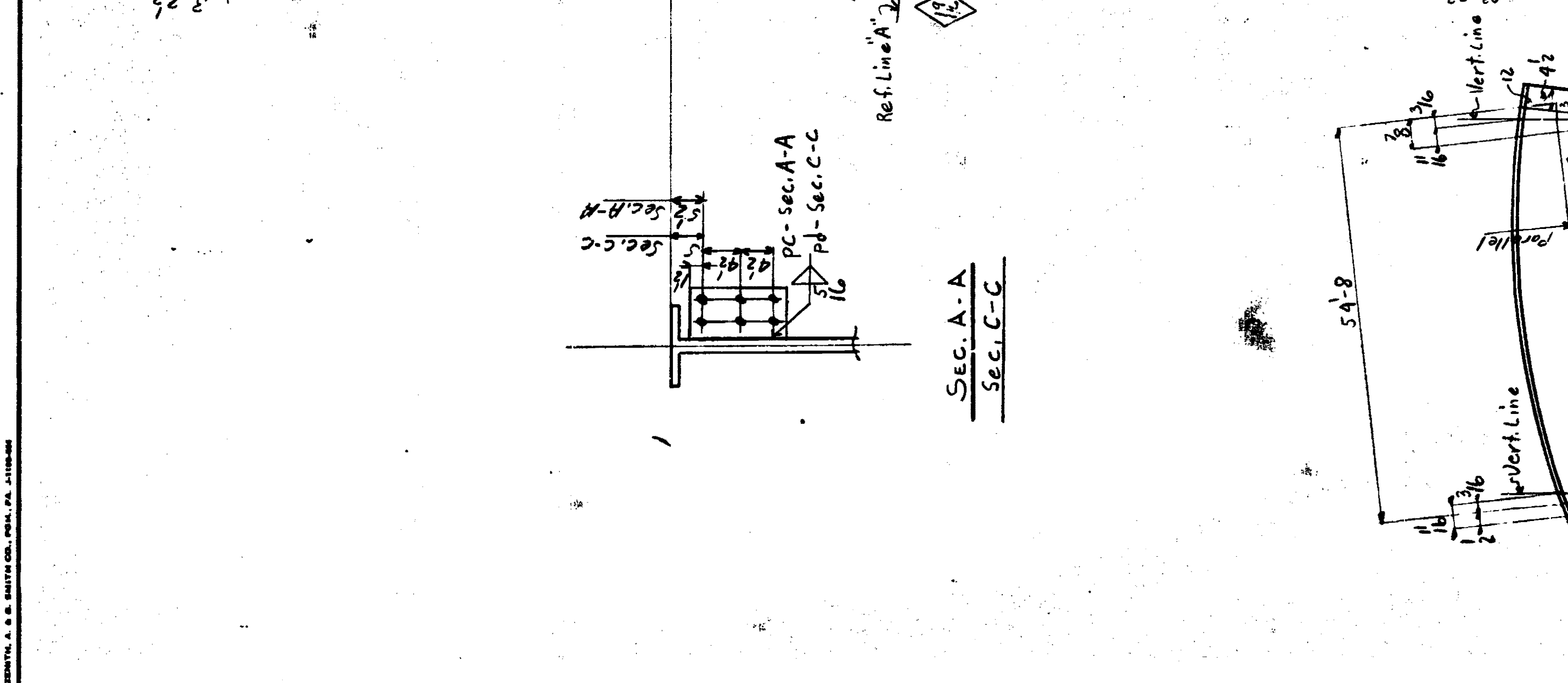
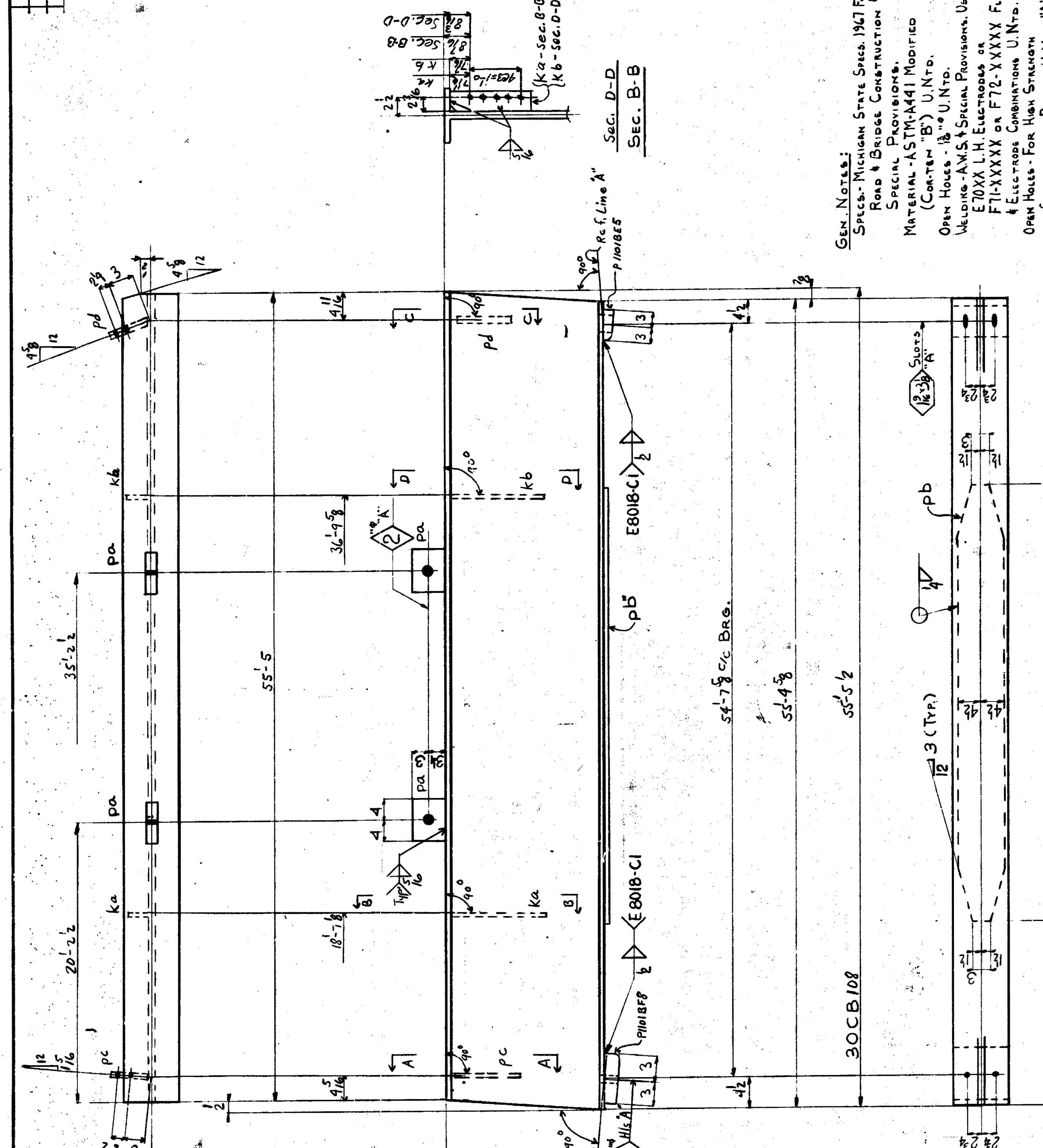
FUNCTION: APPROVED BY: GARY
DRAWING MADE BY: GARY
MADE BY: GARY
IN CHARGE OF: AUGUSTINE

ORDER NO. K2828 SHEET NO. 1108

LOCATION OF SHIPPING PIECES SHOWN ON THE SHEET REFER TO E12



ITEM NO.	DESCRIPTION	QUANTITY	UNIT	REMARKS	DRAWING REFERENCE	MATERIAL		SPECIFICATION	DATE
						TYPE	GRADE		
1	BEAM	1	LINEAL FT		SS	SS			
2	PLATE	1	SQ FT						
3	PLATE	1	SQ FT						
4	PLATE	1	SQ FT						
5	PLATE	1	SQ FT						
6	PLATE	1	SQ FT						
7	PLATE	1	SQ FT						
8	PLATE	1	SQ FT						
9	PLATE	1	SQ FT						
10	PLATE	1	SQ FT						
11	PLATE	1	SQ FT						
12	PLATE	1	SQ FT						
13	PLATE	1	SQ FT						
14	PLATE	1	SQ FT						
15	PLATE	1	SQ FT						
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39	PLATE	1	SQ FT						
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41	PLATE	1	SQ FT						
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73	PLATE	1	SQ FT						
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98	PLATE	1	SQ FT						
99	PLATE	1	SQ FT						
100	PLATE	1	SQ FT						



GEN. NOTES:
 SPEC. MICHIGAN STATE SPECS. 1967 FOR
 ROAD & BRIDGE CONSTRUCTION &
 SPECIAL PROVISIONS.
 MATERIAL - ASTM-A441 MODIFIED
 (CONCRETE 'B') U.N.T.O.
 OPEN HOLES - 1/8" U.N.T.O.
 WELDING - AWS & SPECIAL PROVISIONS. USE
 E70XX L.H. ELECTRODES OR
 F72-XXXXX OR F72-XXXXX FUR
 & ELECTRODE COMBINATIONS U.N.T.O.
 OPEN HOLES - FOR HIGH STRENGTH
 STRUCTURAL BOLTS U.N.T.O. "A"
 PAINT - No
 SNIPS - 1/2" x 1/2" TYP.
 CAMBER NOTE: CAMBER IS TO BE MEASURED WITH
 THE BEAM LYING ON ITS SIDE. ALLOWABLE CAMBER
 TOLERANCE IS "+". BEAT IS TO BE USED, IF
 NECESSARY, TO ASSURE CAMBER PERMANENCY WITHIN
 THE ABOVE TOLERANCE.
 All steel shall be loaded carefully and
 uniformly to the specified yield point. It shall
 be inspected for surface defects such as
 cracks, scale, dirt, etc.
 All shipping marks shall be made using a
 steel die.
 The remaining of orders will not be re-
 quoted.
 The top side of and the near side
 of (B) including the complete bottom
 flange, shall be blast cleaned in confor-
 mance with SSPC-SP-10. Surface Preparation Specifi-
 cation No. 10 Near-White Blast Cleaning,
 SSPC-SP-10-63 as soon after fabrication
 as possible.

MICHIGAN DEPT. OF STATE HIGHWAYS
 BRIDGE NO. OF SEIZER
 EVERGREEN ROAD OVER I-66
 (JEFFRES FREEWAY)
 DETROIT, (WAYNE COUNTY) MICHIGAN

BEAM A SPAN 4R

American Bridge
 Division of
 United States Steel

MANUFACTURED BY GARY
 DIVISION MADE BY GARY
 MADE BY UP 2069
 IN CHARGE OF AUGUSTINE

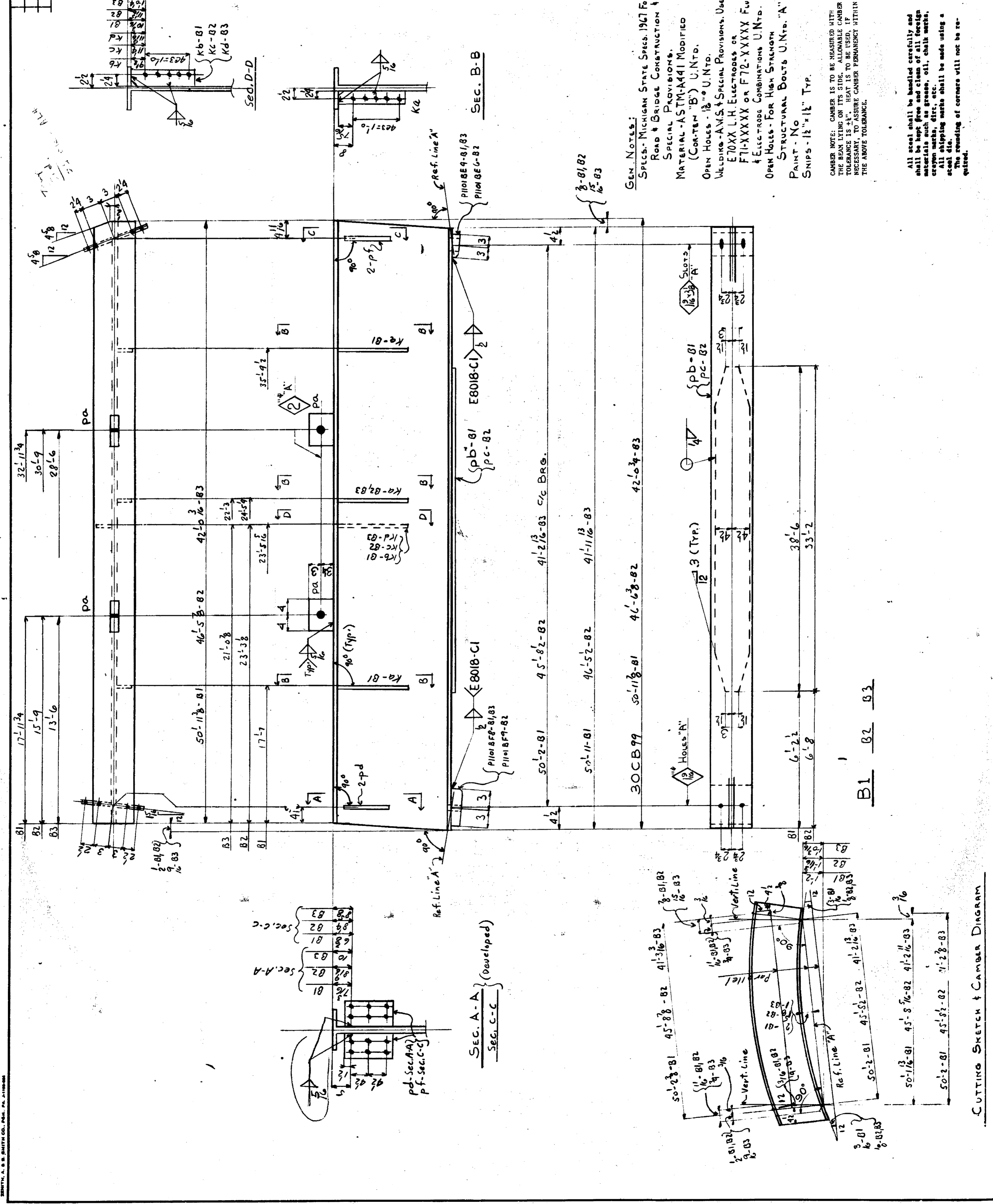
NO. 2
 NO. 5559

NO. 1110

K2828

E11

ITEM NO.	QTY.	DESCRIPTION	UNIT	MATERIAL	SPECIFICATION	MANUFACTURER	DATE	REVISIONS	APPROVED BY	DATE	DRAWN BY	CHECKED BY	SCALE	SHEET NO.	TOTAL SHEETS	PROJECT NO.	PROJECT NAME	DRAWING NO.	
																			REV.
1	1	BEAM	112	B1	51														
2	1	CB	30	99															
3	2	PL	9	3/8															
4	1	M	1/2																
5	1	M	1/2																
6	2	PL	1/2																
7	2	PL	1/2																
8	2	PL	1/2																
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49	1	PL	1/2																
50	1	PL	1/2																



GEN. NOTES:
 SPECS. MICHIGAN STATE SPECS. 1967 FOR ROAD & BRIDGE CONSTRUCTION & SPECIAL PROVISIONS.
 MATERIAL - ASTM A441 MODIFIED (COR-TEN "B") U.N.T.O.
 OPEN HOLES - 1/8" U.N.T.O.
 WELDING - AWS & SPECIAL PROVISIONS. USE E70XX L.H. ELECTRODES OR F72-XXXXX FLUX & ELECTRODE COMBINATIONS U.N.T.O.
 OPEN HOLES FOR HIGH STRENGTH STRUCTURAL BOLTS U.N.T.O. "A"
 PAINT - No
 SHIPS - 1/2" x 1/2" TYP.

CAMBER NOTE: CAMBER IS TO BE MEASURED WITH THE BEAM LYING ON ITS SIDE. ALLOWABLE CAMBER TOLERANCE IS TO BE AS SHOWN IN THE DRAWING. THE ABOVE TOLERANCE IS TO ASSURE CAMBER PERMANENCY WITHIN THE ABOVE TOLERANCE.

All steel shall be handled carefully and shall be kept free and clean of all foreign matter such as dirt, grease, oil, chalk marks, crayon markings, etc.
 All shipping marks shall be made using a steel die.
 The rounding of corners will not be required.

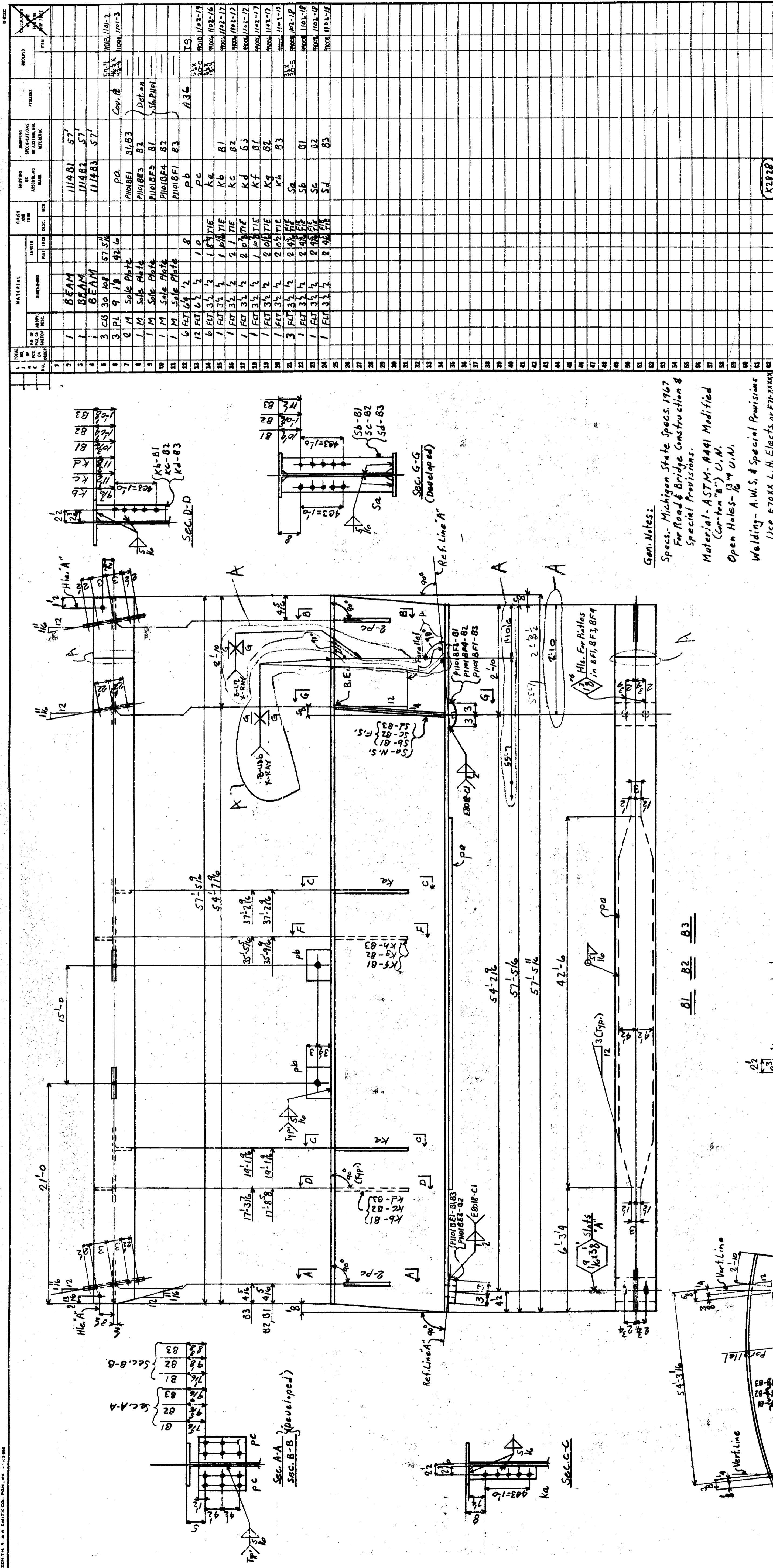
MICHIGAN DEPT. OF STATE HIGHWAYS
 BRIDGE NO. 101 OF 2022
 EMERSON ROAD OVER I-96
 (JEFFERSON FREEWAY)
 DETROIT, (WAYNE COUNTY) MICHIGAN

BEAMS B.C.D. SPAN 4 R
 American Bridge Division of United States Steel

MANUFACTURED BY GARY
 DRAWING MADE BY GARY
 DATE 11-15-68
 CHECKED BY GARY
 DATE 11-15-68
 IN CHARGE OF AUGUSTINE

K2828 1112

REV.	DATE	BY	CHK.	DESCRIPTION
1	11-15-68	GARY	GARY	ISSUED FOR CONSTRUCTION
2				
3				
4				
5				
6				
7				
8				
9				
10				



Gen. Notes:
Specs. Michigan State Specs. 1967
For Road & Bridge Construction &
Special Provisions.
Material - ASTM-A441 Modified
(Carbon 'B') U.M.
Open Holes - 1/2" U.M.
Welding - A.W.S. & Special Provisions
Use 670XX L.H. Elects. or F70-XXX
or F72-XXX Flux & Elect.
Combinations, U.M.
Open Holes: For High Strength
Structural Bolts - U.M.A.
Paint - No.
Strips - 1/2" x 1/2"
B.E. Denotes Bearing End

CAMER NOTE: CAMER IS TO BE MEASURED WITH
THE BEAM LYING ON ITS SIDE. ALLOWABLE CAMBER
TOLERANCE IS 1/4". HEAT IS TO BE USED, IF
NECESSARY, TO ASSURE CAMBER PERMANENCY WITHIN
THE ABOVE TOLERANCE.

All steel shall be handled carefully and
shall be kept free and clean of all foreign
materials such as grease, oil, chalk marks,
etc. All shoping marks shall be made using a
steel die.
The rounding of corners will not be re-
quired.

MATERIAL			LAYER		SUPPLIER		REVISIONS		OTHERS	
NO.	QTY.	DESCRIPTION	NO.	THICKNESS	NAME	DATE	NO.	DESCRIPTION	DATE	DESCRIPTION
1	1	BEAM			111481		1			
2	1	BEAM			111482		2			
3	3	PL 9 1/2			111483		3			
4	2	SOLE PLATE			PO		4			
5	1	M			PI101BE1		5			
6	1	M			PI101BE2		6			
7	1	M			PI101BE3		7			
8	1	M			PI101BE4		8			
9	1	M			PI101BE5		9			
10	1	M			PI101BE6		10			
11	1	M			PI101BE7		11			
12	1	M			PI101BE8		12			
13	1	M			PI101BE9		13			
14	1	M			PI101BE10		14			
15	1	M			PI101BE11		15			
16	1	M			PI101BE12		16			
17	1	M			PI101BE13		17			
18	1	M			PI101BE14		18			
19	1	M			PI101BE15		19			
20	1	M			PI101BE16		20			
21	1	M			PI101BE17		21			
22	1	M			PI101BE18		22			
23	1	M			PI101BE19		23			
24	1	M			PI101BE20		24			
25	1	M			PI101BE21		25			
26	1	M			PI101BE22		26			
27	1	M			PI101BE23		27			
28	1	M			PI101BE24		28			
29	1	M			PI101BE25		29			
30	1	M			PI101BE26		30			
31	1	M			PI101BE27		31			
32	1	M			PI101BE28		32			
33	1	M			PI101BE29		33			
34	1	M			PI101BE30		34			
35	1	M			PI101BE31		35			
36	1	M			PI101BE32		36			
37	1	M			PI101BE33		37			
38	1	M			PI101BE34		38			
39	1	M			PI101BE35		39			
40	1	M			PI101BE36		40			
41	1	M			PI101BE37		41			
42	1	M			PI101BE38		42			
43	1	M			PI101BE39		43			
44	1	M			PI101BE40		44			
45	1	M			PI101BE41		45			
46	1	M			PI101BE42		46			
47	1	M			PI101BE43		47			
48	1	M			PI101BE44		48			
49	1	M			PI101BE45		49			
50	1	M			PI101BE46		50			
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56	1	M			PI101BE52		56			
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66	1	M			PI101BE62		66			
67	1	M			PI101BE63		67			
68	1	M			PI101BE64		68			
69	1	M			PI101BE65		69			
70	1	M			PI101BE66		70			
71	1	M			PI101BE67		71			
72	1	M			PI101BE68		72			
73	1	M			PI101BE69		73			
74	1	M			PI101BE70		74			
75	1	M			PI101BE71		75			
76	1	M			PI101BE72		76			
77	1	M			PI101BE73		77			
78	1	M			PI101BE74		78			
79	1	M			PI101BE75		79			
80	1	M			PI101BE76		80			
81	1	M			PI101BE77		81			
82	1	M			PI101BE78		82			
83	1	M			PI101BE79		83			

MICHIGAN DEPT OF STATE HIGHWAYS
BRIDGE NO. 20121K
ENROUTE "A" ROAD OVER I-96
(JEFFRIES FREEWAY)
DETROIT, (WAYNE COUNTY) MICHIGAN

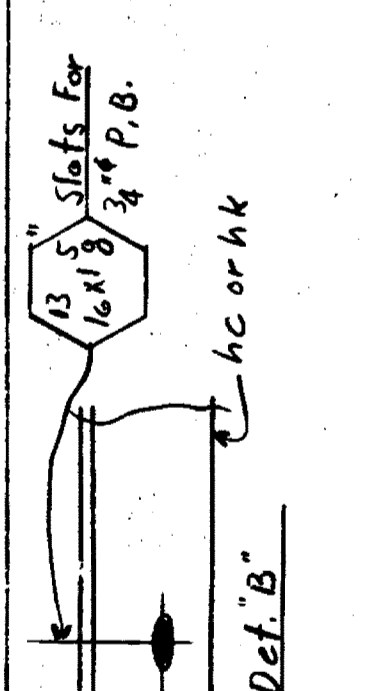
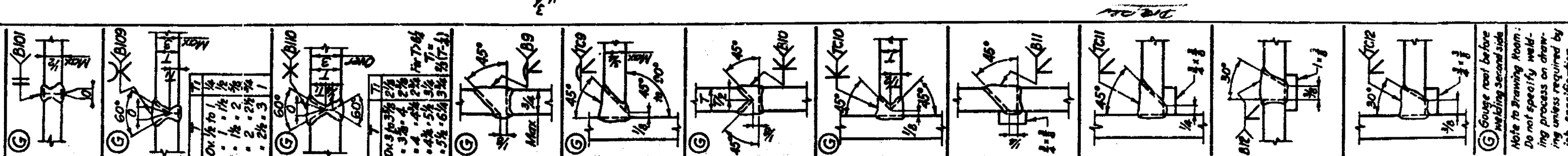
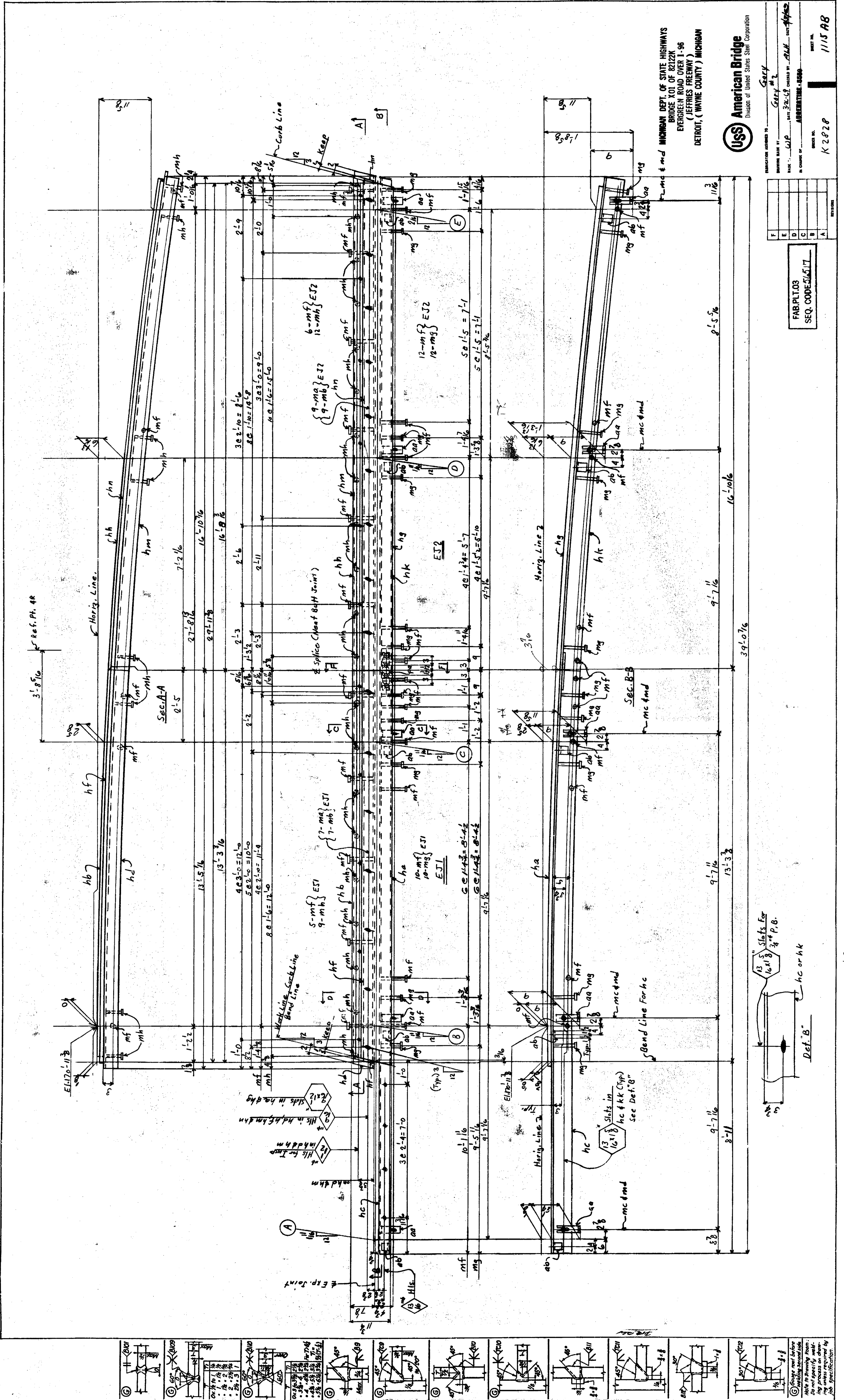
Beams B.C.D - Span S.R

AMERICAN BRIDGE DIVISION OF UNITED STATES STEEL

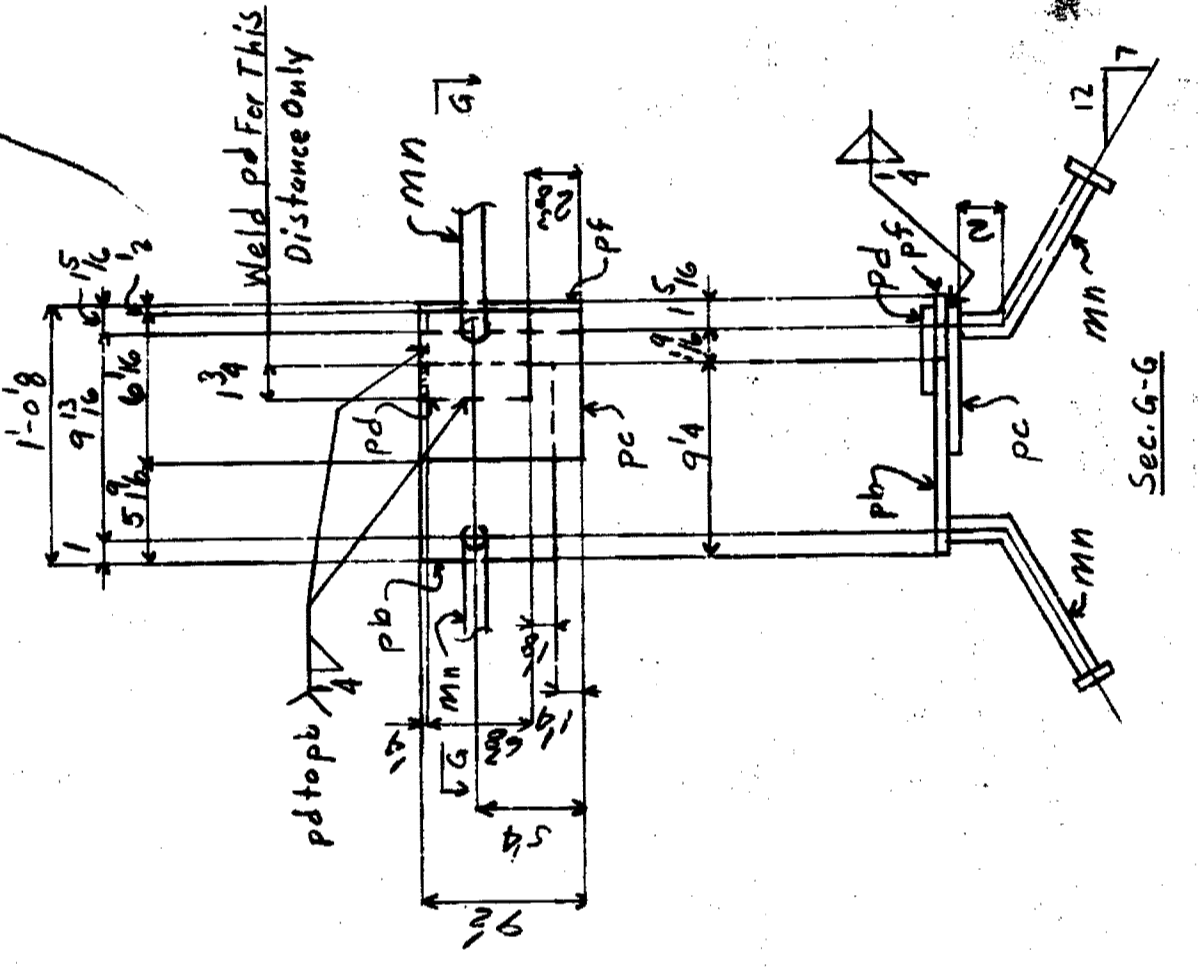
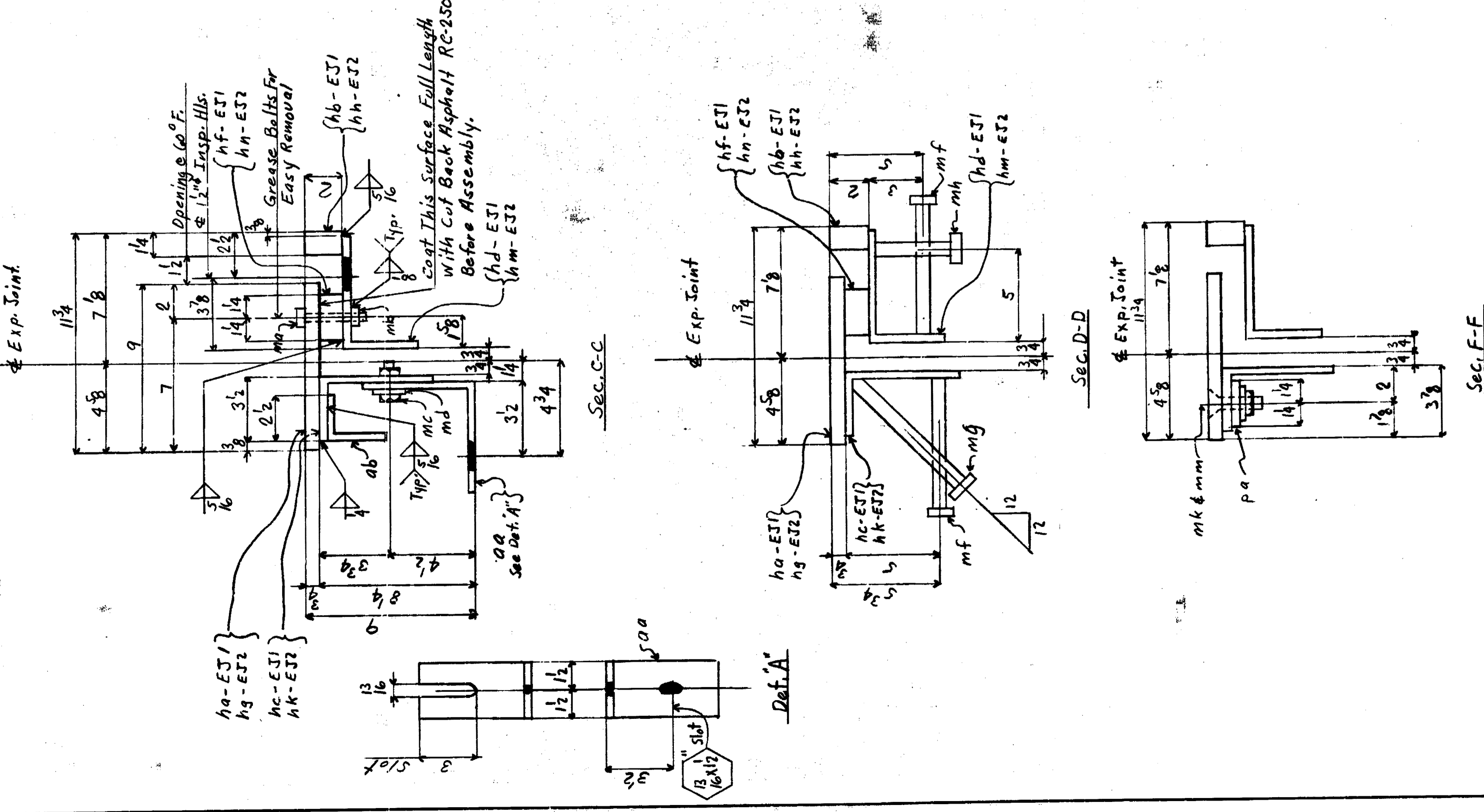
PARTICULARS MADE BY: Gary
DRAWING MADE BY: Gary
CHECKED BY: Gary
IN CHARGE OF: Gary

ORDER NO. K 2828
SHEET NO. 114

E 11



rest join



Gen. Notes:
 Specs: Mich. State Hwy. 1967 Specs For
 Road & Bridge Const. & Special Provisions.
 Materials: ASTM-A44 Modified Carbon 8" U.M.
 Rivets - None As Noted
 Open Holes - As Noted
 Welding - Use AWS Specs. For Welded Hwy.
 & Railway Bridges. Use EXXX Low
 Hydrogen Electro. or F70-XXX or F72-XXX
 Flux & Elect. Combinations.
 Paint - None
 Shop Contact Surfaces - No

All steel shall be handled carefully and
 shall be kept free and clean of all foreign
 materials such as grease, oil, chalk, water,
 mud, dirt, etc.
 All shipping marks shall be made using a
 steel die.
 The founding of concrete will not be re
 quired.

NO.	QTY.	DESCRIPTION	MATERIAL		SUPPLY	REFERENCE	ORDERS	DATE
			ITEM	QTY.				
1	1	EXPANSION JOINT	1	PL 9	11SE31			
2	1	EXPANSION JOINT	1	PL 9	11SE31			
3	1	EXPANSION JOINT	1	PL 9	11SE31			
4	1	EXPANSION JOINT	1	PL 9	11SE31			
5	1	EXPANSION JOINT	1	PL 9	11SE31			
6	1	EXPANSION JOINT	1	PL 9	11SE31			
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62	1	EXPANSION JOINT	1	PL 9	11SE31			

MICHIGAN DEPT. OF STATE HIGHWAYS
 BRIDGE X01 OF 8222K
 EVERGREEN ROAD OVER I-96
 (JEFFRIES FREEWAY)
 DETROIT, (WAYNE COUNTY) MICHIGAN

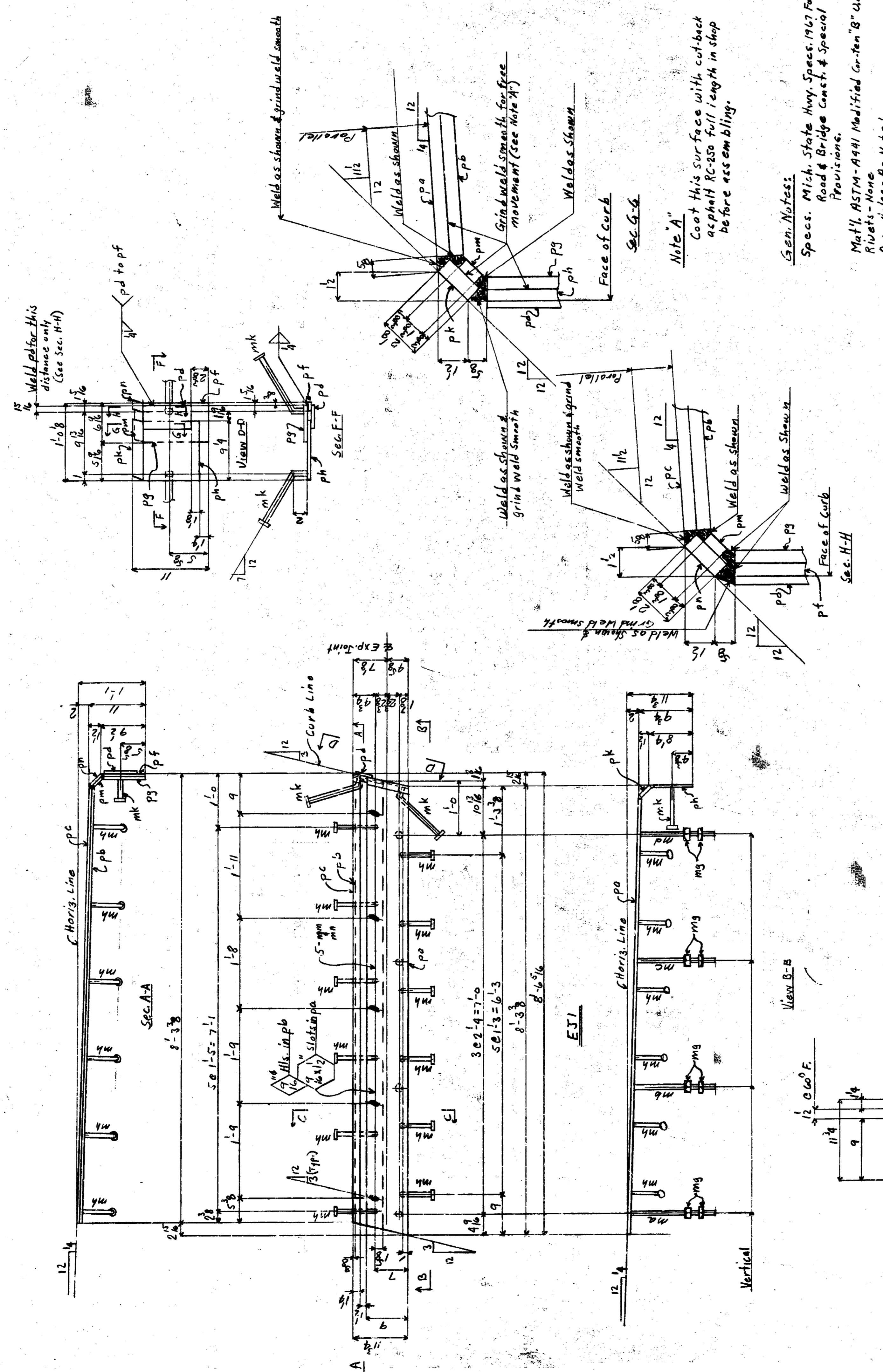
Expansion Joints

American Bridge Division of United States Steel

Fabrication assigned to: Gary Z
 Drawn by: Gary Z
 Made by: Gary Z
 In charge of: Gary Z

ORDER NO. K2828
 SHEET NO. 11/5B

ITEM NO.	QUANTITY	DESCRIPTION	UNIT	MARK	SPECIFICATIONS	REFERENCE	REMARKS	ORDER NO.	DATE	MATERIAL		FILLSHIP OR ADJUSTING MARK	SHIPPING OR ADJUSTING MARK	SPECIFICATIONS	REFERENCE	REMARKS	ORDER NO.	DATE
										NO. OF Pcs. or Pairs	NO. OF Pcs. or Pairs							
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MICHIGAN DEPT. OF STATE HIGHWAYS
 BRIDGE X-6 OF 8722X
 EVERGREEN ROAD OVER I-96
 (JEFFRIES GREENWAY)
 DETROIT, (WAYNE COUNTY) MICHIGAN

Expansion Joint
 American Bridge Division of United States Steel
 FABRICATION ORDER NO. Gary #2
 DRAWING MADE BY WJP DATE 10-22-69 CHECKED BY ELM DATE 10-22-69
 IN CHARGE OF Argonstone #559

ORDER NO. K2828 SHEET NO. 1116

SECTION OF SHIPPING PIECE SHOWN ON THIS SHEET PERTAIN TO EXPANSION JOINT

E11

All steel shall be handled carefully and shall be kept free and clean of all foreign materials such as grease, oil, chalk marks, etc. All shipping marks shall be made using a steel die. The readability of markings will not be required.