INDEX OF SHEETS

PLANS	SHEET No.
TITLE SHEET	1
GENERAL PLAN OF SITE	2
LOG OF BORINGS	3
GENERAL PLAN OF STRUCTURE	4
FOOTING PLAN AND DETAILS	5
MISCELLANEOUS DETAILS	6
PRECAST CULVERT SPECIFICATIONS	7
STEEL REINFORCEMENT AND QUANTITIES	8
DETOUR ROUTE DETAILS	9

MDOT STANDARD PLANS

LIGHTED ARROWS AND BARRICADES	R-125A
SOIL EROSION AND SEDIMENTATION CONTROL MEASURES	R-96A
MOLDING, BEVEL, LIGHT STANDARD ANCHOR BOLT ASSEMBLY AND NAME PLATE DETAILS	B-103B
BRIDGE RAILING, SOLID PARAPET TYPE	B-18B
BRIDGE RAILING, 1 TUBE	B-24A

CITY OF DETROIT
MICHIGAN
DEPARTMENT OF PUBLIC SERVICE

PLAN AND PROFILE OF PROPOSED

BRIDGE REPLACEMENT PROJECT

NO. ___ - _____

JOB NO.

REPLACEMENT OF THE KORTE AVENUE
BRIDGE OVER FOX CREEK

N

72 HOURS
(3 WORKING DAYS)
BEFORE YOU DIG
CALL MISS DIG
800-482-7171
(TOLL FREE)

THE DESIGN OF THIS STRUCTURE IS BASED ON CURRENT AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES MS18 LOADING. LIVE LOAD PLUS IMPACT DEFLECTION DOES NOT EXCEED 1/1000 OF THE SPAN LENGTH.

EXCEPT WHERE OTHERWISE INDICATED ON THESE PLANS, THE PROPOSAL, AND SUPPLEMENTAL SPECIFICATIONS CONTAINED HEREIN, ALL MATERIALS AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE MICHIGAN DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR CONSTRUCTION 1996 EDITION.

THE STATIONING AS SHOWN ON THESE PLANS FOR THE INTERSECTION OF THE CENTERLINE OF BRIDGE AND ROADWAY CENTERLINE IS BELIEVED TO BE CORRECT. IT SHALL, HOWEVER, BE CHECKED AT THE TIME OF STARTING CONSTRUCTION, AND IF THE STATIONING SHOWN ON THE PLANS IS INCORRECT IT SHALL BE REPORTED TO THE DESIGN OFFICE IN DETROIT, AND THE STRUCTURE SHALL BE STAKED OUT USING THE ACTUAL INTERSECTION OF THE CENTERLINE OF THE BRIDGE AND ROADWAY CENTERLINE AS THE CONTROL POINT.

ALL EXPOSED CONCRETE CORNERS SHOWN SQUARE ON THE PLANS SHALL BE BEVELED WITH 13 mm TRIANGULAR MOLDINGS EXCEPT AS OTHERWISE NOTED.

THE DESIGN OF THE STRUCTURAL MEMBERS IS BASED ON MATERIAL OF THE FOLLOWING GRADES AND STRESSES.

CONCRETE:	GRADE S2	f'c = 21 MPa
CONCRETE:	GRADE D	f'c = 28 MPa
STEEL REINFORCEMENT:		fy = 400 MPa

ALL DIMENSIONS ON THESE PLANS ARE IN MILLIMETERS EXCEPT AS NOTED.

METRIC

DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN. ELEVATIONS, COORDINATES, CURVE AND ALIGNMENT DATA ARE IN METERS. STATIONS ARE IN KILOMETERS + METERS.

REVISIONS				
	DSGN BY	F.T.	7-97
	DR'N BY	J.E.	7-97
	CK'D BY	CDP	7-97
	APP'D BY		

SNELL ENVIRONMENTAL GROUP, INC., A DLZ Company
151 W. CONGRESS, SUITE 328
DETROIT, MICHIGAN 48226
TELEPHONE (313) 961-4040

FEMI TALABI & ASSOCIATES INC.
615 GRISWOLD, SUITE 1505, DETROIT, MICHIGAN, 48226

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CITY OF DETROIT MICHIGAN

KORTE AVE. OVER THE FOX CREEK

TITLE SHEET

SCALE	NOT TO SCALE
PROJECT NO.	9641-5160-02
SHEET NO.	1 OF 9

FILE NAME: 01KORCOV.DGN

h:\9641516002\bridge\final\01korc Jul. 16, 1997 09:54:22

UTILITIES

AMERITECH 4000 ALLEN RD. ROOM 101 ALLEN PARK, MICHIGAN 48101 ATTN: DAVE BUCIENSKI PHONE No.: (313) 389-9819	TELEPHONE
CITY OF DETROIT WATER & SEWERAGE DEPT 735 RANDOLPH ST. DETROIT, MICHIGAN 48226 PHONE No.: (313) 224-4800	WATER & SEWAGE
DETROIT EDISON 2000 SECOND AVE. ROOM 607 G.O. DETROIT, MICHIGAN 48226 ATTN: JOHN SQUIRES PHONE No.: (313) 235-6597	ELECTRIC
MICHIGAN CONSOLIDATED GAS CO. DRAFTING CLERK MAIN REPLACEMENT TEAM NOBLE SECOND FLOOR 3200 HOBSON DETROIT, MICHIGAN 48201 PHONE No.: (313) 577-7236	GAS

EXISTING STRUCTURE

ONE SPAN REINFORCED CONCRETE ARCH STRUCTURE MEASURING 10.67 m AND RISE 1.52 m BUILT IN 1924.
7925mm CLEAR ROADWAY.

BENCHMARK

B.M. #62-254A ELEV. 174.852
CITY OF DETROIT, N.E. QUAD PHILIP RD. AND AVONDALE RD. INTERSECTION OF SIDEWALKS

B.M. #61-255 ELEV. 174.605
CITY OF DETROIT, N.E. QUAD CHALMERS RD. AND SCRIPPS RD. INTERSECTION OF SIDEWALKS

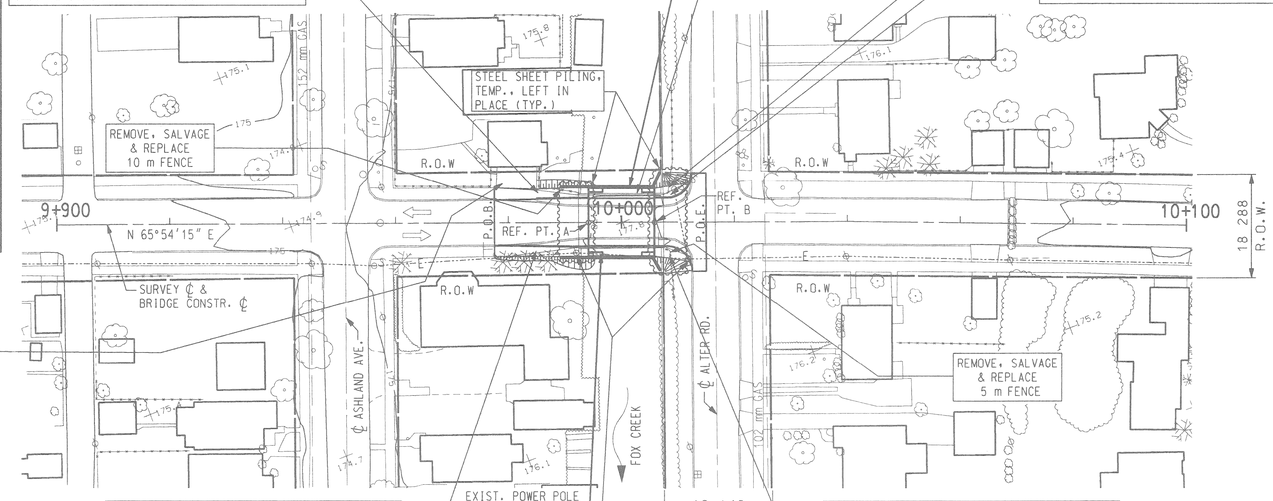
PROPOSED REPLACEMENT
KORTE AVE. BRIDGE
MDOT - B01 OF 1086
CITY - BW-249

EXISTING STRUCTURE TO BE REMOVED

REMOVE, SALVAGE & REPLACE 5 m FENCE

STA 9+977.500 TO STA 9+992.500
REMOVE 15 m CURB & REMOVE 30 m2 SIDEWALK
STA 9+977.500 TO STA 9+994.158
PLACE 18 m MISC. CURB, CONCRETE, DETAIL CD & 36 m2 SIDEWALK, CONC, 100 mm

STA 10+007.500 TO STA 10+012.500
REMOVE 10 m CURB & REMOVE 10 m2 SIDEWALK
STA 10+005.842 TO STA 10+012.500
PLACE 10 m MISC. CURB, CONCRETE, DETAIL CD & 10 m2 SIDEWALK, CONC, 100 mm



DRIVEWAYS TO BE PAVED TO PROVIDE A SMOOTH TRANSITION BETWEEN PROPOSED PAVEMENT AND EXISTING DRIVEWAY AS DIRECTED BY ENGINEER.

STA 9+977.500 TO STA 9+992.500
REMOVE 15 m CURB & REMOVE 30 m2 SIDEWALK
STA 9+977.500 TO STA 9+994.158
PLACE 18 m MISC. CURB, CONCRETE, DETAIL CD & 36 m2 SIDEWALK, CONC, 100 mm

EXIST. POWER POLE TO BE REMOVED AND RELOCATED BY OTHERS

19 140
R.O.W.

HAZARDOUS OR FLAMMABLE MATERIAL

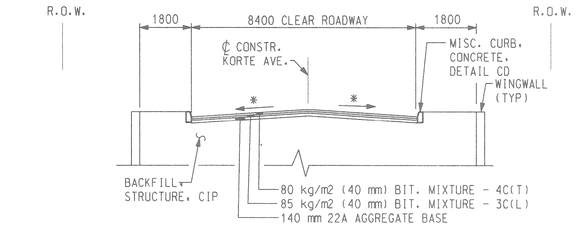
STA 10+007.500 TO STA 10+012.500
REMOVE 10 m CURB & REMOVE 10 m2 SIDEWALK
STA 10+005.842 TO STA 10+012.500
PLACE 10 m MISC. CURB, CONCRETE, DETAIL CD & 10 m2 SIDEWALK, CONC, 100 mm

PLAN OF SITE

SCALE: 1:500
CONTOUR 0.5m

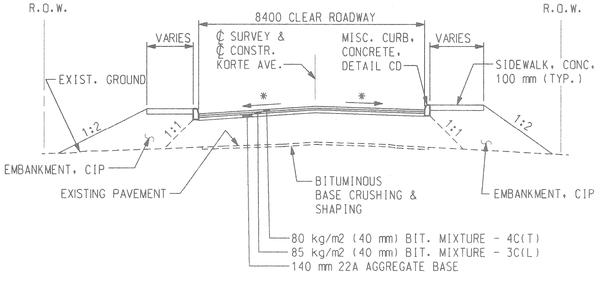
WITNESSES

WITNESS TO CONTROL POINT 102: STA. 9+900		(MAG. NAIL)
N 80° W	SE CORNER HOUSE	18.92 m
S 50° W	POWER POLE	15.99 m
S 60° E	POWER POLE	10.15 m
WITNESS TO CONTROL POINT 103: STA. 10+040		(MAG. NAIL)
N 85° W	762 mm ELM	13.36 m
S 10° E	POWER POLE	6.25 m
N 30° W	SW CORNER HOUSE	12.10 m



TYPICAL APPROACH SECTION

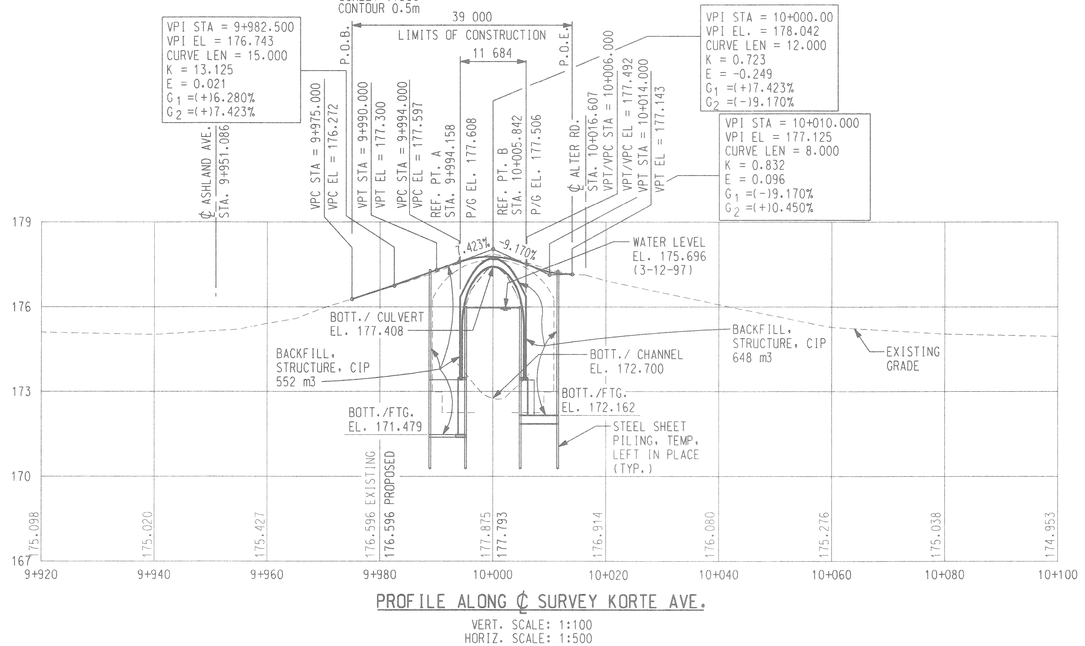
* TRANSITION FROM 0% AT BRIDGE TO MATCH EXISTING CROSS SLOPE AT APPROACHES



TYPICAL APPROACH SECTION

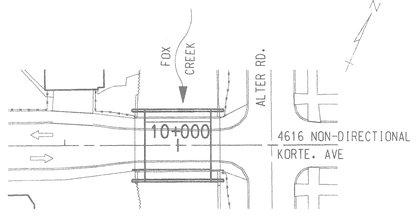
STA. 9+975 TO STA. 9+989.158 &
STA. 10+005.842 TO STA. 10+007

* TRANSITION FROM 0% AT BRIDGE TO MATCH EXISTING CROSS SLOPE AT APPROACHES



PROFILE ALONG ℄ SURVEY KORTE AVE.

VERT. SCALE: 1:100
HORIZ. SCALE: 1:500



2014 ESTIMATED TRAFFIC DISTRIBUTION

000 AVERAGE DAILY TRAFFIC
⇨ DIRECTIONAL TRAFFIC

NOTES:

THE WORK COVERED BY THESE PLANS INCLUDES MAINTAINING TRAFFIC, REMOVAL OF EXISTING BRIDGE, CONSTRUCTION OF THE PROPOSED BRIDGE AND APPROACH WORK.

THE CONTRACTOR SHALL LOCATE ALL ACTIVE UNDERGROUND UTILITIES PRIOR TO STARTING WORK AND SHALL CONDUCT HIS OPERATIONS IN SUCH A MANNER AS TO ENSURE THAT THOSE UTILITIES NOT REQUIRING RELOCATION WILL NOT BE DISTURBED.

KORTE AVE. TRAFFIC IS TO BE DETOURED OVER THE EXISTING ROADS.

DATUM REFERS TO N.A.V.D. DATUM.

WATER LEVEL IS SUBJECT TO CHANGE. THE CONTRACTOR IS RESPONSIBLE FOR MAKING HIS OWN DETERMINATION OF WATER LEVELS THAT WILL EXIST DURING CONSTRUCTION.

MEASURES SHALL BE TAKEN TO PREVENT DEBRIS FROM FALLING FROM THE STRUCTURE. IF DEBRIS FALLS INTO THE WATERWAY, IT SHALL BE REMOVED WITHIN 24 HOURS. SINCE DISTURBANCE OF THE WATERWAY BOTTOM MAY BE AS HARMFUL AS THE DEBRIS ITSELF, THE PREVENTIVE MEASURES MUST BE MADE AS EFFECTIVE AS POSSIBLE.

TEMPORARILY STORED EXCAVATED MATERIAL SHALL NOT BE ALLOWED TO ERODE INTO THE WATERCOURSE.

ALL DISTURBED EXISTING GROUND AND ANY NEW FILL SLOPES SHALL BE SEEDED, FERTILIZED, AND MULCHED AS DIRECTED BY THE ENGINEER. TO BE INCLUDED IN THE PAY ITEMS "SEEDING, MIXTURE TUF," "FERTILIZER, CHEMICAL NUTRIENT, CLASS A," AND "MULCH BLANKET."

METRIC

DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN. ELEVATIONS, COORDINATES, CURVE AND ALIGNMENT DATA ARE IN METERS. STATIONS ARE IN KILOMETERS + METERS.

REVISIONS					
		DSGN BY	F.T.	7-97	
		DR'N BY	J.E.	7-97	
		CK'D BY	C.D.P.	7-97	
		APP'D BY			

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MICHIGAN

KORTE AVE. OVER THE FOX CREEK

GENERAL PLAN OF SITE

SCALE NOT TO SCALE
PROJECT NO. 9641-5160-02
SHEET NO. 2 OF 9

FILE NAME: 02KPRS1.DGN

X:\9641\5160-02\bridge\Final\02kprs1.dgn Jul. 18, 1997 16:55:43

TEST HOLE SB-1

LOCATION STATION 9+990.834 1150 LT
KORTE AVE. OVER FOX CREEK
ELEV. GROUND SURFACE ELEVATION 177.270

ELEV.	(N)	DESCRIPTION
177.270		76 mm ASPHALT PAVEMENT
	(8 12 12)	FILL-Brown to variegated silty to sandy CLAY, trace small gravel, moist, very stiff
176.508		
176.051	(4 5 5)	POSSIBLE FILL-Black sandy to clayey PEAT, with organics, trace small gravel, very moist, firm to stiff
175.746		
174.984	(3 4 5)	POSSIBLE FILL-Gray to variegated, silty to sandy CLAY, some organics, trace small gravel, very moist, soft
174.832		
174.222	(3 3 4)	
173.308		Brown fine to medium sandy SILT, trace small gravel, moist, very stiff to hard
172.698	(4 13 20)	ESTIMATED TOTAL SCOUR LIMIT ABUT. A (EL. 172.700 +/_)
171.784		
171.174	(7 10 15) 14	Gray silty to sandy CLAY, little small gravel, moist, stiff
	(7 11 12)	BOTTOM OF FOOTING ABUTMENT A (EL. 171.479)
169.802		
169.345		Gray silty to sandy CLAY, little small gravel, moist, firm to very stiff
168.278	(7 30 37)	
166.754	(40 24 13)	
165.688		
165.230	(4 4 6)	Gray silty to sandy CLAY, moist, very soft
164.468		Gray silty to sandy CLAY, little small gravel, moist, very soft
163.706	(5 7)	LL=23 PI=10
163.402		Shelby tube sample taken from 13 411 to 14 326
162.182	(3 3)	
162.030		Gray silty to sandy CLAY, moist, very soft LL=25 PI=12
160.658	(5 3)	
159.134	(5 10 6)	
157.610	(4 5 5)	
157.153		Shelby tube sample taken from 19 507 to 20 422
156.086	(4 6 6)	
155.334		Gray silty to sandy CLAY, moist, very soft
154.562	(4 5)	
153.038	(4 6 7)	
151.514	(3 3)	
149.990	(3 2)	
149.838		Gray silty to sandy CLAY, moist to very moist, very soft to soft
148.466	(4 4 5)	
146.942	(3 4)	
145.418	(4 4)	
144.809		Gray silty to sandy CLAY, very moist, stiff
143.894	(12 15 21)	
143.590		END OF BORING AT 33.680 m

NOTE:
WATER LEVEL AT COMPLETION: 25.6 m

BORING DATE 10/12/94

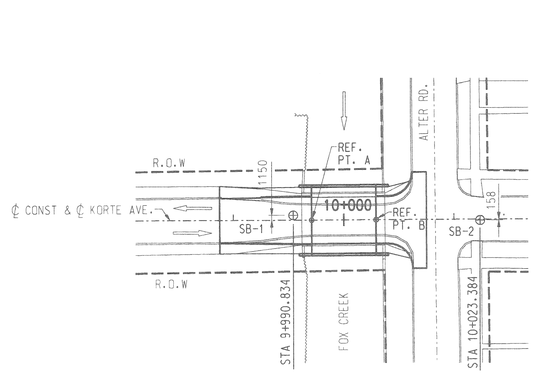
TEST HOLE SB-2

LOCATION STATION 10+023.384 158 RT
KORTE AVE. OVER FOX CREEK
ELEV. GROUND SURFACE ELEVATION 176.734

ELEV.	(N)	DESCRIPTION
176.734		102 mm ASPHALT PAVEMENT
175.972	(23 8 10)	FILL-Crushed LIMESTONE and SAND, slightly moist, dense
175.820		
175.210	(3 2 2)	POSSIBLE FILL-Black silty to sandy PEAT, with organics, moist to very moist, stiff to soft
174.448		
174.296	(3 2)	POSSIBLE FILL-Dark green to black SAND and GRAVEL, very moist to wet, dense
173.686		
173.381	(3 5)	Gray silty CLAY, trace organics, moist, very stiff
172.162	(3 5)	ESTIMATED TOTAL SCOUR LIMIT ABUT. B (EL. 172.700 +/_)
		BOTTOM OF FOOTING ABUTMENT B (EL. 172.162)
171.400		Gray silty CLAY, trace small GRAVEL, moist, very stiff
170.638	(10 17 14)	
170.028		Gray silty CLAY, trace small GRAVEL, moist, soft to firm
169.266	(3 4)	
167.895	(40 36 18)	
167.742		Wood encountered (piece of wood pile?)
166.676	(20 30 30)	Gray silty SAND, slightly cemented, moist, very dense
166.218		
166.066		Gray silty to sandy CLAY, moist to very moist, firm to stiff
165.152	(5 6 10)	Gray silty to sandy CLAY, moist, very soft
164.694		
163.932		Gray silty to sandy CLAY, moist, firm to stiff
163.780		Gray silty to sandy CLAY, moist, stiff
163.170	(4 5)	
163.018		Gray silty to sandy CLAY, moist, very soft, Shelby Tube sample taken from 13 411 to 14 326 LL=26 PI=13
161.799	(2 7)	
161.646		Shelby Tube sample taken from 14 935 to 15 850
160.122	(4 6)	
158.598	(4 6 6)	
157.532		
157.074	(5 7 7)	Gray silty to sandy CLAY, moist, stiff
155.703	(7 7)	
155.550		Shelby tube sample taken from 21 031 to 21 946 LL=27 PI=13
154.941		Gray silty to sandy CLAY, moist, very soft
154.026	(6 6 6)	
152.502	(6 6 6)	
150.978	(5 5 7)	
149.912		
149.454	(6 7)	Gray silty to sandy CLAY, moist, very soft
148.083	(12 14 14)	
147.930		Gray silty CLAY with sand seams, very moist to saturated, firm to stiff
146.406	(14 14 13)	
144.882	(6 12 14)	
144.425		Gray silty CLAY, very moist to moist, stiff to very stiff
143.358	(15 15 15)	
141.834	(15 40 50)	
141.682		END OF BORING AT 35.052 m

NOTE:
WATER LEVEL AT COMPLETION: 11.3 m

BORING DATE 10/19/94



LOCATION PLAN
SCALE: NTS

NOTES:

NUMBERS IN CIRCLES DENOTE NUMBER OF BLOWS REQUIRED TO DRIVE A 50.8 mm SPLIT SPOON SAMPLER 3 SUCCESSIVE 0.15 m INCREMENTS USING A 63.5 kg HAMMER FALLING 0.76 m. WHERE THE SAMPLER IS DRIVEN DISTANCES OTHER THAN THE 0.15 m INCREMENT, THE DISTANCE IS SHOWN IN PARENTHESIS TO THE RIGHT OF THE NUMBER OF BLOWS.

(X / X / X) NUMBER OF BLOWS PER 0.15 m / NUMBER OF BLOWS PER 0.15 m / NUMBER OF BLOWS PER 0.15 m

(X / X) XX(XX) NUMBER OF BLOWS PER 0.15 m / NUMBER OF BLOWS PER 0.15 m / NUMBER OF BLOWS PER DISTANCE (mm)

XX(XX) NUMBER OF BLOWS PER DISTANCE (mm)

CONSISTENCY WAS DETERMINED BY INSPECTION OF SAMPLES AND SUBSTANTIATED BY SOILS RESISTANCE TO DRILLING TOOLS.

WATER LEVELS MAY BE INFLUENCED BY RESIDUAL BORING WATER.

THE SOIL BORING LOGS REPRESENT POINT INFORMATION. PRESENTATION OF THIS INFORMATION IN NO WAY IMPLIES THAT SUBSURFACE CONDITIONS ARE THE SAME AT LOCATIONS OTHER THAN THE EXACT LOCATION OF THE BORING.

SOIL BORINGS WERE PERFORMED ON DATES SHOWN BELOW BORING.

BY: PROFESSIONAL SERVICES INDUSTRIES, INC.
24355 Capitol Ave.
Detroit, Mich. 48239
Phone: (313) 255-4200

METRIC

DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN. ELEVATIONS, COORDINATES, CURVE AND ALIGNMENT DATA ARE IN METERS. STATIONS ARE IN KILOMETERS + METERS.

REVISIONS				
	DSGN BY	F.T.	7-97	
	DR'N BY	J.E.	7-97	
	CK'D BY	CDP	7-97	
	APP'D BY			

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MICHIGAN

KORTE AVE. OVER THE FOX CREEK

LOG OF BORINGS

SCALE NOT TO SCALE
PROJECT NO. 9641-5160-02
SHEET NO. 3 OF 9

FILE NAME: DSKDRBDR.DGN

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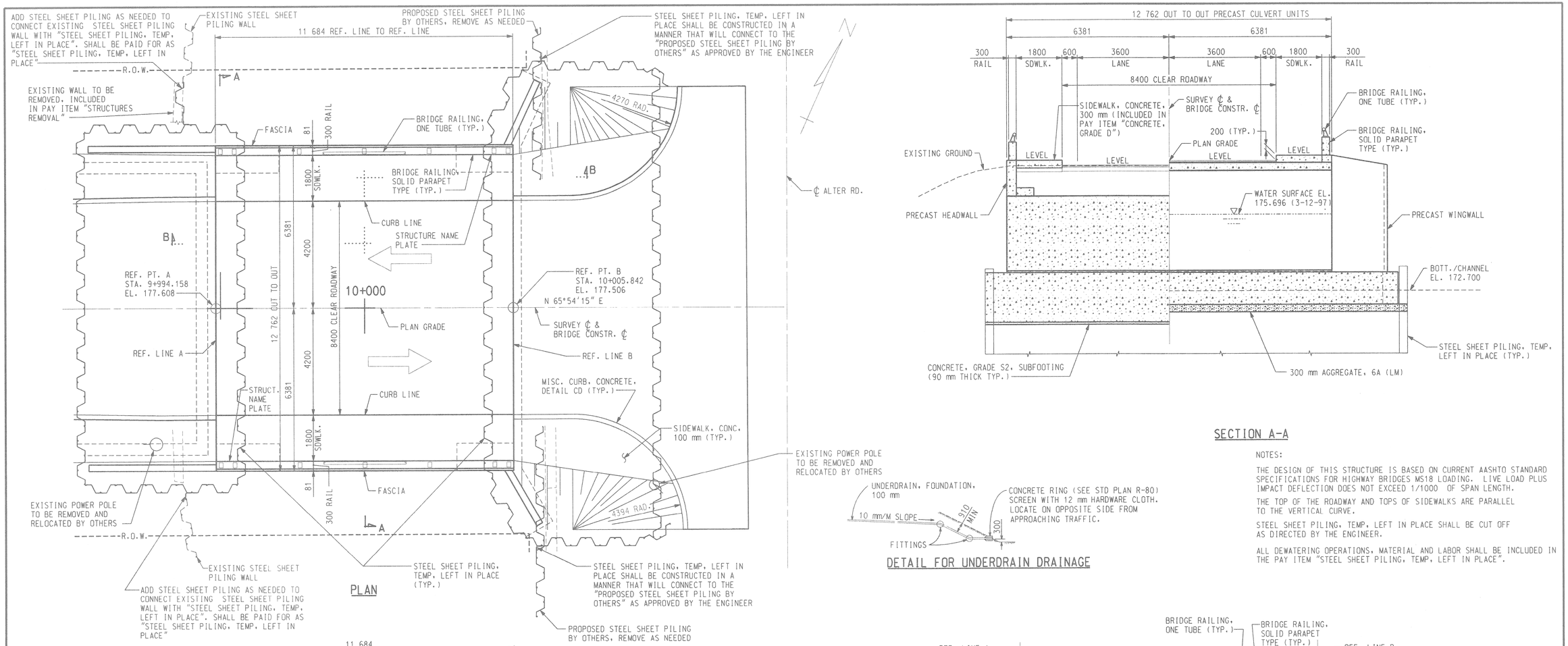


PLAN

SECTION A-A

DETAIL FOR UNDERDRAIN DRAINAGE

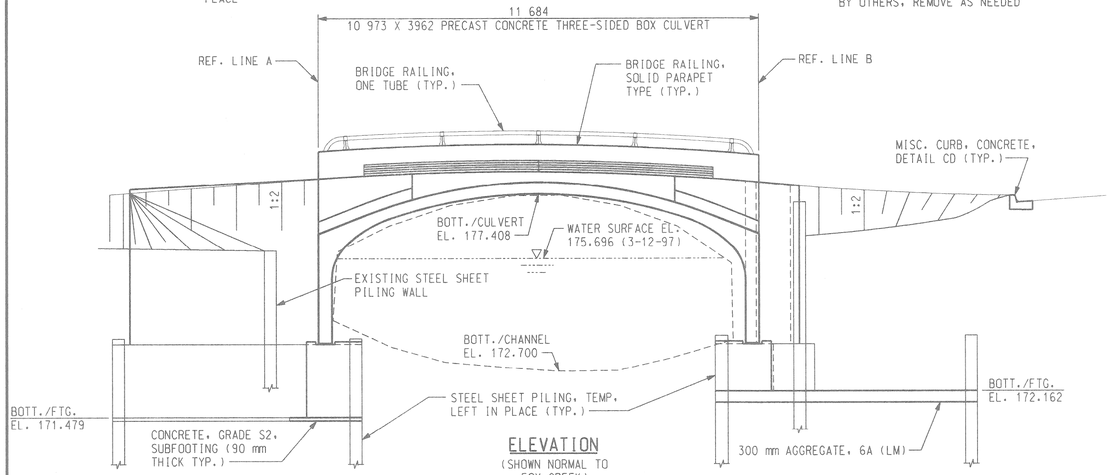
NOTES:

THE DESIGN OF THIS STRUCTURE IS BASED ON CURRENT AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES MS18 LOADING. LIVE LOAD PLUS IMPACT DEFLECTION DOES NOT EXCEED 1/1000 OF SPAN LENGTH.

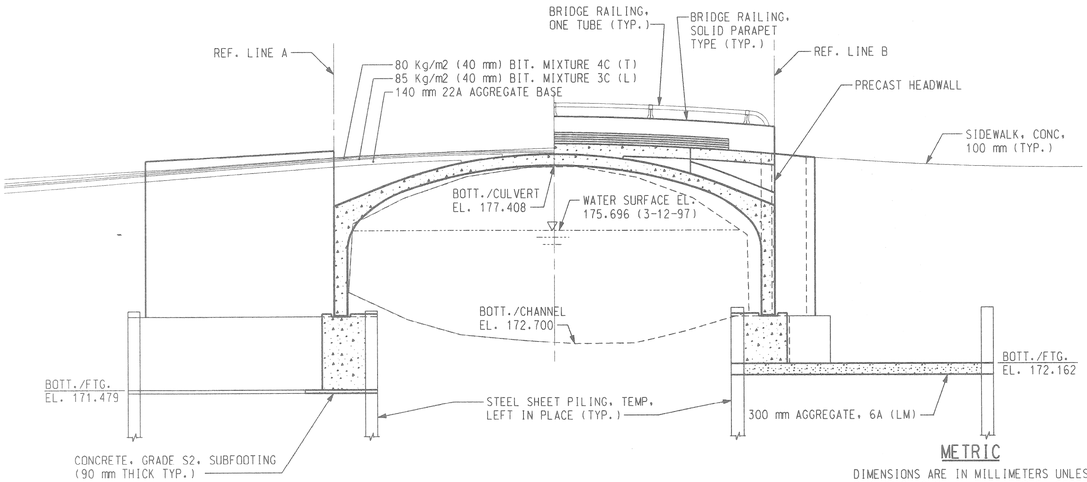
THE TOP OF THE ROADWAY AND TOPS OF SIDEWALKS ARE PARALLEL TO THE VERTICAL CURVE.

STEEL SHEET PILING, TEMP, LEFT IN PLACE SHALL BE CUT OFF AS DIRECTED BY THE ENGINEER.

ALL DEWATERING OPERATIONS, MATERIAL AND LABOR SHALL BE INCLUDED IN THE PAY ITEM "STEEL SHEET PILING, TEMP, LEFT IN PLACE".



ELEVATION
(SHOWN NORMAL TO FOX CREEK)



SECTION B-B

METRIC

DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN. ELEVATIONS, COORDINATES, CURVE AND ALIGNMENT DATA ARE IN METERS. STATIONS ARE IN KILOMETERS + METERS.

REVISIONS		DSGN BY	F.T.	7-97
		DR'N BY	J.E.	7-97
		CK'D BY	C.D.P.	7-97
		APP'D BY		

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CITY OF DETROIT
MICHIGAN

KORTE AVE. OVER THE FOX CREEK

GENERAL PLAN OF STRUCTURE

SCALE NOT TO SCALE
PROJECT NO. 9641-5160-02
SHEET NO. 4 OF 9

FILE NAME: ..\DGN

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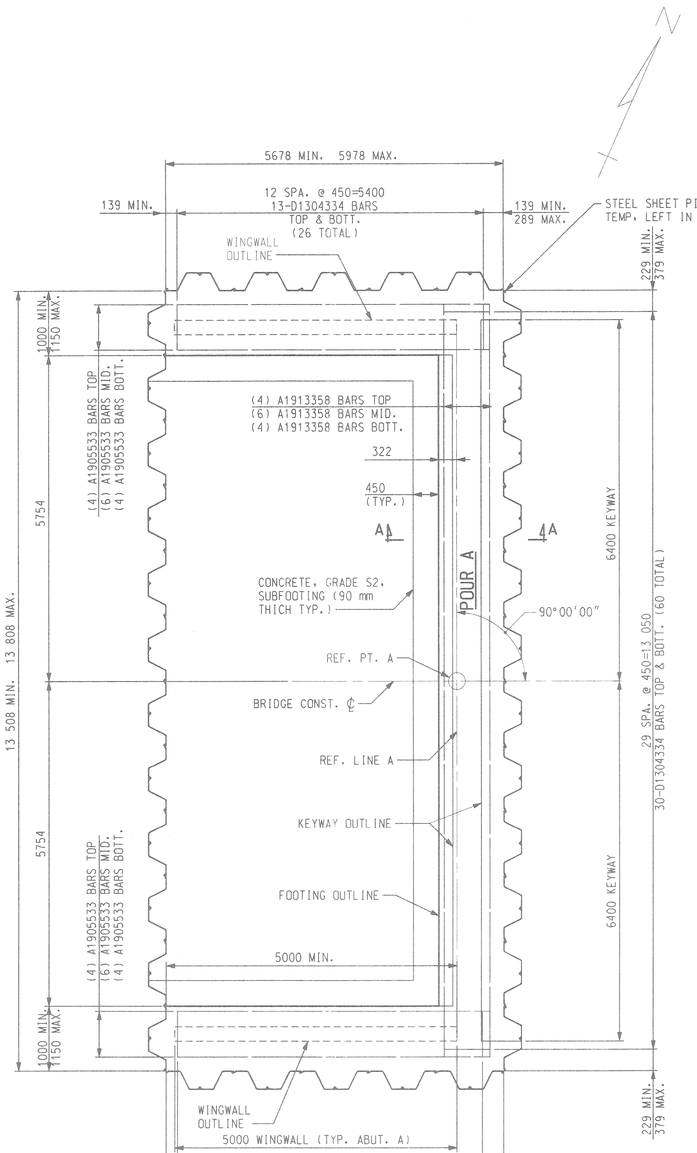
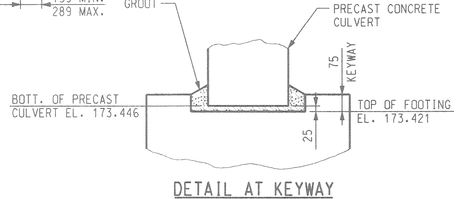
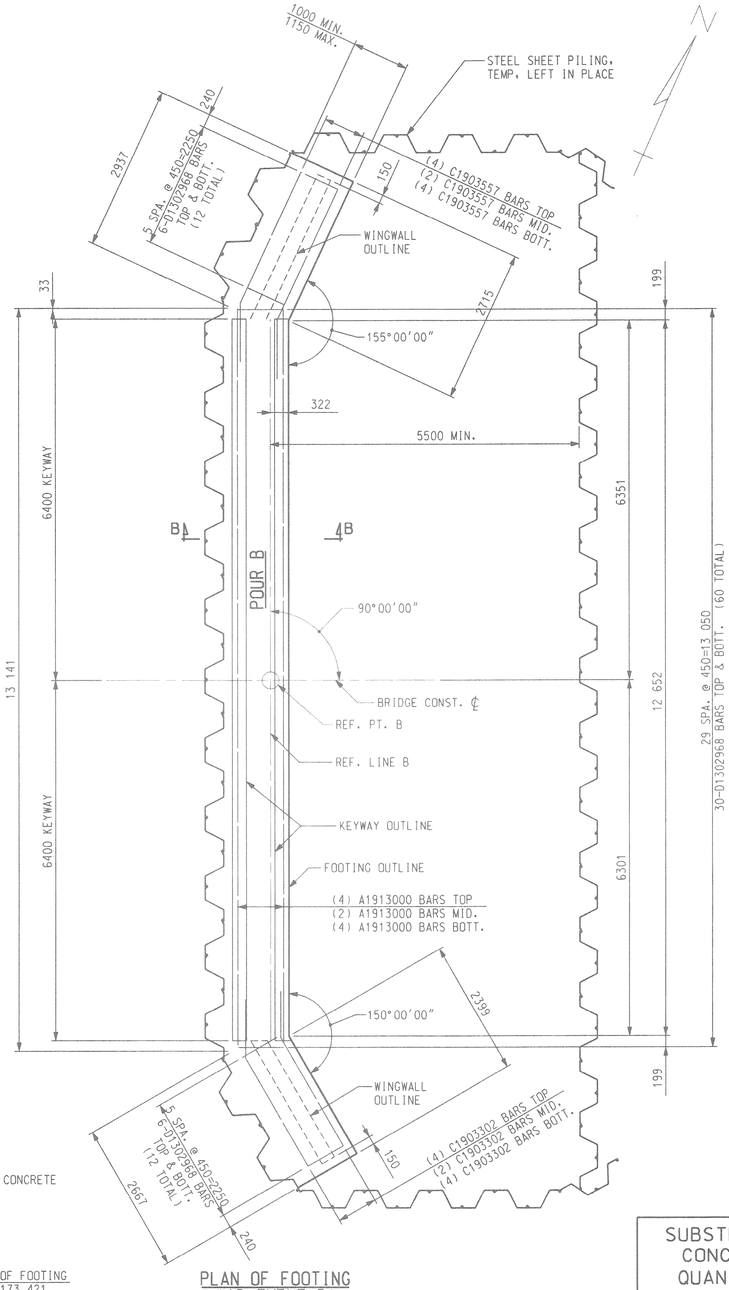


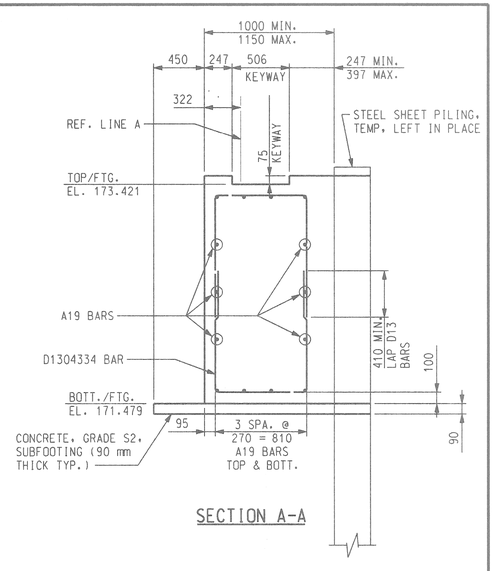
PLAN OF FOOTING
(ABUTMENT A)



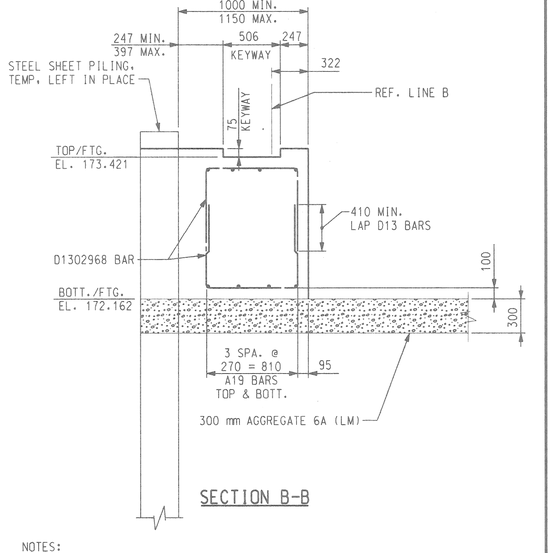
DETAIL AT KEYWAY



PLAN OF FOOTING
(ABUTMENT B)



SECTION A-A



SECTION B-B

NOTES:

FOR ABUTMENT A AND B THE MAXIMUM FOUNDATION PRESSURE IS CALCULATED TO BE 278 kPa AVERAGE DEAD LOAD PLUS LIVE LOAD PRESSURE.

SUBSTRUCTURE CONCRETE QUANTITIES

POUR	AMOUNT
A	59.4 m3
B	29.9 m3
TOTALS	89.0 m3

METRIC

DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN. ELEVATIONS, COORDINATES, CURVE AND ALIGNMENT DATA ARE IN METERS. STATIONS ARE IN KILOMETERS + METERS.

REVISIONS				
	DSGN BY	F.T.	7-97	
	DR'N BY	J.E.	7-97	
	CK'D BY	C.D.P.	7-97	
	APP'D BY			

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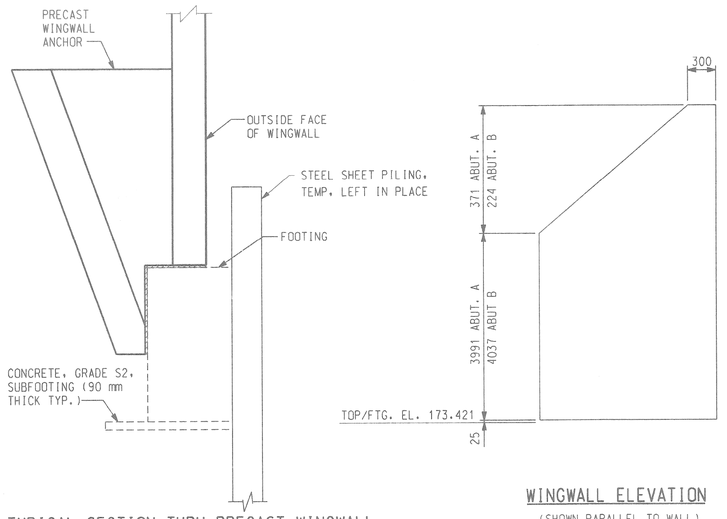
MICHIGAN

KORTE AVE.
OVER THE
FOX CREEK

FOOTING
DETAILS

SCALE NOT TO SCALE
PROJECT NO. 9641-5160-02
SHEET NO. 5 OF 9

FILE NAME: D5KORFTG.DGN

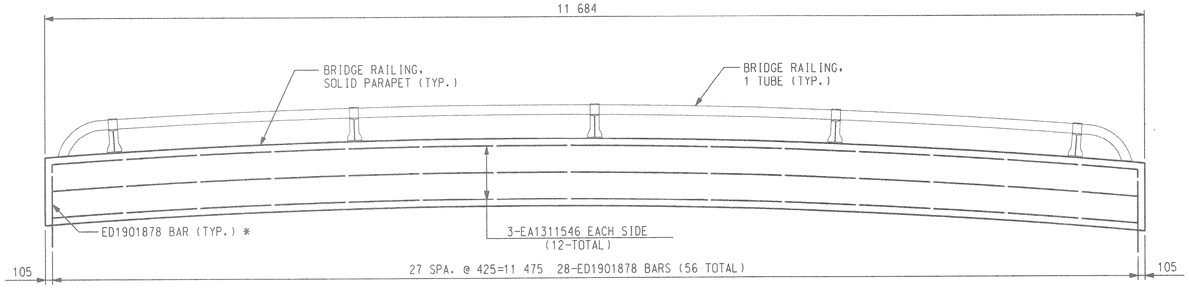


TYPICAL SECTION THRU PRECAST WINGWALL

WINGWALL ELEVATION

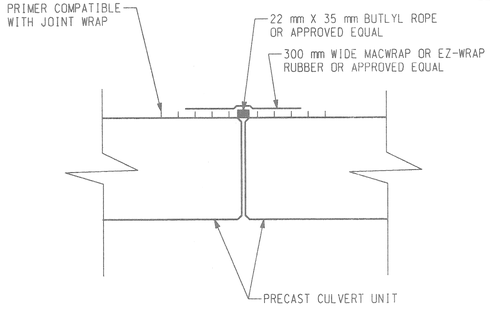
(SHOWN PARALLEL TO WALL)

LENGTH OF WINGWALL SHALL BE DERIVED FROM PLAN OF FOOTING SHEET 5)

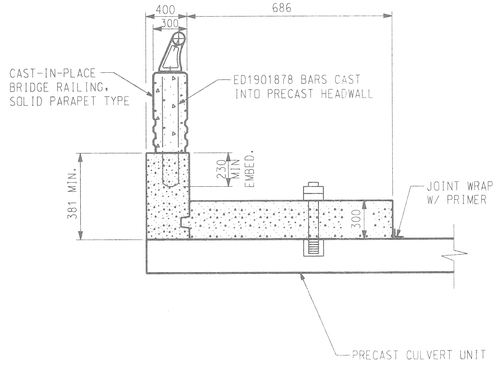


* SHALL BE CAST INTO PRECAST HEADWALL

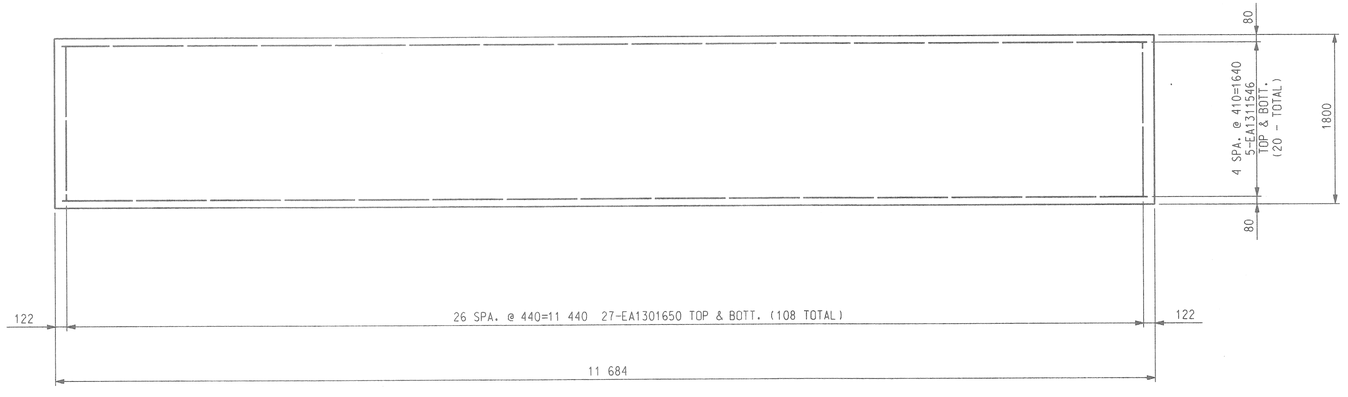
BRIDGE RAILING ELEVATION



STANDARD PRECAST JOINT DETAIL



DETAIL A



TYPICAL PLAN OF SIDEWALK

METRIC

DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN. ELEVATIONS, COORDINATES, CURVE AND ALIGNMENT DATA ARE IN METERS. STATIONS ARE IN KILOMETERS + METERS.

REVISIONS				
	DSGN BY	H.J.	6-97	
	DR'N BY	J.E.	6-97	
	CK'D BY	C.D.P.	7-97	
	APP'D BY			

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KORTE AVE. OVER THE FOX CREEK

MISCELLANEOUS DETAILS

SCALE NOT TO SCALE

PROJECT NO. 9641-5160-02

SHEET NO. 6 OF 9

FILE NAME: 06DET03.DGN

SPECIFICATIONS FOR MANUFACTURE AND INSTALLATION OF PRECAST CULVERT BRIDGE SYSTEMS

1. DESCRIPTION

This work shall consist of constructing a Con/Span culvert or approved equal in accordance with these specifications and in reasonably close conformity with the lines, grades, design and dimensions shown on the plans or as established by the Engineer.

2. TYPES

Precast reinforced concrete Con/Span culverts or approved equal manufactured in accordance with this specification shall be designated by span and rise.

3. MATERIALS - CONCRETE

The concrete for the culverts shall be air-entrained when installed in areas subject to freeze-thaw conditions, composed of portland cement, fine and course aggregates, admixtures and water. Concrete shall contain 6 ± 2 percent air. The air entraining admixture shall conform to AASHTO M154.

3.1. Cement - Portland cement shall conform to the requirements of ASTM Specifications C150-Type I, Type II, or Type III cement.

3.2 Course Aggregate - Shall consist of stone having a maximum size of 25 mm Aggregate shall meet requirements for ASTM C33.

3.3 Water Reducing Admixture - The manufacturer may submit for approval by the Engineer, water-reducing admixture for the purpose of increasing workability and reducing the water requirement for the concrete.

3.4 Calcium Chloride - The addition to the mix of calcium chloride or admixtures containing calcium chloride will not be permitted.

4. MATERIALS - STEEL REINFORCEMENT AND HARDWARE

All reinforcing steel for the culverts shall be fabricated and placed in accordance with the detailed shop drawings submitted by the manufacturer.

4.1 Steel Reinforcement - Reinforcement shall consist of welded wire fabric conforming to ASTM Specification A 185 or A 497, or deformed billet steel bars conforming to ASTM Specification A 615, Grade 400. Longitudinal distribution reinforcement may consist of welded wire fabric or deformed billet-steel bars.

5. MANUFACTURE

5.1 Mixture - The aggregates, cement and water shall be proportioned and mixed in a batch mixer to produce a homogeneous concrete meeting the strength requirements of this specification. The proportion of portland cement in the mixture shall not be less than 256 kg (5 sacks) per cubic meter of concrete.

5.2 Curing - The precast concrete culvert units shall be cured for a sufficient length of time so that the concrete will develop the specified compressive strength in 28 days or less. Any one of the following methods of curing or combinations thereof shall be used:

5.2.1 Steam Curing - The culverts may be low pressure, steam cured by a system that will maintain a moist atmosphere.

5.2.2 Water Curing - The culverts may be water cured by any method that will keep the sections moist.

5.2.3 Membrane Curing - A sealing membrane conforming to the requirements ASTM Specification C 309 may be applied and shall be left intact until the required concrete compressive strength is attained. The Concrete temperature at the time of application shall be within ÷ 6 degree C of the atmospheric temperature. All surfaces shall be kept moist prior to the application of the compounds and shall be damp when the compound is applied.

5.3 Forms - the forms used in manufacture shall be sufficiently rigid and accurate to maintain the culvert dimensions within the permissible variations given in Section 7. All casting surfaces shall be of smooth material.

5.4 Handling - Handling devices or holes shall be permitted in each culvert for the purpose of handling and setting.

5.5 Storage - The culverts shall be stored in such a manner to prevent cracking or damage. The units shall not be stored in an upright position until the compressive strength is a minimum of 28 MPa.

6. DESIGN

6.1 The culvert dimension and reinforcement details shall be as prescribed in the plan and the shop drawings provided by the manufacturer subject to the provisions of Section 7. The minimum concrete compressive strength shall be 28 MPa. The minimum steel yield strength shall be 400 MPa.

The culverts are designed in accordance with the "Standard Specifications for Highway Bridges" adopted by the American Association of State Highway and Transportation Officials, 1996 ; and the Alternate Military Loading. A minimum of 300 mm of cover above the crown of the culvert is required in the installed condition. (Unless noted otherwise and designed accordingly.)

6.2 Placement of Reinforcement - The cover of concrete over the outside circumferential reinforcement shall be 50 mm minimum. The cover of concrete over the inside circumferential reinforcement shall be 40 mm minimum. The clear distance of the end circumferential wires shall not be less than 25 mm nor more than 50 mm from the ends of the culvert. Reinforcement shall be assembled utilizing single or multiple layers of welded wire fabric, or utilizing a single layer of deformed billet-steel bars. The welded wire fabric shall be composed of circumferential and longitudinal wires meeting the spacing requirements of 6.4 and shall contain sufficient longitudinal wires extending through the culvert to maintain the shape and position of reinforcement. Longitudinal distribution reinforcement may be welded wire fabric or deformed billet-steel bars and shall meet the spacing requirements of 6.4. The ends of the longitudinal distribution reinforcement shall be not more than 75 mm from the ends of the culvert.

6.3 Bending of Reinforcement - the outside and inside circumferential reinforcing steel for the corners of the culvert shall be bent to such an angle that is approximately equal to the configuration of the culvert's outside corner.

6.4 Laps, Welds, and Spacing - Tension splices in the circumferential reinforcement shall be made by lapping. Laps may be tack welded together for assembly purposes. For smooth welded wire fabric, the overlap shall meet the requirements of ACI 12.8 and 12.19. For deformed welded wire fabric, the overlap shall meet the requirements of ACI 12.7 and 12.18. For deformed billet-steel bars, the overlap shall meet the requirements of ACI 12.2. For splices other than tension splices, the overlap shall be a minimum of 300 mm for welded wire fabric or deformed billet-steel bars. The spacing center to center of the circumferential wires in a wire fabric sheet shall be not less than 50 mm nor more than 100 mm. For the wire fabric, the spacing center to center of the longitudinal wires shall not be more than 200 mm. The spacing center to center of the longitudinal distribution steel for either line of reinforcing in the top slab shall be not more than 400 mm.

7. PERMISSIBLE VARIATIONS

7.1 Internal Dimensions - The internal dimension shall vary not more than 1% from the design dimensions nor more than 40 mm whichever is less. The haunch dimensions shall vary not more than 20 mm from the design dimension.

7.2 Slab and Wall Thickness - The slab and wall thickness shall not be less than that shown in the design by more than 6 mm. A thickness more than that required in the design shall not be cause for rejection.

7.3 Length of Opposite Surfaces - Variations in laying lengths of two opposite surfaces of the culvert shall not be more than 16 mm in any culvert section, except where beveled ends for laying of curves are specified by the purchaser.

7.4 Length of Section - The underrun in length of a section shall not be more than 13 mm in any culvert.

7.5 Position of Reinforcement - The maximum variation in position of the reinforcement shall be ± 13 mm. In no case shall the cover over the reinforcement be less than 40 mm for the outside circumferential steel or be less than 25 mm for the inside circumferential steel as measured to the external or internal surface of the culvert. These tolerances or cover requirements do not apply to mating surfaces of the joints.

7.6 Area of Reinforcement - The areas of steel reinforcement shall be the design steel areas as shown in the manufacturer's shop drawings. Steel areas greater than those required shall not be cause for rejection. The permissible variation in diameter of any reinforcement shall conform to the tolerances

8. TESTING AND INSPECTION

8.1 Type of Test Specimen - Concrete compressive strength shall be determined from compression tests made on cylinders or cores. For cylinder testing a minimum of 4 cylinders shall be taken during each production run. For core testing, one core shall be cut from a culvert section selected at random from each group of 15 culverts or less of a particular size and production run. For each continuous production run, each group of 15 culverts of a single size or fraction thereof shall be considered separately for the purpose of testing and acceptance. A production run shall be considered continuous if not interrupted for more than 3 consecutive days.

8.2 Compression Testing - Cylinders shall be made and tested as prescribed by the ASTM C 39 Specification. Cores shall be obtained and tested for compressive strength in accordance with the provisions of the ASTM C 497 Specification.

8.3 Acceptability of Cylinder Tests - Failure of any of the 28 day test cylinders to meet 90 percent of the minimum compressive strength requirement can be cause for rejection.

8.4 Acceptability of Core Tests - The Compressive strength of the concrete in each group of culverts as defined in 8.1 is acceptable when the core test strength are equal to or greater than the design concrete strength. When the compressive strength of the core tested is less than the design concrete strength, the culvert from which that core was taken may be recored. When the compressive strength of the recore is equal to or greater than the design concrete strength, the compressive strength of the concrete in that group of culverts is acceptable.

8.4.1 When the compressive strength of any recore is less than the design concrete strength, the culvert from which that core was taken shall be rejected. Two culverts from the remainder of the group shall be selected at random and one core shall be taken from each. If the compressive strength of both cores is equal to or greater than the design concrete strength, the compressive strength of the remainder of that group of culverts is acceptable. If the compressive strength of either of the two cores tested is less than the design concrete strength, the remainder of the group of culverts shall be rejected or, at the option of the manufacturer, each culvert of the remainder of the group shall be cored and accepted individually, and any of these culverts that have cores with less than the design concrete strength shall be rejected.

8.4.2 Plugging Core Holes - The core holes shall be plugged and sealed by the manufacturer in a manner such that the culvert will meet all of the test requirements of this specification. Culverts so sealed shall be considered satisfactory for use.

8.4.3 Test Equipment - Every manufacturer furnishing culverts under this specification shall furnish all facilities and personnel necessary to carryout the test required.

9. JOINTS

The culverts shall be produced with flat butt ends. The ends of the culvert shall be such that when the sections are laid together they will make a continuous line of culverts with a smooth interior free of appreciable irregularities, all compatible with the permissible variations in Section 7. The joint width shall not exceed 20 mm.

10. WORKMANSHIP AND FINISH

The culverts shall be substantially free of fractures. The ends of the culverts shall be normal to the walls and centerline of the culvert section, within the limits of the variations given in Section 7, except where beveled ends are specified. The surface of the culverts shall be a smooth steel form or troweled surface. Trapped air pockets causing surface defects shall be considered as part of a smooth steel form finish.

11. REPAIRS

Culverts may be repaired, if necessary, because of imperfections in manufacture or handling damage and will be acceptable if, in the opinion of the purchaser, the repairs are sound, properly finished and cured, and the repaired section conforms to the requirements of this specification.

12. INSPECTION

The quality of materials, the process of manufacture, and the finished culverts shall be subject to inspection by the purchaser.

13. REJECTION

Culverts shall be subject to rejection on account of any of the specification requirements. Individual culverts may be rejected because of any of the following.

13.1 Fractures or cracks passing through the wall, except for a single end crack that does not exceed one half the thickness of the wall.

13.2 Defects that indicate proportioning, mixing, and molding not in compliance with Section 5.

13.3 Honeycombed or open texture, and

13.4 Damaged ends, where such damage would prevent making a satisfactory joint.

14. MARKING

Each culvert shall be clearly marked by waterproof paint. The following shall be shown on the inside of the vertical leg of the culvert section:

Culvert Section Span X Culvert Rise

Date of Manufacture

Name or trademark of the manufacturer

And in the case of headwall sections, east or west face shall also be marked

15. CONSTRUCTION REQUIREMENTS

15.1 Footings - the culverts shall be installed on either precast or cast-in-place concrete footings. The design size and elevation of the footers shall be as determined by the Engineer. A 75 mm deep keyway shall be formed in the top surface of the footing 75 mm clear of the outside faces of the culvert, unless specified otherwise on the plans. the footings shall be given a smooth float finish and shall reach a compressive strength of 14 MPa before placement of the culvert sections. The completed footing surface shall be constructed in accordance with grades shown on the plans. When tested with a 3000 mm straight edge, the surface shall not vary more than 6 mm in 3000 mm. If a precast concrete footer is used, the contractor shall prepare a 100 mm thick layer of compacted granular material the full width of the footer prior to placing the precast footer.

15.2 Placement of the Culverts - The culverts shall be placed as shown on the Engineer's plan drawings. Special care shall be taken in setting the culverts to the true line and grade. The culverts shall be set on 150 mm X 150 mm masonite or steel shims. A minimum of 13 mm gap shall be provided between the footing and the bottom of the culvert's vertical legs. The gap shall be filled with cement grout (portland cement and water or cement mortar composed of one part portland cement and three parts of sand, by volume, and water.

15.3 External Protection of Joints - The butt joint made by two adjoining culverts shall be covered with a 22 mm X 35 mm (32 mm round equivalent) piece of butyl rope and a minimum of 230 mm wide joint wrap. The surface shall be free of dirt before applying the joint material. A primer compatible with the joint wrap to be used shall be applied for a minimum width of 230 mm on each side of the joint. The external wrap shall be either EZ-WRAP RUBBER by PRESS-SEAL GASKET CORPORATION, SEAL WRAP by MAR MAC MANUFACTURING CO. INC. or approved equal. The joint shall be covered continuously from the bottom of the culvert leg, across the top of the arch and to the opposite culvert section leg. Any laps that result in the joint wrap shall be a minimum of 150 mm long with the overlap running downhill.

In addition to the joints between units, the joint between the end unit and the headwall shall be sealed. If using precast wingwalls, the joint between the end bridge unit and the wingwall shall be sealed with this type of wrap or at the discretion of the Engineer, filter fabric shall be substituted.

During the backfilling operation, care shall be taken to keep the joint wrap in its proper location over the joint.

15.4 Backfill - Backfill shall be considered as all replaced excavation and new embankment adjacent to the Con/Span or approved equal bridge units and wingwalls. The project construction and material specifications which include the specifications for excavation for structures and roadway excavation and embankment construction shall apply except as modified in this section.

Backfill material for a minimum width of 1220 mm on each side of the culvert, from the base of the unit to 300 mm above the outside corner shall be a soil meeting AASHTO classification A1, A2, A3 or A4 unless authorization to use a different materials given in writing by the designer. For heights of fill over 3660 mm, only A1 & A3 materials shall be used. Maximum dry density shall be determined by AASHTO T-99 or other approved methods. Backfill shall be placed and compacted in layers until the density is not less than 95% of maximum dry density. All material outside the backfill zone shall be good quality, well compacted embankment or in situ soil.

No backfill shall be placed against any structural elements until they have been approved by the Engineer.

Backfill against a waterproofed surface shall be placed carefully to avoid damage to the waterproofing material.

Mechanical tampers or approved compacting equipment shall be used to compact all backfill and embankment immediately adjacent to each side of the culvert and over the top of the culvert until it is covered to a minimum depth of 300 mm. The backfill within 1220 mm of each side of the culvert shall be placed in lifts of 200 mm or less (loose depth). Heavy compaction equipment shall not be operated in this area or over the culvert until it is covered to a depth of 300 mm.

Lightweight dozers and graders may be operated over culverts having one 300 mm of compacted cover, but heavy earth moving equipment (larger than a D-4 Dozer weighing in excess of 107 kN and having track pressures of 55 kPa or greater) shall require 600 mm of cover unless the design cover is less than 600 mm. In no case shall equipment operating in excess of the design load (MS18 or MS23) is to be permitted over the culvert unless approved by Con\Span or approved equal.

Any additional fill and subsequent excavation required to provide this minimum cover shall be made at no additional cost to the project.

As a precaution against introducing unbalanced stresses in the culvert and wingwalls, when placing backfill at no time shall the difference between the heights of fill on opposite sides of the culvert exceed 600 mm.

Backfill in front of wingwalls shall be carried to ground lines shown in the plans.

16. MEASUREMENT AND PAYMENT

The completed work as measured for Precast Culvert will be paid for at the contract unit price for the following contract item (pay item).

Pay Item	Pay Unit
10 973 x 3962 Precast Concrete Three - Sided Box Culvert	Meter

Payment for Precast Culvert shall be payment in full for labor and material necessary to design manufacture and install the arch elements, including any steel shims needed to level the arch elements, casting holes in the elements as needed for guardrail posts, casting in the anchor assembly per STD. B-18-B, furnishing and placing the grout between the footing and the arch elements, precast headwall units, steel connection plates between units, and furnishing and placing the joint waterproofing.

METRIC

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REVISIONS				
	DSGN BY	F.T.	7-97
	DR'N BY	J.E.	7-97
	CK'D BY	CDP	7-97
	APP'D BY		

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KORTE AVE. OVER THE FOX CREEK

PRECAST CULVERT SPECIFICATIONS

SCALE NOT TO SCALE

PROJECT NO. 9641-5160-02

SHEET NO. 7 OF 9

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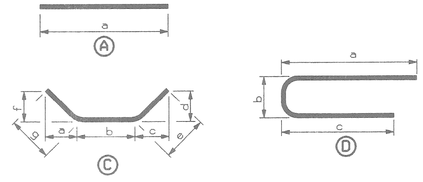
FILE NAME: Dthote .DGN

	BAR	DIMENSIONS											NO. REQ'D	TOTAL MASS
		a	b	c	d	e	f	g	h	j	k	m		
	A1905533	5533											28	346
	A1913000	13000											10	291
	A1913358	13358											14	418
	C1903302	866	2302	0	0	0	500	1000					10	75
	C1903557	906	2557	0	0	0	423	1000					10	79
	D1302968	1059	850	1059									84	248
	D1304334	1742	850	1742									112	482
												SUBTOTAL = 1939 kg		
	EA1301650	1650											108	177
	EA1311546	11546											32	367
*	ED1901878	870	138	870									56	235
												EPOXY SUBTOTAL = 779 kg		

* SHALL BE CAST INTO PRECAST HEADWALL.

EPOXY COATED
BAR SIZE
BAR LENGTH (mm)
EA2013000
BAR SHAPE
BAR LEGEND



SUMMARY OF QUANTITIES

ITEM NO.	ITEM DESCRIPTION	UNIT	QUANTITY
1500000	MOBILIZATION, MAX.	Lsum	1
2040005	CURB, REMOVE	m	50
2040013	SIDEWALK, REMOVE	m2	80
2040020	STRUCTURES, REMOVE	Lsum	1
2047102	FENCE, REMOVAL, SALVAGE AND REPLACE	m	20
2050010	EMBANKMENT, CIP	m3	100
2060002	BACKFILL, STRUCTURE, CIP	m3	1200
2060011	EXCAVATION, FOUNDATION	m3	500
2080025	EROSION CONTROL, SILT FENCE	m	40
3020014	AGGREGATE BASE, 140 mm	m2	92
3027000	AGGREGATE, 6A (LM)	m3	42
3050001	BITUMINOUS BASE CRUSHING AND SHAPING	m2	157
4017102	10 973 X 3962 PRECAST CONC THREE-SIDED BOX CULVERT	m	12.8
5020057	BIT MIXTURE 3C	†	30
5020059	BIT MIXTURE 4C	†	28
7040003	STEEL SHEET PILING, TEMP, LEFT IN PLACE	m2	514
7060007	CONCRETE, GRADE D	m3	13
7060010	CONCRETE, GRADE S2, SUBFOOTING	m3	4
7060020	SUBSTRUCTURE CONCRETE	m3	89
7060030	REINFORCEMENT, STEEL	kg	1939
7060031	REINFORCEMENT, STEEL, EPOXY COATED	kg	779
7060250	STRUCTURE NAME PLATE	ea	2
7100001	JOINT WATERPROOFING	m2	7
7110004	BRIDGE RAILING, SOLID PARAPET TYPE	m	24
7110007	BRIDGE RAILING, ONE TUBE	m	24
8027102	MISC. CURB, CONCRETE, DETAIL CD	m	56
8030002	SIDEWALK, CONCRETE, 100 mm	m2	92
8110241	PAVT MRKG, REGULAR DRY, 100 mm, WHITE	m	80
8110242	PAVT MRKG, REGULAR DRY, 100 mm, YELLOW	m	80
8120026	PLASTIC DRUM, LIGHTED, FURN	ea	20
8120027	PLASTIC DRUM, LIGHTED, OPER	ea	20
8120036	BARRICADE, TYPE III, LIGHTED, FURN.	ea	8
8120037	BARRICADE, TYPE III, LIGHTED, OPER.	ea	8
8120060	SIGN, TYPE B TEMPORARY, PRISMATIC RETRFLEC SHEETING	m2	32
8160007	SEEDING, MIXTURE TUF	kg	2
8160020	FERTILIZER, CHEMICAL NUTRIENT, CLASS A	kg	2
8160077	MULCH BLANKET	m2	70

REINFORCEMENT SHALL BE BUNDLED AND TAGGED AS TO THE LOCATION AS SHOWN ON THIS SHEET.

ALL BENDS IN REINFORCING STEEL TO BE MADE ABOUT A PIN OF THE MINIMUM DIAMETER ALLOWED BY THE STANDARD SPECIFICATIONS.

TOLERANCES IN CUTTING AND BENDING BARS ARE AS ESTABLISHED IN THE MANUAL OF STANDARD PRACTICE OF THE CONCRETE REINFORCING STEEL INSTITUTE AND DETAILING MANUAL OF THE AMERICAN CONCRETE INSTITUTE.

WHERE FIELD CUTTING OF EPOXY BARS IS REQUIRED, THE CONTRACTOR SHALL REPAIR THE EPOXY COATING AT THE CUT END AS PROVIDED FOR IN STANDARD SPECIFICATION 706.03.E.8.

METRIC

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REVISIONS				
	DSGN BY	F.T.	7-97	
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	APP'D BY			

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STEEL REINFORCEMENT AND QUANTITIES

SCALE NOT TO SCALE
PROJECT NO. 9641-5160-02
SHEET NO. 8 OF 9

FILE NAME: 02SITE - JOA

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SIGN CHART

I.D. NUMBER	SIGN	SIGN DESIGNATION	SIZE	NUMBER REQUIRED
1	ROAD CLOSED AHEAD	W20-3	1200X1200	1
2	DETOUR AHEAD	W20-2	1200X1200	5
3	ROAD CLOSED AHEAD	W20-3	1200X1200	1
4	KORTE AVE →	D3-1 M6-1b	900X300 525X375	1
5	KORTE AVE ←	D3-1 M6-1b	900X300 525X375	1
6	ROAD CLOSED TO THRU TRAFFIC KORTE	R11-4 M4-10	1500X750 1200X450	1
7	ROAD CLOSED KORTE	R11-2 M4-10	1200X750 1200X450	1
8	KORTE AVE DETOUR →	D3-1 M4-9	900X300 750X600	4
9	KORTE AVE DETOUR ←	D3-1 M4-9	900X300 750X600	7
10	KORTE AVE DETOUR ↑	D3-1 M4-9	900X300 750X600	2
11	DETOUR ENDS	M4-8a	600X450	2
12	ROAD CLOSED	R11-2	1200X750	1
13	ROAD CLOSED AHEAD KORTE AVE	W20-3 D3-1	1200X1200 900X300	4

DETOUR PLAN KORTE AVE.

MISCELLANEOUS QUANTITIES

ITEM	UNIT	AMOUNT
BARRICADE, TYPE III, LIGHTED, OPER	ea	8
BARRICADE, TYPE III, LIGHTED, FURN	ea	8
PLASTIC DRUM, LIGHTED, FURN	ea	20
PLASTIC DRUM, LIGHTED, OPER	ea	20
SIGN, TYPE B, TEMPORARY, PRISMATIC RETROREFLECTIVE SHEETING	m2	32

SIGN TYPE LEGEND

- SIGN, TYPE B
- TYPE III BARRICADE

NOTES:

THE CONTRACTOR WILL FURNISH AND ERECT THE SIGNS LISTED ON THE SIGN CHART AT THE LOCATIONS SHOWN.

AS DIRECTED BY THE ENGINEER, THE CONTRACTOR SHALL PROVIDE AND MAINTAIN ANY ADDITIONAL SIGNS, BARRICADES AND LIGHTS WITHIN THE PROJECT TO PROTECT THE TRAFFIC AND WORK AREA.

THE CONTRACTOR SHALL PLACE SANDBAGS ON BARRICADES TO PREVENT MOVEMENT OF THE BARRICADES. THE CONTRACTOR SHALL ATTACH AND MAINTAIN THREE (3) STEADY BURN AMBER LIGHTS (TYPE "C") ON EACH OF THE BARRICADES.

THE CONTRACTOR SHALL ATTACH AND MAINTAIN ONE (1) BATTERY OPERATED AMBER FLASHER LIGHTS (TYPE "A") AND ONE (1) ORANGE FLUORESCENT DAY-GLO FLAG ON EACH ADVANCE CONSTRUCTION SIGN (SIGNS ①, ② & ③).

TRAFFIC CONTROL SIGNS WHICH ARE REMOVED FROM THE VICINITY OF THE PROJECT DUE TO INTERFERENCE SHALL BE TURNED OVER TO THE CITY. UPON COMPLETION OF THE PROJECT, TRAFFIC CONTROL SIGNS AND STREET NAME SIGNS WILL BE RESET IN THEIR PROPER POSITION BY THE CONTRACTOR.

THE CONTRACTOR SHALL NOT BEGIN ANY OPERATIONS ON THE PROJECT UNTIL ALL OF THE SIGNS HAVE BEEN POSITIONED AND FLASHER LIGHTS AND FLAGS ARE ATTACHED TO ALL REQUIRED SIGNS AND BARRICADES.

ANY OTHER SIGNS WHICH THE CONTRACTOR MAY BE REQUIRED TO FURNISH SHALL CONFORM TO THE MICHIGAN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES.

ALL CONSTRUCTION SIGNS SHALL CONFORM TO MDOT 1996 STANDARD SPECIFICATIONS FOR CONSTRUCTION 812.02.B.1.

METRIC

DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN. ELEVATIONS, COORDINATES, CURVE AND ALIGNMENT DATA ARE IN METERS. STATIONS ARE IN KILOMETERS + METERS.

REVISIONS				
	DSGN BY	F.T.	7-97
	DR'N BY	J.E.	7-97
	CK'D BY	C.D.P.	7-97
	APP'D BY		

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615 GRISWOLD, SUITE 1505, DETROIT, MICHIGAN, 48226

DETROIT — Making it better for you

CITY OF DETROIT MICHIGAN

KORTE AVE. OVER

DETOUR ROUTE DETAILS

SCALE NOT TO SCALE
PROJECT NO. 9641-5160-02
SHEET NO. 9 OF 9

FILE NAME: 09TRA02.DGN

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