PLANS TITLE SHEET GENERAL PLAN OF SITE LOG OF BORINGS GENERAL PLAN OF STRUCTURE FOOTING DETAILS MISCELLANEOUS DETAILS PRECAST CULVERT SPECIFICATIONS STEEL REINFORCEMENT AND QUANTITES

RIVERSIDE AVE. INDEX OF SHEETS

ASHLAND AVE. INDEX OF SHEETS

PLANS	SHEET NO.
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LOG OF BORINGS	A3
GENERAL PLAN OF STRUCTURE	A4
FOOTING DETAILS	A5
MISCELLANEOUS DETAILS	A6
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PRECAST CULVERT SPECIFICATIONS	Α9
STEEL REINFORCEMENT	A10
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MDOT STANDARD PLANS

LIGHTED ARROWS AND BARRICADES	R-125A
SOIL EROSION AND SEDIMENTATION CONTROL MEASURES	R-96A
SEEDING AND SODDING	R-100B
MOLDING, BEVEL, LIGHT STANDARD ANCHOR BOLT ASSEMBLY AND NAME PLATE DETAILS	Y B-103E
BRIDGE RAILING, SOLID PARAPET TYPE	B-18B
BRIDGE RAILING, 1 TUBE	B-24A

CITY OF DETROIT STANDARD PLANS (3-7-98)

PROJECT LOCATIONS

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DETROIT RIVER

DSGN BY

DR'N BY

CK'D BY

APP'D BY

TYPE IIIR INTEGRAL CURB	C-438
TYPICAL PAVEMENT CROSS SECTION	C-438

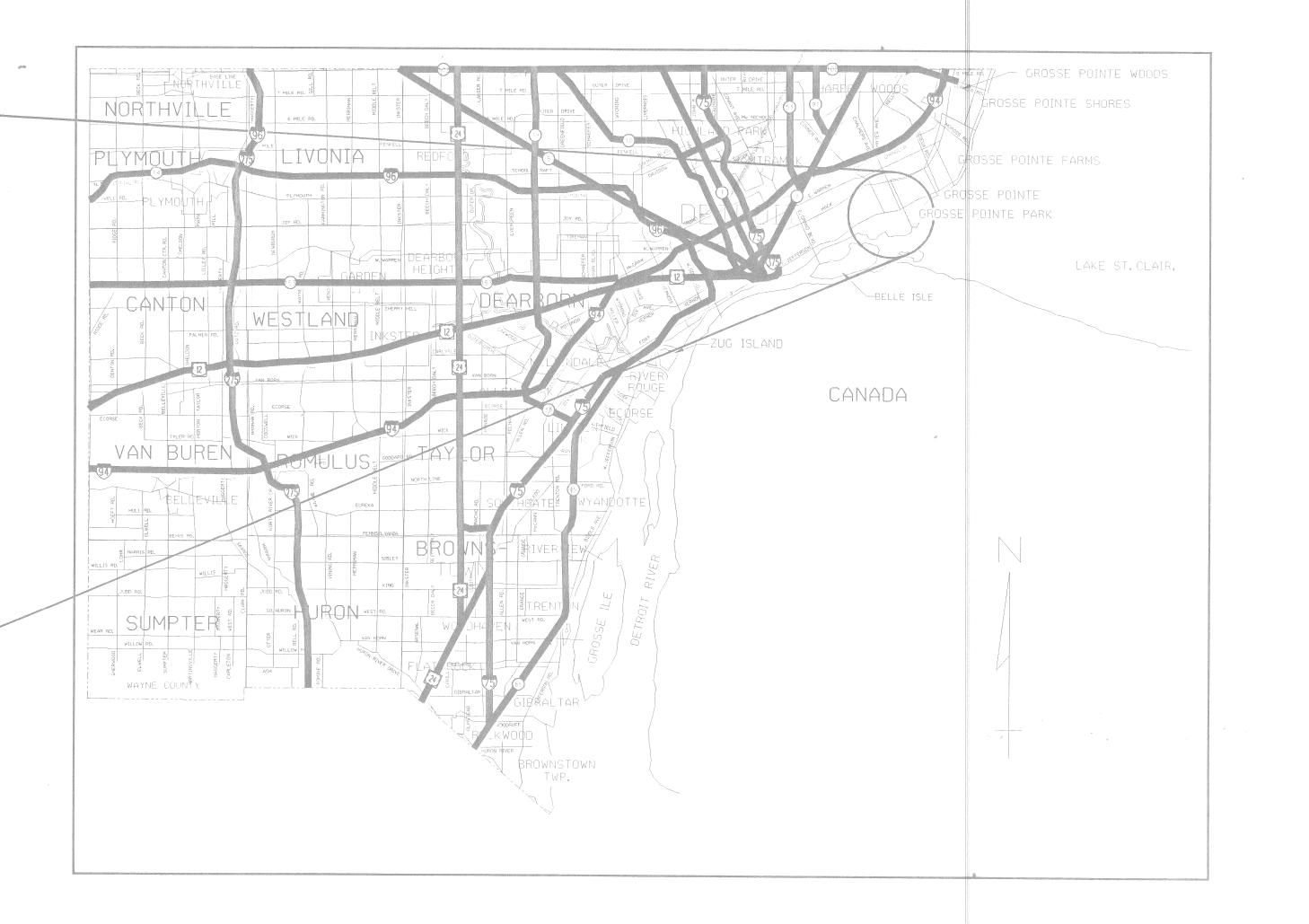
CITY OF DETROIT DENNIS W. ARCHER-MAYOR CITY ENGINEERING DIVISION DEPARTMENT OF PUBLIC WORKS





PLANS FOR PROPOSED

REPLACEMENT OF THE RIVERSIDE AVE. BRIDGE OVER CANAL (BW-242), FEDERAL STRUCTURE NO. 0108300B02 REPLACEMENT OF THE ASHLAND AVE. BRIDGE OVER FOX CREEK (BW-245), FEDERAL STRUCTURE NO. 0024400B01



THE DESIGN OF THIS STRUCTURE IS BASED ON CURRENT AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES MS18 LOADING. LIVE LOAD PLUS IMPACT DEFLECTION DOES NOT EXCEED 1/1000 OF THE SPAN LENGTH. THE LOAD FACTOR METHOD OF DESIGN WAS USED FOR THIS STRUCTURE.

EXCEPT WHERE OTHERWISE INDICATED ON THESE PLANS, THE PROPOSAL, AND SUPPLEMENTAL SPECIFICATIONS CONTAINED HEREIN, ALL MATERIALS AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE MICHIGAN DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR CONSTRUCTION 1996

THE STATIONING AS SHOWN ON THESE PLANS FOR THE INTERSECTION OF THE CENTERLINE OF BRIDGE AND ROADWAY CENTERLINE IS BELIEVED TO BE CORRECT. IT SHALL, HOWEVER, BE CHECKED AT THE TIME OF STARTING CONSTRUCTION, AND IF THE STATIONING SHOWN ON THE PLANS IS INCORRECT IT SHALL BE REPORTED TO THE DESIGN OFFICE IN DETROIT, AND THE STRUCTURE SHALL BE STAKED OUT USING THE ACTUAL INTERSECTION OF THE CENTERLINE OF THE BRIDGE AND ROADWAY CENTERLINE AS THE CONTROL POINT.

ALL EXPOSED CONCRETE CORNERS SHOWN SQUARE ON THE PLANS SHALL BE BEVELED WITH 13 mm TRIANGULAR MOLDINGS EXCEPT AS OTHERWISE NOTED.

THE DESIGN OF THE STRUCTURAL MEMBERS IS BASED ON MATERIAL OF THE FOLLOWING GRADES AND STRESSES.

CONCRETE: GRADE S2 CONCRETE: GRADE D

STEEL REINFORCEMENT:

f'c = 21 MPaf'c = 28 MPafy = 400 MPa

ALL DIMENSIONS ON THESE PLANS ARE IN MILLIMETERS EXCEPT AS NOTED.

PROJECT:

REMOVAL AND REPLACEMENT OF THE STRUCTURES AT RIVERSIDE AVE. OVER CANAL AND ASHLAND AVE. OVER THE FOX CREEK IN THE CITY OF DETROIT.

CONTRACT

PLANS PREPARED BY SNELL ENVIRONMENTAL GROUP, INC.

FOR CITY ENGINEERING DIVISION

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RECOMMENDED FOR APPROVAL	STRUCTURAL ENGINEER	12-16-97 DAYE
RECOMMENDED FOR APPROVAL	BUILDINGS AND BRIDGES ENGINEER	/ 2 / 16 / 99 DATE
APPROVED	HEAD ENGINEER	DATE
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SNELL ENVIRONMENTAL GROUP. INC. A DLZ Company 151 W. CONGRESS, SUITE 328 DETROIT, MICHIGAN 48226

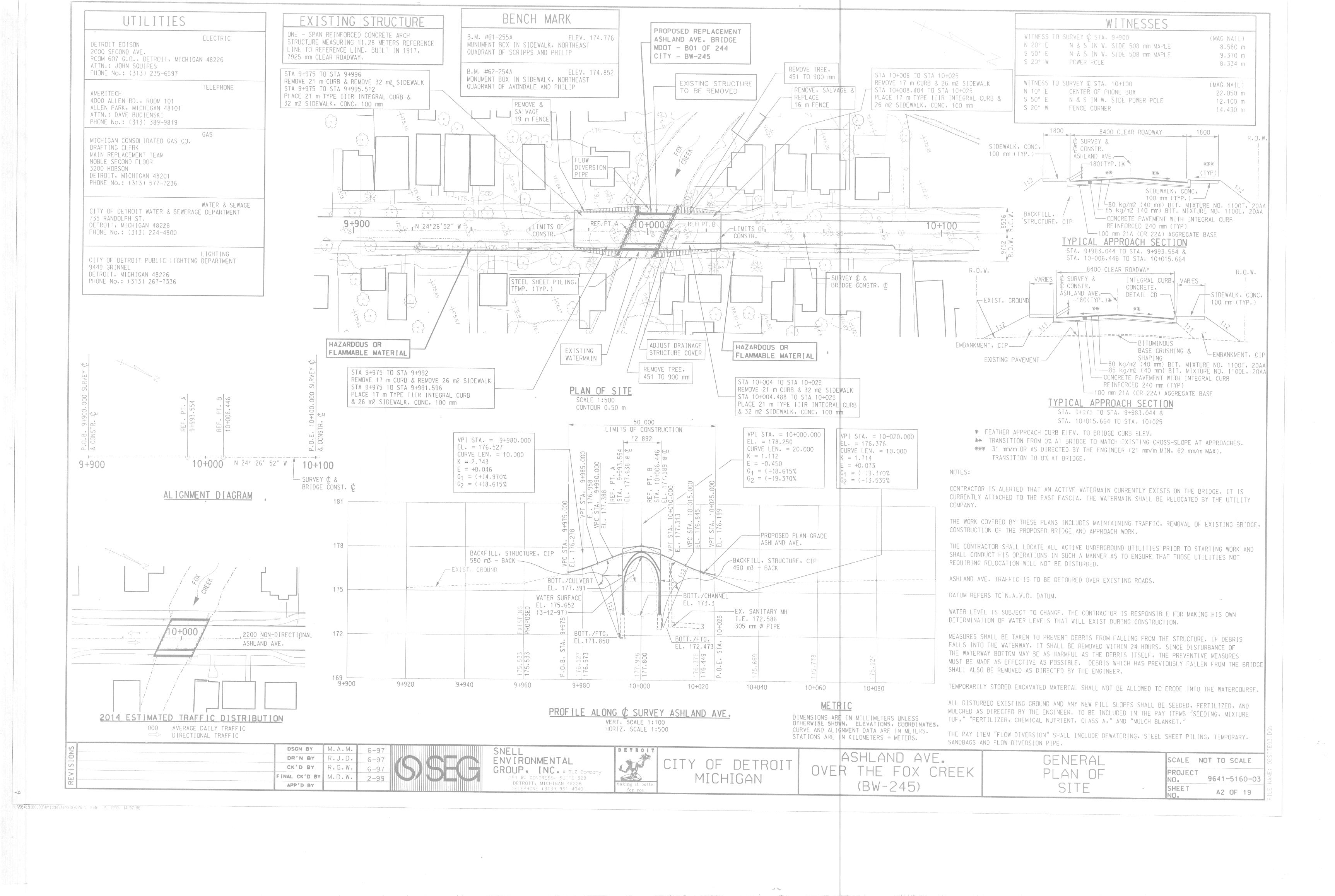


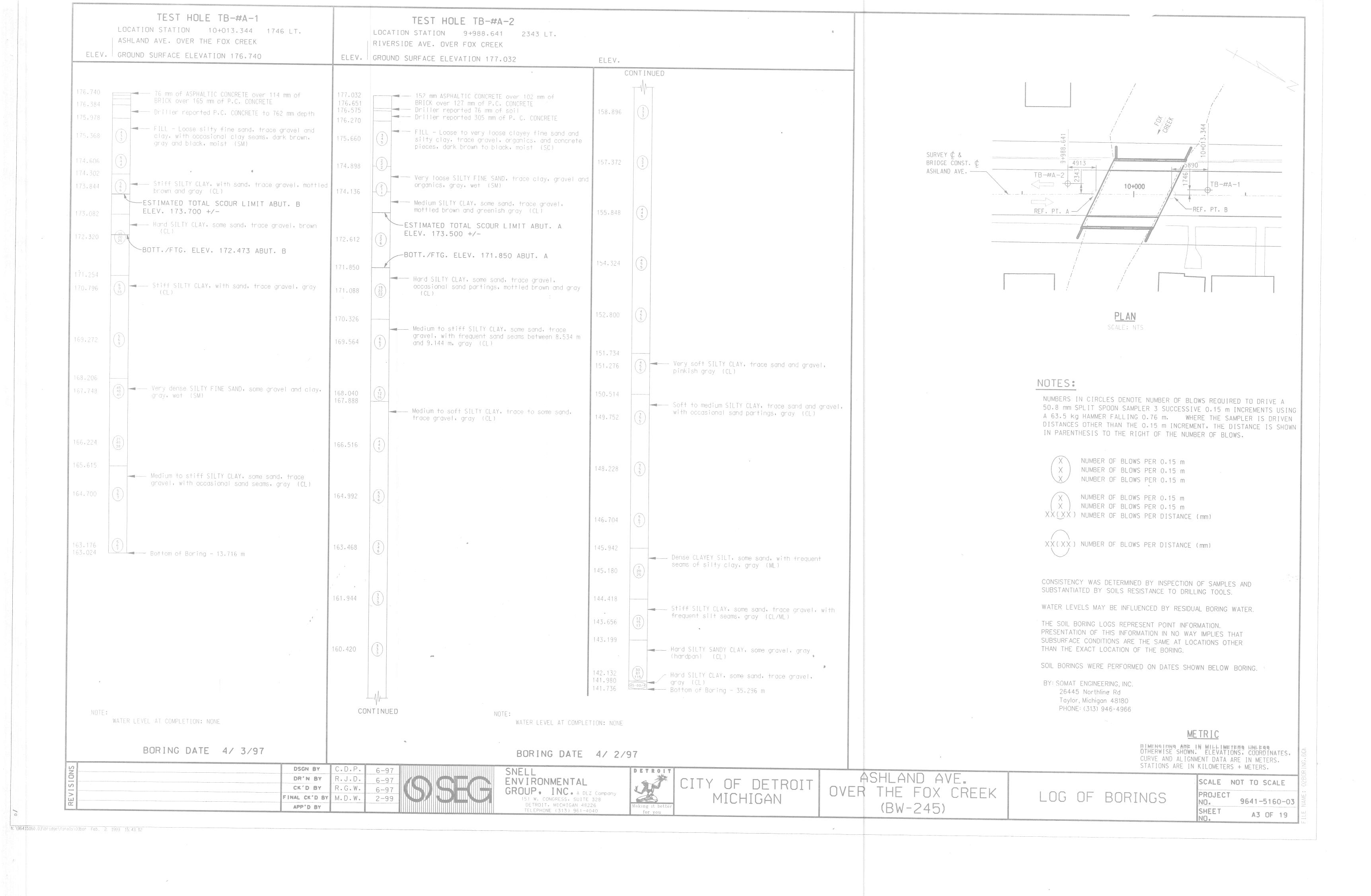
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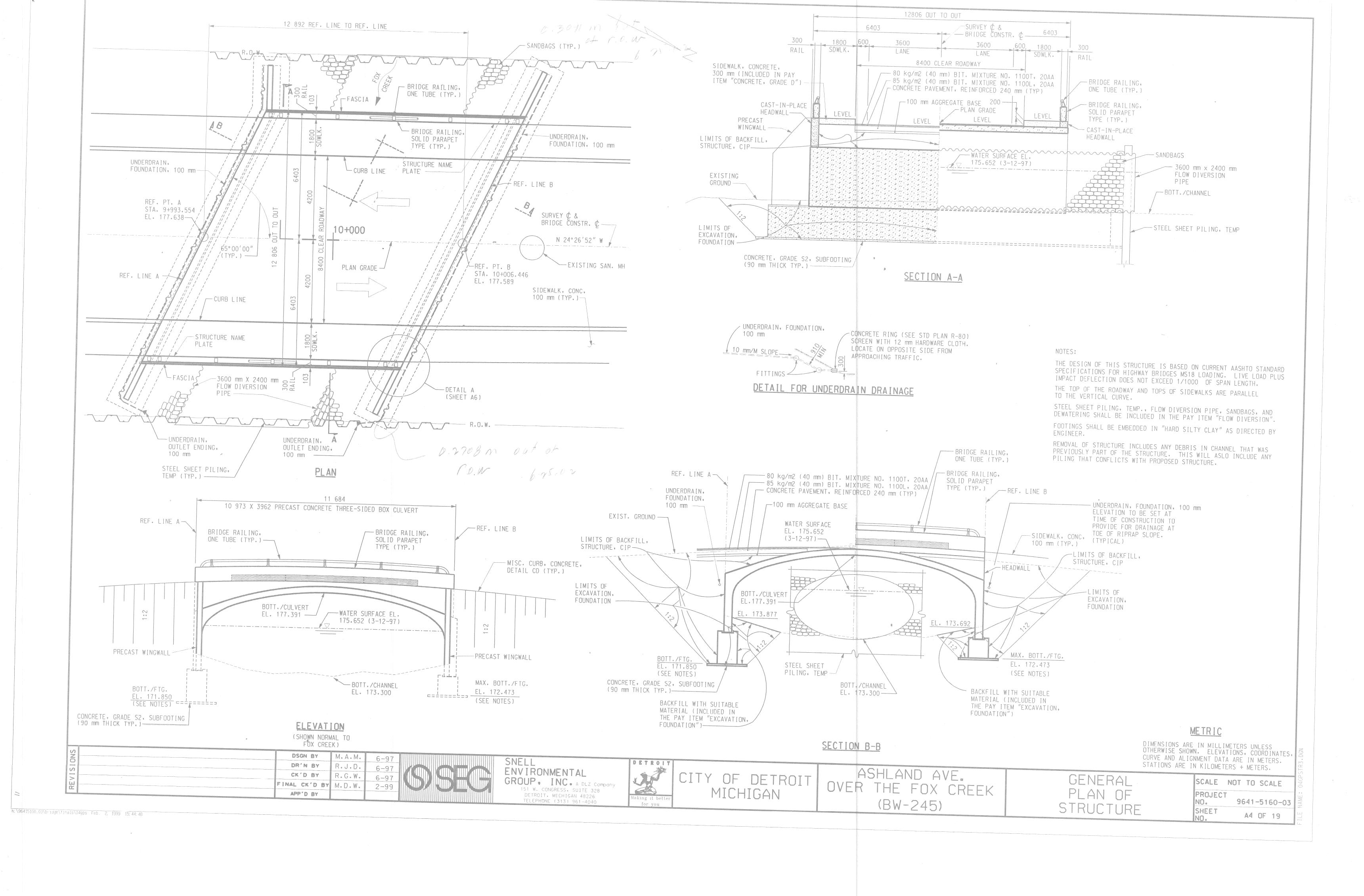
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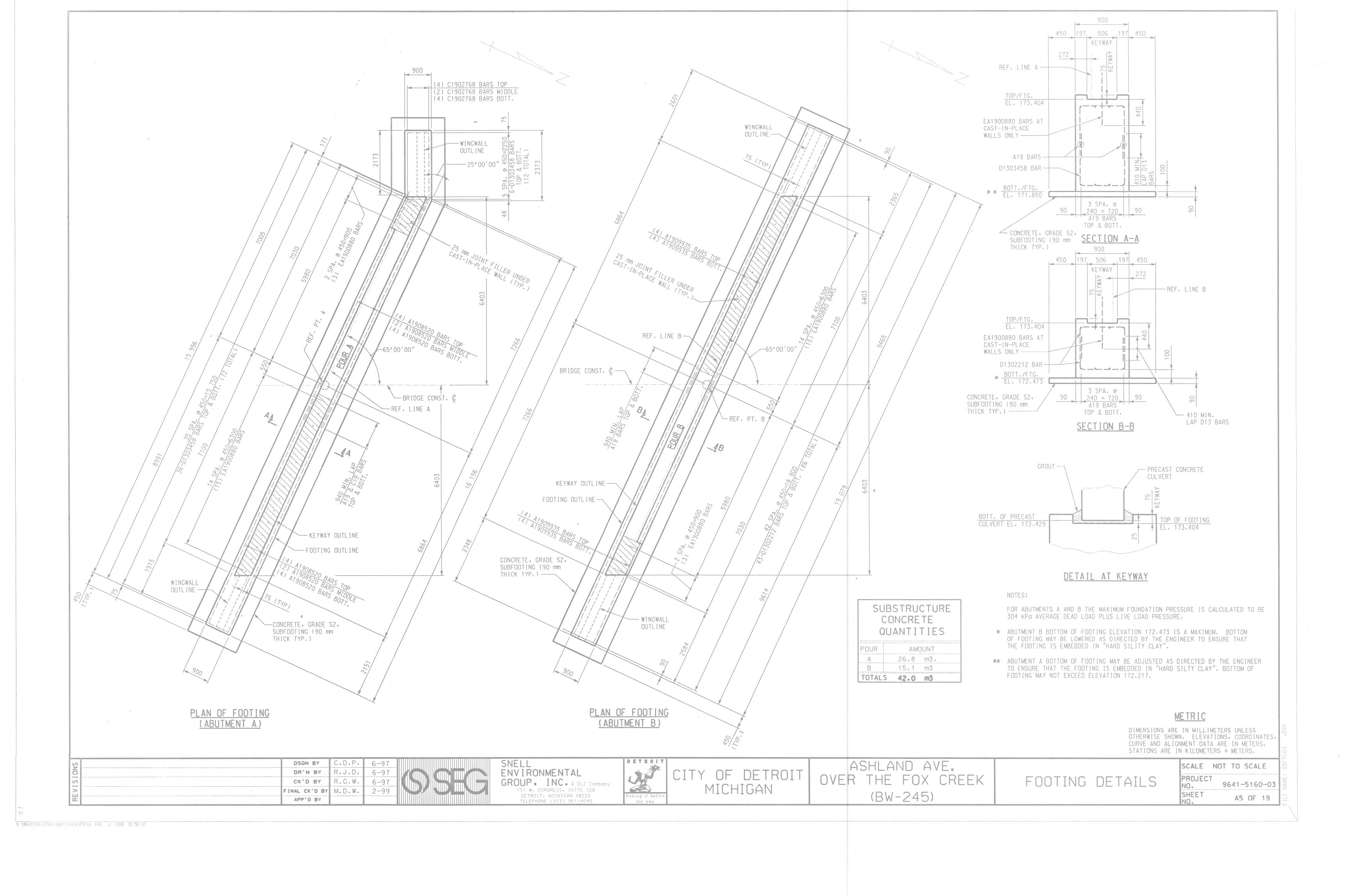
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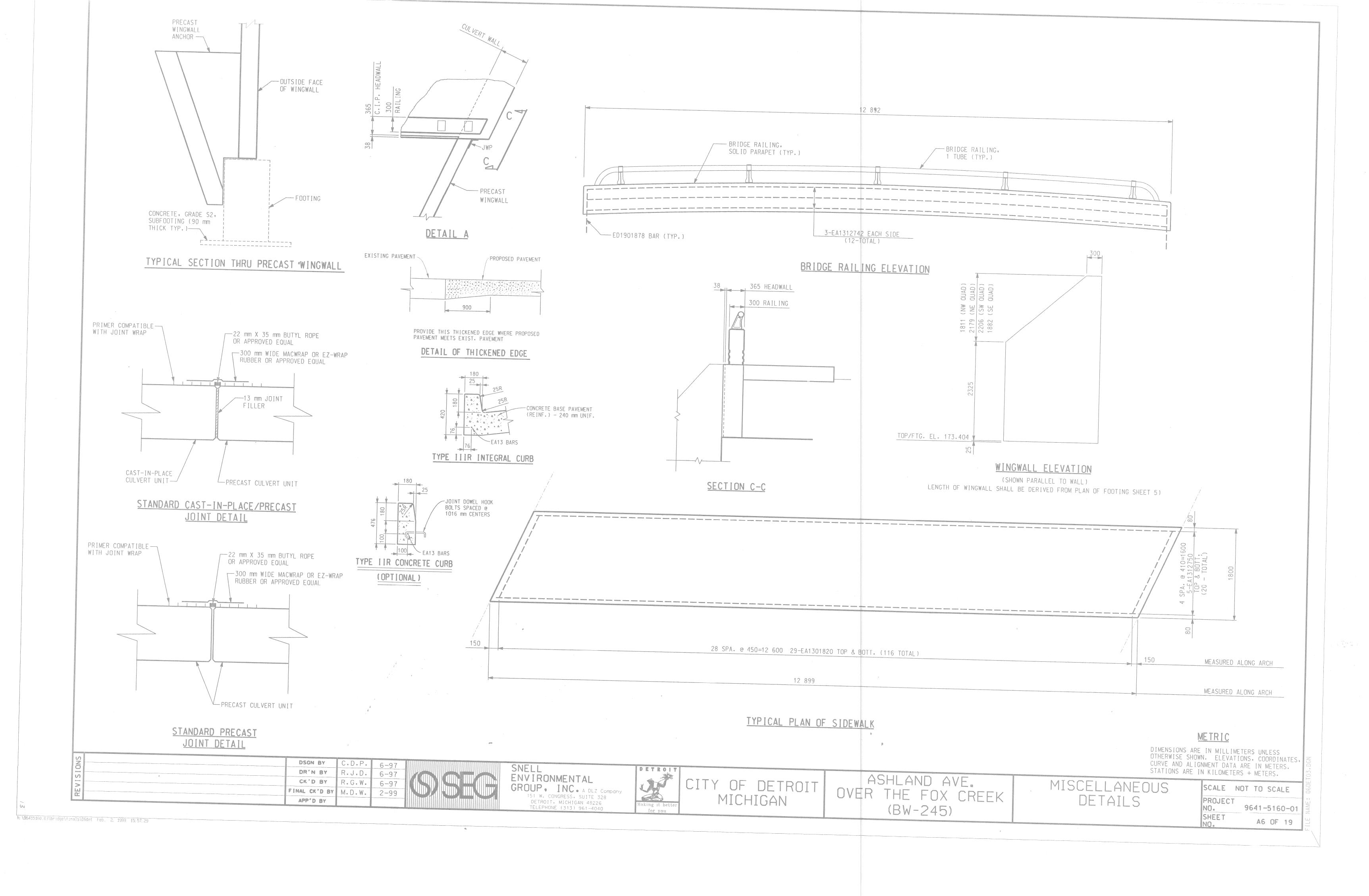
9641-5160-01 SHEET 1 OF 19

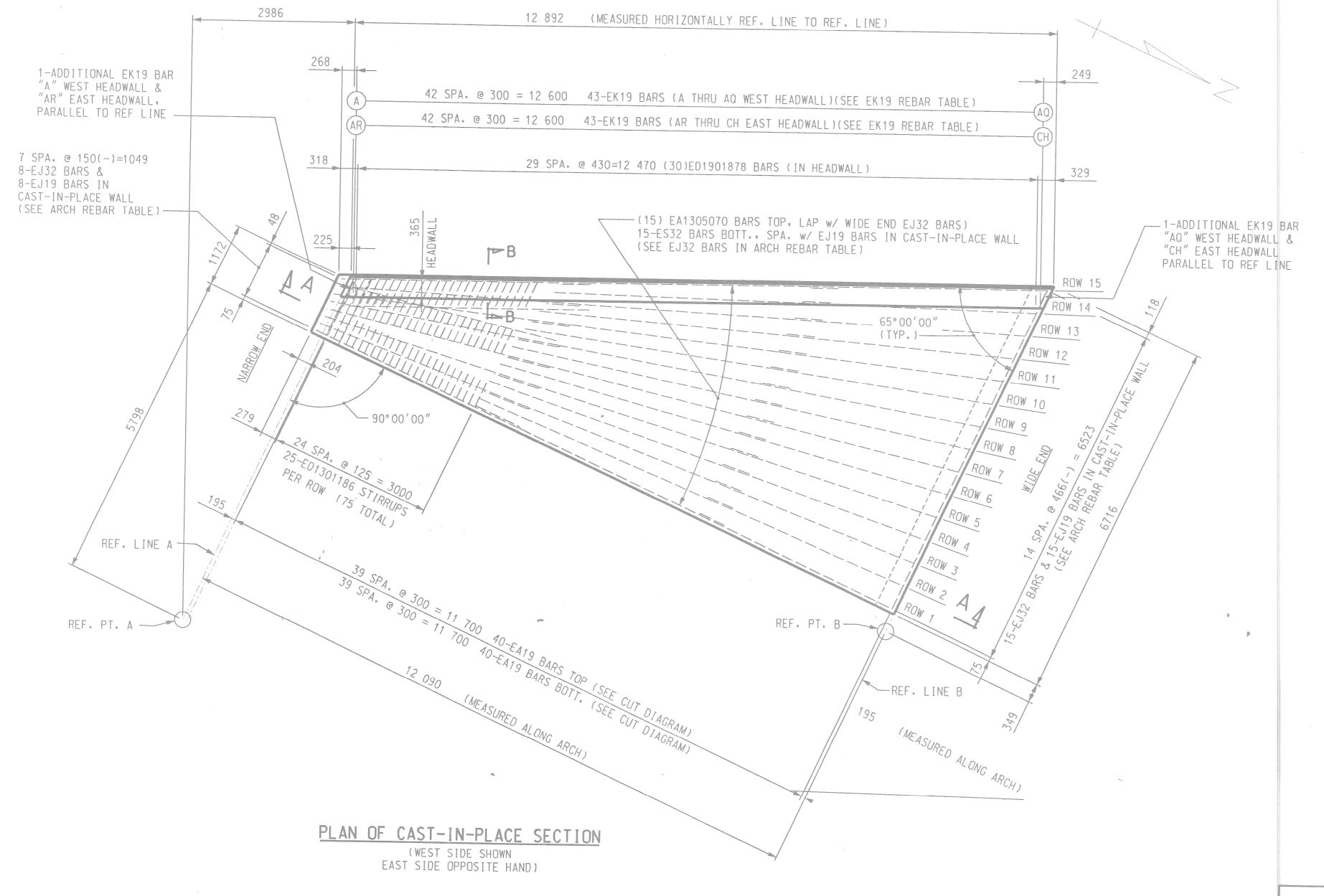












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	WEST CULVERT SECTION		Constituted Cons	EAST CULVERT SECTION
Α	EK1904143		AF	R EK1904089
В	EK1903943		AS	S EK1903895
C	EK1903741		A	EK1903697
D	EK1903539		AL	J EK1903499
E	EK1903335		A	/ EK1903299
F	EK1903129		AV	EK1903099
G	EK1902931		AX	K EK1902907
Н	EK1902749		AY	EK1902727
I	EK1902577		AZ	EK1902561
J	EK1902419		BA	EK1902405
K	EK1902271		BB	EK1902263
L	EK1902137		BC	EK1902133
М	EK1902013		BD	EK1902113
N	EK1901901		BE	EK1901905
0	EK1901799		BF	EK1901809
P	EK1901709		BG	EK1901723
Q	EK1901629	-	BH	
R	EK1901559	1	BI	EK1901583
S	EK1901501	1	BJ	EK1901529
T	EK1901453		BK	EK1901485
U	EK1901417	-	BL	EK1901453
V	EK1901389	-	BM	EK1901431
W	EK1901373		BN	
X	EK1901367		BO	EK1901417
Y	EK1901373	+	BP	EK1901427
Z	EK1901387	+	BQ	EK1901445
AA	EK1901413	+	BR	EK1901477
AB	EK1901449	+	BS	
AD	EK1901497 EK1901555	+	BT	EK1901569
AE	EK1901623	#	BU	EK1901631
AF	EK1901705		BV	EK1901705
AG	EK1901795	-	BW BX	EK1901789
AH	EK1901899	#		EK1901885
AI	EK1902013	#	BY BZ	EK1901993
AJ	EK1902141	H	CA	EK1902113 EK1902243
AK	EK1902279	Total Commence	CB	EK1902387
AL	EK1902431		CC	EK1902543
AM	EK1902597		CD	EK1902713
AN	EK1902765		CE	EK1902887
AO	EK1902933		CF	EK1903059
AP	EK1903101	H	CG	EK1903033
AQ	EK1903265		CH	EK1903399
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	ARC	H REBAR	TABLE						
	ES32 BARS	EJ19 BARS	EJ32 BARS						
	2002 87110	LOTS DAILS	NARROW END	WIDE END					
ROW 1	ES3211885	EJ1904097	EJ3207027	EJ3206888					
ROW 2	ES3209292	EJ1904098	_	EJ3206891					
ROW 3	ES3211910	EJ1904101	EJ3207036	EJ3206897					
ROW 4	ES3209343	EJ1904103		EJ3206907					
ROW 5	ES3211985	EJ1904108	EJ3207062	EJ3206921					
ROW 6	ES3209445	EJ1904116		EJ3206940					
ROW 7	ES3212108	EJ1904124	EJ3207105	EJ3206963					
ROW 8	ES3209595	EJ1904133	****	EJ3206989					
ROW 9	ES3212280	EJ1904144	EJ3207166	EJ3207019					
ROW 10	ES3209795	EJ1904156	-	EJ3207054					
ROW 11	ES3212499	EJ1904170	EJ3207241	EJ3207091					
ROW 12	ES3210037	EJ1904184	N.D-W	EJ3207133					
ROW 13	ES3212758	EJ1904199	EJ3207331	EJ3207177					
ROW 14	ES3210323	EJ1904216	4000	EJ3207225					
ROW 15	ES3213059	EJ1904235	EJ3207433	EJ3207277					

39 SPA. @ 300= 11 700 (40) EA1907665 BARS TOP (40) EA1907665 BARS BOTT.			
(40) EA1907665 BARS TOP (40) EA1907665 BARS BOTT.		39 SPA. @ 300= 11 700	
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CUT DIAGRAM

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CURVE AND ALIGNMENT DATA ARE IN METERS.
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SUPERSTRUCTURE SCALI

DETAILS

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PROJECT NO. 9641-5160-03 SHEET NO. A7 OF 19

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SNELL
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TELEPHONE (313) 961-4040

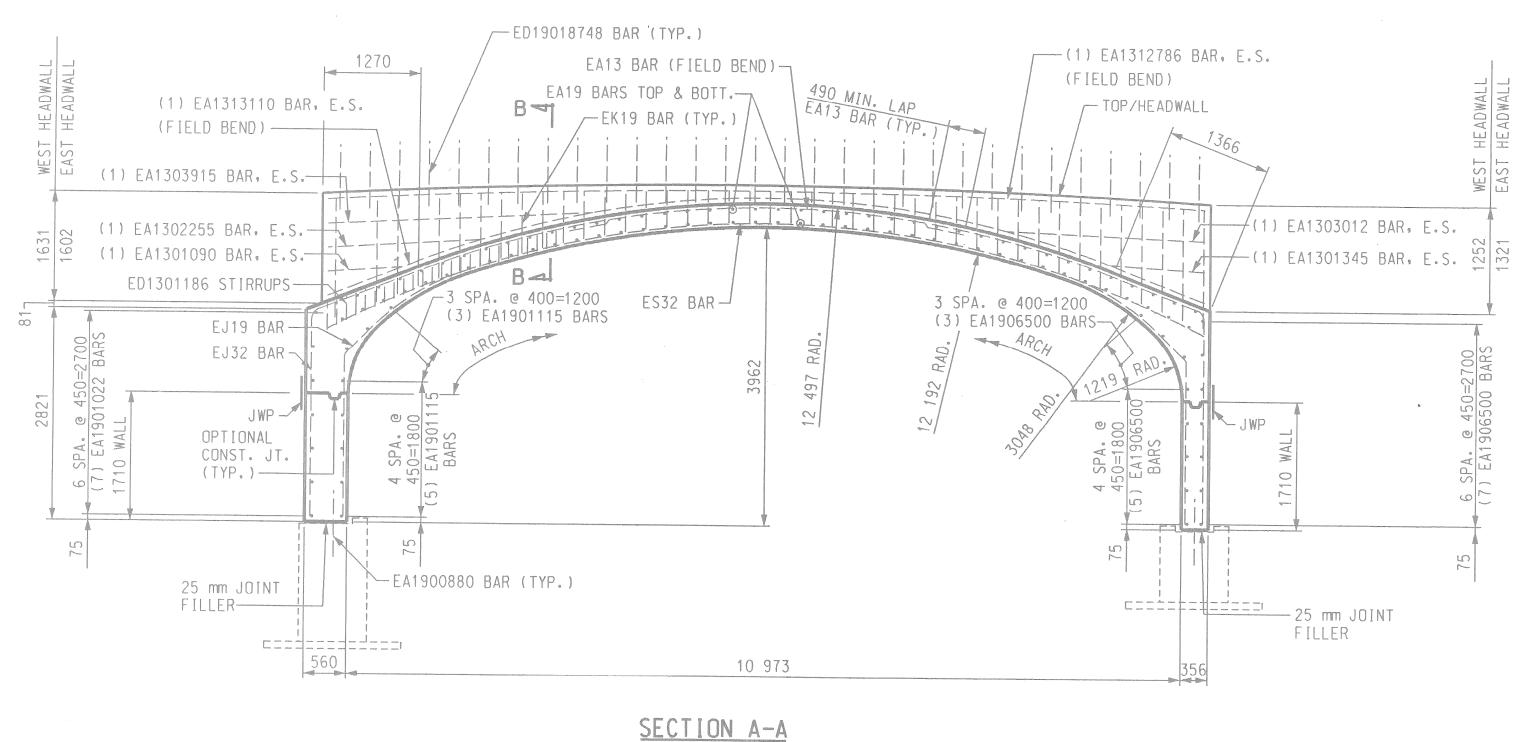


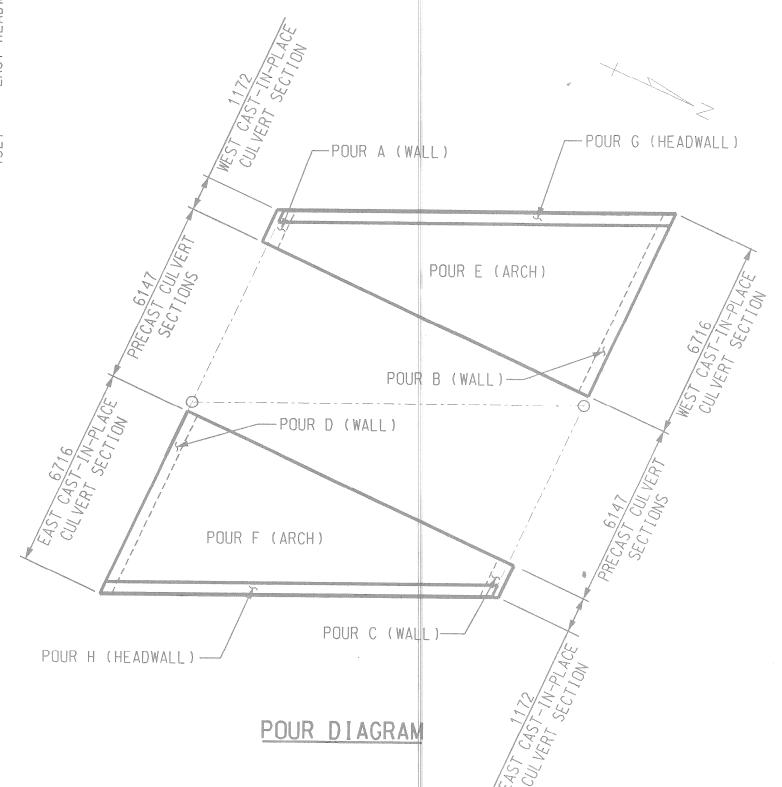
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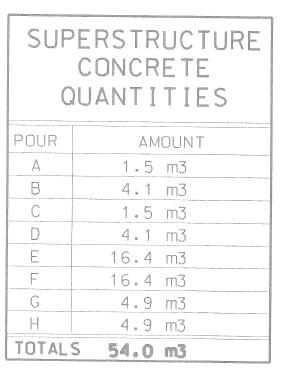
ASHLAND AVE.

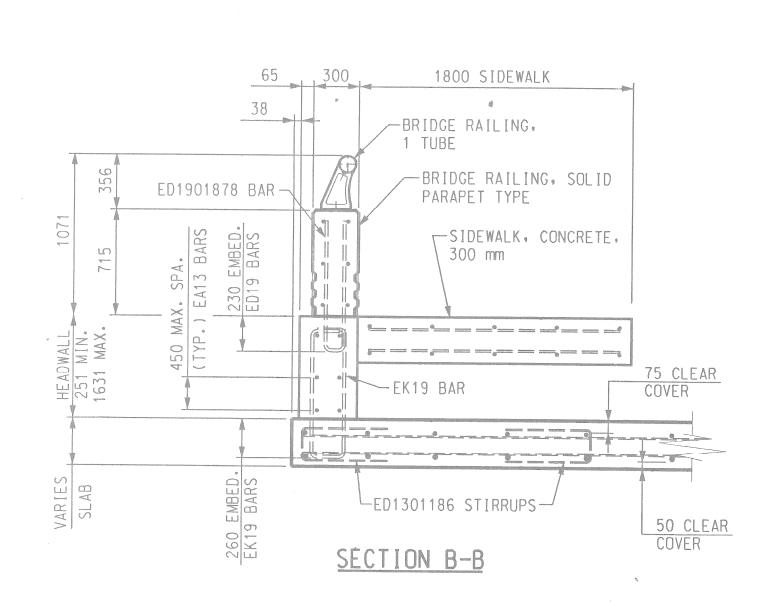
OVER THE FOX CREEK

(BW-245)









NOTES:

FOR NAME PLATE MOUNTING, MOLDING AND BEVEL DETAILS, SEE STANDARD B-103-B. FOR BRIDGE RAILING, SOLID PARAPET TYPE, SEE STANDARD B-18-B. FOR BRIDGE RAILING ONE TUBE, SEE STANDARD B-24-A.

FOR NAME PLATE LOCATION, SEE SHEET 4.

A RUBBED SURFACE FINISH ON THE VERTICAL AND TOP CONCRETE SURFACES OF THE PARAPET RAILING IS REQUIRED ON THIS STRUCTURE.

DUE TO THE "HINGED" CONNECTION BETWEEN THE CAST-IN-PLACE WALL AND THE FOOTING, THE CAST-IN-PLACE WALL SHALL BE SUPPORTED FROM BOTH FACES DURING ITS CONSTRUCTION AND DURING THE CONSTRUCTION OF THE "ARCH".

BACKFILLING SHALL NOT BE PERMITTED PRIOR TO BOTH OF THE CAST-IN-PLACE "ARCHES" AND HEADWALLS ATTAINING THEIR RESPECTIVE MINIMUM 28 DAY COMPRESSIVE STRENGTHS.

CAST-IN-PLACE CULVERT SECTIONS SHALL BE CONNECTED TO THE ADJACENT PRECAST CULVERT SECTIONS IN A MANNER THAT IS SIMILAR TO THE CONNECTION BETWEEN TWO ADJACENT PRECAST CULVERT SECTIONS. THE CONTRACTOR SHALL SUPPLY DETAILS OF SAID CONNECTION TO THE ENGINEER FOR APPROVAL.

TOP OF HEADWALL IS PARALLEL TO THE VERTICAL CURVE.

METRIC

DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN. ELEVATIONS. COORDINATES. CURVE AND ALIGNMENT DATA ARE IN METERS. STATIONS ARE IN KILOMETERS + METERS.

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-	ENVIRONMENTAL
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-	DETROIT, MICHIGAN 48226
-	TELEPHONE (313) 961-4040
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CITY OF DETROIT MICHIGAN

ASHLAND AVE.

OVER THE FOX CREEK

(BW-245)

SUPERSTRUCTURE DETAILS SCALE NOT TO SCALE
PROJECT
NO. 9641-5160-03

SHEET A8 OF 19

SPECIFICATIONS FOR MANUFACTURE AND INSTALLATION OF PRECAST CULVERT BRIDGE SYSTEMS

1. DESCRIPTION

This work shall consist of constructing a Con/Span culvert or approved equal in accordance with these specifications and in reasonably close conformity with the lines, grades, design and dimensions shown on the plans or as established by the Engineer.

Precast reinforced concrete Con/Span culverts or approved equal manufactured in accordance with this specification shall be designated by span and rise.

3. MATERIALS - CONCRETE

The concrete for the culverts shall be air-entrained when installed in areas subject to freeze-thaw conditions, composed of portland cement, fine and course aggregates, admixtures and water. Concrete shall contain 6 ± 2 percent air. The air entraining admixture shall conform to AASHTO M154.

- 3.1. Cement Portland cement shall conform to the requirements of ASTM Specifications C150-Type I, Type II, or Type III cement.
- 3.2 Course Aggregate Shall consist of stone having a maximum size of 25 mm Aggregate shall meet requirements for ASTM C33.
- 3.3 Water Reducing Admixture The manufacturer may submit for approval by the Engineer, water-reducing admixture for the purpose of increasing workability and reducing the water requirement for the concrete.
- 3.4 Calcium Chloride The addition to the mix of calcium chloride or admixtures containing calcium chloride will not be permitted.

4. MATERIALS - STEEL REINFORCEMENT AND HARDWARE

All reinforcing steel for the culverts shall be fabricated and placed in accordance with the detailed shop drawings submitted by the manufacturer.

4.1 Steel Reinforcement - Reinforcement shall consist of welded wire fabric conforming to ASTM Specification A 185 or A 497, or deformed billet steelbars conforming to ASTM Specification A 615, Grade 400. Longitudinal distribution reinforcement may consist of welded wire fabric or deformed billet-steel bars.

5. MANUFACTURE

- 5.1 Mixture The aggregates, cement and water shall be proportioned and mixed in a batch mixer to produce a homogeneous concrete meeting the strength requirements of this specification. The proportion of portland cement in the mixture shall not be less than 256 kg (5 sacks) per cubic meter of concrete.
- 5.2 Curing The precast concrete culvert units shall be cured for a sufficient length of time so that the concrete will develop the specified compressive strength in 28 days or less. Any one of the following methods of curing or combinations thereof shall be
 - 5.2.1 Steam Curing The culverts may be low pressure, steam cured by a system that will maintain a moist atmosphere.
 - 5.2.2 Water Curing The culverts may be water cured by any method that will keep the sections moist.
 - 5.2.3 Membrane Curing A sealing membrane conforming to the requirements ASTM Specification C 309 may be applied and shall be left intact until the required concrete compressive strength is attained. The Concrete temperature at the time of application shall be within + 6 degree C of the atmospheric temperature. All surfaces shall be kept moist prior to the application of the compounds and shall be damp when the compound is applied.
- 5.3 Forms the forms used in manufacture shall be sufficiently rigid and accurate to maintain the culvert dimension's within the permissible variations given in Section 7. All casting surfaces shall be of smooth
- 5.4 Handling Handling devices or holes shall be permitted in each culvert for the purpose of handling and
- 5.5 Storage The culverts shall be stored in such a manner to prevent cracking or damage. The units shall not be stored in an upright position until the compressive strength is a minimum of 28 MPa.

6.1 The culvert dimension and reinforcement details shall be as prescribed in the plan and the shop drawings provided by the manufacturer subject to the provisions of Section 7. The minimum concrete compressive strength shall be 28 MPa. The minimum steel yield strength shall be 400 MPa.

The culverts are designed in accordance with the "Standard Specifications for Highway Bridges" adopted by the American Association of State Highway and Transportation Officials, 1996; and the Alternate Military Loading. A minimum of 300 mm of cover above the crown of the culvert is required in the installed condition. (Unless noted otherwise and designed

- 6.2 Placement of Reinforcement The cover of concrete over the outside circumferential reinforcement shall be 50 mm minimum. The cover of concrete over the inside circumferential reinforcement shall be 40 mm minimum. The clear distance of the end circumferential wires shall not be less than 25 mm nor more than 50 mm from the ends of the culvert. Reinforcement shall be assembled utilizing single or multiple layers of welded wire fabric, or utilizing a single layer of deformed billet-steel bars. The welded wire fabric shall be composed of circumferential and longitudinal wires meeting the spacing requirements of 6.4 and shall contain sufficient longitudinal wires extending through the culvert to maintain the shape and position of reinforcement. Longitudinal distribution reinforcement may be welded wire fabric or deformed billet-steel bars and shall meet the spacing requirements of 6.4. The ends of the longitudinal distribution reinforcment shall be not more than 75 mm from the ends of the culvert.
- 6.3 Bending of Reinforcement the outside and inside circumferential reinforcing steel for the corners of the culvert shall be bent to such an angle that is approximately equal to the configuration of the culvert's outside corner.
- 6.4 Laps, Welds, and Spacing Tension splices in the circumferential reinforcement shall be made by lapping. Laps may be tack welded together for assembly purposes. For smooth welded wire fabric, the overlap shall meet the requirements of ACI 12.8 and 12.19. For deformed welded wire fabric, the overlap, shall meet the requirements of ACI 12.7 and 12.18. For deformed billet-steel bars, the overlap shall meet the requirements of ACI 12.2. For splices other than tension splices, the overlap shall be a minimum of 300 mm for welded wire fabric or deformed billet-steel bars. The spacing center to center of the circumferential wires in a wire fabric sheet shall be not less than 50 mm nor more than 100 mm. For the wire fabric, the spacing center to center of the longitudinal wires shall not be more than 200 mm. The spacing center to center of the longitudinal distribution steel for either line of reinforcing in the top slab shall be not more than 400 mm.

7. PERMISSIBLE VARIATIONS

- 7.1 Internal Dimensions The internal dimension shall vary not more than 1% from the design dimensions nor more than 40 mm whichever is less. The haunch dimensions shall vary not more than 20 mm from the design
- 7.2 Slab and Wall Thickness The slab and wall thickness shall not be less than that shown in the design by more than 6 mm. A thickness more than that required in the design shall not be cause for rejection.
- 7.3 Length of Opposite Surfaces Variations in laying lengths of two opposite surfaces of the culvert shall not be more than 16 mm in any culvert section, except where beveled ends for laying of curves are specified by the purchaser.
- 7.4 Length of Section The underrun in length of a section shall not be more than 13 mm in any culvert.
- 7.5 Position of Reinforcement The maximum variation in position of the reinforcement shall be ± 13 mm. than 40 mm for the outside circumferential steel or be less than 25 mm for the inside circumferential steel as measured to the external or internal surface of the culvert. These tolerances or cover requirements do not apply to mating surfaces of the joints.
- 7.6 Area of Reinforcement The areas of steel reinforcement shall be the design steel areas as shown in the manufacturer's shop drawings. Steel areas greater than those required shall not be cause for rejection. The permissible variation in diameter of any reinforcement shall conform to the tolerances

8. TESTING AND INSPECTION

- 8.1 Type of Test Specimen Concrete compressive strength shall be determined from compression tests made on cylinders or cores. For cylinder testing a minimum of 4 cylinders shall be taken during each production run. For core testing, one core shall be cut from a culvert section selected at random from each group of 15 culverts or less of a particular size and production run. For each continuous production run, each group of 15 culverts of a single size or fraction thereof shall be considered separately for the purpose of testing and acceptance. A production run shall be considered continuous if not interrupted for more than 3 consecutive days.
- 8.2 Compression Testing Cylinders shall be made and tested as prescribed by the ASTM C 39 Specification. Cores shallbe obtained and tested for compressive strength in accordance with the provisions of the ASTM C 497 Specification.
- 8.3 Acceptability of Cylinder Tests Failure of any of the 28 day test cylinders to meet 90 percent of the minimum compressive strength requirement can be cause for rejection.
- 8.4 Acceptability of Core Tests The Compressive strength of the concrete in each group of culverts as defined in 8.1 is acceptable when the core test strength are equal to or greater than the design concrete strength. When the compressive strength of the core tested is less than the design concrete strength, the culvert from which that core was taken may be recored. When the compressive strength of the recore is equal to or greater than the design concrete strength, the compressive strength of the concrete in that group of culverts is acceptable.
 - 8.4.1 When the compressive strength of any recore is less than the design concrete strength, the culvert from which that core was taken shall be rejected. Two culverts from the remainder of the group shall be selected at random and one core shall be taken from each. If the compressive strength of both cores is equal to or greater than the design concrete strength, the compressive strength of the remainder of that group of culverts is acceptable. If the compressive strength of either of the two cores tested is less than the design concrete strength, the remainder of the group of culverts shall be rejected or, at the option of the manufacturer, each culvert of the remainder of the group shall be cored and accepted individually, and any of these culverts that have cores with less than the design concrete strength shall be rejected.
 - 8.4.2 Plugging Core Holes The core holes shall be plugged and sealed by the manufacturer in a manner such that the culvert will meet all of the test requirements of this specification. Culverts so sealed shall be considered satisfactory for use.
 - 8.4.3 Test Equipment Every manufacturer furnishing culvert's under this specification shall furnish al facilities and personnel necessary to carryout the

The culverts shall be produced with flat butt ends. The ends of the culvert shall be such that when the sections are laid together they will make a continuous line of culverts with a smooth interior free of appreciable irregularities, all compatible with the permissible variations in Section 7. The joint width shall not exceed 20 mm.

10. WORKMANSHIP AND FINISH

The culverts shall be substantially free of fractures. The ends of the culverts shall be normal to the walls and centerline of the culvert section, within the limits of the variations given in Section 7, except where beveled ends are specified. The surface of the culverts shall be a smooth steel form or troweled surface. Trapped air pockets causing surface defects shall be considered as part of a smooth steel form finish.

In no case shall the cover over the reinforcement be less — Culverts may be repaired, if necessary, because of imperfections in manufacture or handling damage and will be acceptable if, in the opinion of the purchaser, the repairs are sound, properly finished and cured, and the repaired section conforms to the requirements of this specification.

12. INSPECTION

The quality of materials, the process of manufacture, and the finished culverts shall be subject to inspection by the purchaser.

13. REJECTION

Culverts shall be subject to rejection on account of any of the specification requirements. Individual culverts may be rejected because of any of the following.

- 13.1 Fractures or cracks passing through the wall, except for a single end crack that does not exceed one half the thickness of the wall.
- 13.2 Defects that indicate proportioning, mixing, and molding not in compliance with Section 5.
- 13.3 Honeycombed or open texture, and
- 13.4 Damaged ends, where such damage would prevent making a satisfactory joint.

14. MARKING

Each culvert shall be clearly marked by waterproof paint. The following shall be shown on the inside of the vertical leg of the culvert section:

Culvert Section Span X Culvert Rise

Date of Manufacture

Name or trademark of the manufacturer

And in the case of headwall sections, east or west face shall also be marked

15. CONSTRUCTION REQUIREMENTS

- 15.1 Footings the culverts shall be installed on either precast or cas⊮-in-place concrete footings. The design size and elevation of the footers shall be as determined by the Engineer. A 75 mm deep keyway shall be formed in the top surface of the footing 75 mm clear of the outside faces of the culvert, unless specified otherwise on the plans. the footings shall be given a smooth float finish and shall reach a compressive strength of 14 MPa before placement of the culver sections. The completed footing surface shall be constructed in accordance with grades shown on the plans. When tested with a 3000 mm straight edge, the surface shall not vary more than 6 mm in 3000 mm. If a precast concrete footer is used, the contractor shall prepare a 100 mm thick layer of compacted granular material the full wid∜h of the footer prior to placing the precast footer.
- 15.2 Placement of the Culverts The culverts shall be placed as shown on the Engineer's plan drawings. Special care shall be taken in setting the culverts to the true line and grade. The culverts shall be set on 150 mm X 150 mm masonite or steel shims. A minimum of 13 mm gap shall be provided between the footing and the bottom of the culvert's verticallegs. The gap shall be filled with cement grout (portland cement and water or cement mortar composed of one part portland cement and three parts of sand, by volume, and water.
- 15.3 External Protection of Joints The butt joint made by two adjoining culverts shall be covered with a 22 mm X 35 mm (32 mm round equivalent) piece of butylrope and a minimum of 230 mm wide joint wrap. The surface shall be free of dirt before applying the joint material. A primer compatible with the joint wrap to be used shall be applied for a minimum width of 230 mm on each side of the joint. The external wrap shall be either EZ-WRAP RUBBER by PRESS-SEAL GASKET CORPORATION, SEAL WRAP by MAR MAC MANUFACTURING CO. INC. or approved equal. The ioint shall be covered continuously from the bottom of the culvert leg, across the top of the arch and to the opposite culvert section leg. Any laps that result in the loint wrap shall be a minimum of 150 mm long with the overlap running downhill.

In addition to the joints between units, the joint between the end unit and the headwall shall be sealed. If using precast wingwalls, the joint between the end bridge unit and the wingwall shall be sealed with this type of wrap or at the discretion of the Engineer, filter fabric shall be substituted.

During the backfilling operation, care shall be taken to keep the joint wrap in its proper location over

15.4 Backfill - Backfill shall be considered as all replaced excavation and new embankment adjacent to the Con/Span or approved equal bridge units and wingwalls. The project construction and material specifications which include the specifications for excavation for structures and roadway excavation and embankment construction shall apply except as modified in this section.

Backfill material for a minimum width of 1220 mm on each side of the culvert, from the base of the unit to 300 mm above the outside corner shall be a soil meeting AASHTO classification A1, A2, A3 or A4 unless authorization to use a different materials given in writing by the designer. For heights of fill over 3660 mm, only A1 & A3 materials shall be used. Maximum dry density shall be determined by AASHTO T-99 or other approved methods. Backfill shall be placed and compacted in layers untill the density is not less than 95% of maximum dry density. All material outside the backfill zone shall be good quality, well compacted embankment or in situ soil.

No backfill shall be placed against any structural elements until they have been approved by the Engineer.

Backfill against a waterproofed surface shall be placed carefully to avoid damage to the waterproofing material.

Mechanical tampers or approved compacting equipment shall be used to compact all backfill and embankment immediately adjacent to each side of the culvert and over the top of the culvert until it is covered to a minimum depth of 300 mm. The backfill within 1220 mm of each side of the culvert shall be placed in lifts of 200 mm or less (loose depth). Heavy compaction equipment shall not be operated in this area or over the culvert untilit is covered to a depth of 300 mm.

Lightweight dozers and graders may be operated over culverts having one 300 mm of compacted cover, but heavy earth moving equipment (larger than a D-4 Dozer weighing in excess of 107 kN and having track pressures of 55 kPa or greater) shall require 600 mm of cover unless the design cover is less than 600 mm. In no case shall equipment operating in excess of the design load (MS18 or MS23) is to be permitted over the culvert unless approved by Con\Span or approved equal.

Any additional fill and subsequent excavation required to provide this minimum cover shall be made at no additional cost to the project.

As a precaution against introducing unbalanced stresses in the culvert and wingwalls, when placing backfill at no time shall the difference between the heights of fill on opposite sides of the culvert exceed 600 mm.

Backfill in front of wingwalls shall be carried to ground lines shown in the plans.

16. MEASUREMENT AND PAYMENT

Three - Sided Box Culvert

The completed work as measured for Precast Culvert will be paid for at the contract unit price for the following contract item (pay item).

Pay Unit 10 973 x 3962 Precast Concrete Meter

Payment for Precast Culvert shall be payment in full for labor, equipment and material necessary to design, manufacture and install the arch elements, including any steel shims needed to level the arch elements, casting holes in the elements as needed for guardrail posts, casting in the anchor assembly per STD. B-18-B, furnishing and placing the grout between the footing and the arch elements, precast headwall units, steel connection plates between units, and furnishing and placing the joint waterproofing.

METRIC

DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN. ELEVATIONS, COORDINATES, CURVE AND ALIGNMENT DATA ARE IN METERS. STATIONS ARE IN KILOMETERS + METERS.

R.J.D. DR'N BY CK'D BY INAL CK'D BY M.D.W. APP'D BY



SNELL ENVIRONMENTAL GROUP . INC . A DLZ Company 151 W. CONGRESS, SUITE 328 DETROIT, MICHIGAN 48226 TELEPHONE (313) 961-4040



OF DETROIT

ASHLAND AVE. OVER THE FOX CREEK (BW - 245)

PRECAST CULVERT SPECIFICATIONS

SCALE NOT TO SCALE PROJECT 9641-5160-03 SHEET A9 OF 19

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	BAR						DIMENSIO	NS .			NO.	TOTAL		DAD					D	IMENSION	NS			NO.		
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	D1303458	8 1354	750	1354	V		201	430			10	62	_	EJ3207019	2776	481	1263	1352	2891	13276				2	90	-
ABU									SII	ВТОТА	1	732 kg		EJ3207027	2695	563	1428	1535	2797	12422				2	90	•
										DIVIA		IJZ K		EJ3207036 EJ3207054	2695 2776	563	1431	1538	2803	12473				2	90	
	EA1900880	880									18	35		EJ3207062	2695	481 563	1275 1439	1362	2916	13427				2	90	-
					,			EPOX	Y SUI	BTOTAL		35 kg		EJ3207091	2776	481	1286	1373	2821	12635 13760				2	90	
					*									EJ3207105	2695	563	1455	1560	2850	12902				2	91	
	A1909935	9935												EJ3207133	2777	481	1299	1385	2971	13962				2	91	
00	D1302212	731	750	731							16	355	_	EJ3207166	2696	562	1475	1579	2891	13276				2	92	
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	EA1301090										4	4		EK1901373	439	140	140	215						1	3	E
	EA1301115 EA1301345										8	9		ÉK1901387	446	140	140	215						2	6	5
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	EA1312750	12750									20	253	S	EK1901453	479	140	140	215						1	3	
	EA1312786	12786									4	51		EK1901477	491	140	140	215						1	6	
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쭚	EJ1904103	2159	371	372	525	1419	3115				4	37 37		EK1901517	511	140	140	215						1	3	-
SUP	EJ1904108	2159	371	373	526	1423	3129				4	37		EK1901529	517	140	140	215						1	3	
	EJ1904116	2159	372	376	529	1428	3146				2	18		EK1901555 EK1901559	530	140	140	215						1	3	
	EJ1904124	2159	372	378	531	1434	3167				4	37		EK1901569	537	140	140	215						1	3	_
	EJ1904133	2159	372	381	533	1441	3193				2	18		EK1901583	544	140	140	215						1	4	
-	EJ1904144 EJ1904156	2159	373	385	536	1449	3222				4	37		EK1901623	564	140	140	215						1	4	-
	EJ1904170	2159	373	388	539	1458	3255				2	19		EK1901629	567	140	140	215						1	4	
-	EJ1904184	2159	374	397	546	1468	3292				4	37	-	EK1901631	568	140	140	215						1	4	
	EJ1904199	2159	375	402	550	1490	3378				2	19	-	EK1901647	576	140	140	215						1	4	
	EJ1904216	2159	375	407	554	1503	3427				2	38		EK1901705	605	140	140	215						2	8	
	EJ1904235	- 2159	376	413	559	1517	3480			,	4	19	-	EK1901709 EK1901723	607	140	140	215						1	4	
	EJ3206888	2776	482	1223	1314	2798	12422				2	88	-	EK1901789	647	140	140	215						1	4	
_	EJ3206891	2776	482	1223	1315	2800	12433				2	88		EK1901795	650	140	140	215							4	
_	EJ3206897	2776	482	1225	1317	2804	12473				2	88		EK1901799	652	140	140	215							4	
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90	_	EK1	1902013	759	140	140	215						2	9
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91	_	EK1	902243	874	140	140	215						1	5
91		EK1	902263	884	140	140	215						1	5
92		EK1	902271	888	140	140	215						1	5
92		EK1	902279	892	140	140	215						1	5
93		EK1	902387	946	140	140	215						1	5
93		EK1	902405	955	140	140	215						1	5
93		EK1	902419	962	140	140	215						1	
94		EK19	902431	968	140	140	215						1	5 5
95		EK1	902543	1024	140	140	215						4	
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3		EK19	902713	1109	140	140	215						1	6
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6	SUP	EK19	902749	1127	140	140	215						1	6
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3		EK19	02887	1196	140	140	215						1	6
3		EK19	02907	1206	140	140	215						1	6
3		EK19	02931	1218	140	140	215						1	6
3		EK19	102933	1219	140	140	215					- Salan	1	7
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3		EK19	03101	1303	140	140	215						1	7
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3		EK19	03265	1385	140	140	215						2	7
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4		EK190	03895	1700	140	140	215						1	8
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REINFORCEMENT SHALL BE BUNDLED AND TAGGED AS TO THE LOCATION AS SHOWN ON THIS SHEET.

ALL BENDS IN REINFORCING STEEL TO BE MADE ABOUT A PIN OF THE MINIMUM DIAMETER ALLOWED BY THE STANDARD SPECIFICATIONS.

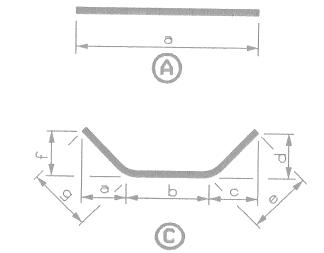
TOLERANCES IN CUTTING AND BENDING BARS ARE AS ESTABLISHED IN THE MANUAL OF STANDARD PRACTICE OF THE CONCRETE REINFORCING STEEL INSTITUTE AND DETAILING MANUAL OF THE AMERICAN CONCRETE INSTITUTE.

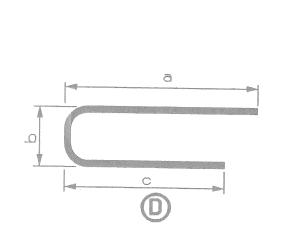
WHERE FIELD CUTTING OF EPOXY BARS IS REQUIRED, THE CONTRACTOR SHALL REPAIR THE EPOXY COATING AT THE CUT END AS PROVIDED FOR IN STANDARD SPECIFICATION 706.03.E.8.

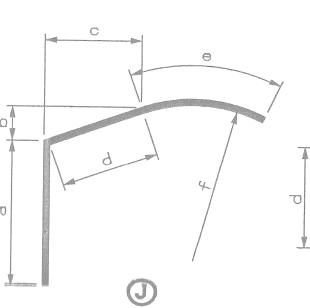
EPOXY COATED BAR LENGTH (mm)

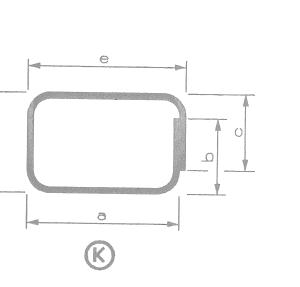
EA2013000 BAR SHAPE

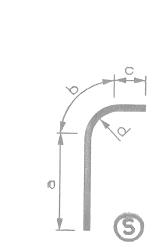
BAR LEGEND

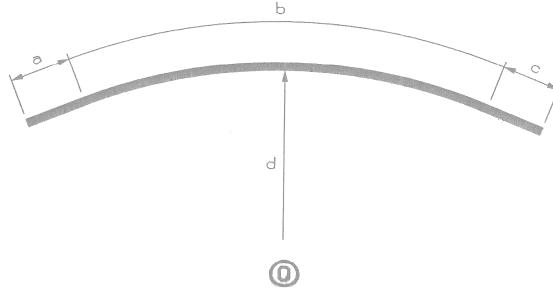












METRIC

DIMENSIONS ARE IN MILLIMETERS UNLESS
OTHERWISE SHOWN. ELEVATIONS, COORDINATES,
CURVE AND ALIGNMENT DATA ARE IN METERS. STATIONS ARE IN KILOMETERS + METERS.

DSGN BY DR'N BY R.J.D. CK'D BY FINAL CK'D BY M.D.W. APP'D BY

SNELL ENVIRONMENTAL GROUP . INC . A DLZ Company 151 W. CONGRESS, SUITE 328 DETROIT, MICHIGAN 48226 TELEPHONE (313) 961-4040



CITY OF DETROIT MICHIGAN

ASHLAND AVE. OVER THE FOX CREEK (BW-245)

STEEL REINFORCEMENT

SCALE NOT TO SCALE 9641-5160-03 SHEET A10 OF 19

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	DAD	BAR DIMENSIONS .					NO.	TOTAL				
	BAK	8	Ь	C	d	6	f	9	h	J	REO'D	MASS
	EK1903943	1724	140	140	215						1	9
	EK1904089	1797	140	140	215						2	18
	EK1904143	1824	140	140	215						2	19
	ES3209292	0	7933	1359	12254						2	119
	ES3209343	.0	7979	1364	12358	- CHI NE					2	120
	ES3209445	0	8071	1374	12567						2	121
W C	ES3209595	0	8207	1388	12879						2	123
SUPERSTRUCTURE	ES3209795	0	8387	1408	13298						2	125
Š	ES3210037	0	8606	1431	13819						2	129
S	ES3210323	0	8864	1459	14445						2	132
L	ES3211885	1358	- 9169	1358	12242						2	152
3	ES3211910	1361	9188	1361	12291	interview and a management of the state of t					2	153
	ES3211985	1368	9249	1368	12450	отностью в полительной под предменений под предменений под под предменений под под под под под под под под под					2	154
	ES3212108	1380	9348	1380	12710						2	155
	ES3212280	1397	9486	1397	13075	9					2	157
	ES3212499	1419	9661	1419	13547	min'ny mandri Corrected (app Cordinality management management man					2	160
	ES3212758	1445	9868	1445	14119						2	163
	ES3213059	1475	10109	1475	14798						2	167
	ED1301186	490	206	490		n dalam da persona da p					75	88
	ED1901878	870	138	870					- C		60	252
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								MINISTER CONTRACTOR CO				

	SUMMARY OF QUANTITIES		
ITEM NO.	ITEM DESCRIPTION	UNIT	QUANTIT
1500000	MOBILIZATION, MAX.	Lsum	1
2020002	TREE, REMOVE, 451 TO 900 mm	ea	2
2040005	CURB, REMOVE	m	76
2040013	SIDEWALK, REMOVE	m2	116
2040020	STRUCTURES, REMOVE	Lsum	1
2047102 2050010	FENCE, REMOVAL, SALVAGE AND REPLACE EMBANKMENT, CIP	m	35
2060002	BACKFILL, STRUCTURE, CIP	m3	110
2060002	EXCAVATION, FOUNDATION	m3 m3	1030
2080025	EROSION CONTROL, SILT FENCE	m	1200 63
3020014	AGGREGATE BASE, 100 mm	m2	353
3050001	BITUMINOUS BASE CRUSHING AND SHAPING	m2	146
4017102	10 973 X 3962 PRECAST CONC THREE-SIDED BOX CULVERT	m	6.2
4030043	DRAINAGE STRUCTURE COVER, ADJUST, ADDITIONAL DEPTH	m	1
4030045	DRAINAGE STRUCTURE COVER, ADJUST, CASE 1	ea	1
4040030	UNDERDRAIN, FOUNDATION, 100 mm	m	44
4040110	UNDERDRAIN, OUTLET ENDING, 100 mm	ea	2
5020115	BIT. MIXTURE NO. 1100L, 20AA	+	34
5020116	BIT. MIXTURE NO. 1100T, 20AA	+	39
6020206	CONCRETE PAVEMENT WITH INTEGRAL CURB (TYPE IIIR), REINFORCED 240 mm	m2	450
7047051	FLOW DIVERSION	Lsum	1
7060007	CONCRETE, GRADE D	m3	14
7060010	CONCRETE, GRADE S2, SUBFOOTING	m3	7
7060020 7060022	SUBSTRUCTURE CONCRETE SUPERSTRUCTURE CONCRETE	m3	42
7060024	SUPERSTRUCTURE CONCRETE, FORM, FINISH, AND CURE	m3	54
7060024	REINFORCEMENT, STEEL	LS	1076
7060031	REINFORCEMENT, STEEL, EPOXY COATED	kg	1276
7060040	CONCRETE, LOW TEMPERATURE PROTECTION	kg m3	6556
7060250	STRUCTURE NAME PLATE		152 2
7100001	JOINT WATERPROOFING	ea m2	27
7110004	BRIDGE RAILING, SOLID PARAPET TYPE	m	26
7110007	BRIDGE RAILING, ONE TUBE	m	26
8030002	SIDEWALK, CONCRETE, 100 mm	m2	116
8110241	PAVT MRKG, REGULAR DRY, 100 mm, WHITE	m	100
8110242	PAVT MRKG, REGULAR DRY, 100 mm, YELLOW	m	100
8120026	PLASTIC DRUM, LIGHTED, FURN	ea	20
3120027	PLASTIC DRUM, LIGHTED, OPER	ea	20
3120036	BARRICADE, TYPE III, LIGHTED, FURN.	ea	8
3120037	BARRICADE, TYPE III, LIGHTED, OPER.	ea	8
8120041	CONCRETE BARRIER, TEMPORARY, FURNISHED	m	36.5
3120042 3120054	CONCRETE BARRIER, TEMPORARY, OPERATED	m	36.5
3120054	MINOR TRAFFIC DEVICES SIGN, TYPE B TEMPORARY, PRISMATIC RETRFLEC SHEETING	LS	1
8160003	WATER	m2	26.8
3160007	SEEDING, MIXTURE TUF	KL	3
3160020	FERTILIZER, CHEMICAL NUTRIENT, CLASS A	kg	3
8160072	MULCH ANCHORING	kg m2	100
3160077	MULCH BLANKET .	m2	100
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METRIC

DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN. ELEVATIONS, COORDINATES, CURVE AND ALIGNMENT DATA ARE IN METERS. STATIONS ARE IN KILOMETERS + METERS.

DSGN BY C.D.P. 6-97
DR'N BY R.J.D. 6-97
CK'D BY R.G.W. 6-97
FINAL CK'D BY M.D.W. 2-99
APP'D BY

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SNELL ENVIRONMENTAL GROUP • INC • A DLZ Company 151 W. CONGRESS, SUITE 328 DETROIT, MICHIGAN 48226 TELEPHONE (313) 961-4040



CITY OF DETROIT MICHIGAN

ASHLAND AVE.

OVER THE FOX CREEK

(BW-245)

STEEL REINFORCEMENT AND QUANTITIES

PROJECT NO. 9641-5160-03 SHEET NO. A11 OF 19



BARRICADE, TYPE III, LIGHTED, OPER BARRICADE, TYPE III, LIGHTED, FURN PLASTIC DRUM, LIGHTED, FURN PLASTIC DRUM, LIGHTED, OPER SIGN, TYPE B, TEMPORARY, PRISMATIC RETROREFLECTIVE SHEETING m2 26. PAVT MRKG, REGULAR DRY, 100 mm, WHITE PAVT MRKG, REGULAR DRY, 100 mm, YELLOW m 100 CONCRETE BARRIER, TEMPORARY, PURNISHED m 36.	MISCELLANEOUS QUANTITIES		
BARRICADE, TYPE III, LIGHTED, OPER BARRICADE, TYPE III, LIGHTED, FURN PLASTIC DRUM, LIGHTED, FURN PLASTIC DRUM, LIGHTED, OPER SIGN, TYPE B, TEMPORARY, PRISMATIC RETROREFLECTIVE SHEETING m2 20 PAVT MRKG, REGULAR DRY, 100 mm, WHITE m 100 FOUNCRETE BARRIER, TEMPORARY, FURNISHED m 36.		TUNIT	AMOUN'
PLASTIC DRUM, LIGHTED, FURN PLASTIC DRUM, LIGHTED, OPER SIGN, TYPE B, TEMPORARY, PRISMATIC RETROREFLECTIVE SHEETING m2 26. PAVT MRKG, REGULAR DRY, 100 mm, WHITE m 100 CONCRETE BARRIER, TEMPORARY, FURNISHED m 36. CONCRETE BARRIER, TEMPORARY, OPERATED m 36.	BARRICADE, TYPE III, LIGHTED, OPER	ea	
PLASTIC DRUM, LIGHTED, OPER SIGN, TYPE B, TEMPORARY, PRISMATIC RETROREFLECTIVE SHEETING m2 26. PAVT MRKG, REGULAR DRY, 100 mm, WHITE m 100 CONCRETE BARRIER, TEMPORARY, FURNISHED m 36. CONCRETE BARRIER, TEMPORARY, OPERATED m 36.			8
SIGN, TYPE B, TEMPORARY, PRISMATIC RETROREFLECTIVE SHEETING m2 26. PAVT MRKG, REGULAR DRY, 100 mm, WHITE m 100 CONCRETE BARRIER, TEMPORARY, FURNISHED m 36. CONCRETE BARRIER, TEMPORARY, OPERATED m 36.	PLASTIC DRUM, LIGHTED, OPER	ea	20
PAVI MRKG, REGULAR DRY, 100 mm, WHITE PAVT MRKG, REGULAR DRY, 100 mm, YELLOW CONCRETE BARRIER, TEMPORARY, FURNISHED CONCRETE BARRIER, TEMPORARY, OPERATED m 36.			20
PAVT MRKG, REGULAR DRY, 100 mm, YELLOW m 100 concrete Barrier, Temporary, Furnished m 36.	AVT MRKG, REGULAR DRY, 100 mm. WHITE		26.8
CONCRETE BARRIER, TEMPORARY, FURNISHED CONCRETE BARRIER, TEMPORARY, OPERATED m 36.	AVT MRKG, REGULAR DRY, 100 mm, YELLOW		100
CONCRETE BARRIER, TEMPORARY, OPERATED 56.	CONCRETE BARRIER, TEMPORARY, FURNISHED		100
MINOR TRAFFIC DEVICES : 36.	CONCRETE BARRIER, TEMPORARY, OPERATED		36.5
IS 1	MINOR TRAFFIC DEVICES		36.5

TYPE III BARRICADES.

SIGN TYPE LEGEND

+ SIGN, TYPE B TYPE III BARRICADE

NOTES:

THE CONTRACTOR WILL FURNISH AND ERECT THE SIGNS LISTED ON THE SIGN CHART AT THE LOCATIONS SHOWN.

AS DIRECTED BY THE ENGINEER. THE CONTRACTOR SHALL PROVIDE AND MAINTAIN ANY ADDITIONAL SIGNS, BARRICADES AND LIGHTS WITHIN THE PROJECT TO PROTECT THE TRAFFIC AND WORK AREA.

THE CONTRACTOR SHALL PLACE SANDBAGS ON BARRICADES TO PREVENT MOVEMENT OF THE BARRICADES. THE CONTRACTOR SHALL ATTACH AND MAINTAIN THREE (3) STEADY BURN AMBER LIGHTS (TYPE "C") ON EACH OF THE BARRICADES.

THE CONTRACTOR SHALL ATTACH AND MAINTAIN ONE (1) BATTERY OPERATED AMBER FLASHER LIGHTS (TYPE "A") AND ONE (1) ORANGE FLUORESCENT DAY-GLO FLAG ON EACH ADVANCE CONSTRUCTION SIGN (SIGNS 1, 2 & 3).

TRAFFIC CONTROL SIGNS WHICH ARE REMOVED FROM THE VICINITY OF THE PROJECT DUE TO INTERFERENCE SHALL BE TURNED OVER TO THE CITY. UPON COMPLETION OF THE PROJECT, TRAFFIC CONTROL SIGNS AND STREET NAME SIGNS WILL BE RESET IN THEIR PROPER POSITION BY THE CONTRACTOR.

THE CONTRACTOR SHALL NOT BEGIN ANY OPERATIONS ON THE PROJECT UNTIL ALL OF THE SIGNS HAVE BEEN POSITIONED AND FLASHER LIGHTS AND FLAGS ARE ATTACHED TO ALL REQUIRED SIGNS AND BARRICADES.

ANY OTHER SIGNS WHICH THE CONTRACTOR MAY BE REQUIRED TO FURNISH SHALL CONFORM TO THE MICHIGAN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES.

ALL CONSTRUCTION SIGNS SHALL CONFORM TO MDOT 1996 STANDARD SPECIFICATIONS FOR CONSTRUCTION 812.02.B.1.

METRIC

DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN. ELEVATIONS, COORDINATES,

CURVE AND ALIGNMENT DATA ARE IN METERS. STATIONS ARE IN KILOMETERS + METERS.

> PROJECT 9641-5160-03 NO. SHEET

		11		M6-1b	525X375	1		
		12	ASHLAND AVE	D3-1 M6-1b	1200X300 525X375	. 1		
	S S				DSGN BY	C.D.P.		
	V)				DR'N BY CK'D BY FINAL CK'D B	R.J.D. R.G.W.	6-97 6-97	
19					APP'D BY	Y M.D.W.	2-99	
h: \9641 5160.	03\bridge\finals\12tra Feb.	2, 1999 16: 16: 47						

SIGN CHART

SIGN

DESIGNATION

W20 - 3

W20-2

W20-3

R11-4

M4 - 10

R11-4

M4 - 10

D3-1

M4 - 9

D3-1

M4 - 9

D3-1

M4 - 9

M4-8a

R11-2

D3-1

NUMBER

REQUIRED

SIZE

1200X1200

1200X1200

1200X1200

1500X750

1200X450

1500X750

1200X450

1200X300

750X600

1200X300

750X600

1200X300

750X600

600X450

1200X750

1200X300

I.D. NUMBER

SIGN

DETOUR AHEAD

THRU TRAFFIC

THRU TRAFFIC

ASHLAND AVE

DETOUR

ASHLAND AVE

DETOUR

ASHLAND AVE

DETOUR

1

DETOUR ENDS

CLOSED

ASHLAND AVE

10

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DETOUR PLAN

SCALE NOT TO SCALE A12 OF 19