

**CITY OF DETROIT**  
**SPECIAL PROVISION**  
**FOR**  
**PAVT MRKG, PREFORMED PATTERNED, \_\_\_\_\_,**

Page 1 of 5

**DET: MCS**

**Revised: 12-12-08**

**I. Description**

This work shall consist of furnishing and installing preformed retroreflective patterned polymer pavement marking tape in accordance with this special provision, the project plans, and as directed by the Engineer.

**II. Materials - General**

The preformed patterned markings shall consist of white film with pigments selected and blended to conform to standard highway colors. Glass beads shall be incorporated to provide immediate and continuing retroreflection.

Preformed words and symbols shall conform to the applicable shapes and sizes as outlined in the "Michigan Manual of Uniform Traffic Control Devices, 2005 Edition, for Streets and Highways."

The preformed markings shall be capable of being adhered to asphalt cement concrete and Portland cement concrete by a pre-coated pressure sensitive adhesive. A surface preparation adhesive may be used to precondition the pavement surface. The preformed markings shall conform to pavement contours by the action of traffic. The pavement markings shall be capable of application on new, dense and open-graded asphalt concrete wearing courses during the paving operation in accordance with the manufacturer's instructions. After application, the markings shall be immediately ready for traffic. The bidder shall identify proper surface preparation adhesives (where necessary) to be applied at the time of application, all equipment necessary for proper application, and recommendations for application that will assure effective product performance. The preformed markings shall be suitable for use for one year after the date of receipt when stored in accordance with the manufacturer's recommendations.

**CITY OF DETROIT**  
**SPECIAL PROVISION**  
**FOR**  
**PAVT MRKG, PREFORMED PATTERNED, \_\_\_\_\_,**

Page 2 of 5

**DET: MCS**

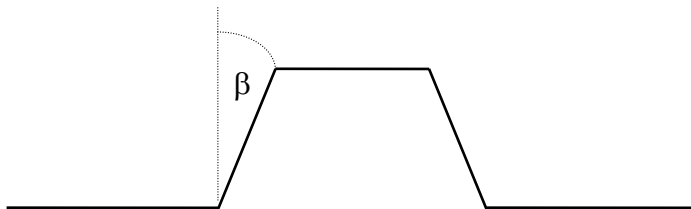
**Revised: 12-12-08**

**III. Classification**

The marking shall be a general purpose pliant polymer material for preformed longitudinal, transverse, and symbol and legend markings subjected to low to medium traffic volumes.

**IV. Requirements**

Composition: The retroreflective pliant polymer pavement markings shall consist of a mixture of high-quality polymeric materials, pigments and glass beads distributed throughout its base cross-sectional area, with a reflective layer of glass beads bonded to a durable polyurethane topcoat surface. The patterned surface shall have approximately  $50\% \pm 15\%$  of the surface area raised and presenting a near vertical face ( $\beta$  angle of  $0^\circ$  to  $60^\circ$ ) to traffic from any direction. (See diagram below.) The channels between the raised areas shall be substantially free of exposed beads or particles.



Reflectance: The white marking shall have the following expected initial average retroreflectance values as measured in accordance with the testing procedures of ASTM D4061. The photometric quantity to be measured shall be coefficient of retroreflected luminance ( $R_L$ ) and shall be expressed as millicandelas per square foot per foot-candle [ $(\text{mcd} \cdot \text{ft}^{-2}) \cdot \text{fc}^{-1}$ ]. The test distance shall be 100 feet.

**CITY OF DETROIT**  
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Page 3 of 5

**DET: MCS**

**Revised: 12-12-08**

**IV. Requirements(continued)**

**EXPECTED INITIAL AVERAGE REFLECTANCE**

	<u>White</u>
Entrance Angle	88.76°
Observation Angle	1.05°
Retroreflected Luminance	250
$R_L$ (mcd • ft <sup>2</sup> ) • fc <sup>-1</sup> )	

\*These retroreflectance values are based on dark room photometric readings per ASTM D4061.

Note: The test instrument shall use an Entrance Angle of 88.76° and Observation Angle of 1.05° which represent a simulated driver viewing geometry at a 100 feet distance.

Beads: The size, quality and refractive index of the glass beads shall be such that the performance requirements for the markings shall be met. The bead adhesion shall be such that beads are not easily removed when the material surface is scratched.

Acid Resistance: The beads shall show resistance to corrosion of their surface after exposure to a 1% solution (by weight) of sulfuric acid. The 1% acid solution shall be made by adding 5.7cc of concentrated acid into 1000cc of distilled water. CAUTION: Always add the concentrated acid into the water, not the reverse. The test shall be performed as follows:

Take a 1 inch x 2 inch sample, adhere it to the bottom of a glass tray and place just enough acid solution to completely immerse the sample. Cover the tray with a piece of glass to prevent evaporation and allow the sample to be exposed for 24 hours under these conditions. Then decant the acid solution (do not rinse, touch or otherwise disturb the bead surfaces) and dry the sample while adhered to the glass tray in a 150° F. oven for approximately 15 minutes.

Microscopic examination (20X) shall show no more than 15% of the beads having a formation of a very distinct opaque white (corroded) layer on their entire surface.

Color: The preformed markings shall consist of white film with pigments selected and blended to conform to standard highway colors.

**IV. Requirements(continued)**

**CITY OF DETROIT**  
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**FOR**  
**PAVT MRKG, PREFORMED PATTERNED, \_\_\_\_\_,**

Page 4 of 5

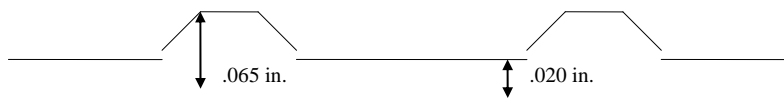
**DET: MCS**

**Revised: 12-12-08**

**Skid Resistance:** The patterned surface of the retroreflective pliant polymer shall provide an initial average skid resistance value of 45 BPN when tested according to ASTM E303 except values shall be taken in one direction and then at a 45° angle from that direction. These two values shall then be averaged to find the skid resistance of the patterned surface.

**Patchability:** The pavement marking material shall be capable of use for patching worn areas of the same type in accordance with manufacturer's instructions.

**Thickness:** The patterned material without adhesive shall have a minimum caliper of 0.065 inch at the thickest portion of the patterned cross-section and a minimum caliper of 0.02 inch at the thinnest portion of the cross-section.



## **V. Installation**

The markings shall be applied in accordance with the manufacturer's installation instructions. Marking configurations shall be in accordance with the "Michigan Manual of Uniform Traffic Control Devices, 2005 Edition."

When markings are specified in the contract for newly paved asphalt concrete surfaces, they shall be applied before public traffic is allowed on the freshly paved surface. Preferably, the markings should be inlaid in the fresh surface during final rolling of the mat, but in any case they shall be applied before the close of the shift on the day which the surface is paved. These markings can also be overlaid on existing pavement surfaces in accordance with the manufacturers installation instructions.

Use primer when placing 6 inch crosswalks markings.

## **VI. General Performance Considerations**

**CITY OF DETROIT**  
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Page 5 of 5

**DET: MCS**

**Revised: 12-12-08**

The pavement marking, when applied according to the recommendations of the manufacturer, shall provide a neat, durable marking that will not flow or distort due to temperature if the pavement surface remains stable. The film shall be weather resistant and, through normal traffic wear, shall show no fading, lifting or shrinkage which will significantly impair the intended usage of the marking and shall show no significant tearing, roll back or other signs of poor adhesion.

**VII. Contract Units And Basis For Payment**

Linear pavement markings will be measured in linear feet complete-in-place for the width specified.

Pavt Mrkg, preformed patterned, \_\_\_\_\_, will be paid for at the contract unit price, which shall be full compensation for cleaning and preparing the pavement surface, for furnishing and placing all materials, and for all materials, labor, tools, equipment and incidentals necessary to complete the work.

Payment for the following special markings will be made under:

<u>Pay Item</u>	<u>Pay</u>	<u>Unit</u>
Pavt Mrkg, Preformed, Patterned, 6 inch, Crosswalk, Modified		Foot
Pavt Mrkg, Preformed, Patterned, 12 inch, White, Zebra Crosswalk, Modified		Foot
Pavt Mrkg, Preformed, Patterned, 18 inch, Stop Bar, Modified		Foot
Pavt Mrkg, Preformed, Patterned, 6 inch, White, Modified		Foot
Pavt Mrkg, Preformed, Patterned, 6 inch, Yellow, Modified		Foot
Pavt Mrkg, Preformed, Patterned, 4 inch, White, Modified		Foot
Pavt Mrkg, Preformed, Patterned, 4 inch, Yellow, Modified		Foot
Pavt Mrkg, Preformed, Patterned, Rt Turn Arrow Sym, Modified		Each
Pavt Mrkg, Preformed, Patterned, Lt Turn Arrow Sym, Modified		Each
Pavt Mrkg, Preformed, Patterned, Thru Arrow Sym, Modified		Each
Pavt Mrkg, Preformed, Patterned, Thru and Lt Turn Arrow Sym, Modified		Each
Pavt Mrkg, Preformed, Patterned, Thru and Rt Turn Arrow Sym, Modified		Each
Pavt Mrkg, Preformed, Patterned, Only, Modified		Each
Pavt Mrkg, Preformed, Patterned, RXR Sym, Modified		Each
Pavt Mrkg, Preformed, Patterned, Bike Sym, Modified		Each
Pavt Mrkg, Preformed, Patterned, 24 inch, RXR Stop Bar, Modified		Foot